

PARTS MANUAL

MODEL
Parts
Manual

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SUBARU

Industrial Power Products

Subaru Industrial Power Products

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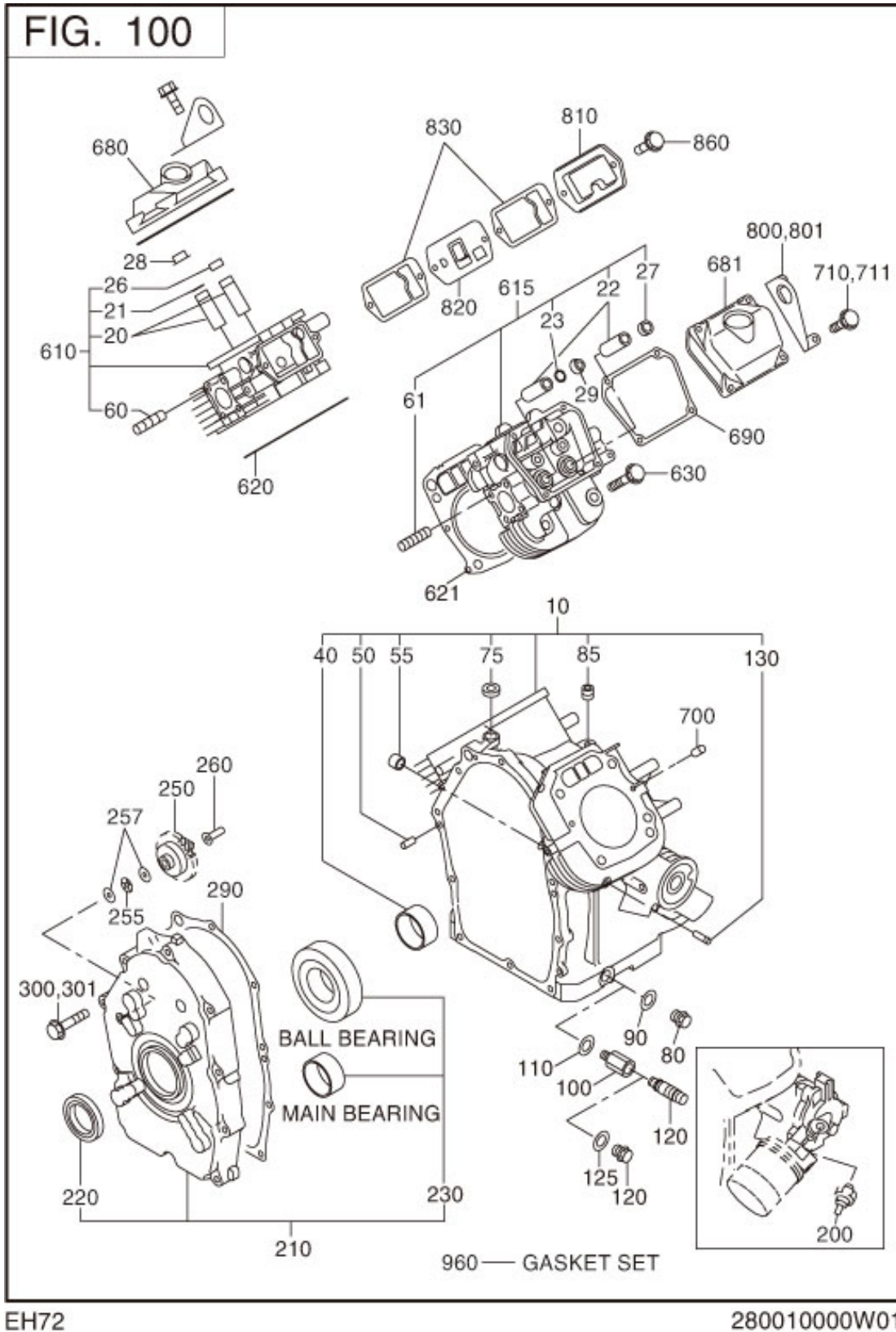
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100 Crankcase



100 Crankcase

Ref	Part Number.	Description	Qty	Remark
10	280-10102-11	CRANK CASE CP	1.00	
20	263-14211-03	VALVE GUIDE	2.00	
21	056-51000-50	CLIP	1.00	
22	263-14211-03	VALVE GUIDE	2.00	
23	056-51000-50	CLIP	1.00	
26	132-11AA1-10	SEAL-EXH VALVE	1.00	
27	132-11AA1-10	SEAL-EXH VALVE	1.00	
28	263-35341-03	RETAINER PLATE	1.00	
29	263-35341-03	RETAINER PLATE	1.00	
40	263-15802-03	MAIN BEARING	1.00	
50	X31-00800-80	DOWEL PIN	2.00	
55	263-55601-03	PIPE	2.00	
60	010-50802-90	STUD	4.00	
61	010-50802-90	STUD	4.00	
75	044-00800-10	OIL SEAL	1.00	
80	X40-11400-30	PLUG	2.00	
85	263-15911-A1	BLIND PLUG CP	1.00	
90	021-11400-20	GASKET	2.00	
200	263-76102-H1	SWITCH OIL PRESSURE	1.00	
210	263-11001-51	MAINBEARING COVER CP	1.00	
220	044-04200-30	OIL SEAL	1.00	
230	X60-04500-10	BALL BEARING	1.00	
250	263-45001-C1	GOVERNOR GEAR CP	1.00	
255	263-46215-A3	THRUST BEARING	1.00	
257	263-46214-A3	WASHER	2.00	
260	277-41901-03	GOVERNOR SLEEVE	1.00	
290	263-16002-A3	GASKET (M.B COVER)	1.00	
300	X11-00802-20	FLANGE BOLT	10.00	
610	280-13013-01	CYLINDER HEAD 1 CP	1.00	
615	280-13113-01	CYLINDER HEAD 2 CP	1.00	
620	280-15001-23	GASKET 1 (CYL HEAD)	1.00	
621	280-15101-23	GASKET 2 (CYL HEAD)	1.00	
630	X11-01000-70	FLANGE BOLT	8.00	
680	280-15501-A3	ROCKER COVER	1.00	
681	263-15501-A3	ROCKER COVER	1.00	
690	263-16101-A3	GASKET(ROCKER COVER)	2.00	
700	X31-00600-20	DOWEL PIN	4.00	
710	X11-00601-01	FLANGE BOLT	8.00	
800	280-19001-A3	HOOK	2.00	

