

PARTS MANUAL

MODEL
EH092

EH092D00040

09/14



SUBARU

Industrial Power Products

Subaru Industrial Power Products

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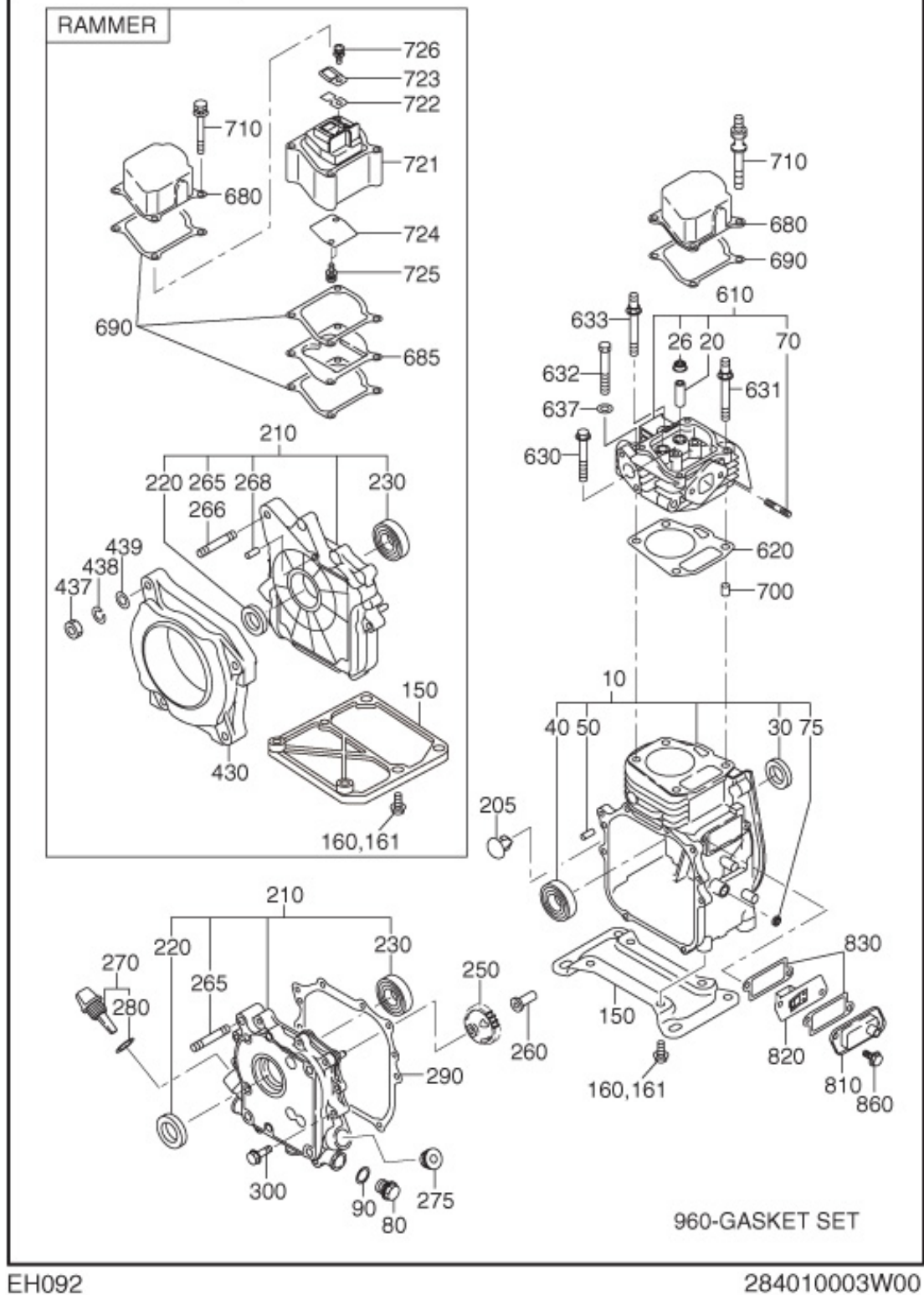
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100 Crankcase

