

PARTS MANUAL

MODEL
EH65
Engine

EH650DC2480

09/15



SUBARU

Industrial Power Products

Subaru Industrial Power Products

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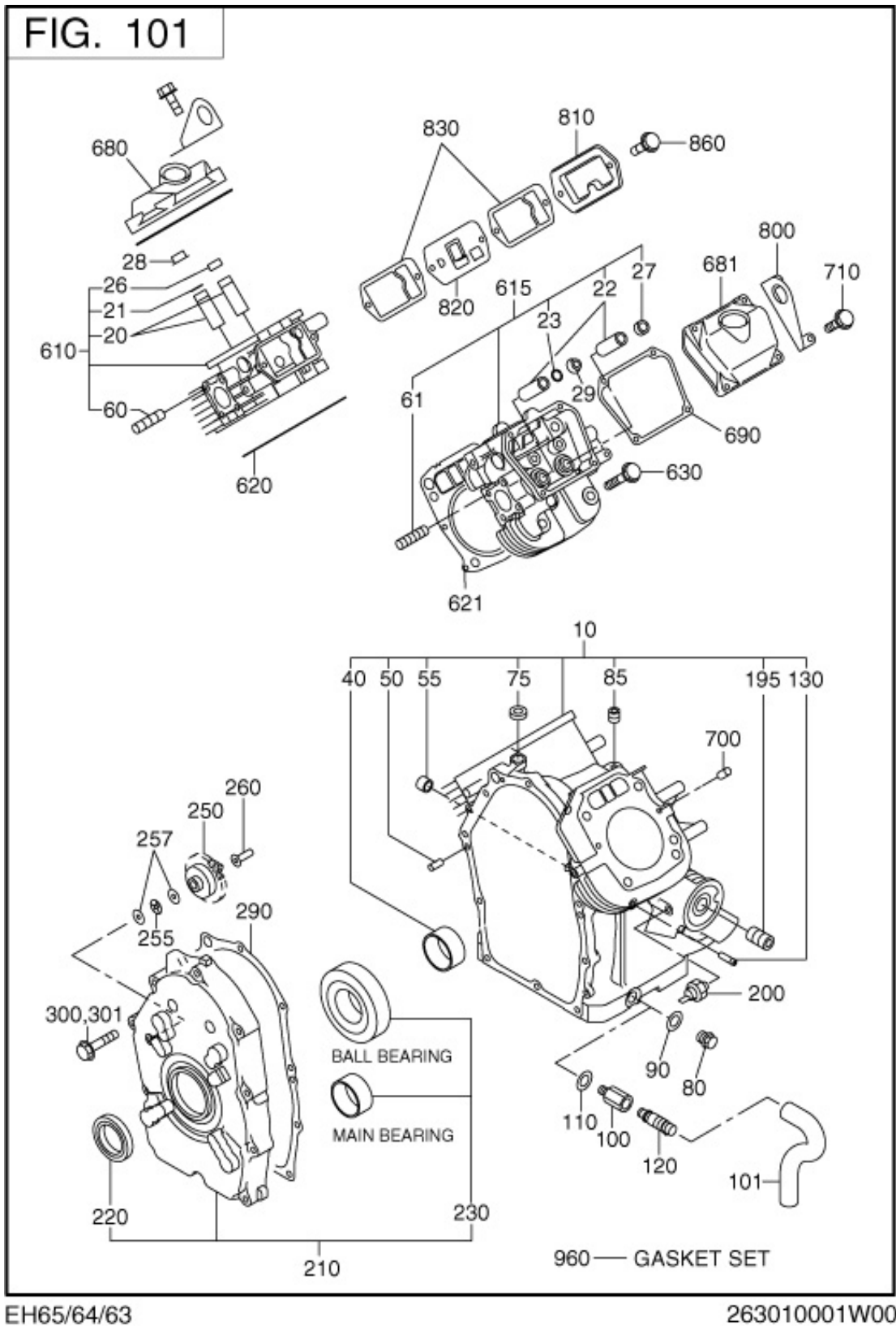
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101 Crankcase



101 Crankcase

Ref	Part Number.	Description	Qty	Remark
10	263-10112-B1	CRANKCASE CP	1	Start Date: 10/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00.
20	263-14211-03	VALVE GUIDE	2	Start Date: 12/31/9999 0:00:00. Remarks: 6DX11DX32.5L.
21	056-51000-50	CLIP	1	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 10.7DX0.9D.
22	263-14211-03	VALVE GUIDE	2	Start Date: 12/31/9999 0:00:00. Remarks: 6DX11DX32.5L.
23	056-51000-50	CLIP	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 10.7DX0.9D.
26	132-07AA0-50	SEAL-INT VALVE	1	End Code: 8126. Start Date: 1/1/2008 0:00:00. Start Date: 3/31/2009 0:00:00.
26	132-11AA1-10	SEAL-EXH VALVE	1	Start Code: 8127. Start Date: 4/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
27	132-07AA0-50	SEAL-INT VALVE	1	End Code: 8126. Start Date: 1/1/2008 0:00:00. Start Date: 3/31/2009 0:00:00.
27	132-11AA1-10	SEAL-EXH VALVE	1	Start Code: 8127. Start Date: 4/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
28	263-35341-03	RETAINER PLATE	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 11DX17.3DX27DX4.7H.
29	263-35341-03	RETAINER PLATE	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 11DX17.3DX27DX4.7H.
40	263-15802-03	MAIN BEARING	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 45DX50DX23B W/STOPER.
50	X31-00800-80	DOWEL PIN	2	Start Date: 10/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 8DX18L.
55	263-55601-03	PIPE	2	Start Date: 12/1/2005 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 11DX8.8DX8L.
60	010-50802-90	STUD	4	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M8X1.25X30L.
61	010-50802-90	STUD	4	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M8X1.25X30L.
75	044-00800-10	OIL SEAL	1	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 8DX14DX4B.
80	X40-11400-30	PLUG	1	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M14X1.5X20DX12L.