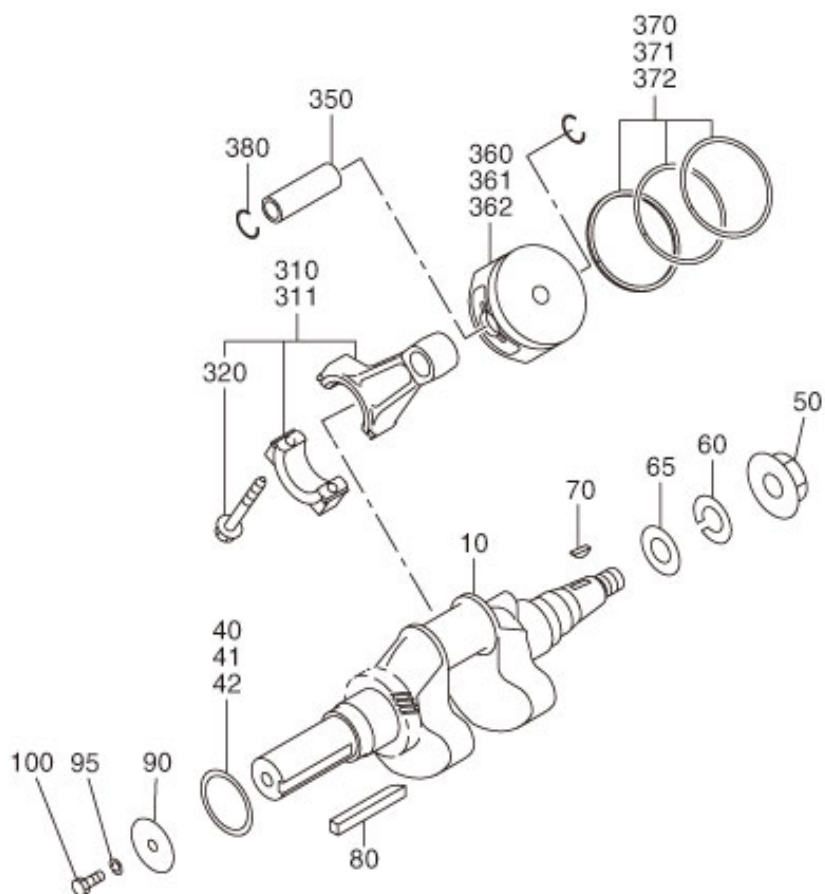
100 Crankcase

Ref	Part Number.	Description	Qty	Remark
810	263-14301-03	BREATHER COVER	1.00	
820	280-14401-A1	BREATHER PLATE CP	1.00	
830	263-16006-03	GASKET(BREATHERPLATE	2.00	
860	X11-00600-30	FLANGE BOLT	2.00	
960	280-99001-07	GASKET SET	1.00	

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200 Crankshaft

FIG. 200



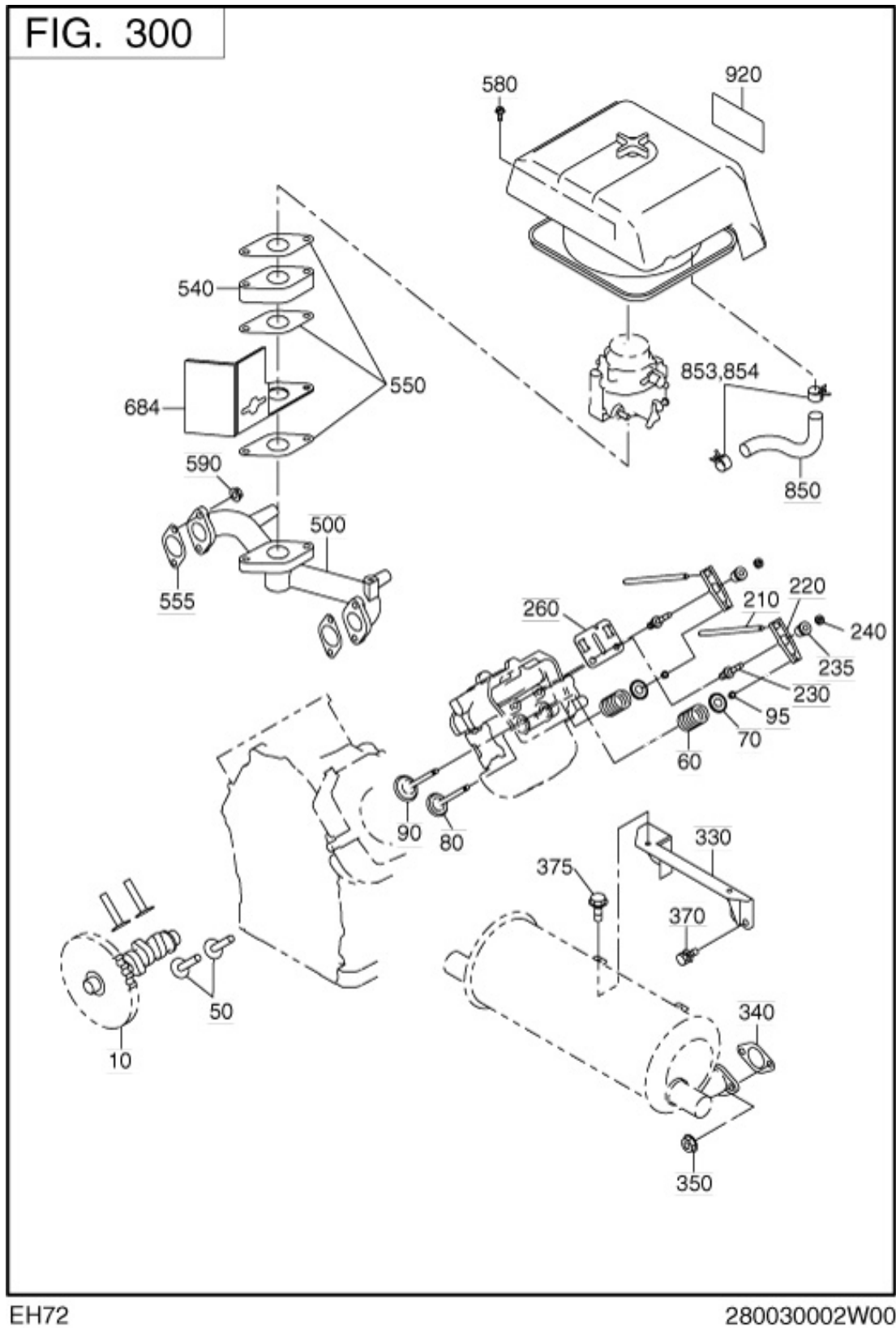
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200 Crankshaft