FIG. 100



100 Crankcase

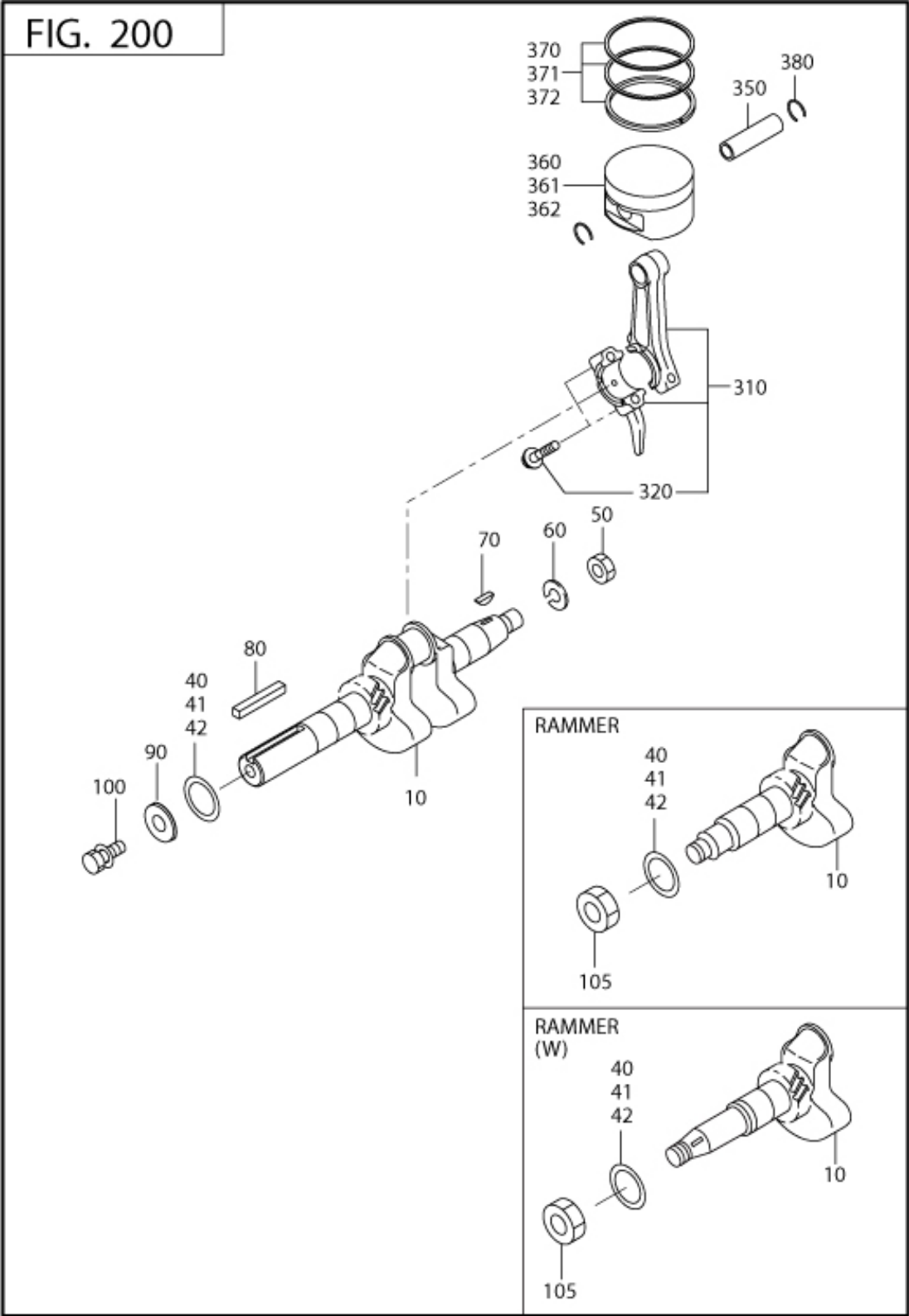
Ref	Part Number.	Description	Qty	Remark
30	044-02000-70	OIL SEAL	1.00	Remarks: 20DX32DX6B.
80	040-11400-30	PLUG	2.00	Remarks: M14X1.5X20DX12L.
90	021-11400-20	GASKET	2.00	Remarks: 14.1DX19DX2.3T.
40	060-02001-40	BALL BEARING	1.00	Remarks: 20DX42DX12B.
50	031-00600-20	DOWEL PIN	2.00	Remarks: 6DX14.5L.
70	010-50604-30	STUD	2.00	Start Code: 6635. Remarks: M6X1.0X80L.
70	010-50604-20	STUD	2.00	End Code: 6634. Remarks: M6X1.0X84L.
75	044-00600-20	OIL SEAL	1.00	Remarks: 6DX10DX2.5B.
150	284-13401-01	BASE CP	1.00	
160	001-13081-80	BOLT AND WASHER AY	4.00	
205	024-10900-60	GROMMET	1.00	Start Code: 6666. End Code: 7107.
210	284-11001-21	MAINBEARING COVER CP	1.00	
220	044-02001-10	OIL SEAL	1.00	Remarks: 20DX32DX6B.
230	060-02001-40	BALL BEARING	1.00	Remarks: 20DX42DX12B.
250	284-45003-01	GOVERNOR GEAR CP	1.00	Remarks: 44DX20T N=26.
260	205-41901-03	GOVERNOR SLEEVE	1.00	Remarks: 6DX9DX16DX26L.
270	230-63601-01	OIL GAUGE CP	2.00	Remarks: M18X1.5 L=38+18.
280	021-31600-20	GASKET	2.00	Remarks: 16DX23DX1.2T RUBBER. Interchangeable with X21-31600-20.
10	284-10101-11	CRANKCASE CP	1.00	
20	237-14202-03	VALVE GUIDE	2.00	Remarks: 5.5DX9.5DX27L.
26	277-16010-01	STEM SEAL	1.00	Remarks: 5.5DX9.5DX15DX7.8B.
290	284-16003-03	GASKET(BEARING COVER	1.00	Remarks: T=0.3.
300	011-00601-01	FLANGE BOLT	8.00	Remarks: M6X1.0X13DX28L.
610	284-13001-10	CYLINDER HEAD AY	1.00	Start Code: 6635.
610	284-13003-01	CYLINDER HEAD CP	1.00	End Code: 6634.
620	284-15001-13	GASKET (HEAD)	1.00	Remarks: T=0.2.
630	011-00802-10	FLANGE BOLT	1.00	Remarks: M8X1.25X16DX55L.
631	010-00804-10	BOLT	1.00	
632	010-00804-20	BOLT	1.00	Remarks: M8X1.25X60L.
633	011-00803-01	FLANGE BOLT	1.00	
637	020-00802-10	WASHER	1.00	Remarks: 8.5DX17DX3.2T.
680	284-15501-03	ROCKER COVER	1.00	
690	284-16007-03	GASKET(ROCKER COVER)	1.00	Remarks: T=0.5.
700	277-15011-03	PIPE KNOCK	2.00	Remarks: 10.3DX8.5DX14L.
710	010-00604-00	BOLT	4.00	
810	284-14301-01	BREATHER COVER CP	1.00	
820	284-14401-01	BREATHER PLATE CP	1.00	
830	230-16006-13	GASKET(TAPPET COVER)	2.00	Remarks: T=0.8.

100 Crankcase

Ref	Part Number.	Description	Qty	Remark
860	011-00600-20	FLANGE BOLT	2.00	Remarks: M6X1.0X14DX12L.
960	284-99003-07	GASKET SET	1.00	

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200 Crankshaft



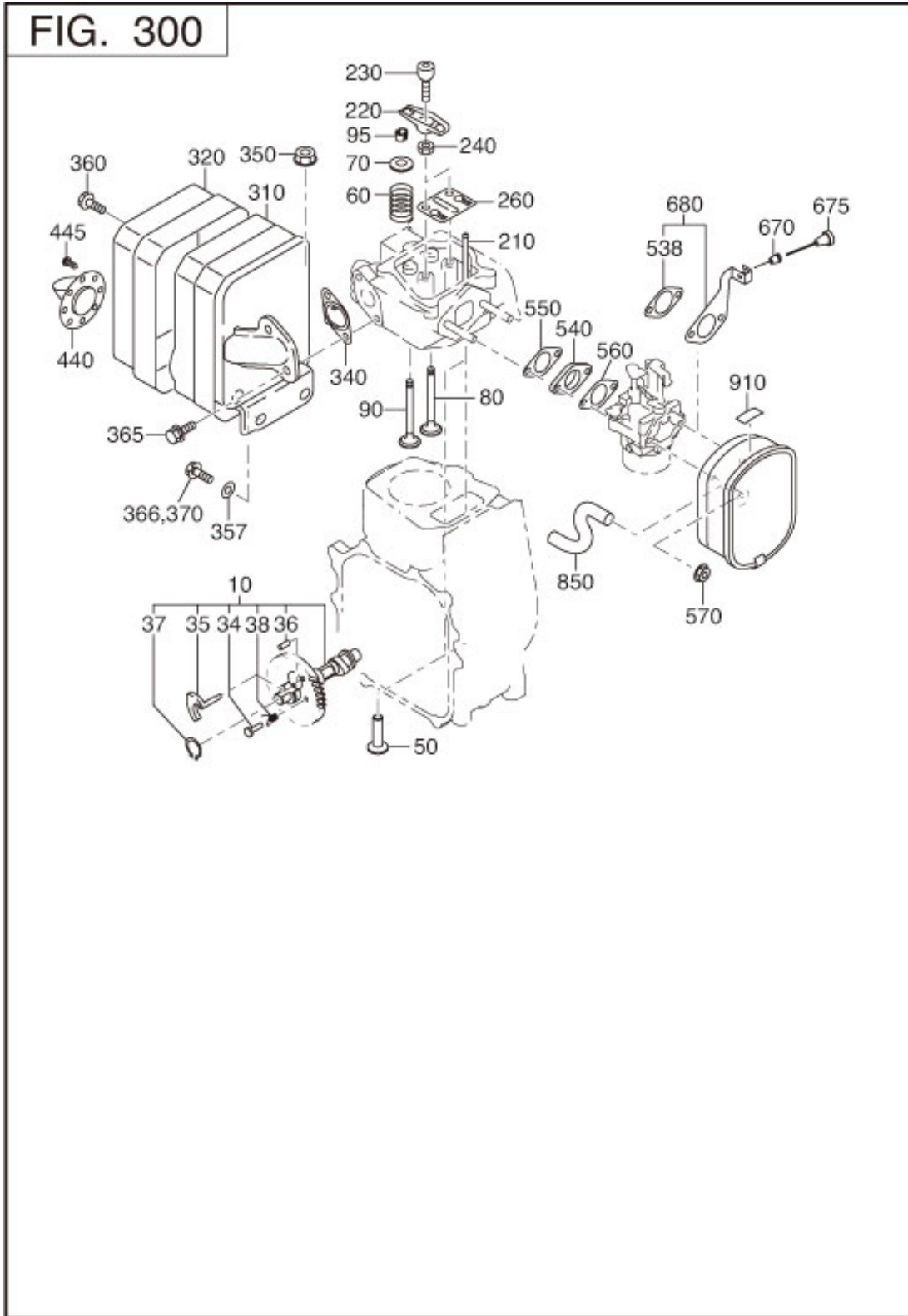
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200 Crankshaft