101 Crankcase

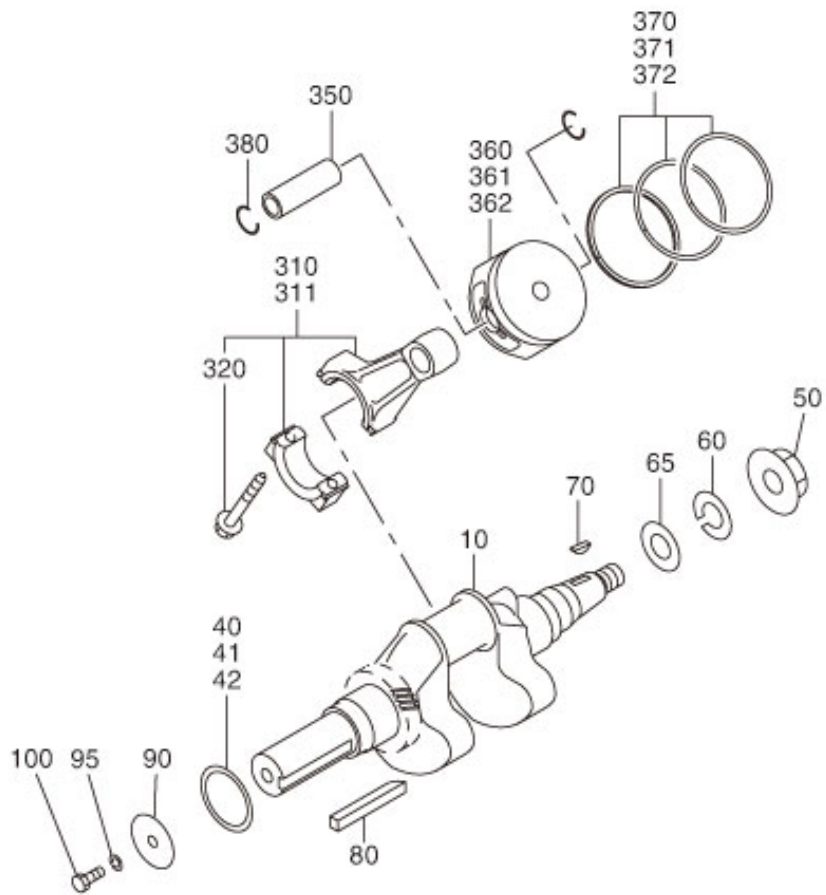
Ref	Part Number.	Description	Qty	Remark
85	212-15008-13	BLIND PLUG	1	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: PT1/8X9L.
90	021-11400-20	GASKET	2	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 14.1DX19DX2.3T.
101	263-68101-B0	OIL DRAIN HOSE AY	1	Start Date: 5/26/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-65005-A3	OIL DRAIN VALVE	1	Start Date: 5/26/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
130	263-15701-01	PIPE	1	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
195	263-15901-03	UNION	1	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 3/4X16UNFX30L.
200	263-76001-A1	SWITCH OIL PRESSURE	1	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210	263-11103-E1	MAIN BEARING COVER CP	1	End Code: 8187. Start Date: 1/1/2008 0:00:00. Start Date: 5/31/2009 0:00:00.
210	263-11103-F1	MAIN BEARING COVER CP	1	Start Code: 8188. Start Date: 6/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
220	044-04200-30	OIL SEAL	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 42DX60DX9B.
230	263-15802-03	MAIN BEARING	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 45DX50DX23B W/STOPER.
250	263-45001-C1	GOVERNOR GEAR CP	1	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 52DX26T N=25.
255	263-46215-A3	THRUST BEARING	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
257	263-46214-A3	WASHER	2	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
260	277-41901-03	GOVERNOR SLEEVE	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
290	263-16002-A3	GASKET (M.B COVER)	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: T=0.5.
300	X11-00802-20	FLANGE BOLT	10	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M8X1.25X17DX45L.
610	263-13213-A1	CYLINDER HEAD 1 CP	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
615	263-13313-A1	CYLINDER HEAD 2 CP	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.

101 Crankcase

Ref	Part Number.	Description	Qty	Remark
620	263-15021-21	GASKET 1 (CYL HEAD)	1	End Code: 8126. Start Date: 1/1/2008 0:00:00. Start Date: 3/31/2009 0:00:00. Remarks: T=0.4.
620	263-15021-31	GASKET 1 (CYL HEAD)	1	Start Code: 8127. Start Date: 4/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
621	263-15121-11	GASKET 2 (CYL HEAD)	1	End Code: 8126. Start Date: 1/1/2008 0:00:00. Start Date: 3/31/2009 0:00:00. Remarks: T=0.4.
621	263-15121-21	GASKET 2 (CYL HEAD)	1	Start Code: 8127. Start Date: 4/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
630	X11-01000-70	FLANGE BOLT	8	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M10X1.25X19DX65L.
680	263-15501-A3	ROCKER COVER	1	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
681	263-15502-A3	ROCKER COVER	1	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
690	263-16101-A3	GASKET(ROCKER COVER)	2	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: T=0.4.
700	X31-00600-20	DOWEL PIN	4	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
710	X11-00601-01	FLANGE BOLT	8	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M6X1.0X13DX28L.
800	280-19001-A3	HOOK	2	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
810	263-14301-03	BREATHER COVER	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
820	280-14401-A1	BREATHER PLATE CP	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
830	263-16006-03	GASKET(BREATHERPLATE	2	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: T=1.5.
860	X11-00600-30	FLANGE BOLT	2	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M6X1.0X14DX14L.
960	263-99001-37	GASKET SET	1	Start Date: 12/31/9999 0:00:00.

200 Crankshaft

FIG. 200



EH65/64/63

263020000W01

200 Crankshaft

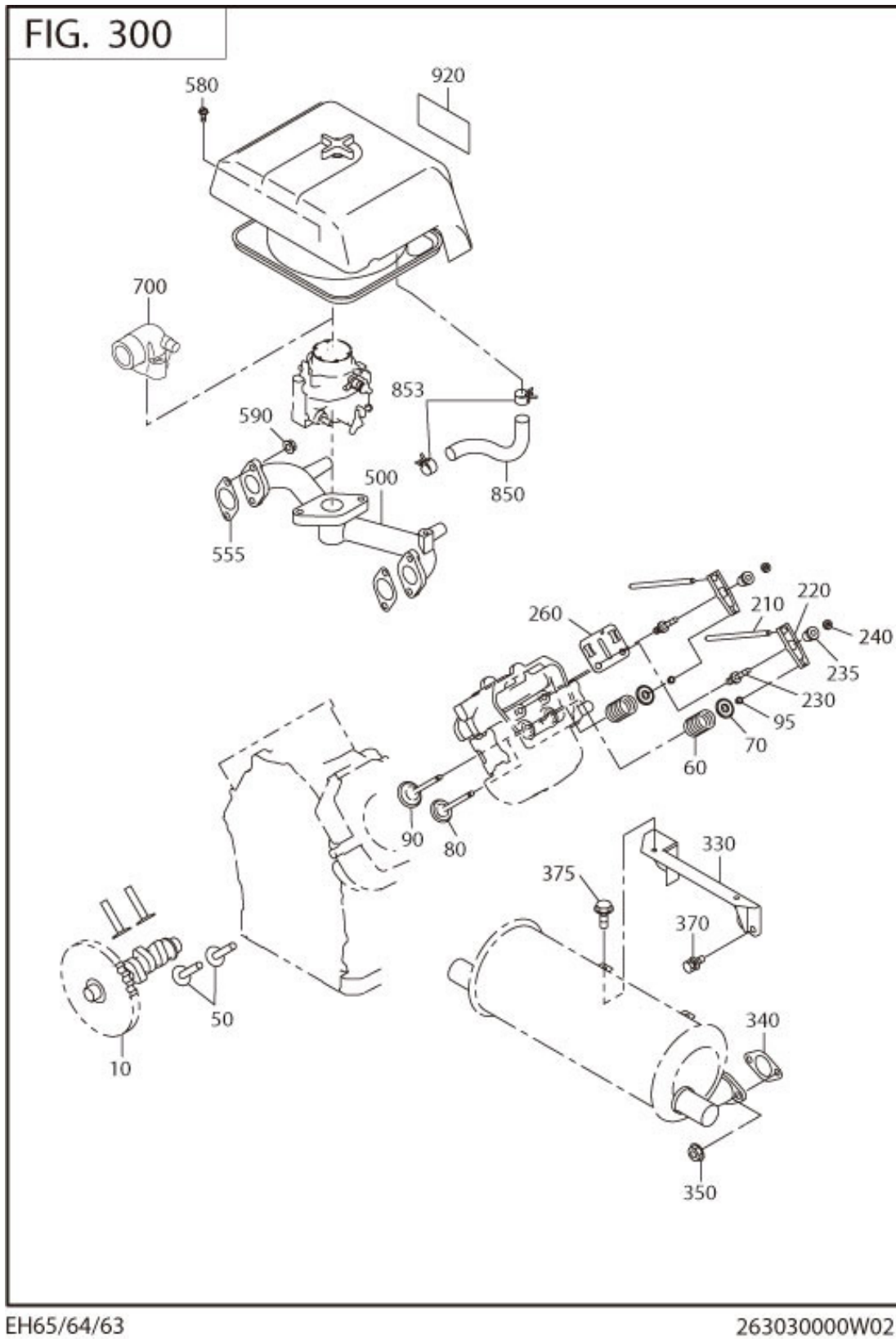
Ref	Part Number.	Description	Qty	Remark
10	263-21301-D1	CRANKSHAFT CP	1	End Code: 8309. Start Date: 5/26/2008 0:00:00. Start Date: 9/30/2009 0:00:00.
10	263-21311-B1	CRANKSHAFT CP	1	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
40	263-25012-A3	SPACER	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 45.3DX58DX0.8T.
41	263-25013-A3	SPACER	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 45.3DX58DX1.0T.
42	263-25014-A3	SPACER	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 45.3DX58DX1.2T.
50	X18-01800-10	FLANGE NUT	1	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M18X1.5X31DX14H.
65	003-10180-00	WASHER	1	Start Date: 7/1/2005 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 19DX32DX2.6T.
70	005-32054-01	WOODRUFF KEY	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 5BX7.5HX19D.
310	263-22601-10	CONNECTING ROD AY	2	Start Date: 6/1/2005 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 117CDX30B 39D-21D.
311	263-22602-00	CONNECTING ROD AY	2	Start Date: 12/31/9999 0:00:00. Remarks: 0.25 U.S..
320	001-05084-00	FLANGE BOLT (M8X40)	4	
350	263-23301-33	PISTON PIN	2	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 21DX15DX64.2L.
360	263-23421-H3	PISTON	2	End Code: 7852. Start Date: 1/1/2008 0:00:00. Start Date: 6/30/2008 0:00:00.
360	263-23421-J3	PISTON	2	Start Code: 7853. Start Date: 7/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
361	263-23422-J3	PISTON	2	Start Code: 7853. Start Date: 7/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
361	263-23422-H3	PISTON	2	End Code: 7852. Start Date: 1/1/2008 0:00:00. Start Date: 6/30/2008 0:00:00.
362	263-23423-H3	PISTON	2	End Code: 7852. Start Date: 1/1/2008 0:00:00. Start Date: 6/30/2008 0:00:00.
362	263-23423-J3	PISTON	2	Start Code: 7853. Start Date: 7/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
370	263-23501-17	PISTON RING SET	2	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: STD (80D).

