

# PARTS MANUAL

MODEL  
**Parts**  
**Manual**

EH650DC2960

02/13



**SUBARU**

Industrial Power Products

**Subaru Industrial Power Products**

905 Telser Road - Lake Zurich, IL 60047 - Phone 847-540-7300 - Fax 847-438-5012

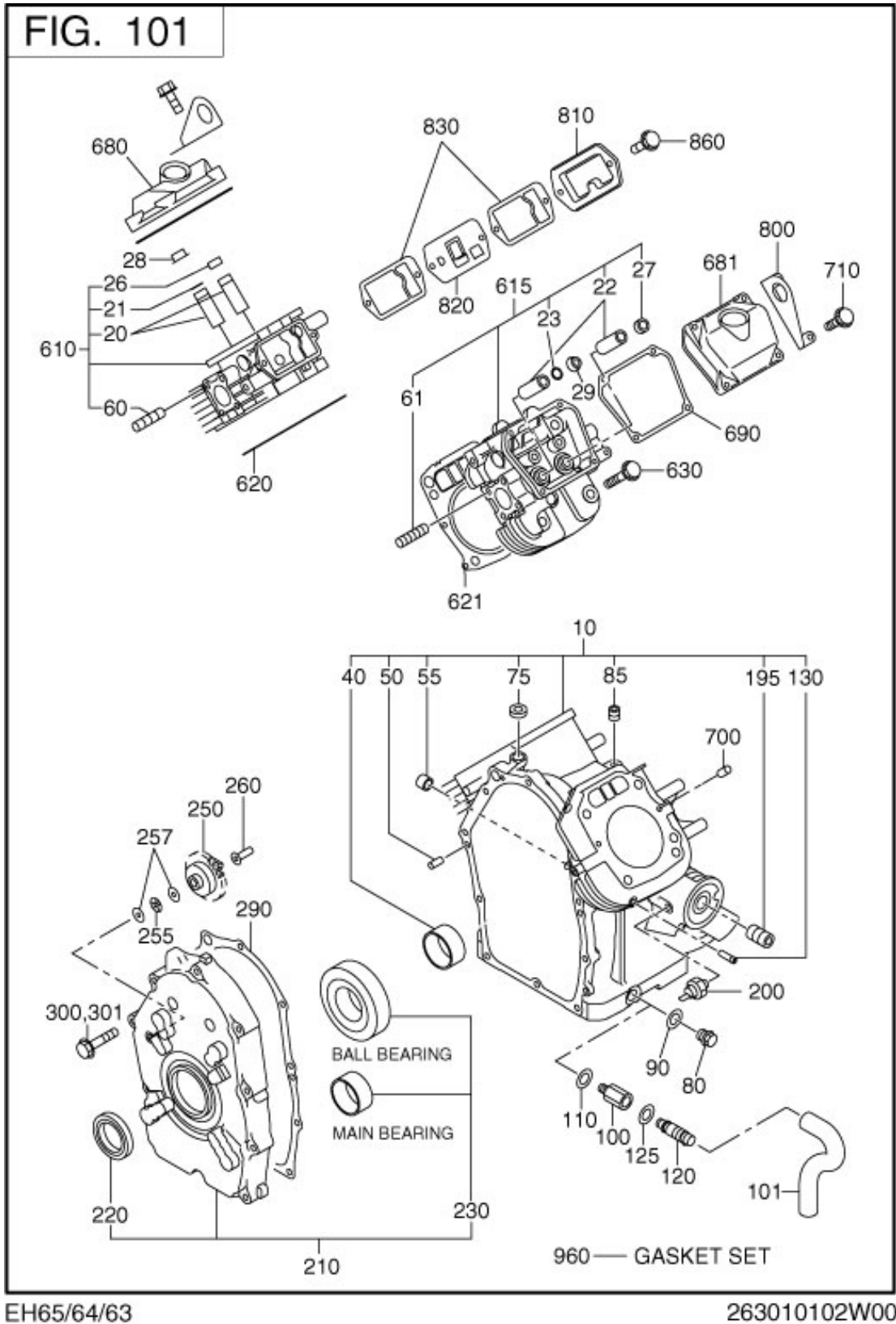
e-mail: [sales@subarupower.com](mailto:sales@subarupower.com) - [www.subarupower.com](http://www.subarupower.com)

© 2012 Subaru Industrial Power Products

# Group Index

| <b>Group Name</b>                  | <b>Page</b>   |
|------------------------------------|---------------|
| 100 Crankcase.....                 | 4             |
| 200 Crankshaft.....                | 8             |
| 300 Intake & Exhaust.....          | 10            |
| 315 Intake & Exhaust.....          | 12            |
| 400 Governor.....                  | 14            |
| 500 Cooling & Starting.....        | 16            |
| 600 Fuel & Lubricant.....          | 18            |
| 640 Fuel & Lubricant.....          | 20            |
| 700 Electric Device.....           | 22            |
| 730 Electric Device.....           | 24            |
| 900 Accessory.....                 | 26            |
| <br><b>Part Number Index.....</b>  | <br><b>28</b> |
| <b>Part Description Index.....</b> | <b>29</b>     |