Ref	Part Number.	Description	Qty	Remark
10	284-20202-11	CRANKSHAFT CP	1.00	Remarks: L=204 15DX50L.
40	023-02001-00	SPACER	1.00	Remarks: 20.5DX28DX0.8T.
41	023-02001-10	SPACER	1.00	Remarks: 20.5DX28DX1.0T.
42	023-02001-20	SPACER	1.00	Remarks: 20.5DX28DX1.2T.
50	002-18140-00	NUT	1.00	
60	003-20140-00	SPRING WASHER	1.00	
70	005-32031-01	WOODRUFF KEY	1.00	
80	005-30053-01	KEY	1.00	Interchangeable with 032-00500-10.
90	020-00600-40	WASHER	1.00	Remarks: 6.5DX24DX2.3T.
100	001-13061-80	BOLT AND WASHER AY	1.00	
310	284-22501-30	CONNECTING ROD AY	1.00	Remarks: 66CDX18B 21D-11D.
320	284-23001-03	CONNECTING ROD BOLT	2.00	Remarks: M5X0.8X11DX25L.
350	230-23301-03	PISTON PIN	1.00	Remarks: 11DX8DX40L.
360	284-23401-H3	PISTON	1.00	Start Code: 6666. Remarks: STD(51DX31H).
360	274-23401-03	PISTON	1.00	End Code: 6665. Remarks: STD(51DX31H). Interchangeable with 284-23401-H3.
361	284-23402-H3	PISTON	1.00	Start Code: 6666. Remarks: 0.25 O.S.(51DX31H).
361	274-23402-03	PISTON	1.00	End Code: 6665. Remarks: 0.25 O.S.(51DX31H). Interchangeable with 284-23402-H3.
362	284-23403-H3	PISTON	1.00	Start Code: 6666. Remarks: 0.50 O.S.(51DX31H).
362	274-23403-03	PISTON	1.00	End Code: 6665. Remarks: 0.50 O.S.(51DX31H). Interchangeable with 284-23403-H3.
370	284-23511-07	PISTON RING SET	1.00	Remarks: STD (51D).
371	284-23512-07	PISTON RING SET	1.00	Remarks: 0.25 O.S.(51D).
372	284-23513-07	PISTON RING SET	1.00	Remarks: 0.50 O.S.(51D).
380	056-51100-10	CLIP	2.00	Remarks: 12DX1D.

300 Intake & Exhaust



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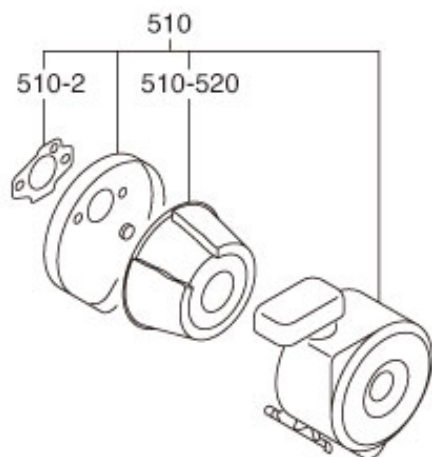
284030000W01

300 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
10	284-31702-11	CAMSHAFT CP	1.00	Remarks: L=92 63DX6.6B N=38.
34	227-38601-23	PIN(SPRING)	1.00	Remarks: 3.8DX7.5DX14L.
35	284-36401-03	RELEASE LEVER	1.00	
36	005-19041-00	SPRING PIN	1.00	
37	003-15170-00	SNAP RING OUTER	1.00	
38	274-38701-23	RETURN SPRING	1.00	Remarks: 5DX0.5DX5.2L N=9.7.
50	274-33301-03	TAPPET	2.00	Remarks: 17DX8DX32L.
60	274-33601-03	VALVE SPRING	2.00	Remarks: 17.1DX2DX26.7L N=5.5.
70	274-33702-03	SPRING RETAINER	2.00	
80	274-33401-03	INTAKE VALVE	1.00	Remarks: 21DX5.5DX63.6L.
90	274-33501-03	EXHAUST VALVE	1.00	Remarks: 18DX5.5DX63.6L.
95	132-10KA0-31	COLLET-VALVE	4.00	
210	274-35301-03	PUSH ROD	2.00	Remarks: 4DX121.6L.
220	274-36003-03	ROCKER ARM	2.00	Interchangable with 284-36001-03.
230	269-35801-03	BOLT (PIVOT)	2.00	Remarks: M6X0.75X19L SOCKET H.
240	017-00600-90	NUT	2.00	Remarks: M6X0.75X5.1H.
260	274-36501-03	GUIDE PLATE	1.00	
310	284-30101-12	MUFFLER UN	1.00	
320	284-34201-01	MUFFLER COVER CP	1.00	
340	284-35201-03	GASKET (EXHAUST)	1.00	Remarks: T=0.2.
360	015-20600-90	TAPPING BOLT	3.00	Remarks: M6X13DX10L.
365	001-13061-60	BOLT AND WASHER AY	2.00	
366	001-14081-60	BOLT AND WASHER AY	2.00	
440	236-37001-01	DEFLECTOR CP	1.00	
445	015-00400-10	TAPPING SCREW	2.00	Remarks: M4X8L.
538	227-35902-03	GASKET 2 (INSULATOR)	1.00	Remarks: T=0.3 25D 6.5DX42P.
540	106-32912-03	INSULATOR	1.00	Remarks: T=5 20D 6.5DX42P.
550	284-35902-03	GASKET (INTAKE)	1.00	Start Code: 6696. Remarks: T=0.3 20D 6.5DX42P.
550	284-35901-03	GASKET(INSULATOR)	1.00	End Code: 6695. Remarks: T=0.3 19.5D 6.5DX42P.
560	157-35001-03	GASKET (INSULATOR)	1.00	Start Code: 6696. Remarks: T=0.3 20D 6.5DX42P.
560	236-35903-03	GASKET 2(INSULATOR)	1.00	End Code: 6695. Remarks: T=0.3 19.5D 6.5DX42P.
570	226-39212-00	NUT AND WASHER AY	2.00	Remarks: M6X1.0X14DX6H W/SW.
670	024-10200-10	GROMMET	1.00	Remarks: 2DX6DX12H.
675	207-43904-01	KNOB COMPL	1.00	
680	284-47101-01	CHOKE BRACKET CP	1.00	
850	284-16101-03	RUBBER PIPE	1.00	Remarks: 8DX11D FORMED.