200 Crankshaft

Ref	Part Number.	Description	Qty	Remark
371	263-23502-17	PISTON RING SET	2	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 0.25 O.S.(80D).
372	263-23503-17	PISTON RING SET	2	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 0.50 O.S.(80D).
380	056-52100-20	CLIP	4	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 22.1DX1.4D.

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301 Intake & Exhaust



301 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
10	280-31801-03	CAM SHAFT	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
50	263-33301-A3	TAPPET	4	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 27DX9DX48L.
60	246-33611-03	VALVE SPRING	4	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 22.2DX2.9DX37L N=6.5.
70	246-33711-13	SPRING RETAINER	4	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 7.6DX26DX8T.
80	263-33401-03	INTAKE VALVE	2	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 35DX6DX79.8L.
90	263-33502-13	EXHAUST VALVE	2	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 31DX6DX80.3L.
95	246-35501-03	VALVE COLLET	8	
210	263-35321-B1	PUSH ROD CP	4	End Code: 8309. Start Date: 4/22/2008 0:00:00. Start Date: 9/30/2009 0:00:00. Remarks: 8DX138.5L.
210	263-35322-A1	PUSH ROD CP	4	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
220	267-36102-03	ROCKER ARM	4	Start Date: 8/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00.
230	263-35801-03	BOLT(PIVOT)	4	Start Date: 3/1/2007 0:00:00. Start Date: 12/31/9999 0:00:00.
235	267-35701-03	PIVOT	4	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
240	X17-00601-10	NUT	4	Start Date: 4/1/2007 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M6X0.75X3.6H.
260	263-37002-A3	GUIDE PLATE	2	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
340	270-35201-01	GASKET CP (MUFFLER)	2	Start Date: 10/1/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: T=0.4 30D 8.5DX52P.
350	002-38080-00	FLANGE NUT (M8)	4	
500	280-33001-J3	INTAKE MANIFOLD	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
555	263-35503-A3	GASKET(IN MANIFOLD)	2	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: T=0.4 31D 8.5DX52P.
580	X11-00600-20	FLANGE BOLT	3	Start Date: 12/1/2003 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M6X1.0X14DX12L.

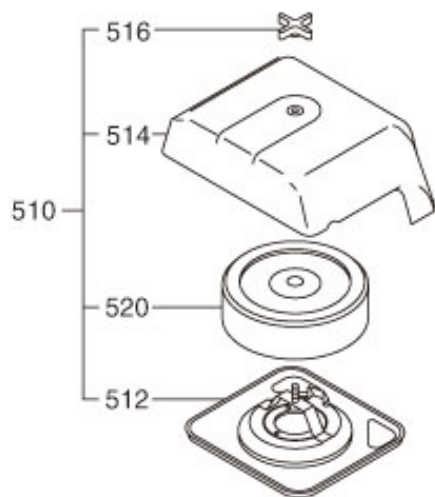
301 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
590	002-38080-00	FLANGE NUT (M8)	4	
850	263-18003-03	RUBBER PIPE	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 14.5DX20.5D FORMED.
853	263-68512-A3	HOSE CLAMP	2	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
920	263-91724-A3	LABEL(TRADE MARK)	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.