# 100 Crankcase



## 100 Crankcase

| Ref | Part Number. | Description          | Qty | Remark |
|-----|--------------|----------------------|-----|--------|
| 10  | 263-10112-01 | CRANK CASE CP        | 1   |        |
| 20  | 263-14211-03 | VALVE GUIDE          | 2   |        |
| 21  | 056-51000-50 | CLIP                 | 1   |        |
| 22  | 263-14211-03 | VALVE GUIDE          | 2   |        |
| 23  | 056-51000-50 | CLIP                 | 1   |        |
| 26  | 132-07AA0-50 | SEAL-INT VALVE       | 1   |        |
| 27  | 132-07AA0-50 | SEAL-INT VALVE       | 1   |        |
| 28  | 263-35341-03 | RETAINER PLATE       | 1   |        |
| 29  | 263-35341-03 | RETAINER PLATE       | 1   |        |
| 40  | 263-15805-03 | MAIN BEARING         | 1   |        |
| 50  | 031-00801-10 | DOWEL PIN            | 2   |        |
| 55  | 263-55601-03 | PIPE                 | 2   |        |
| 60  | 010-50802-90 | STUD                 | 4   |        |
| 61  | 010-50802-90 | STUD                 | 4   |        |
| 75  | 044-00800-10 | OIL SEAL             | 1   |        |
| 80  | 040-11400-30 | PLUG                 | 1   |        |
| 85  | 235-15421-03 | BLIND PLUG           | 1   |        |
| 90  | 021-11400-20 | GASKET               | 2   |        |
| 120 | 263-65009-A3 | OIL DRAIN VALVE      | 1   |        |
| 130 | 263-15701-01 | PIPE(PULSE)          | 1   |        |
| 195 | 263-15901-03 | UNION                | 1   |        |
| 200 | 263-76001-A1 | SWITCH OIL PRESSURE  | 1   |        |
| 210 | 263-11103-21 | MAINBEARING COVER CP | 1   |        |
| 220 | 044-04200-30 | OIL SEAL             | 1   |        |
| 230 | 263-15805-03 | MAIN BEARING         | 1   |        |
| 250 | 263-45003-11 | GOVERNOR GEAR CP     | 1   |        |
| 255 | 263-46215-A3 | THRUST BEARING       | 1   |        |
| 257 | 263-46214-A3 | WASHER               | 2   |        |
| 260 | 277-41902-03 | GOVERNOR SLEEVE      | 1   |        |
| 290 | 263-16002-A3 | GASKET (M.B COVER)   | 1   |        |
| 300 | 011-00802-20 | FLANGE BOLT          | 10  |        |
| 610 | 263-13213-01 | CYLINDER HEAD 1 CP   | 1   |        |
| 615 | 263-13313-01 | CYLINDER HEAD 2 CP   | 1   |        |
| 620 | 263-15021-41 | GASKET 1 (CYL HEAD)  | 1   |        |
| 621 | 263-15121-31 | GASKET 2 (CYL HEAD)  | 1   |        |
| 630 | 011-01000-70 | FLANGE BOLT          | 8   |        |
| 680 | 263-15503-03 | ROCKER COVER         | 1   |        |
| 681 | 263-15504-03 | ROCKER COVER         | 1   |        |
| 690 | 263-16101-A3 | GASKET(ROCKER COVER) | 2   |        |

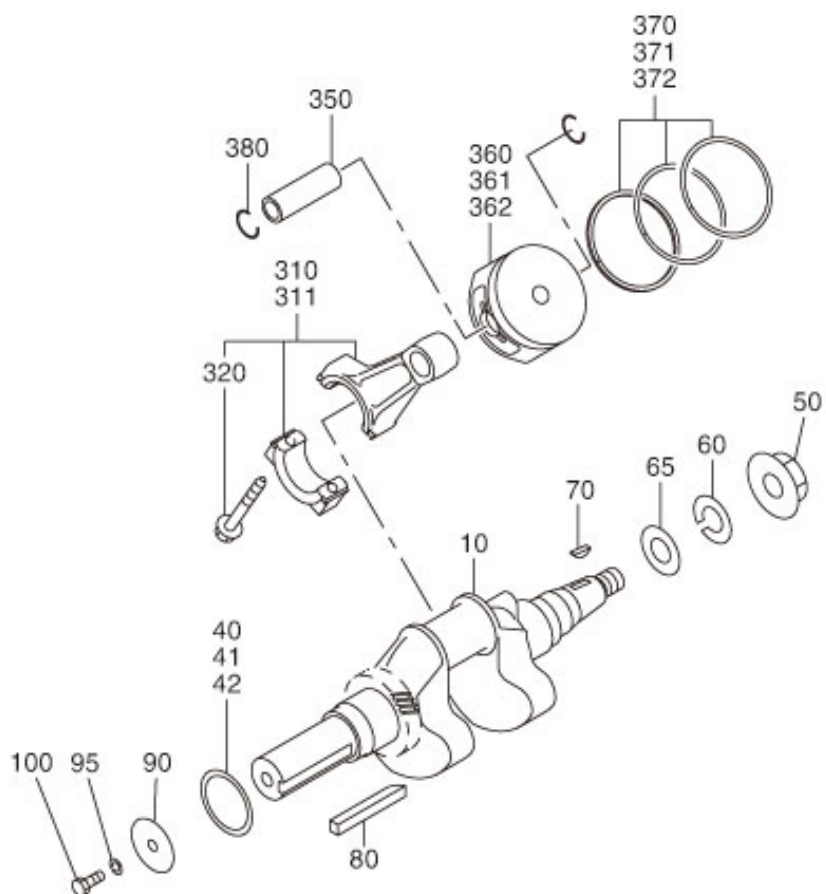
## 100 Crankcase

| Ref | Part Number. | Description          | Qty | Remark |
|-----|--------------|----------------------|-----|--------|
| 700 | 031-00600-20 | DOWEL PIN            | 4   |        |
| 710 | 011-00601-01 | FLANGE BOLT          | 8   |        |
| 800 | 280-19001-03 | HOOK                 | 2   |        |
| 810 | 263-14301-03 | BREATHER COVER       | 1   |        |
| 820 | 280-14401-A1 | BREATHER PLATE CP    | 1   |        |
| 830 | 263-16006-03 | GASKET(BREATHERPLATE | 2   |        |
| 860 | 011-00600-30 | FLANGE BOLT          | 2   |        |
| 960 | 263-99001-27 | GASKET SET           | 1   |        |