Ref	Part Number.	Description	Qty	Remark
10	263-21211-B1	CRANK SHAFT CP	1.00	
40	263-25012-A3	SPACER	1.00	
41	263-25013-A3	SPACER	1.00	
42	263-25014-A3	SPACER	1.00	
50	X18-01800-10	FLANGE NUT	1.00	
65	003-10180-00	WASHER	1.00	
70	005-32054-01	WOODRUFF KEY	1.00	
310	263-22601-10	CONNECTING ROD AY	2.00	
311	263-22602-10	CONNECTING ROD AY	2.00	
320	001-05084-00	FLANGE BOLT	4.00	
350	263-23301-33	PISTON PIN	2.00	
360	280-23411-H3	PISTON	2.00	
361	280-23412-H3	PISTON	2.00	
362	280-23413-H3	PISTON	2.00	
370	280-23501-07	PISTON RING SET	2.00	
371	280-23502-07	PISTON RING SET	2.00	
372	280-23503-17	PISTON RING SET	2.00	
380	056-52100-20	CLIP	4.00	

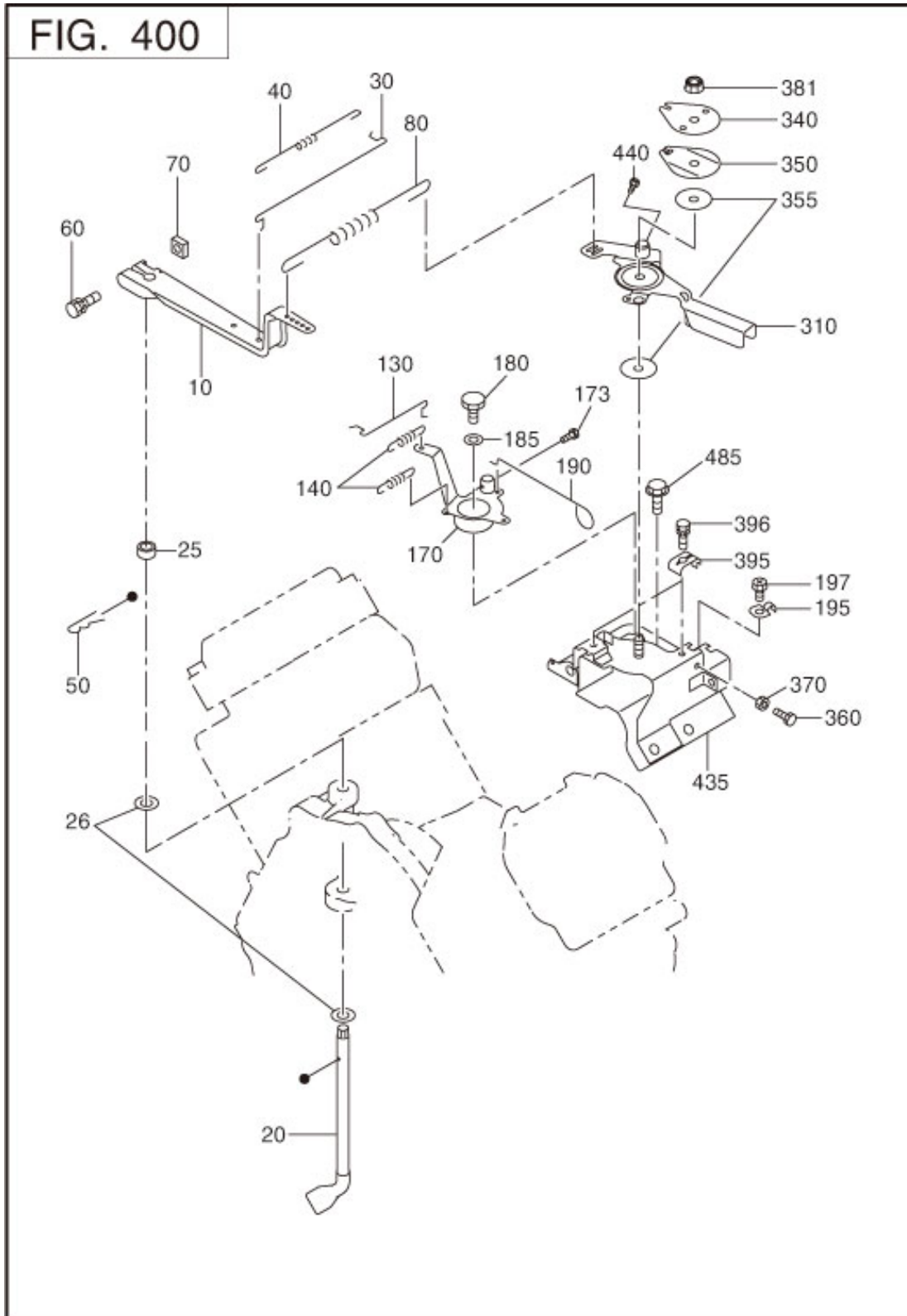
300 Intake & Exhaust



300 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
10	280-31701-13	CAM SHAFT	1.00	
50	263-33301-A3	TAPPET	4.00	