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315 Intake & Exhaust

FIG. 315



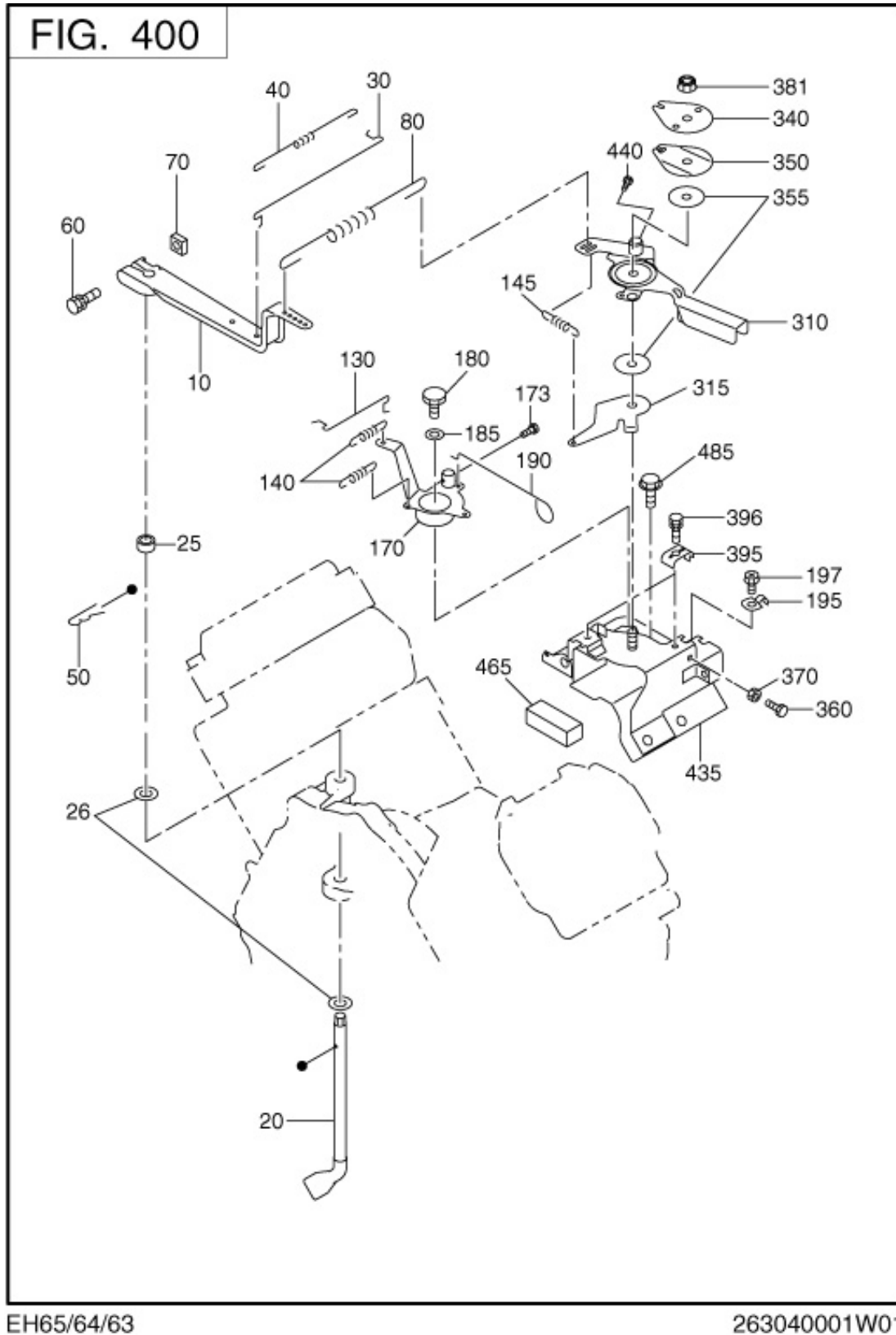
EH65/64/63

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315 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
510	280-32601-B0	AIR CLEANER AY	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
512	280-32623-A1	CLEANER BASE CP	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
514	263-32630-03	CLEANER COVER	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
516	263-32640-01	WING NUT	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
520	263-32610-A1	CLEANER ELEMENT CP	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.

400 Governor



400 Governor

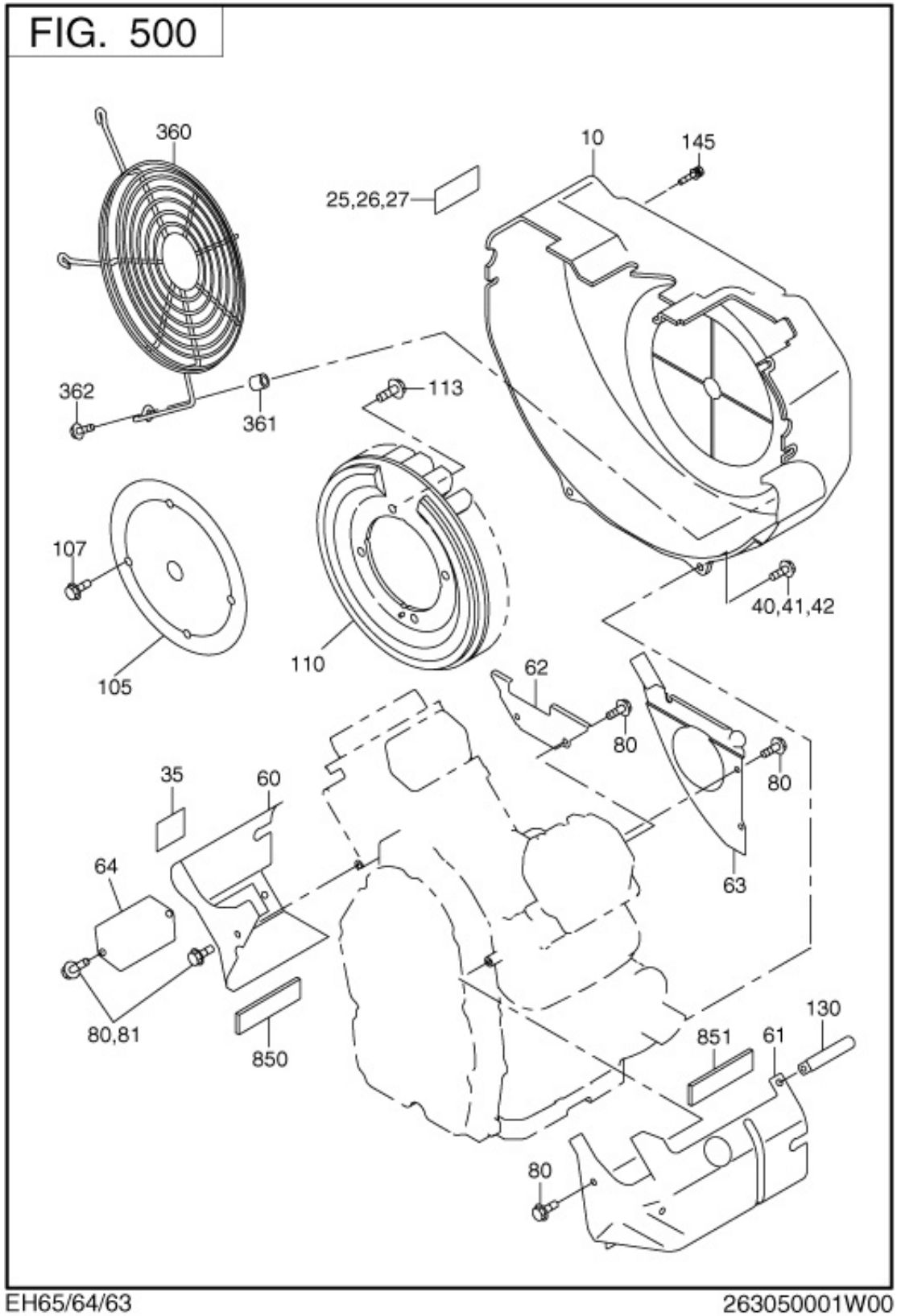
Ref	Part Number.	Description	Qty	Remark
10	263-42301-B3	GOVERNOR LEVER	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
20	263-42201-A3	GOVERNOR SHAFT	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
25	X23-00801-50	SPACER	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 8.3DX11.9DX6.4T.
26	003-10080-00	WASHER (M8)	2	
30	263-42701-A3	GOVERNOR ROD	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
40	263-42801-03	ROD SPRING	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 6DX0.5DX102L N=29.
50	005-11060-01	SNAP PIN	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
60	001-14063-00	BOLT & WASHER ASSY (M6X30)	1	
70	X18-60600-20	NUT	1	Start Date: 12/1/2003 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M6X1.0X4.9H SQUARE.
80	263-42509-A3	GOVERNOR SPRING	1	Start Date: 5/1/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
130	263-46011-A3	CHOKE CONTROL ROD	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
140	261-45201-03	RETURN SPRING	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 6.8DX0.7DX35L N=15.
170	263-46021-B3	CHOKE LEVER	1	Start Date: 12/1/2003 0:00:00. Start Date: 12/31/9999 0:00:00.
180	226-43101-A1	LINK PIVOT	1	Start Date: 4/1/2007 0:00:00. Start Date: 12/31/9999 0:00:00.
195	X56-60800-40	CLAMP EH650	1	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
310	263-43311-A3	SPEED CONTROL LEVER	1	Start Date: 12/1/2003 0:00:00. Start Date: 12/31/9999 0:00:00.
360	X11-50500-20	BOLT	1	Start Date: 12/1/2003 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M5X0.8X35L.
370	002-27050-00	NUT	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
381	002-38060-00	FLANGE NUT (M6)	1	
395	261-43901-03	CLAMP	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
396	001-17052-00	BOLT & WASHER AY	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.