310 Intake & Exhaust

FIG. 310



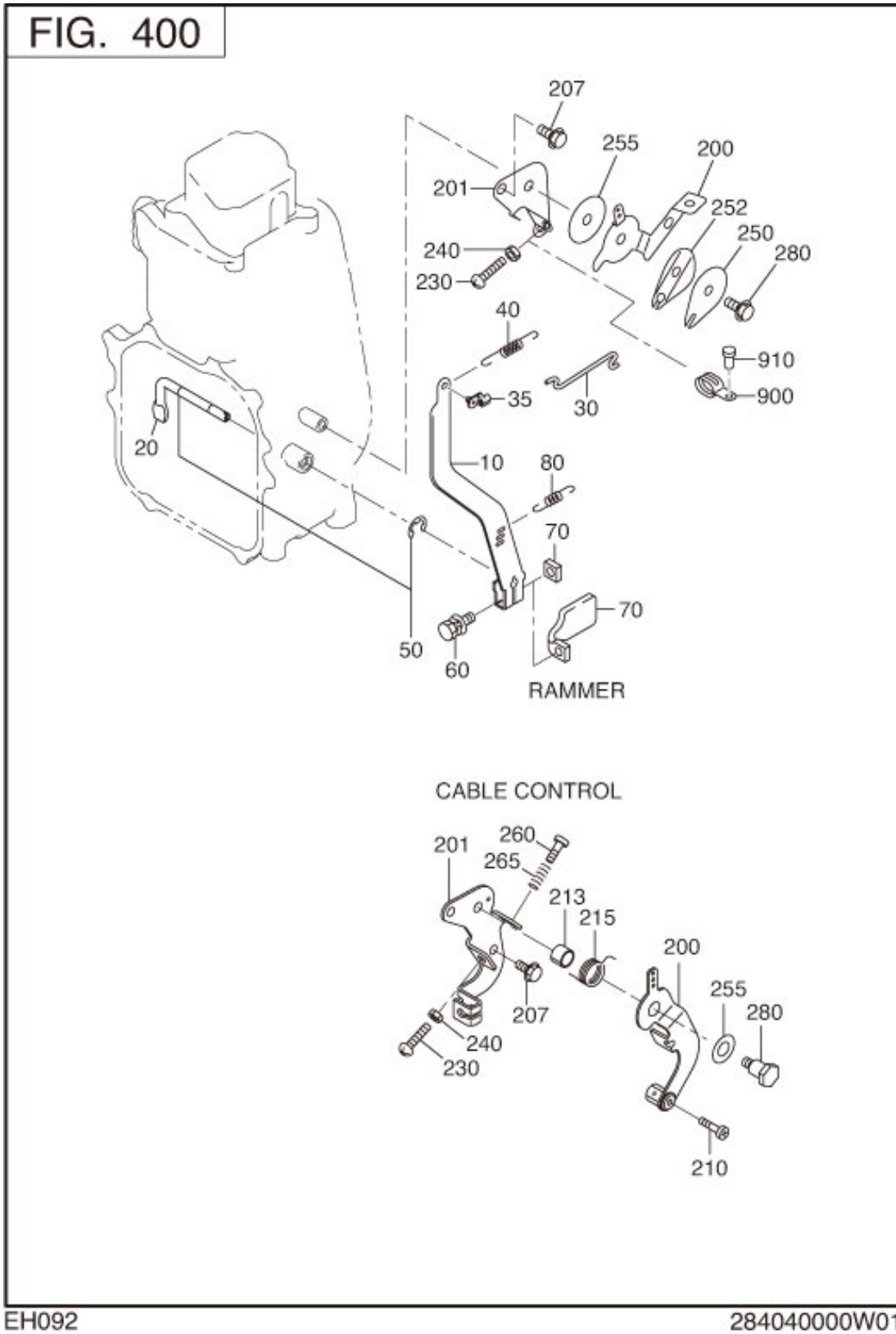
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310 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
510	284-32610-00	AIR CLEANER AY	1.00	Remarks: CYCLONE CHIMNEY.
510	227-36004-13	GASKET(AIR CLEANER)	1.00	
510	252-32613-07	ELEMENT SET	1.00	Remarks: CYCLONE.

400 Governor



400 Governor

Ref	Part Number.	Description	Qty	Remark
10	284-42306-03	GOVERNOR LEVER	1.00	
20	230-42201-13	GOVERNOR SHAFT	1.00	Start Code: 7061.
20	230-42201-03	GOVERNOR SHAFT	1.00	End Code: 7060. Interchangeable with 230-42201-13.
30	234-42701-01	GOVERNOR ROD	1.00	
40	234-42801-13	ROD SPRING	1.00	Remarks: 6DX0.5DX32L N=16.3.
50	003-13050-00	CLIP	2.00	
60	001-14062-50	BOLT AND WASHER AY	1.00	
70	018-60600-20	NUT	1.00	Remarks: M6X1.0X4.9H SQUARE.
80	284-42506-03	GOVERNOR SPRING	1.00	Remarks: 8DX0.9DX40.5L N=8.5.
200	230-43302-10	SPEED CONTROL AY	1.00	
201	230-45101-21	BASE PLATE CP	1.00	
207	011-00600-10	FLANGE BOLT	2.00	Remarks: M6X1.0X14DX8L.
210	004-31041-40	SCREW,PANHEAD	1.00	
213	023-01000-40	SPACER	1.00	Remarks: 10.2DX12.2DX9T.
215	226-45003-13	RETURN SPRING	1.00	Remarks: 15.5DX1.6DX9L N=4.5.
230	004-31063-00	SCREW	1.00	
240	002-27060-00	NUT	1.00	
255	021-71000-20	FRICTION WASHER	1.00	Remarks: 10.5DX20DX0.4T NYLON.
260	004-31041-60	SCREW,PANHEAD	1.00	
265	268-45001-13	CONTROL SPRING	1.00	Remarks: 5.3DX0.8DX14.5L N=7.
280	226-43103-01	LINK PIVOT CP	1.00	

FIG. 500

This exploded perspective view illustrates the assembly of a mechanical device. The components and their reference numerals are as follows:

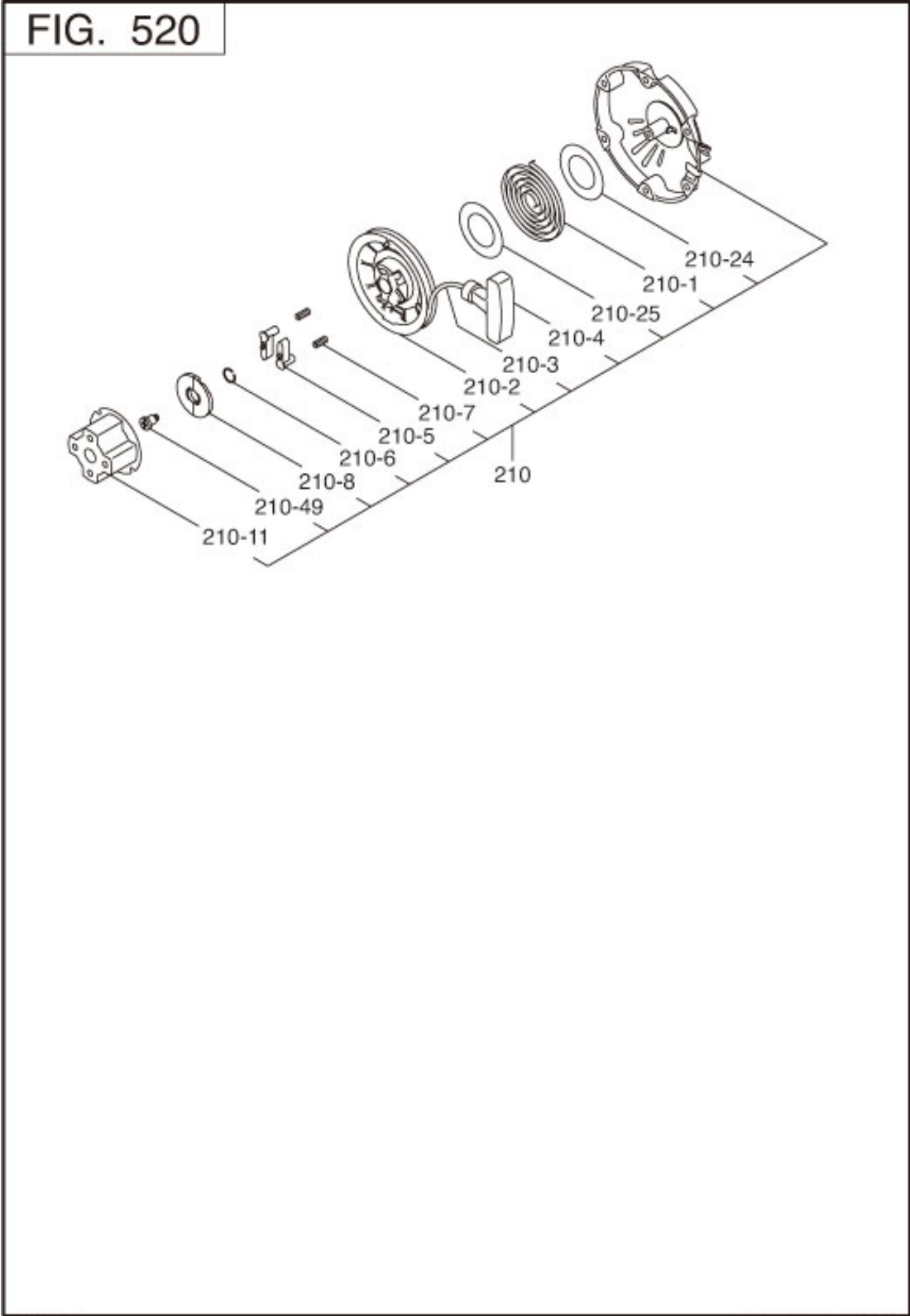
- 60**: A large, irregularly shaped base or housing component.
- 80**: A small screw or fastener used to secure a bracket.
- 92**: A small circular cap or plug.
- 10**: A large, curved, bowl-shaped component, likely a bellows or a protective shield.
- 20**: A small rectangular plate or gasket positioned behind component 10.
- 40, 41**: Two screws or fasteners used to attach component 10 to the base 60.
- 110**: A circular flange or ring with a serrated outer edge.
- 200**: A cylindrical component with a flange, possibly a motor or actuator.
- 21**: A small circular disc or washer.
- 220**: A screw or fastener used to secure a bracket to component 200.
- 230**: A screw or fastener used to secure a bracket to component 110.

The diagram shows the relative positions and assembly sequence of these parts, with dashed lines indicating the alignment of the screws (80, 92, 40, 41, 230) and the placement of the gasket (20) and disc (21).

500 Cooling & Starting

Ref	Part Number.	Description	Qty	Remark
10	284-51301-01	BLOWER HOUSING CP	1.00	Remarks: BLACK.
20	284-95102-03	LABEL(MODEL)	1.00	Remarks: 40X75.
21	073-20054-70	LABEL(TRADE MARK)	1.00	Remarks: 60D.
40	001-04081-60	FLANGE BOLT	3.00	
41	001-04085-05	FLANGE BOLT	1.00	
60	284-52601-23	CYLINDER BAFFLE	1.00	
80	011-00600-10	FLANGE BOLT	1.00	Remarks: M6X1.0X14DX8L.
92	002-38080-00	FLANGE NUT	1.00	
110	284-54101-03	COOLING BLOWER	1.00	
220	011-00600-10	FLANGE BOLT	3.00	Remarks: M6X1.0X14DX8L.
230	011-00600-20	FLANGE BOLT	4.00	Remarks: M6X1.0X14DX12L.

520 Cooling & Starting



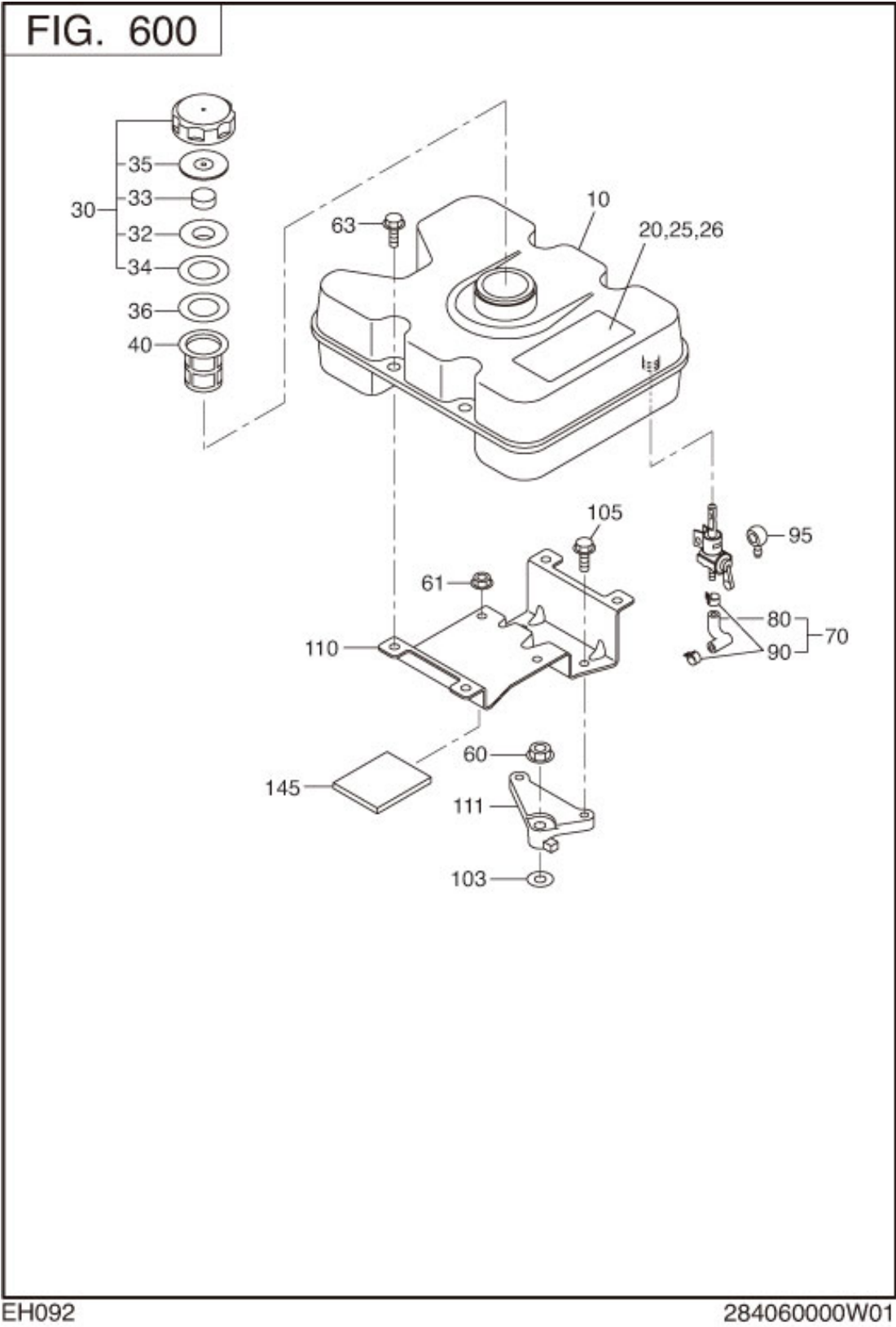
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520 Cooling & Starting