***This Page Intentionally Left Blank***

## 200 Crankshaft

FIG. 200



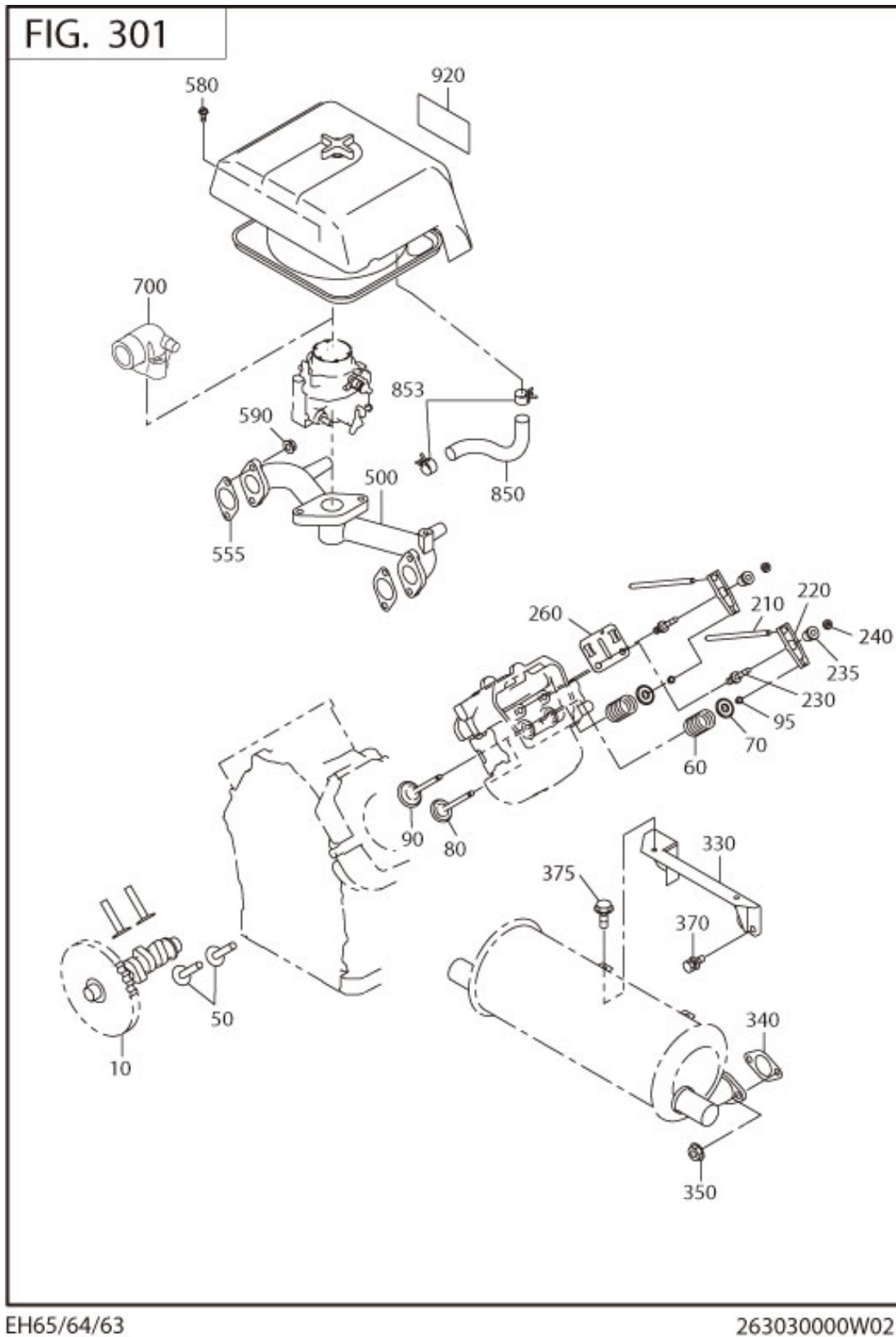
EH65/64/63

263020000W01

## 200 Crankshaft

| Ref | Part Number. | Description       | Qty | Remark |
|-----|--------------|-------------------|-----|--------|
| 10  | 263-21311-11 | CRANK SHAFT CP    | 1   |        |
| 40  | 263-25012-A3 | SPACER            | 1   |        |
| 41  | 263-25013-A3 | SPACER            | 1   |        |
| 42  | 263-25014-A3 | SPACER            | 1   |        |
| 50  | 018-01800-10 | FLANGE NUT        | 1   |        |
| 65  | 003-10180-00 | WASHER            | 1   |        |
| 70  | 005-32054-01 | WOODRUFF KEY      | 1   |        |
| 80  | 207-26001-03 | KEY               | 1   |        |
| 310 | 263-22601-30 | CONNECTING ROD AY | 2   |        |
| 320 | 001-05084-00 | FLANGE BOLT       | 2   |        |
| 350 | 263-23301-23 | PISTON PIN        | 2   |        |
| 360 | 263-23421-J3 | PISTON            | 2   |        |
| 370 | 263-23501-17 | PISTON RING SET   | 2   |        |
| 380 | 056-52100-20 | CLIP              | 4   |        |

## 300 Intake & Exhaust

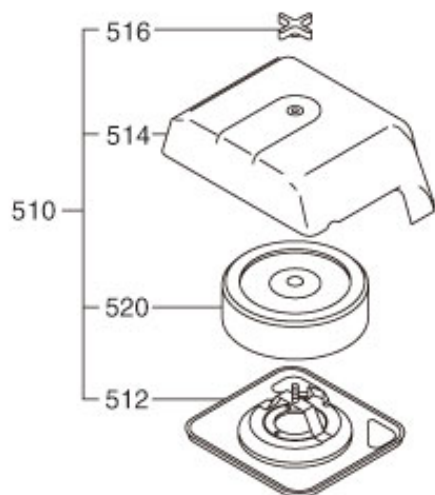


## 300 Intake & Exhaust

| Ref | Part Number.  | Description         | Qty | Remark |
|-----|---------------|---------------------|-----|--------|
| 10  | 280-31801-03  | CAM SHAFT           | 1   |        |
| 50  | 263-33301-A3  | TAPPET              | 4   |        |
| 60  | 246-33611-03  | VALVE SPRING        | 4   |        |
| 70  | 246-33711-13  | SPRING RETAINER     | 4   |        |
| 80  | 263--33401-H3 | INTAKE VALVE        | 2   |        |
| 90  | 263-33502-H3  | EXHAUST VALVE       | 2   |        |
| 95  | 246-35501-03  | COLLET-VALVE        | 8   |        |
| 210 | 263-35322-A1  | PUSH ROD CP         | 4   |        |
| 220 | 267-36102-03  | ROCKER ARM          | 4   |        |
| 230 | 261-35801-13  | BOLT(PIVOT)         | 4   |        |
| 235 | 267-35701-03  | PIVOT               | 4   |        |
| 240 | 017-00601-10  | NUT                 | 4   |        |
| 260 | 263-37002-A3  | GUIDE PLATE         | 2   |        |
| 350 | 018-00800-10  | FLANGE NUT          | 4   |        |
| 500 | 280-33001-C3  | INTAKE MANIFOLD     | 1   |        |
| 555 | 263-35503-A3  | GASKET(IN MANIFOLD) | 2   |        |
| 580 | 011-00600-20  | FLANGE BOLT         | 3   |        |
| 590 | 002-38080-00  | FLANGE NUT          | 4   |        |
| 850 | 263-18003-03  | RUBBER PIPE         | 1   |        |
| 853 | 056-12000-20  | HOSE CLAMP          | 2   |        |
| 920 | 263-91724-03  | LABEL(TRADE MARK)   | 1   |        |