400 Governor

Ref	Part Number.	Description	Qty	Remark
435	263-45021-A2	BRACKET(SPD CONTROL)	1	Start Date: 12/1/2003 0:00:00. Start Date: 12/31/9999 0:00:00.
465	X84-14320-00	RUBBER FOAM	1	Start Date: 5/26/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
485	X11-00600-20	FLANGE BOLT	2	Start Date: 12/1/2003 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M6X1.0X14DX12L.

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500 Cooling & Starting



500 Cooling & Starting

Ref	Part Number.	Description	Qty	Remark
10	263-51121-B2	BLOWER HOUSING UN	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
25	263-92001-03	LABEL(WARNING)	1	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 38X80 ENGLISH.
40	X11-00600-30	FLANGE BOLT	4	End Code: 8005. Start Date: 5/26/2008 0:00:00. Start Date: 11/30/2008 0:00:00. Remarks: M6X1.0X14DX14L.
40	X11-00600-30	FLANGE BOLT	6	Start Code: 8006. Start Date: 12/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M6X1.0X14DX14L.
41	X11-00601-40	FLANGE BOLT	2	End Code: 8005. Start Date: 1/1/2008 0:00:00. Start Date: 11/30/2008 0:00:00. Remarks: M6X1.0X14DX18L.
60	263-52612-A1	CYLINDER BAFFLE 1 CP	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
61	263-52704-A1	CYLINDER BAFFLE 2 CP	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
62	263-52801-03	CYLINDER BAFFLE 3	1	End Code: 7975. Start Date: 1/1/2008 0:00:00. Start Date: 10/31/2008 0:00:00.
62	263-52802-A3	CYLINDER BAFFLE 3	1	Start Code: 7976. Start Date: 11/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
63	263-52912-A2	CYLINDER BAFFLE 4 UN	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
80	X11-00600-20	FLANGE BOLT	6	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M6X1.0X14DX12L.
110	263-54101-A2	COOLING BLOWER UN	1	Start Date: 6/1/2005 0:00:00. Start Date: 12/31/9999 0:00:00.
113	001-14061-60	BOLT & WASHER ASSY (M6X16)	4	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M6X1.0X16L W/W,SW.
145	X11-00600-10	FLANGE BOLT	2	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M6X1.0X14DX8L.

[illegible]

263060001W00

600 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
55	263-65012-A3	FILTER,FUEL	1	Start Date: 1/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00.
80	X85-10616-60	RUBBER PIPE	1	Start Date: 1/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 6.4DX12.7DX430L. Interchangeable with X85-10610-07.
81	X85-10613-81	RUBBER PIPE	1	Start Date: 11/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 6.4DX12.7DX80L. Interchangeable with X85-10610-07.
90	263-68501-03	HOSE CLAMP	2	Start Date: 3/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 11.4DX7.9BX0.7T.
91	263-68501-03	HOSE CLAMP	2	Start Date: 3/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 11.4DX7.9BX0.7T.
184	056-30000-20	WIRE BAND	1	Start Date: 12/1/2003 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 2.5BX1.2TX100L.
230	085-10301-10	RUBBER PIPE	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 3DX6DX350L. Interchangeable with 085-10300-00.
235	206-75501-A1	CLAMP CP	2	Start Date: 4/1/2007 0:00:00. Start Date: 12/31/9999 0:00:00.
270	263-63604-11	GAUGE CP,OIL LEVEL	1	Start Date: 10/21/2003 0:00:00. Start Date: 12/31/9999 0:00:00.
272	263-63622-01	GUIDE CP	1	Start Date: 10/21/2003 0:00:00. Start Date: 12/31/9999 0:00:00.
280	024-01000-10	O-RING	2	Start Date: 10/21/2003 0:00:00. Start Date: 12/31/9999 0:00:00.
290	263-66201-A3	GASKET(CARBURETOR)	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: T=0.4 34D 8.5DX84.5P.
510	267-62201-10	FUEL PUMP AY	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
515	263-65002-A3	BRACKET(FUEL PUMP)	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
522	X85-10616-30	RUBBER PIPE	1	Start Date: 11/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 6.4DX12.7DX160L. Interchangeable with X85-10610-07.
523	263-68501-03	HOSE CLAMP	2	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 11.4DX7.9BX0.7T.

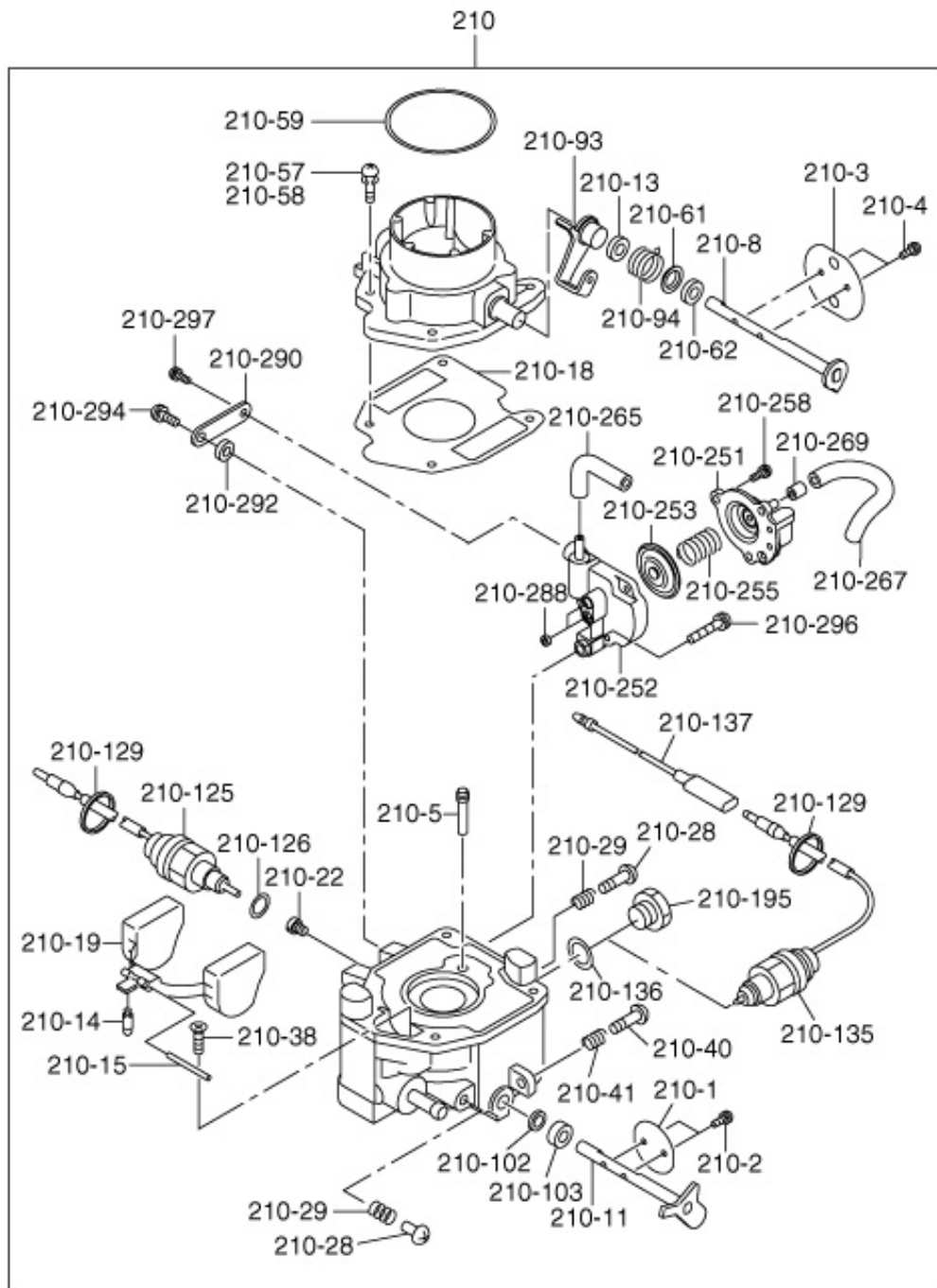
600 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
540	X11-00600-20	FLANGE BOLT	5	Start Date: 10/21/2003 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M6X1.0X14DX12L.
573	X11-00801-10	FLANGE BOLT	2	Start Date: 10/21/2003 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M8X1.25X14DX80L.
610	263-63901-03	INNER ROTOR	1	End Code: 8126. Start Date: 1/1/2008 0:00:00. Start Date: 3/31/2009 0:00:00.
610	263-63901-13	INNER ROTOR	1	Start Code: 8127. Start Date: 4/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
615	263-63902-03	OUTER ROTOR	1	End Code: 8126. Start Date: 1/1/2008 0:00:00. Start Date: 3/31/2009 0:00:00.
615	263-63902-13	OUTER ROTOR	1	Start Code: 8127. Start Date: 4/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
620	263-64001-B1	OIL PUMP COVER CP	1	Start Date: 10/21/2003 0:00:00. Start Date: 12/31/9999 0:00:00.
623	044-03501-70	OIL SEAL	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 35DX48DX8B.
625	X24-08900-30	O-RING	1	
640	X11-00600-30	FLANGE BOLT	4	Start Date: 10/1/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M6X1.0X14DX14L.
650	263-64302-02	OIL PUMP FILTER UN	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
653	263-65011-A3	FLANGE BOLT	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
660	248-65801-00	OIL FILTER AY	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
670	X40-11400-50	PLUG(OIL RELIEF)	1	Start Date: 4/1/2007 0:00:00. Start Date: 12/31/9999 0:00:00.
673	003-70140-00	GASKET,ALUMINUM	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
677	263-66001-03	SPRING(RELIEF VALVE)	1	Start Date: 11/1/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 7.8DX1DX25L N=8.5.
680	006-90308-00	STEEL BALL	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
714	280-63602-A1	OIL FILLER CAP CP	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
718	263-64414-A3	O-RING	1	