60	246-33611-03	VALVE SPRING	4.00	
70	246-33711-13	SPRING RETAINER	4.00	
80	263-33402-03	INTAKE VALVE	2.00	
90	263-33503-13	EXHAUST VALVE	2.00	
95	246-35501-03	COLLET-VALVE	8.00	
210	263-35322-A1	PUSH ROD CP	4.00	
220	267-36102-03	ROCKER ARM	4.00	
230	263-35801-03	BOLT(PIVOT)	4.00	
235	267-35701-03	PIVOT	4.00	
240	X17-00601-10	NUT	4.00	
260	263-37002-A3	GUIDE PLATE	2.00	
340	270-35201-01	GASKET CP (MUFFLER)	2.00	
350	980-20082-80	FLANGE NUT	4.00	
500	280-33003-J3	INTAKE MANIFOLD	1.00	
550	280-35501-A3	GASKET (ADAPTER)	1.00	
555	263-35503-A3	GASKET(IN MANIFOLD)	2.00	
580	X11-00600-20	FLANGE BOLT	3.00	
590	002-38080-00	FLANGE NUT	4.00	
850	263-18003-03	RUBBER PIPE	1.00	
853	263-68512-A3	HOSE CLAMP	2.00	

400 Governor



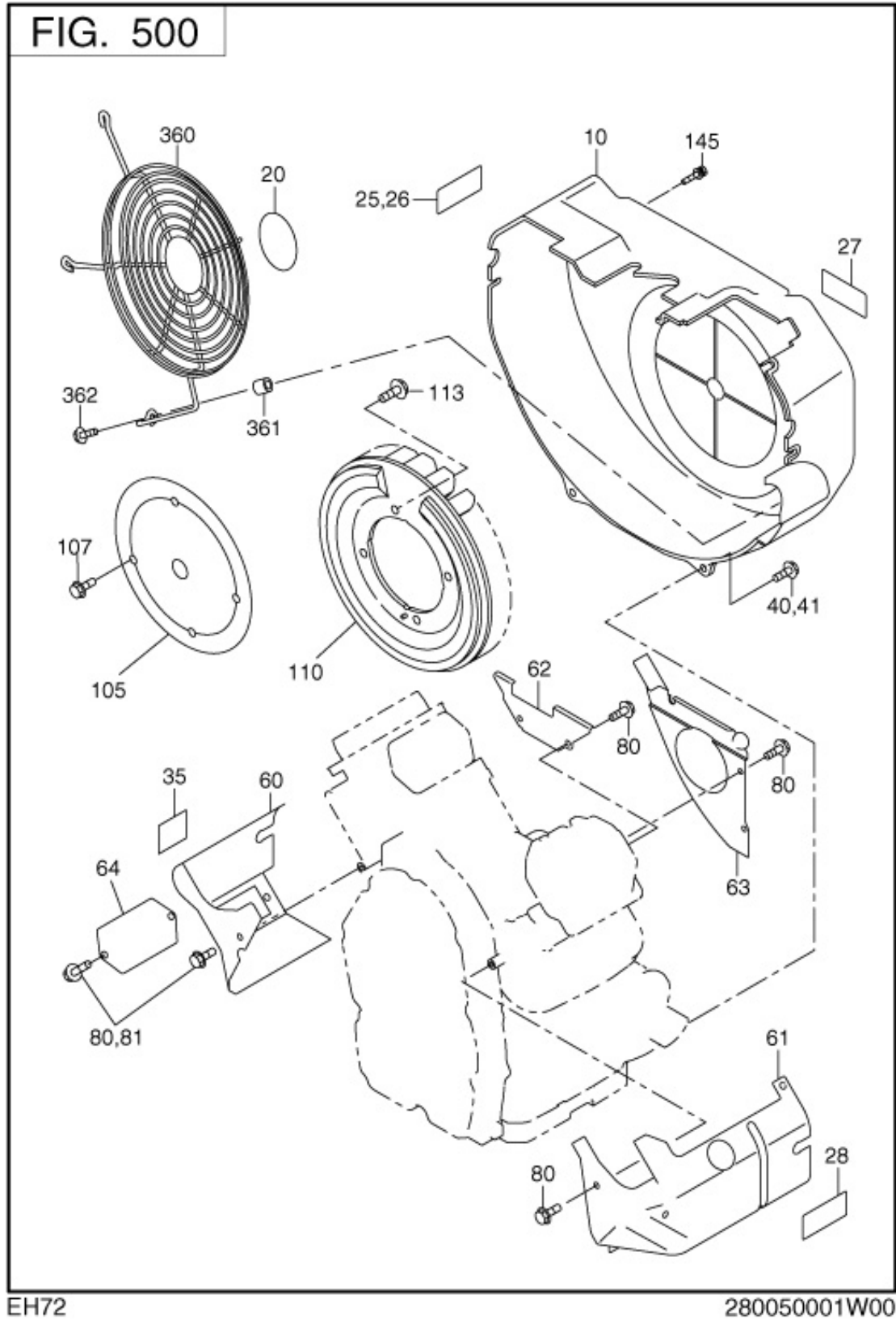
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400 Governor