## 315 Intake & Exhaust

FIG. 315



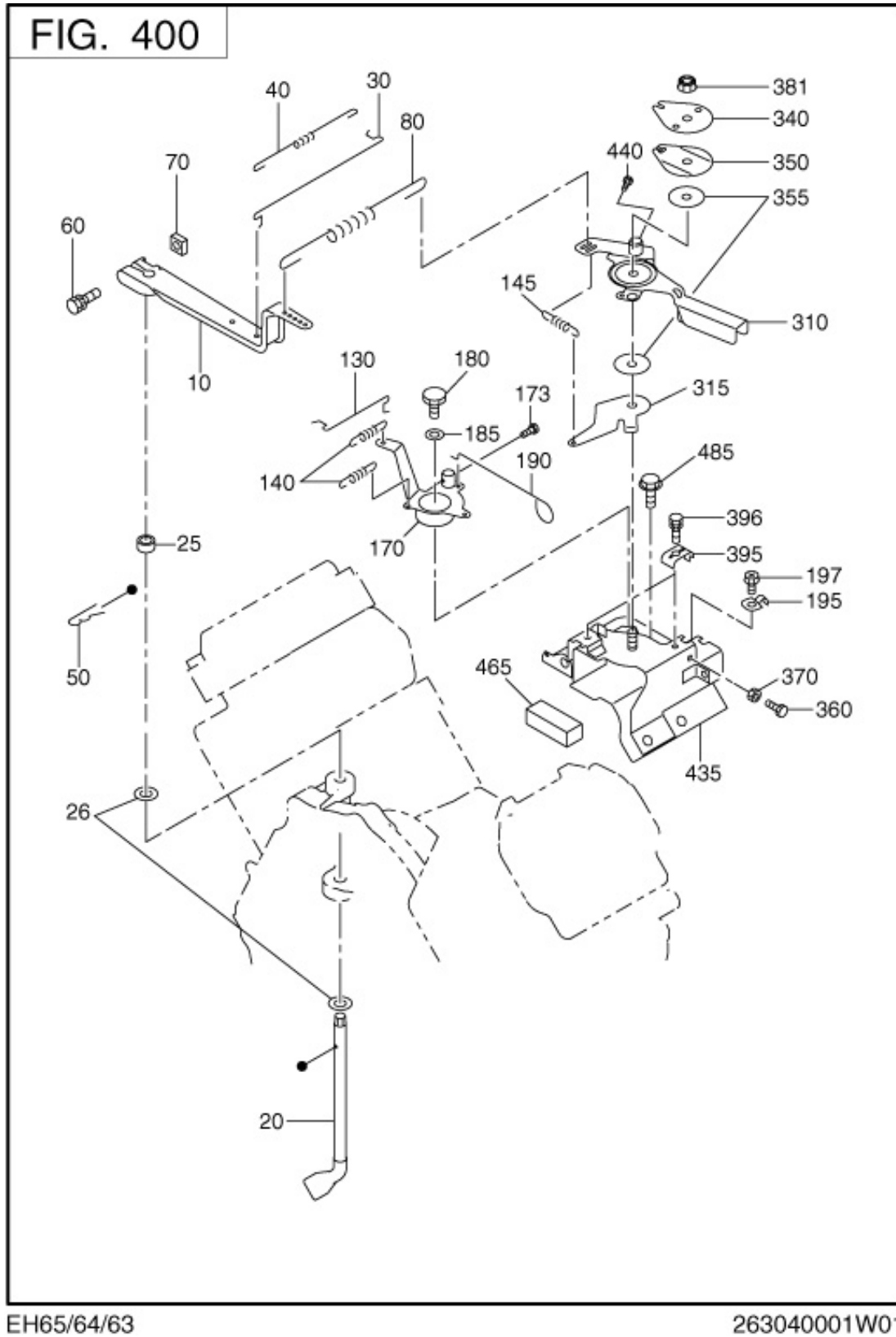
EH65/64/63

263031500W01

## 315 Intake & Exhaust

| Ref | Part Number. | Description        | Qty | Remark |
|-----|--------------|--------------------|-----|--------|
| 510 | 280-32602-00 | AIR CLEANER AY     | 1   |        |
| 512 | 280-32625-01 | CLEANER BASE CP    | 1   |        |
| 514 | 263-32630-03 | CLEANER COVER      | 1   |        |
| 516 | 263-32640-01 | WING NUT           | 1   |        |
| 520 | 263-32610-A1 | CLEANER ELEMENT CP | 1   |        |