Ref	Part Number.	Description	Qty	Remark
210	284-50211-20	RECOIL STARTER AY	1.00	Remarks: 134PD.
210	274-50115-08	SPIRAL SPRING	1.00	
210	274-50120-18	REEL	1.00	
210	274-50112-08	STARTER ROPE	1.00	
210	261-50100-08	STARTER KNOB	1.00	
210	270-50125-08	RATCHET	2.00	
210	274-50131-08	FRICTION SPRING	1.00	
210	227-50135-08	RETURN SPRING	2.00	
210	270-50261-08	RATCHET GUIDE	1.00	
210	284-50145-08	STARTER PULLEY	1.00	
210	274-50152-08	SLIDE PLATE B	1.00	
210	131-50150-08	SLIDE PLATE B	1.00	
210	227-50152-08	SET SCREW	1.00	

600 Fuel & Lubricant

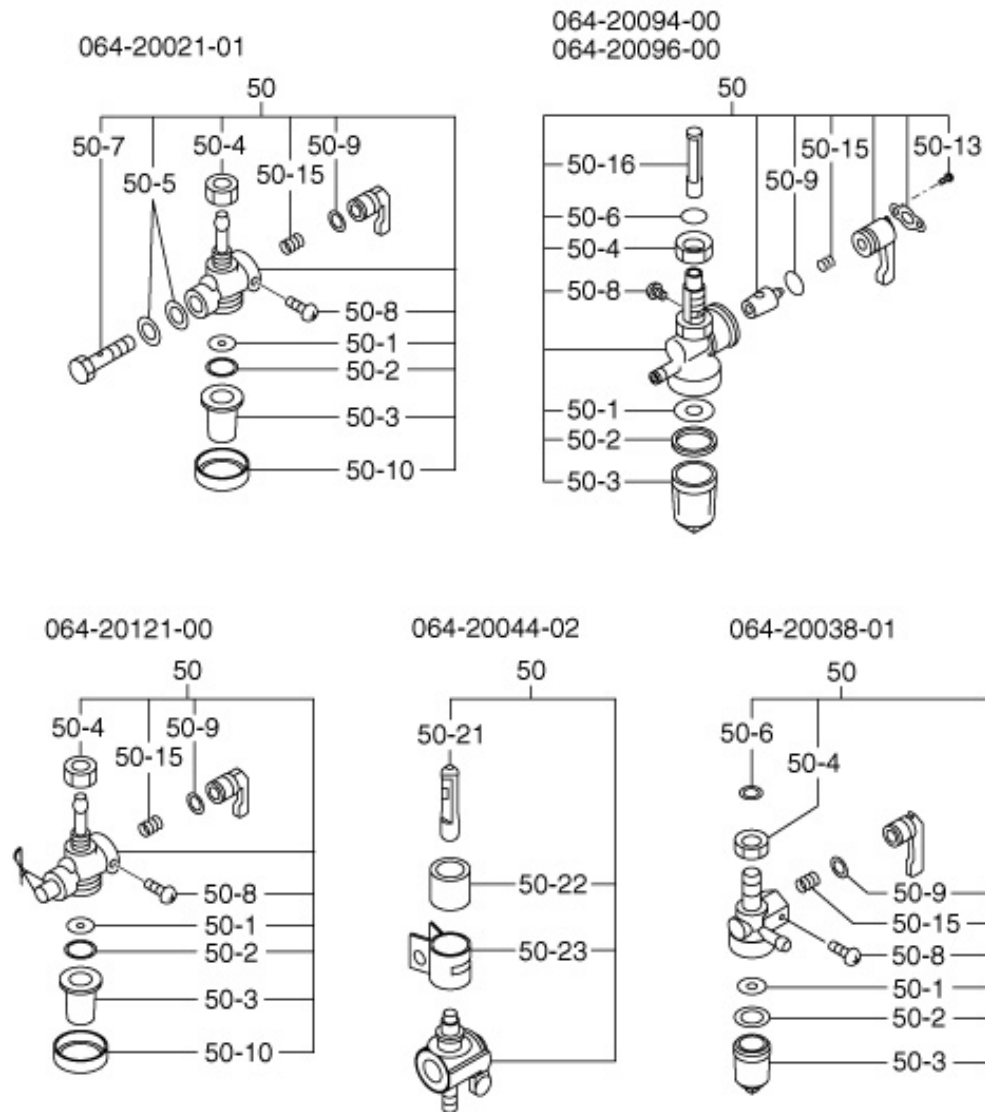


600 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
10	284-60101-02	FUEL TANK UN	1.00	Remarks: 1.5L BLACK.
20	073-20051-81	LABEL(WARNING)	1.00	Remarks: 42X104 ENGLISH.
30	043-04401-32	FUEL TANK CAP CP	1.00	
32	043-41800-12	INNER CAP	1.00	
33	084-12600-20	SPONGE	1.00	Interchangeable with 064-12099-90.
34	021-02600-50	GASKET(TANK CAP)	1.00	Remarks: T=1.5.
35	023-24200-12	PARTITION PLATE	1.00	
36	021-33100-20	GASKET(FILTER)	1.00	Remarks: 31DX41DX1.5T RUBBER.
40	064-14200-40	FUEL FILTER	1.00	
60	002-38080-00	FLANGE NUT	1.00	
61	002-38060-00	FLANGE NUT	4.00	
63	011-00600-20	FLANGE BOLT	4.00	Remarks: M6X1.0X14DX12L.
70	284-62602-01	FUEL PIPE CP	1.00	Remarks: FORMED.
90	056-10800-20	HOSE CLAMP	2.00	Remarks: 8.5DX8BX0.7T.
103	020-00802-20	WASHER	1.00	Start Code: 6602. Remarks: 8.5DX16DX1.2T.
103	003-10080-00	WASHER	1.00	End Code: 6601.
105	011-00605-70	FLANGE BOLT	2.00	Start Code: 6602. Remarks: M6X1.0X13DX12L.
105	014-00601-70	SCREW	2.00	End Code: 6601. Remarks: M6X1.0X13L.
110	284-61601-02	FUEL TANK BRACKET	1.00	
111	284-61602-03	BRACKET 2(TANK)	1.00	
145	284-65001-03	SPONGE (TANKBRACKET)	1.00	