Ref	Part Number.	Description	Qty	Remark
10	263-42301-B3	GOVERNOR LEVER	1.00	
20	263-42201-A3	GOVERNOR SHAFT	1.00	
25	X23-00801-50	SPACER	1.00	
26	003-10080-00	WASHER	2.00	
30	263-42701-A3	GOVERNOR ROD	1.00	
40	263-42801-03	ROD SPRING	1.00	
50	005-11060-01	SNAP PIN	1.00	
60	001-14063-00	BOLT AND WASHER AY	1.00	
70	X18-60600-20	NUT	1.00	
80	263-42509-A3	GOVERNOR SPRING	1.00	
310	263-43301-A3	SPEED CONTROL LEVER	1.00	
360	X11-50500-20	BOLT	1.00	
370	002-27050-00	NUT	1.00	
381	002-38060-00	FLANGE NUT	1.00	
435	263-45021-A2	BRACKET(SPD CONTROL)	1.00	
485	X11-00600-20	FLANGE BOLT	2.00	

500 Cooling & Starting



500 Cooling & Starting

Ref	Part Number.	Description	Qty	Remark
10	280-51101-C2	BLOWER HOUSING UN	1.00	
25	X73-20056-20	LABEL(WARNING)	1.00	
40	X11-00600-30	FLANGE BOLT	8.00	
60	263-52612-A1	CYLINDER BAFFLE 1 CP	1.00	
61	280-52701-C1	CYLINDER BAFFLE 2 CP	1.00	
62	263-52802-A3	CYLINDER BAFFLE 3	1.00	
63	263-52912-A2	CYLINDER BAFFLE 4 UN	1.00	
80	X11-00600-20	FLANGE BOLT	8.00	
81	X11-00600-10	FLANGE BOLT	2.00	
110	263-54101-A2	COOLING BLOWER UN	1.00	
113	001-14061-60	BOLT AND WASHER AY	4.00	

FIG. 600

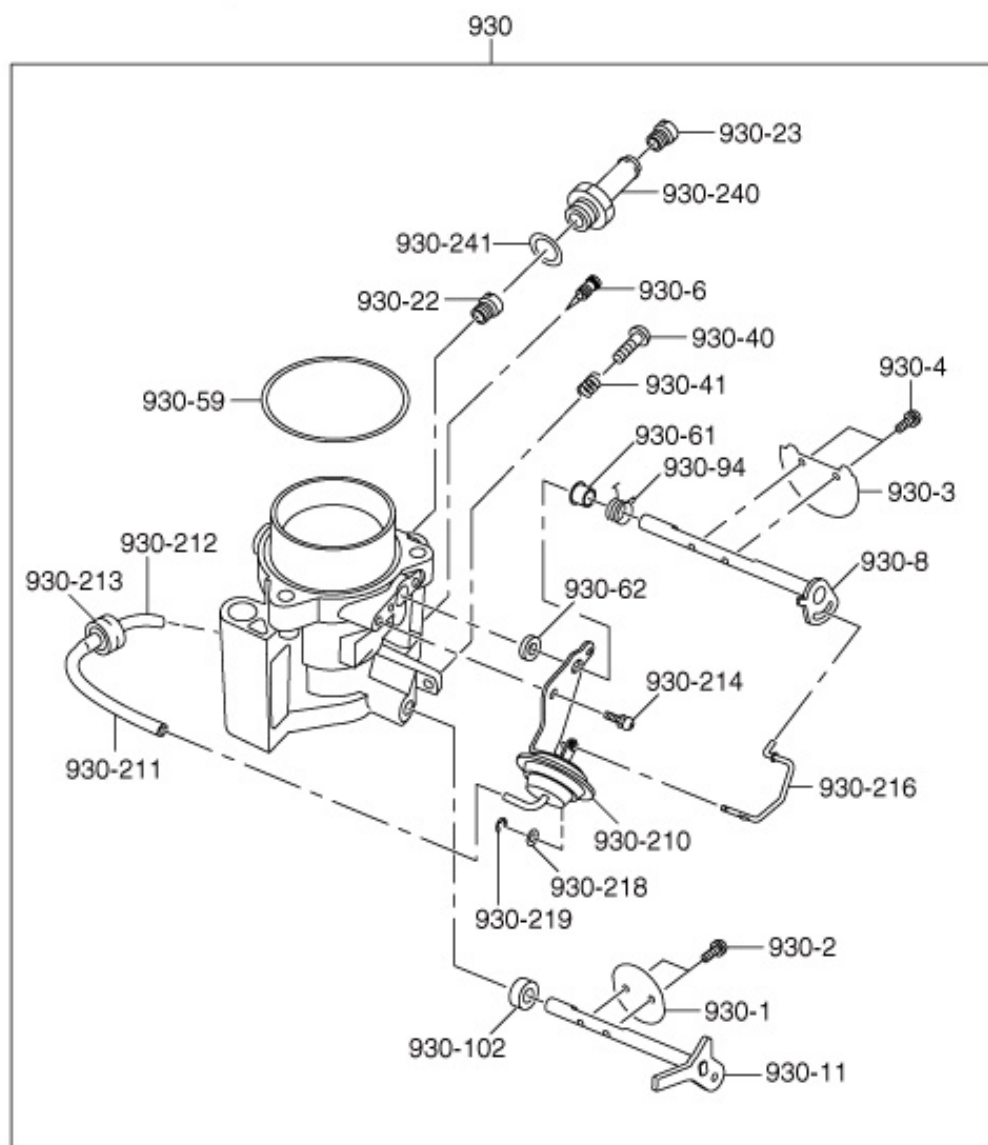
This diagram is an exploded view of a mechanical assembly, likely a pump or motor component. The central part of the diagram shows a large, irregularly shaped housing or casing. Various components are shown in their relative positions, indicated by dashed lines. The components are labeled with reference numerals: 270 (a long, thin rod or shaft), 272 (a bracket or support), 273 (a small pin or fastener), 280 (a small component at the end of the rod), 290 (a circular plate or flange), 320 (a curved pipe or duct), 330 (a small component), 340 (a small component), 350 (a small component), 360 (a small component), 370 (a small component), 380 (a small component), 390 (a small component), 400 (a small component), 410 (a small component), 420 (a small component), 430 (a small component), 440 (a small component), 450 (a small component), 460 (a small component), 470 (a small component), 480 (a small component), 490 (a small component), 500 (a small component), 510 (a small component), 520 (a small component), 530 (a small component), 540 (a small component), 550 (a small component), 560 (a small component), 570 (a small component), 580 (a small component), 590 (a small component), 600 (a small component), 610 (a small component), 620 (a small component), 630 (a small component), 640 (a small component), 650 (a small component), 660 (a small component), 670 (a small component), 680 (a small component), 690 (a small component), 700 (a small component), 710 (a small component), 720 (a small component), 730 (a small component), 740 (a small component), 750 (a small component), 760 (a small component), 770 (a small component), 780 (a small component), 790 (a small component), 800 (a small component), 810 (a small component), 820 (a small component), 830 (a small component), 840 (a small component), 850 (a small component), 860 (a small component), 870 (a small component), 880 (a small component), 890 (a small component), 900 (a small component), 910 (a small component), 920 (a small component).