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640 Carburetor

FIG. 640



EH65/64/63

263064001W00

640 Carburetor

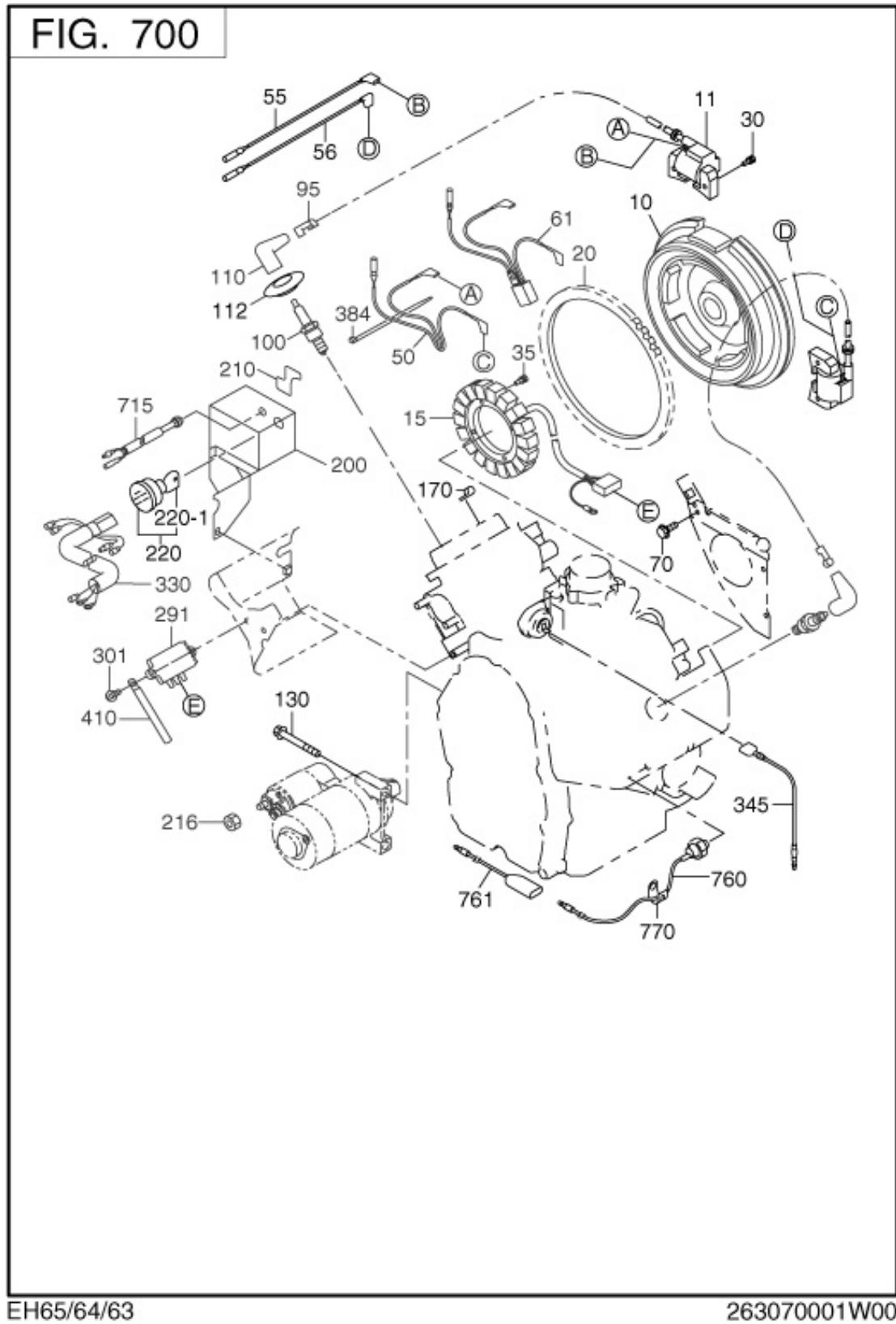
Ref	Part Number.	Description	Qty	Remark
210-0	263-62393-00	CARBURETOR AY	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-1	263-62535-08	VALVE,THROTTLE	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-2	261-62352-08	SCREW,VALVE SET	2	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-3	258-62525-08	CHOKE VALVE	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-4	258-62555-08	SCREW SET(VALVE)	2	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-93	263-62524-08	LEVER ASSY,CHOKE	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-94	263-62445-08	SPRING,CHOKE	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-102	226-62580-08	GASKET (FELT)	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-103	258-62570-08	COLLAR(THRO.SHAFT)	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-125	263-62556-08	VALVE CP,(SOLENOID)	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-126	258-62546-08	GASKET,MAIN PASSAGE	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-129	258-62566-08	CLAMP(SOLENOID)WIRE	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-136	263-62555-08	GASKET	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-195	263-62552-08	PLUG	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-5	258-62420-08	JET(SLOW)	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-8	263-62520-08	SHAFT ASSY,CHOKE	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-11	263-62530-08	SHAFT ASSY,THROTTLE	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-13	258-62551-08	RING(CHOKE LEVER)	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-14	226-62501-08	VALVE,FLOAT	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-15	258-62515-08	FLOAT PIN	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-18	280-62545-08	GASKET,AIR HORN	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-19	280-62505-08	FLOAT	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.