## 400 Governor

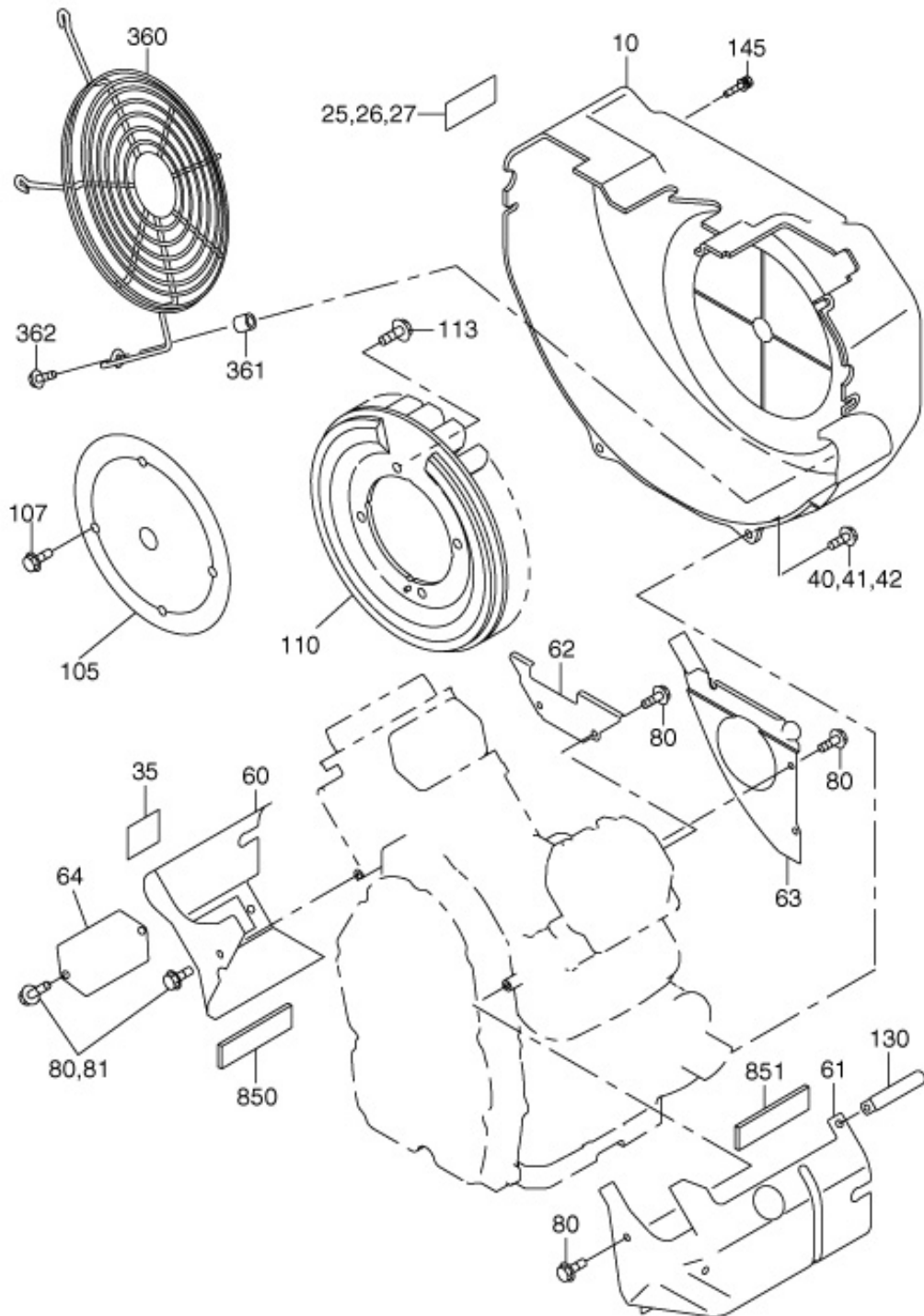


## 400 Governor

| Ref | Part Number. | Description        | Qty | Remark |
|-----|--------------|--------------------|-----|--------|
| 10  | 263-42301-B3 | GOVERNOR LEVER     | 1   |        |
| 20  | 263-42201-A3 | GOVERNOR SHAFT     | 1   |        |
| 25  | X23-00801-50 | SPACER             | 1   |        |
| 26  | 003-10080-00 | WASHER             | 2   |        |
| 30  | 263-42701-13 | GOVERNOR ROD       | 1   |        |
| 40  | 263-42801-13 | ROD SPRING         | 1   |        |
| 50  | 005-11060-01 | SNAP PIN           | 1   |        |
| 60  | 001-14063-00 | BOLT AND WASHER AY | 1   |        |
| 70  | 018-60600-20 | NUT                | 1   |        |
| 80  | 263-42509-A3 | GOVERNOR SPRING    | 1   |        |
| 170 | 263-46002-03 | CHOKE LEVER        | 1   |        |
| 173 | 004-31040-80 | SCREW              | 1   |        |
| 180 | 226-43101-01 | LINK PIVOT CP      | 1   |        |
| 310 | 263-43311-A3 | SPEED CONTROL LEV  | 1   |        |
| 360 | 011-50500-20 | BOLT               | 1   |        |
| 370 | 002-27050-00 | NUT                | 1   |        |
| 381 | 002-38060-00 | FLANGE NUT         | 1   |        |
| 395 | X56-60800-30 | CLAMP              | 1   |        |
| 396 | 001-17052-00 | BOLT AND WASHER    | 1   |        |
| 435 | 263-45021-A2 | BRACKET(SPD CTL)   | 1   |        |
| 465 | X84-14320-00 | RUBBER FOAM        | 1   |        |
| 485 | 011-00600-20 | FLANGE BOLT        | 2   |        |

## 500 Cooling & Starting

FIG. 500



EH65/64/63

263050001W00

## 500 Cooling & Starting

| Ref | Part Number. | Description          | Qty | Remark |
|-----|--------------|----------------------|-----|--------|
| 10  | 263-51102-b2 | BLOWER HOUSING UN    | 1   |        |
| 26  | 073-20057-60 | LABEL(WARNING)       | 1   |        |
| 35  | 263-91864-03 | LABEL(ENGINE NAME)   | 1   |        |
| 40  | 011-00600-30 | FLANGE BOLT          | 8   |        |
| 41  | 011-00600-10 | FLANGE BOLT          | 2   |        |
| 60  | 263-52612-A1 | CYLINDER BAFFLE 1 CP | 1   |        |
| 61  | 263-52704-A1 | CYLINDER BAFFLE 2 CP | 1   |        |
| 62  | 263-52801-03 | CYLINDER BAFFLE 3    | 1   |        |
| 63  | 263-52912-A2 | CYLINDER BAFFLE 4 UN | 1   |        |
| 80  | 011-00600-20 | FLANGE BOLT          | 5   |        |
| 110 | 263-54101-A2 | COOLING BLOWER UN    | 1   |        |
| 113 | 001-14061-60 | BOLT AND WASHER AY   | 4   |        |