280060002W00

600 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
270	263-63603-01	OIL GAUGE CP	1.00	
573	X11-00801-10	FLANGE BOLT	2.00	
610	263-63901-13	INNER ROTOR	1.00	
615	263-63902-13	OUTER ROTOR	1.00	
620	263-64001-B1	OIL PUMP COVER CP	1.00	
623	044-03501-70	OIL SEAL	1.00	
625	X24-08900-30	O RING	1.00	
640	X11-00600-30	FLANGE BOLT	4.00	
650	263-64302-02	OIL PUMP FILTER UN	1.00	
653	263-65011-A3	FLANGE BOLT	1.00	
660	248-65801-00	OIL FILTER AY	1.00	
670	X40-11400-50	PLUG(OIL RELIEF)	1.00	
673	003-70140-00	GASKET,ALUMINUM	1.00	
677	263-66001-03	SPRING(RELIEF VALVE)	1.00	
680	006-90308-00	STEEL BALL	1.00	
714	280-63602-A1	OIL FILLER CAP CP	1.00	
718	263-64414-A3	O RING	1.00	

FIG. 650



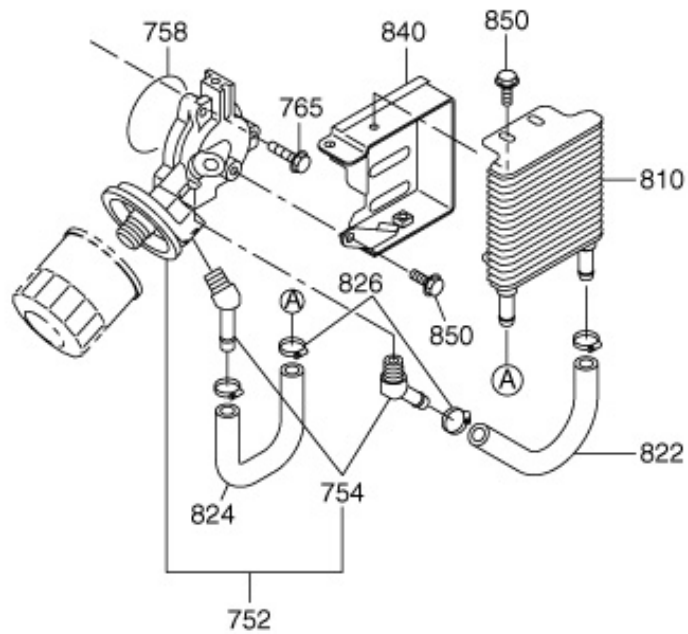
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280065001W00

Ref	Part Number.	Description	Qty	Remark
930	280-62403-08	JET,MAIN	1.00	
930	263-62451-08	SCREW,THRO.AJUST	1.00	
930	258-62445-08	SPRING(ADJUST SCREW)	1.00	
930	263-62560-08	O-RING,AIR HORN	1.00	
930	280-62552-08	COLLAR,CHOKE	1.00	
930	280-62558-08	FILTER,CHOKE	1.00	
930	280-62446-08	SPRING,CHOKE RETURN	1.00	
930	258-62558-08	FILTER(THROTTLE SHAF	1.00	
930	280-62362-08	OPENER AY,CHOKE	1.00	
930	280-62370-08	HOSE(100MM)	1.00	
930	280-62371-08	HOSE(40MM)	1.00	
930	107-62567-08	VALVE ASSY,DELAY	1.00	
930	263-62585-08	SCREW,WITH WASHER	2.00	
930	280-62350-08	ROD,CHOKE PISTON	1.00	
930	263-62596-08	WASHER,ROD	1.00	
930	107-62377-08	E-RING,ROD	1.00	
930	280-62335-08	CONNECTOR,FUEL	1.00	
930	280-62560-08	GASKET,CONNECTOR	1.00	
930	280-65212-00	MIXER AY	1.00	
930	280-62536-08	VALVE,THROTTLE	1.00	
930	261-62352-08	SCREW,VALVE SET	2.00	
930	280-62525-08	VALVE,CHOKE	1.00	
930	258-62555-08	SCREW SET(VALVE)	2.00	
930	280-62500-08	NEEDLE CP,IDLEADJUST	1.00	
930	280-62520-08	SHAFT AY,CHOKE	1.00	
930	280-62532-08	SHAFT AY,THROTTLE	1.00	
930	280-62402-08	JET,MAIN	1.00	