640 Carburetor

Ref	Part Number.	Description	Qty	Remark
210-22	280-62401-08	JET,MAIN	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-28	215-62353-08	SCREW,DRAIN	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-29	215-62446-08	SPRING,DRAIN	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-38	258-62556-08	SCREW SET(FLOAT PIN)	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-40	263-62451-08	SCREW,THRO.ADJUST	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-41	258-62445-08	SPRING(ADJUST SCREW)	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-57	258-62450-08	SCREW SET(AIR HORN)	4	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-59	263-62560-08	O-RING	1	
210-61	280-62551-08	COLLAR,CHOKE	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
210-62	258-62554-08	GASKET (FOAM)	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.

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700 Electric Device

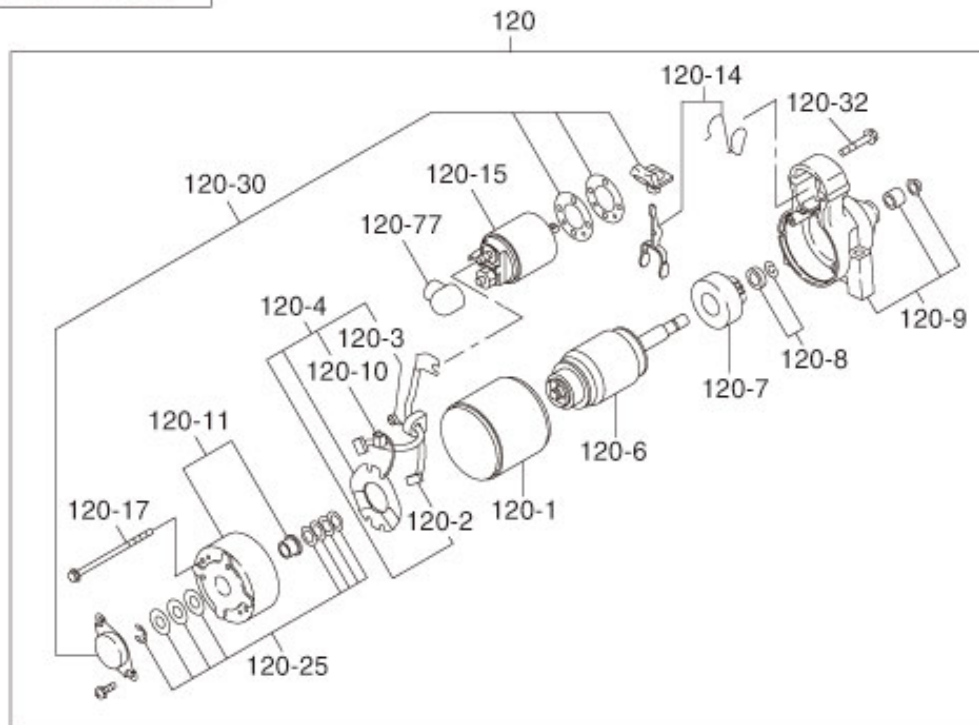


700 Electric Device

Ref	Part Number.	Description	Qty	Remark
10	263-77202-11	FLYWHEEL CP	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
11	263-78203-01	IGNITION COIL CP	2	Start Date: 7/1/2005 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: MARK AK.
15	263-79411-A1	CHARGE COIL CP	1	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
20	263-71002-03	RING GEAR	1	Start Date: 5/1/2007 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 202DX233DX8.7B N=90.
30	001-14062-50	BOLT & WASHER ASSY (M6X25)	4	
35	001-16052-00	BOLT AND WASHER AY	4	Start Date: 1/1/2005 0:00:00. Start Date: 12/31/9999 0:00:00.
50	263-73126-H1	WIRE CP(IG.COIL)	1	Start Date: 7/1/2005 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: BLACK.
95	X65-91000-10	PLUG TERMINAL	2	Start Date: 12/1/2003 0:00:00. Start Date: 12/31/9999 0:00:00.
100	X65-01407-30	SPARK PLUG	2	Start Date: 12/1/2003 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: NGK BPR4EY.
110	X65-51000-10	SPARK PLUG CAP	2	Start Date: 5/21/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
112	279-55201-03	GROMMET(PLUG CAP)	1	Start Date: 4/22/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
130	X11-00801-00	FLANGE BOLT	2	Start Date: 12/1/2003 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M8X1.25X17DX65L.
170	X56-60800-30	CLAMP EH65RMI	2	Start Date: 3/1/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
216	002-38080-00	FLANGE NUT (M8)	1	
291	263-71901-01	REGULATOR CP	1	End Code: 7852. Start Date: 5/26/2008 0:00:00. Start Date: 6/30/2008 0:00:00.
291	263-71903-A1	REGULATOR CP	1	Start Code: 7853. Start Date: 7/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00.
301	X11-00601-40	FLANGE BOLT	2	Start Date: 12/1/2003 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M6X1.0X14DX18L.
330	263-73118-C1	WIRING HARNESS CP	1	Start Date: 10/12/2007 0:00:00. Start Date: 12/31/9999 0:00:00.
384	X56-30000-80	WIRE BAND	4	Start Date: 8/1/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 4.8BX1.2TX190L.
770	206-75501-A1	CLAMP CP	1	Start Date: 4/1/2007 0:00:00. Start Date: 12/31/9999 0:00:00.