630 Fuel & Lubricant

FIG. 630



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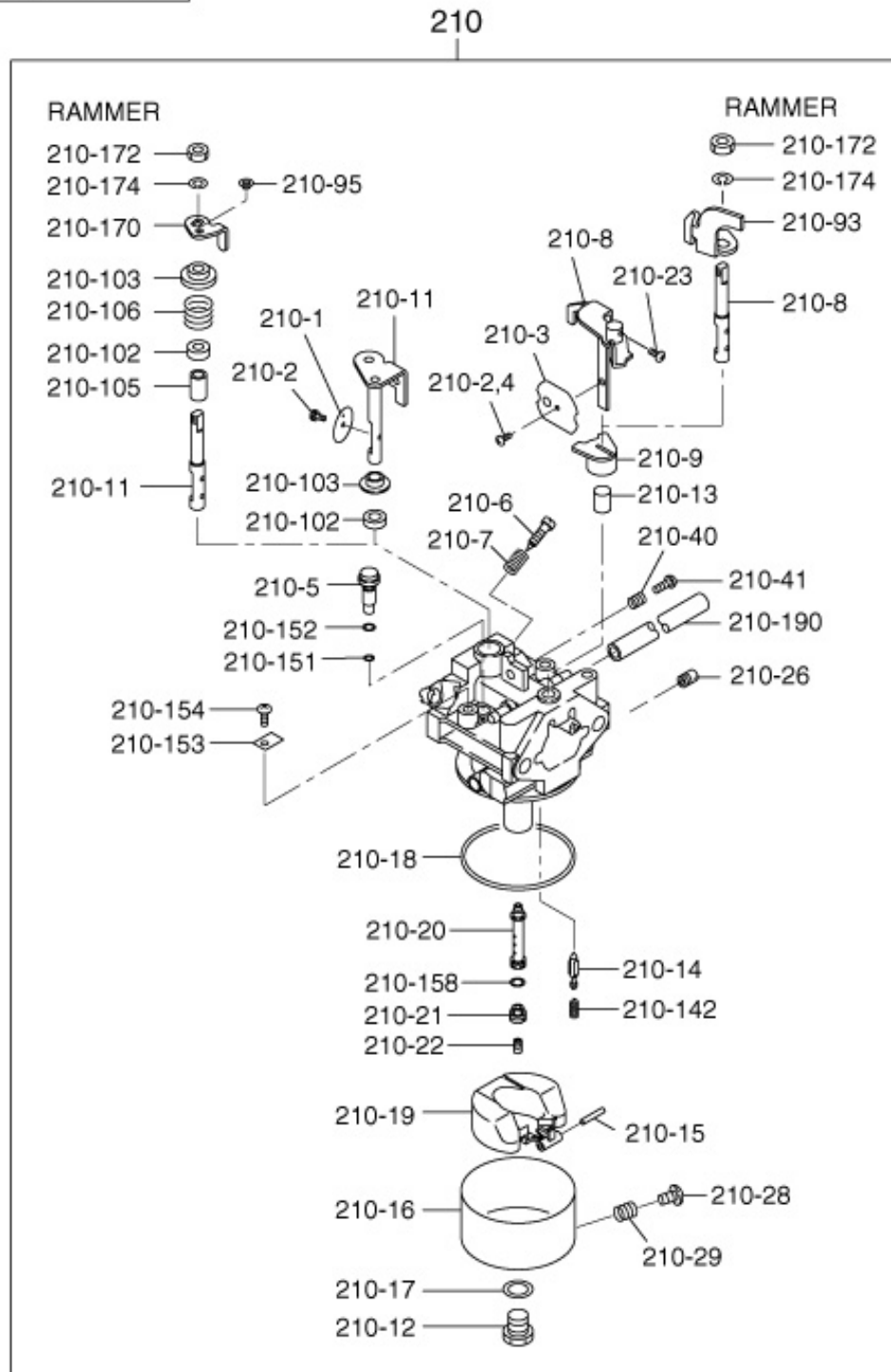
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630 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
50	064-20044-02	FUEL STRAINER AY	1.00	
50	064-20044-20	FILTER V-STD	1.00	
50	064-20044-90	JYJOINT PIPE V-STD	1.00	
50	064-20044-60	HOSE BAND AY V-STD	1.00	

640 Carburetor

FIG. 640



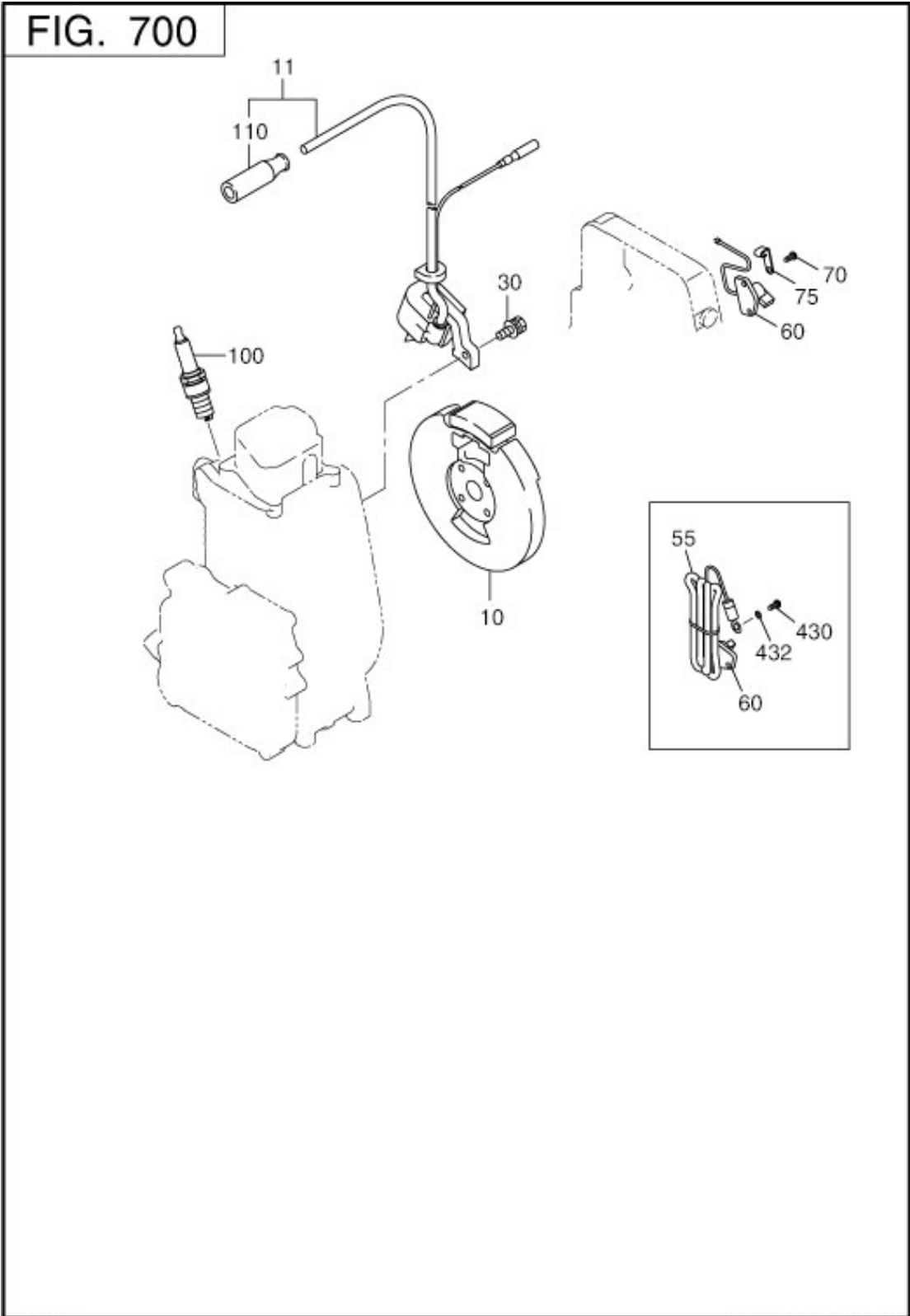
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640 Carburetor