685 Fuel & Lubricant

FIG. 685



EH72

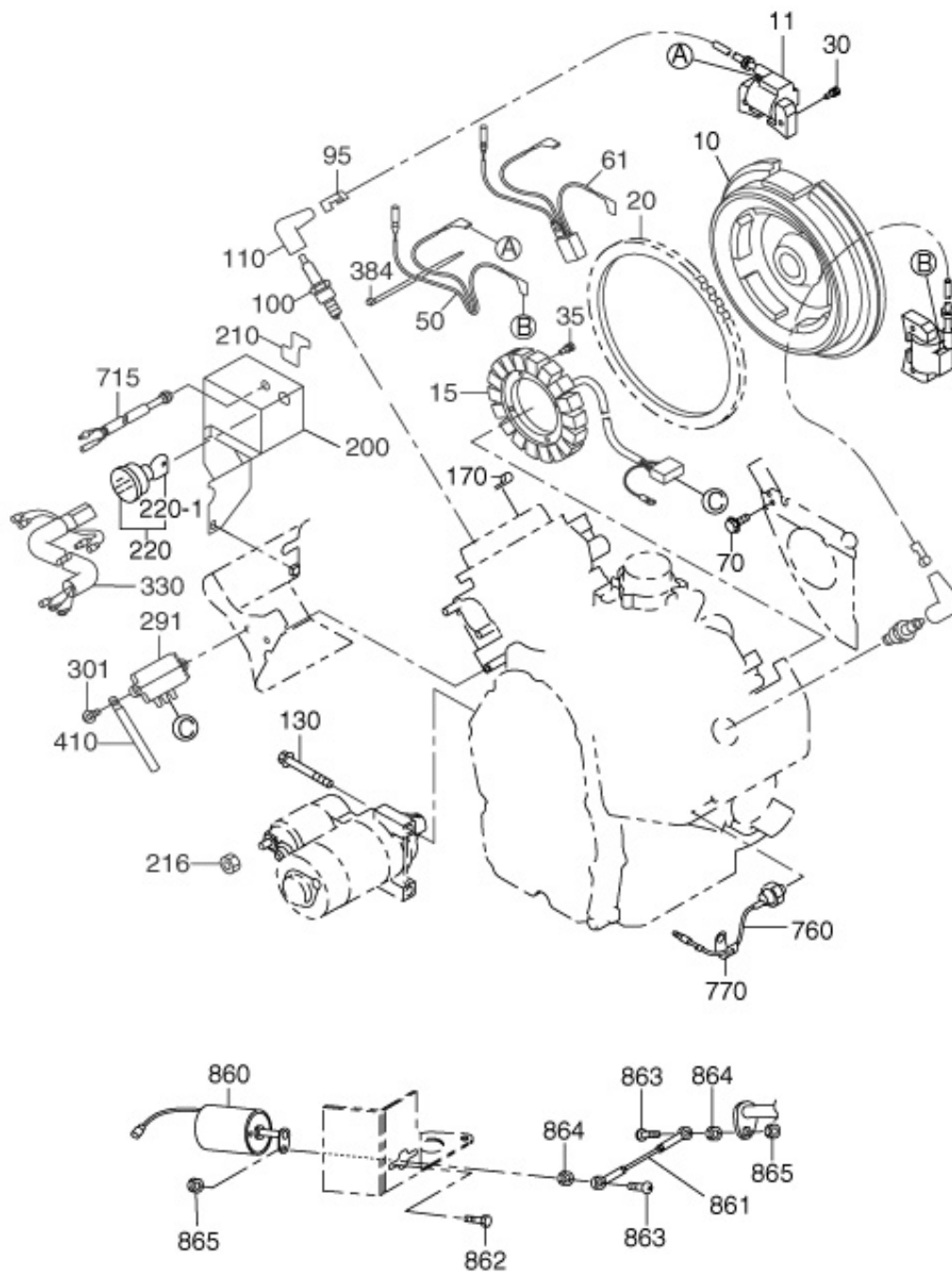
280068501W00

685 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
752	280-65011-A1	ADAPTER CP RMI	1.00	
754	280-65025-A3	ELBOW ADAPTER 1	2.00	
758	280-65050-A3	O RING RMI	1.00	
765	X11-00601-01	FLANGE BOLT	3.00	
810	280-65001-C1	OIL COOLER CP	1.00	
822	280-65037-03	HOSE 1(OIL COOLER)	1.00	
824	280-65038-03	HOSE 2(OIL COOLER)	1.00	
826	X56-10900-30	HOSE CLAMP	4.00	
840	280-65030-01	BRACKET CP(OIL COOL)	1.00	
850	X11-00600-20	FLANGE BOLT	5.00	