730 Electric Device

FIG. 730



EH65/64/63

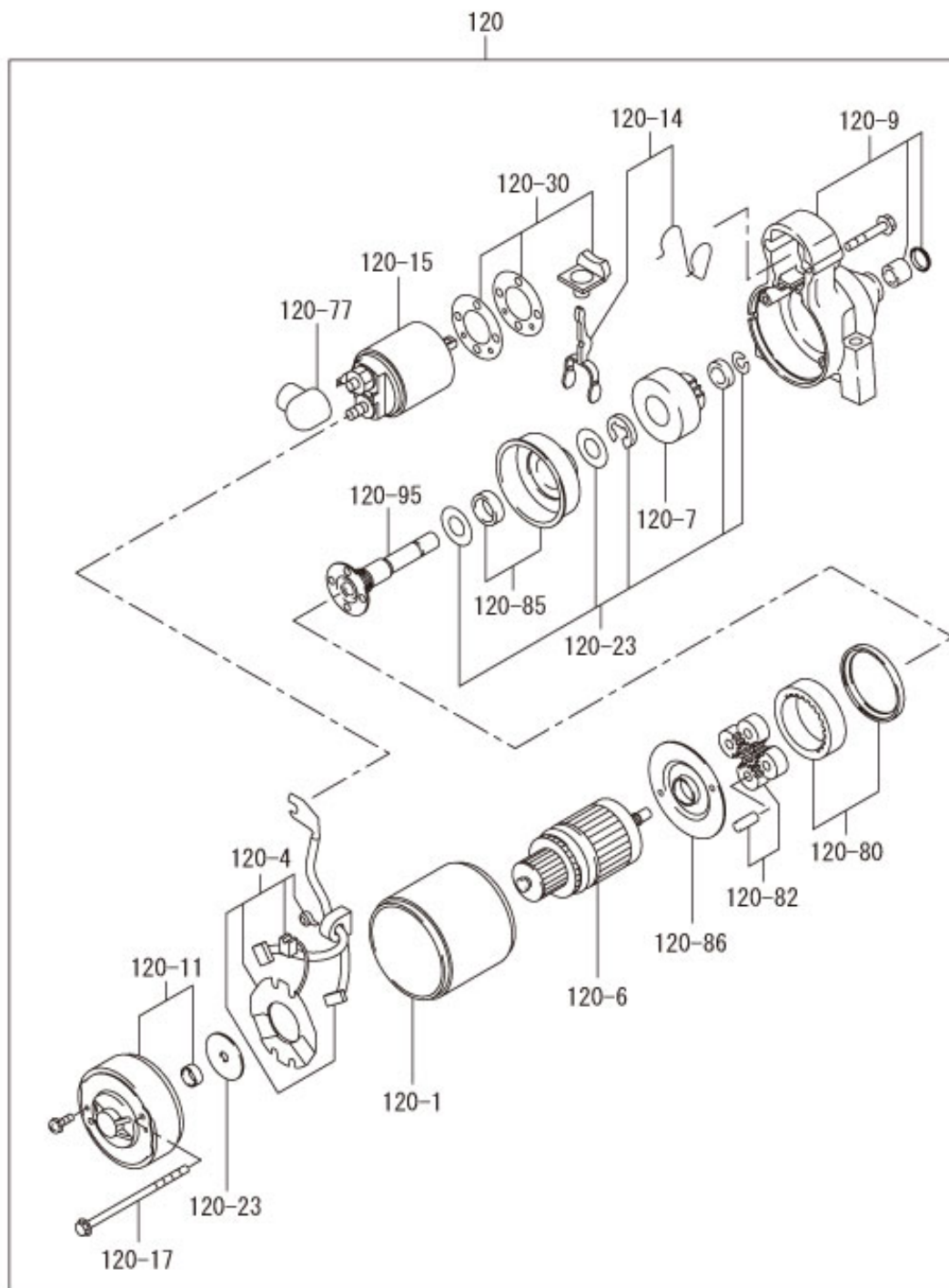
263073000W01

730 Electric Device

Ref	Part Number.	Description	Qty	Remark
120	263-70502-A0	STARTING MOTOR AY	1	End Code: 8309. Start Date: 4/22/2008 0:00:00. Start Date: 9/30/2009 0:00:00.
120	255-70580-08	YOKE AY	1	End Code: 8309. Start Date: 4/22/2008 0:00:00. Start Date: 9/30/2009 0:00:00.
120	255-70551-08	BRUSH SET	1	End Code: 8309. Start Date: 4/22/2008 0:00:00. Start Date: 9/30/2009 0:00:00.
120	228-70516-08	BRUSH SPRING	4	End Code: 8309. Start Date: 4/22/2008 0:00:00. Start Date: 9/30/2009 0:00:00.
120	255-70531-08	BRUSH HOLDER AY	1	End Code: 8309. Start Date: 4/22/2008 0:00:00. Start Date: 9/30/2009 0:00:00.
120	263-70510-08	ARMATURE ASS'Y	1	End Code: 8309. Start Date: 4/22/2008 0:00:00. Start Date: 9/30/2009 0:00:00.
120	255-70521-08	PINION AY	1	End Code: 8309. Start Date: 4/22/2008 0:00:00. Start Date: 9/30/2009 0:00:00.
120	210-70534-08	PINION STOPPER SET	1	End Code: 8309. Start Date: 4/22/2008 0:00:00. Start Date: 9/30/2009 0:00:00.
120	263-70500-08	GEAR CASE ASS'Y	1	End Code: 8309. Start Date: 4/22/2008 0:00:00. Start Date: 9/30/2009 0:00:00.
120	228-70514-08	BRUSH (-)	2	End Code: 8309. Start Date: 4/22/2008 0:00:00. Start Date: 9/30/2009 0:00:00.
120	263-70505-08	REAR COVER ASS'Y	1	End Code: 8309. Start Date: 4/22/2008 0:00:00. Start Date: 9/30/2009 0:00:00.
120	243-70525-08	SHIFT LEVER KIT	1	End Code: 8309. Start Date: 4/22/2008 0:00:00. Start Date: 9/30/2009 0:00:00.
120	263-70515-08	MAGNETIC SWITCH AY	1	End Code: 8309. Start Date: 4/22/2008 0:00:00. Start Date: 9/30/2009 0:00:00.
120	207-70524-08	THROUGH BOLT	2	End Code: 8309. Start Date: 4/22/2008 0:00:00. Start Date: 9/30/2009 0:00:00.
120	263-70550-08	THRUST WASHER KIT	1	End Code: 8309. Start Date: 4/22/2008 0:00:00. Start Date: 9/30/2009 0:00:00.
120	255-70570-08	DUST COVER KIT	1	End Code: 8309. Start Date: 4/22/2008 0:00:00. Start Date: 9/30/2009 0:00:00.
120	263-70551-08	06 BOLT(M6X37)	2	End Code: 8309. Start Date: 4/22/2008 0:00:00. Start Date: 9/30/2009 0:00:00.
120	207-70526-08	RUBBER CAP BS	1	End Code: 8309. Start Date: 4/22/2008 0:00:00. Start Date: 9/30/2009 0:00:00.

731 Electric Device

FIG. 731



EH65/64/63

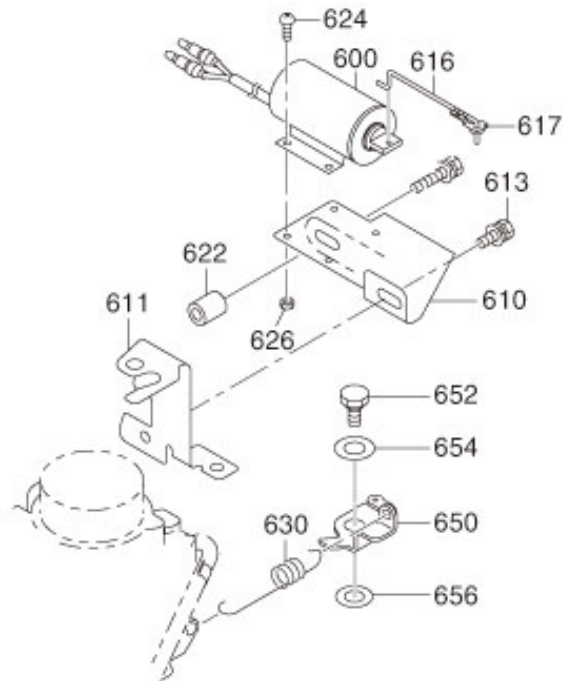
263073100W00

731 Electric Device

Ref	Part Number.	Description	Qty	Remark
120	263-70503-00	STARTING MOTOR AY	1	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-70561-08	YOKE AY	1	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	245-70503-08	BRUSH HOLDER AY	1	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-70512-08	ARMATURE AY	1	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-70522-08	PINION AY	1	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-70503-08	GEAR CASE AY	1	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-70507-08	REAR COVER AY	1	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	245-70518-08	SHIFT LEVER SET	1	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-70515-08	MAGNETIC SWITCH AY	1	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	207-70524-08	THROUGH BOLT	2	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	245-70516-08	WASHER STOPPER SET	1	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	245-70520-08	DUST COVER KIT	1	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	207-70526-08	RUBBER CAP BS	1	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-70596-08	INTERNAL GEAR	1	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-70576-08	PLANET GEAR	3	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	245-70509-08	CENTER BRACKET(P)	1	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-70591-08	CENTER BRACKET (A)	1	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-70571-08	PINION SHAFT	1	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.

760 Electric Device

FIG. 760



EH65/64/63

263076000W01

760 Electric Device

Ref	Part Number.	Description	Qty	Remark
600	263-75302-A1	SOLENOID CP	1	Start Date: 6/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00.
610	263-75404-A1	BRACKET,SOLENOID	1	Start Date: 6/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00.
613	001-13082-00	BOLT AND WASHER AY	1	Start Date: 12/1/2003 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M8X1.25X20L W/SW.
617	X31-80300-20	ROLL PIN RMI	1	Start Date: 6/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00.
624	263-79902-A3	BOLT,FLANGED	2	Start Date: 12/1/2003 0:00:00. Start Date: 12/31/9999 0:00:00.

Part Number Index

The Part Number Index is a numeric index of all part numbers included in this manual. The index shows what page(s) the part is used on.

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PRINTED IN THE USA

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