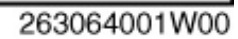
[illegible]

263060001W00

## 600 Fuel & Lubricant

| Ref | Part Number. | Description          | Qty | Remark |
|-----|--------------|----------------------|-----|--------|
| 80  | X85-10616-60 | RUBBER PIPE          | 1   |        |
| 81  | X85-10617-80 | RUBBER PIPE          | 1   |        |
| 90  | 056-11100-20 | HOSE CLAMP           | 2   |        |
| 183 | 056-61000-21 | CLAMP                | 1   |        |
| 230 | 085-10301-10 | RUBBER PIPE          | 1   |        |
| 235 | 206-75501-01 | CLAMP CP             | 2   |        |
| 270 | 263-63604-11 | OIL GAUGE CP         | 1   |        |
| 290 | 263-66201-A3 | GASKET(CARBURETOR)   | 1   |        |
| 510 | 267-62201-10 | FUEL PUMP AY         | 1   |        |
| 515 | 263-65002-A3 | BRACKET(FUEL PUMP)   | 1   |        |
| 520 | 263-62657-01 | PULSE PIPE CP        | 1   |        |
| 522 | 263-68008-B3 | RUBBER PIPE          | 1   |        |
| 523 | 263-68501-03 | HOSE CLAMP           | 2   |        |
| 540 | 011-00600-20 | FLANGE BOLT          | 3   |        |
| 573 | 011-00801-10 | FLANGE BOLT          | 2   |        |
| 610 | 263-63901-03 | INNER ROTOR          | 1   |        |
| 615 | 263-63902-03 | OUTER ROTOR          | 1   |        |
| 620 | 263-64002-01 | OIL PUMP COVER CP    | 1   |        |
| 623 | 044-03501-70 | OIL SEAL             | 1   |        |
| 625 | 024-01000-20 | O RING               | 1   |        |
| 640 | 011-00600-30 | FLANGE BOLT          | 4   |        |
| 650 | 263-64302-02 | OIL PUMP FILTER UN   | 1   |        |
| 653 | 263-65011-A3 | FLANGE BOLT          | 1   |        |
| 660 | 248-65801-00 | OIL FILTER AY        | 1   |        |
| 670 | 263-65001-13 | PLUG(OIL RELIEF)     | 1   |        |
| 673 | 003-70140-00 | GASKET,ALUMINUM      | 1   |        |
| 677 | 263-66001-03 | SPRING(RELIEF VALVE) | 1   |        |
| 680 | 006-90308-00 | STEEL BALL           | 1   |        |
| 715 | 280-63602-A1 | OIL FILLER CAP CP    | 1   |        |
| 718 | 263-64414-A3 | O RING               | 1   |        |

## FIG. 640



## 640 Fuel & Lubricant

| Ref  | Part Number. | Description          | Qty | Remark |
|------|--------------|----------------------|-----|--------|
| 210  | 263-62393-00 | CARBURETOR AY        | 1   |        |
| -1   | 263-62535-08 | VALVE,THROTTLE       | 1   |        |
| -2   | 261-62352-08 | SCREW,VALVE SET      | 2   |        |
| -3   | 258-62525-08 | VALVE,CHOKE          | 1   |        |
| -4   | 258-62555-08 | SCREW SET(VALVE)     | 2   |        |
| -5   | 258-62420-08 | JET(SLOW)            | 1   |        |
| -8   | 263-62520-08 | SHAFT ASSY,CHOKE     | 1   |        |
| -11  | 263-62530-08 | SHAFT ASSY,THROTTLE  | 1   |        |
| -13  | 258-62551-08 | RING(CHOKE LEVER)    | 1   |        |
| -14  | 226-62501-08 | VALVE,FLOAT          | 1   |        |
| -15  | 258-62515-08 | FLOAT PIN            | 1   |        |
| -18  | 280-62545-08 | GASKET,AIR HORN      | 1   |        |
| -19  | 280-62505-08 | FLOAT                | 1   |        |
| -22  | 280-62401-08 | JET,MAIN             | 1   |        |
| -28  | 215-62353-08 | SCREW,DRAIN          | 1   |        |
| -29  | 215-62446-08 | SPRING,DRAIN         | 1   |        |
| -38  | 258-62556-08 | SCREW SET(FLOAT PIN) | 1   |        |
| -40  | 263-62451-08 | SCREW,THRO.ADJUST    | 1   |        |
| -41  | 258-62445-08 | SPRING(ADJUST SCREW) | 1   |        |
| -57  | 258-62450-08 | SCREW SET(AIR HORN)  | 4   |        |
| -59  | 263-62560-08 | O-RING,AIR HORN      | 1   |        |
| -61  | 280-62551-08 | COLLAR,CHOKE         | 1   |        |
| -62  | 258-62554-08 | FILTER(CHOKE SHAFT)  | 1   |        |
| -93  | 263-62524-08 | LEVER ASSY,CHOKE     | 1   |        |
| -94  | 263-62445-08 | SPRING,CHOKE         | 1   |        |
| -102 | 226-62580-08 | FILTER,AIR           | 1   |        |
| -103 | 258-62570-08 | COLLAR(THRO.SHAFT)   | 1   |        |
| -125 | 263-62556-08 | VALVE CP,(SOLENOID)  | 1   |        |
| -126 | 258-62546-08 | GASKET,MAIN PASSAGE  | 1   |        |
| -129 | 258-62566-08 | CLAMP(SOLENOID)WIRE  | 1   |        |
| -136 | 263-62555-08 | GASKET               | 1   |        |
| -195 | 263-62552-08 | PLUG                 | 1   |        |

# FIG. 700

Exploded perspective view of a vehicle interior assembly, likely a seat or floor console, showing various components and their assembly points. The diagram includes numerous numbered parts and dashed lines indicating assembly paths. Key components include a main housing (200), a control unit (210), a motor (216), a gear assembly (15), a wheel (10), and various wiring harnesses (61, 384, 345, 760, 770). Assembly points are marked with letters A, B, C, D, and E.