700 Electric Device

FIG. 700



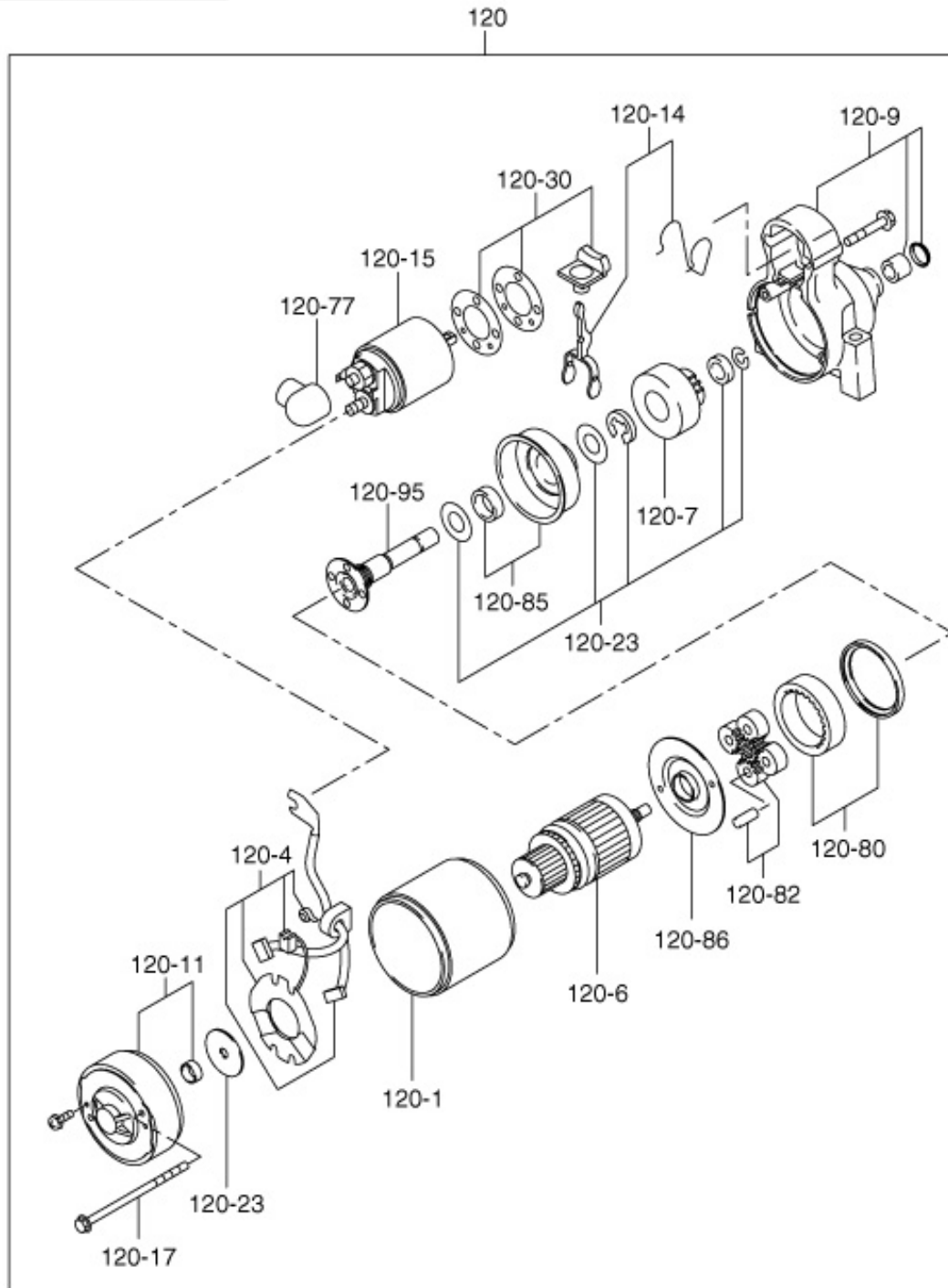
EH72

280070001W00

700 Electric Device

Ref	Part Number.	Description	Qty	Remark
10	263-77203-11	FLYWHEEL CP	1.00	
11	263-78204-01	IGNITION COIL CP	2.00	
15	263-79411-A1	CHARGE COIL CP	1.00	
20	263-71002-03	RING GEAR	1.00	
30	001-14062-50	BOLT AND WASHER AY	4.00	
35	001-16052-00	BOLT AND WASHER AY	4.00	
61	KU3-11052-21	STOP DIODE CP	1.00	
70	X11-00600-10	FLANGE BOLT	1.00	
95	X65-91000-10	PLUG TERMINAL	2.00	
100	065-01404-80	SPARK PLUG	2.00	
110	X65-51000-10	SPARK PLUG CAP	2.00	
130	X11-00801-00	FLANGE BOLT	2.00	
216	002-38080-00	FLANGE NUT	1.00	
291	263-71903-A1	REGULATOR CP	1.00	
301	X11-00601-40	FLANGE BOLT	2.00	
384	X56-30000-80	WIRE BAND	3.00	

FIG. 731



EH72

28073101W00

Ref	Part Number.	Description	Qty	Remark
120	263-70596-08	INTERNAL GEAR	1.00	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-70576-08	PLANET GEAR	3.00	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	245-70509-08	CENTER BRACKET(P)	1.00	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-70591-08	CENTER BRACKET (A)	1.00	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-70571-08	PINION SHAFT	1.00	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-70503-00	STARTING MOTOR AY	1.00	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-70561-08	YOKE AY	1.00	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	245-70503-08	BRUSH HOLDER AY	1.00	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-70512-08	ARMATURE AY	1.00	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-70522-08	PINION AY	1.00	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-70503-08	GEAR CASE AY	1.00	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-70507-08	REAR COVER AY	1.00	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	245-70518-08	SHIFT LEVER SET	1.00	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	263-70515-08	MAGNETIC SWITCH AY	1.00	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	207-70524-08	THROUGH BOLT	2.00	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	245-70516-08	WASHER STOPPER SET	1.00	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	245-70520-08	DUST COVER KIT	1.00	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
120	207-70526-08	RUBBER CAP BS	1.00	Start Code: 8310. Start Date: 10/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.

Part Number Index

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001-14062-50	23	263-42801-03	13	280-62370-08	19
001-14063-00	13	263-43301-A3	13	280-62371-08	19
001-16052-00	23	263-45001-C1	5	280-62402-08	19
002-27050-00	13	263-45021-A2	13	280-62403-08	19
002-38060-00	13	263-46214-A3	5	280-62446-08	19
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003-10080-00	13	263-52612-A1	15	280-62520-08	19
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005-32054-01	9	263-55601-03	5	280-62552-08	19
006-90308-00	17	263-62451-08	19	280-62558-08	19
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107-62567-08	19	263-65011-A3	17	280-65212-00	19
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245-70520-08	25	263-70522-08	25	X11-00601-40	23
246-33611-03	11	263-70561-08	25	X11-00801-00	23
246-33711-13	11	263-70571-08	25	X11-00801-10	17
246-35501-03	11	263-70576-08	25	X11-00802-20	5
248-65801-00	17	263-70591-08	25	X11-01000-70	5
258-62445-08	19	263-70596-08	25	X11-50500-20	13
258-62555-08	19	263-71002-03	23	X17-00601-10	11
258-62558-08	19	263-71903-A1	23	X18-01800-10	9
261-62352-08	19	263-76102-H1	5	X18-60600-20	13
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