Ref	Part Number.	Description	Qty	Remark
210-0	284-62322-00	CARBURETOR AY	1.00	
210-1	284-62535-08	THROTTLE VALVE	1.00	
210-2	284-62455-08	SCREW	2.00	
210-3	284-62527-08	VALVE CHOKE	1.00	
210-5	284-62420-08	SLOW JET	1.00	
210-8	284-62522-08	LEVER AY, CHOKE	1.00	
210-9	279-62563-18	COLLER SHAFT1	1.00	
210-11	284-62532-08	SHAFT SUB AY(TH)	1.00	
210-12	284-62355-08	SCREW	1.00	
210-13	279-62564-08	COLLAR SHAFT2	1.00	
210-14	279-62500-08	VALVE ASSY NEEDLE	1.00	
210-15	284-62515-08	PIN,FLOAT LEVER	1.00	
210-16	284-62552-08	CHAMBER AY,FLOAT	1.00	
210-17	251-62350-08	GASKET	1.00	
210-18	284-62540-08	GASKET CHAMBER	1.00	
210-19	284-62505-08	FLOAT AY	1.00	
210-22	284-62400-08	MAIN JET	1.00	Remarks: #63.
210-23	284-62456-08	SCREW	1.00	
210-28	251-62661-08	DRAIN SCREW	1.00	
210-40	277-62581-08	SCREW ADJUST	1.00	
210-41	251-62449-08	SPRING	2.00	
210-102	251-62559-08	BUSH	1.00	
210-103	284-62560-08	COLLAR	1.00	
210-151	284-62450-08	O-RING	1.00	
210-152	284-62451-08	O-RING	1.00	
210-153	284-62563-08	PLATE	1.00	
210-154	284-62456-08	SCREW	1.00	

700 Electric Device



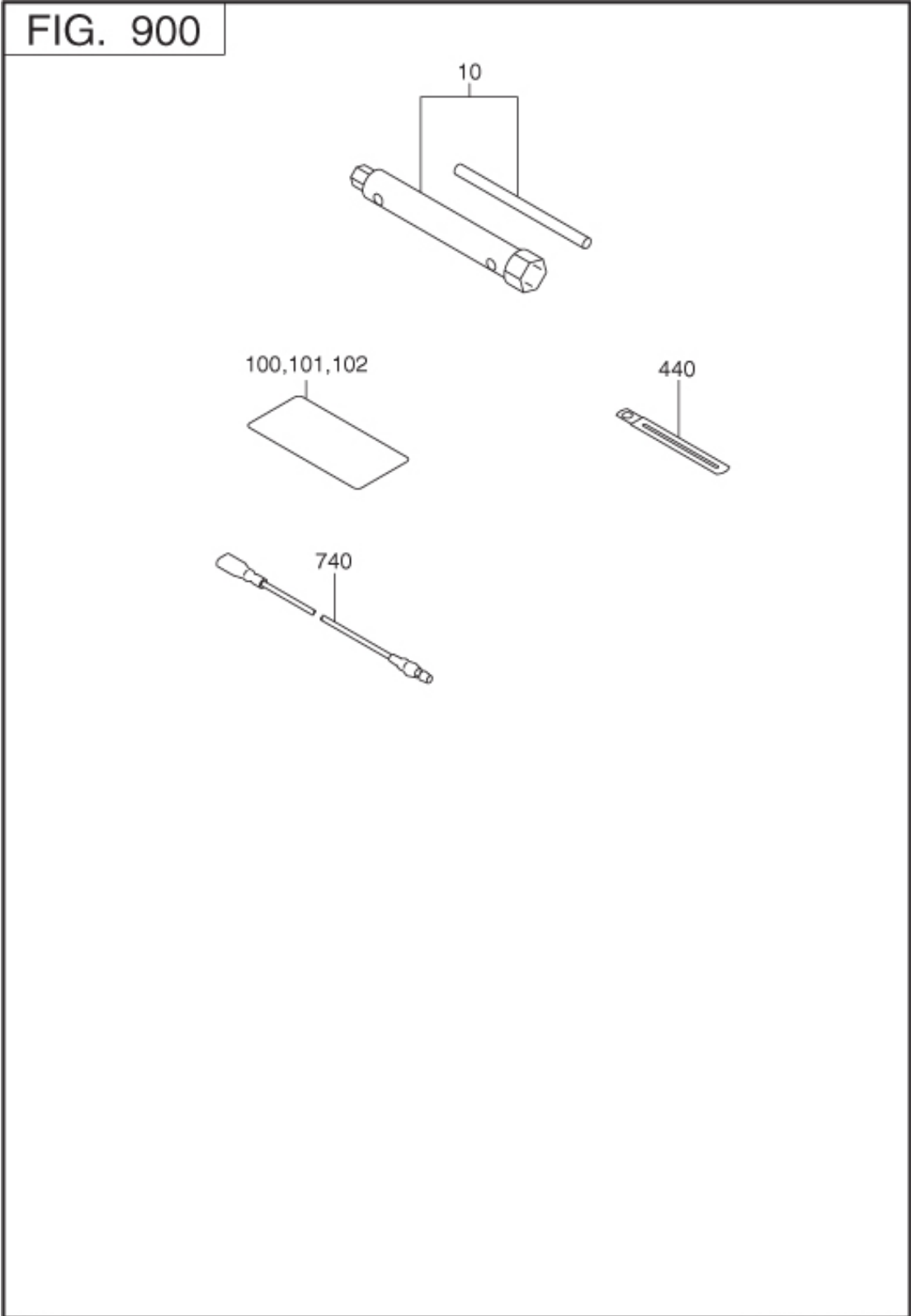
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284070000W01

700 Electric Device

Ref	Part Number.	Description	Qty	Remark
10	284-79340-21	FLY WHEEL CP	1.00	Remarks: MARK AP21.
11	284-79430-21	IGNITION COIL CP	1.00	Remarks: MARK AH.
30	001-17062-50	BOLT & WASHER AY	2.00	
60	066-00004-80	SWITCH AY	1.00	Start Code: 7000.
60	066-00003-71	SWITCH AY	1.00	End Code: 6999.
70	015-00400-90	TAPPING SCREW	2.00	Remarks: M4X12L.
75	056-60300-10	CLAMP	1.00	Remarks: 3.5DXM4X8BX0.8T.
100	065-01403-80	SPARK PLUG	1.00	Remarks: NGK BMR4A.
110	284-75102-03	SPARK PLUG CAP	1.00	

900 Accessory



EH092

284090001W00

900 Accessory

Ref	Part Number.	Description	Qty	Remark
10	226-90307-10	ACCESSORY TOOL KIT	1.00	

Part Number Index

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001-13061-60	11	064-20044-90	23	284-10101-11	5		
001-13061-80	9	065-01403-80	27	284-11001-21	5		
001-13081-80	5	066-00003-71	27	284-13001-10	5		
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