FIG. 700

EH65/64/63

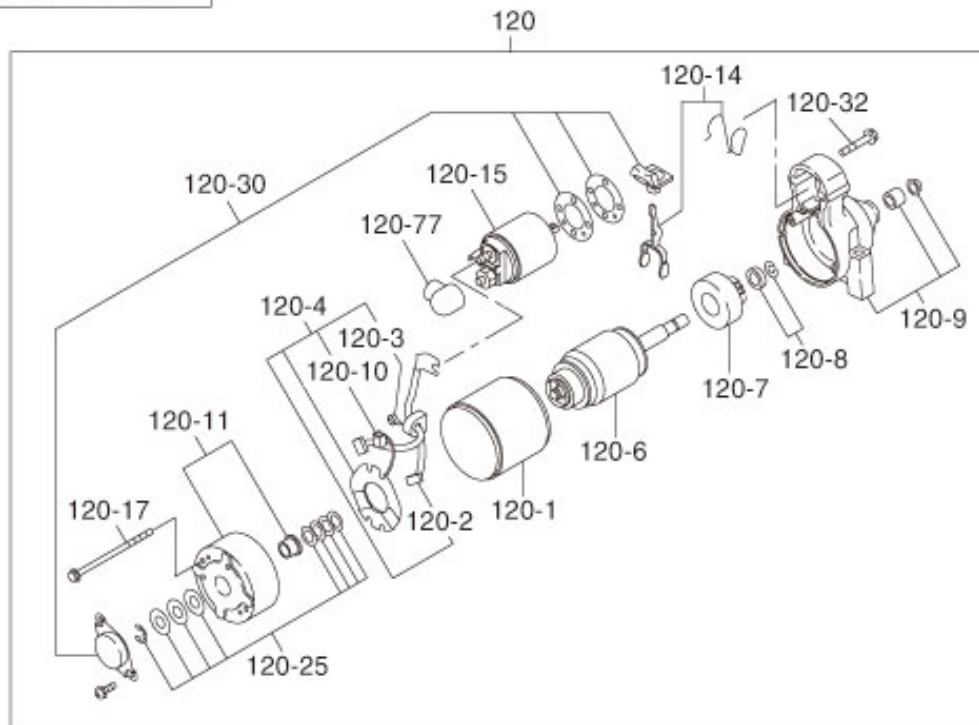
263070001W00

## 700 Electric Device

| Ref | Part Number. | Description        | Qty | Remark |
|-----|--------------|--------------------|-----|--------|
| 10  | 263-77202-11 | FLYWHEEL CP        | 1   |        |
| 11  | 263-78203-01 | IGNITION COIL CP   | 2   |        |
| 15  | 263-79411-A1 | CHARGE COIL CP     | 1   |        |
| 20  | 263-71002-h3 | RING GEAR          | 1   |        |
| 30  | 001-14062-50 | BOLT AND WASHER AY | 4   |        |
| 35  | 001-16052-00 | BOLT AND WASHER AY | 4   |        |
| 50  | 263-73126-H1 | WIRE CP(IG.COIL)   | 1   |        |
| 61  | KU3-11052-21 | STOP DIODE CP      | 1   |        |
| 70  | 011-00600-10 | FLANGE BOLT        | 1   |        |
| 95  | 065-90000-10 | PLUG TERMINAL      | 2   |        |
| 100 | 065-01407-30 | SPARK PLUG         | 2   |        |
| 110 | X65-51000-10 | SPARK PLUG CAP     | 2   |        |
| 112 | 279-55201-03 | GROMMET, PLUGCAP   | 1   |        |
| 130 | 011-00801-00 | FLANGE BOLT        | 2   |        |
| 291 | 263-71901-01 | REGULATOR CP       | 1   |        |
| 301 | 011-00601-40 | FLANGE BOLT        | 2   |        |
| 330 | 263-73118-C1 | WIRING HARNESS CP  | 1   |        |
| 384 | 056-30000-10 | WIRE BAND          | 5   |        |
| 770 | 206-75501-01 | CLAMP CP           | 2   |        |

## 730 Electric Device

FIG. 730



EH65/64/63

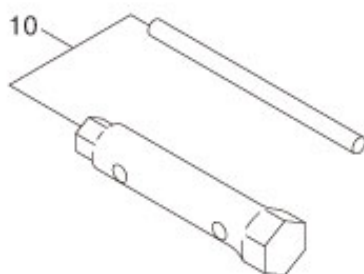
263073000W01

## 730 Electric Device

| Ref | Part Number. | Description        | Qty | Remark |
|-----|--------------|--------------------|-----|--------|
| 120 | 263-70504-H0 | STARTING MOTOR AY  | 1   |        |
| -1  | 255-70580-08 | YOKE AY            | 1   |        |
| -2  | 255-70551-08 | BRUSH SET          | 1   |        |
| -3  | 228-70516-08 | BRUSH SPRING       | 4   |        |
| -4  | 255-70531-08 | BRUSH HOLDER AY    | 1   |        |
| -6  | 263-70510-08 | ARMATURE ASS'Y     | 1   |        |
| -7  | 255-70521-08 | PINION AY          | 1   |        |
| -8  | 210-70534-08 | PINION STOPPER SET | 1   |        |
| -9  | 263-70500-08 | GEAR CASE ASS'Y    | 1   |        |
| -10 | 228-70514-08 | BRUSH (-)          | 2   |        |
| -11 | 263-70505-08 | REAR COVER ASS'Y   | 1   |        |
| -14 | 243-70525-08 | SHIFT LEVER KIT    | 1   |        |
| -15 | 263-70515-08 | MAGNETIC SWITCH AY | 1   |        |
| -17 | 207-70524-08 | THROUGH BOLT       | 2   |        |
| -25 | 263-70550-08 | THRUST WASHER KIT  | 1   |        |
| -30 | 255-70570-08 | DUST COVER KIT     | 1   |        |
| -32 | 263-70551-08 | 06 BOLT(M6X37)     | 2   |        |
| -77 | 207-70526-08 | RUBBER CAP BS      | 1   |        |

## 900 Accessory

FIG. 900



EH65/64/63

263090000W01

## 900 Accessory

| Ref | Part Number. | Description        | Qty | Remark |
|-----|--------------|--------------------|-----|--------|
| 10  | 227-90301-10 | ACCESSORY TOOL KIT | 1   |        |

# Part Number Index

The Part Number Index is a numeric index of all part numbers included in this manual. The index shows what page(s) the part is used on.

| Part Number  | Page           | Part Number   | Page | Part Number  | Page | Part Number  | Page |
|--------------|----------------|---------------|------|--------------|------|--------------|------|
| 001-05084-00 | 9              | 246-35501-03  | 11   | 263-51102-b2 | 17   | KU3-11052-21 | 23   |
| 001-14061-60 | 17             | 248-65801-00  | 19   | 263-52612-A1 | 17   | X23-00801-50 | 15   |
| 001-14062-50 | 23             | 255-70521-08  | 25   | 263-52704-A1 | 17   | X56-60800-30 | 15   |
| 001-14063-00 | 15             | 255-70531-08  | 25   | 263-52801-03 | 17   | X65-51000-10 | 23   |
| 001-16052-00 | 23             | 255-70551-08  | 25   | 263-52912-A2 | 17   | X84-14320-00 | 15   |
| 001-17052-00 | 15             | 255-70570-08  | 25   | 263-54101-A2 | 17   | X85-10616-60 | 19   |
| 002-27050-00 | 15             | 255-70580-08  | 25   | 263-55601-03 | 5    | X85-10617-80 | 19   |
| 002-38060-00 | 15             | 258-62420-08  | 21   | 263-62393-00 | 21   |              |      |
| 002-38080-00 | 11             | 258-62445-08  | 21   | 263-62445-08 | 21   |              |      |
| 003-10080-00 | 15             | 258-62450-08  | 21   | 263-62451-08 | 21   |              |      |
| 003-10180-00 | 9              | 258-62515-08  | 21   | 263-62520-08 | 21   |              |      |
| 003-70140-00 | 19             | 258-62525-08  | 21   | 263-62524-08 | 21   |              |      |
| 004-31040-80 | 15             | 258-62546-08  | 21   | 263-62530-08 | 21   |              |      |
| 005-11060-01 | 15             | 258-62551-08  | 21   | 263-62535-08 | 21   |              |      |
| 005-32054-01 | 9              | 258-62554-08  | 21   | 263-62552-08 | 21   |              |      |
| 006-90308-00 | 19             | 258-62555-08  | 21   | 263-62555-08 | 21   |              |      |
| 010-50802-90 | 5              | 258-62556-08  | 21   | 263-62556-08 | 21   |              |      |
| 011-00600-10 | 17, 23         | 258-62566-08  | 21   | 263-62560-08 | 21   |              |      |
| 011-00600-20 | 11, 15, 17, 19 | 258-62570-08  | 21   | 263-62657-01 | 19   |              |      |
| 011-00600-30 | 6, 17, 19      | 261-35801-13  | 11   | 263-63604-11 | 19   |              |      |
| 011-00601-01 | 6              | 261-62352-08  | 21   | 263-63901-03 | 19   |              |      |
| 011-00601-40 | 23             | 263--33401-H3 | 11   | 263-63902-03 | 19   |              |      |
| 011-00801-00 | 23             | 263-10112-01  | 5    | 263-64002-01 | 19   |              |      |
| 011-00801-10 | 19             | 263-11103-21  | 5    | 263-64302-02 | 19   |              |      |
| 011-00802-20 | 5              | 263-13213-01  | 5    | 263-64414-A3 | 19   |              |      |
| 011-01000-70 | 5              | 263-13313-01  | 5    | 263-65001-13 | 19   |              |      |
| 011-50500-20 | 15             | 263-14211-03  | 5    | 263-65002-A3 | 19   |              |      |
| 017-00601-10 | 11             | 263-14301-03  | 6    | 263-65009-A3 | 5    |              |      |
| 018-00800-10 | 11             | 263-15021-41  | 5    | 263-65011-A3 | 19   |              |      |
| 018-01800-10 | 9              | 263-15121-31  | 5    | 263-66001-03 | 19   |              |      |
| 018-60600-20 | 15             | 263-15503-03  | 5    | 263-66201-A3 | 19   |              |      |
| 021-11400-20 | 5              | 263-15504-03  | 5    | 263-68008-B3 | 19   |              |      |
| 024-01000-20 | 19             | 263-15701-01  | 5    | 263-68501-03 | 19   |              |      |
| 031-00600-20 | 6              | 263-15805-03  | 5    | 263-70500-08 | 25   |              |      |
| 031-00801-10 | 5              | 263-15901-03  | 5    | 263-70504-H0 | 25   |              |      |
| 040-11400-30 | 5              | 263-16002-A3  | 5    | 263-70505-08 | 25   |              |      |
| 044-00800-10 | 5              | 263-16006-03  | 6    | 263-70510-08 | 25   |              |      |
| 044-03501-70 | 19             | 263-16101-A3  | 5    | 263-70515-08 | 25   |              |      |
| 044-04200-30 | 5              | 263-18003-03  | 11   | 263-70550-08 | 25   |              |      |
| 056-11100-20 | 19             | 263-21311-11  | 9    | 263-70551-08 | 25   |              |      |
| 056-12000-20 | 11             | 263-22601-30  | 9    | 263-71002-h3 | 23   |              |      |
| 056-30000-10 | 23             | 263-23301-23  | 9    | 263-71901-01 | 23   |              |      |
| 056-51000-50 | 5              | 263-23421-J3  | 9    | 263-73118-C1 | 23   |              |      |
| 056-52100-20 | 9              | 263-23501-17  | 9    | 263-73126-H1 | 23   |              |      |
| 056-61000-21 | 19             | 263-25012-A3  | 9    | 263-76001-A1 | 5    |              |      |
| 065-01407-30 | 23             | 263-25013-A3  | 9    | 263-77202-11 | 23   |              |      |
| 065-90000-10 | 23             | 263-25014-A3  | 9    | 263-78203-01 | 23   |              |      |
| 073-20057-60 | 17             | 263-32610-A1  | 13   | 263-79411-A1 | 23   |              |      |
| 085-10301-10 | 19             | 263-32630-03  | 13   | 263-91724-03 | 11   |              |      |
| 132-07AA0-50 | 5              | 263-32640-01  | 13   | 263-91864-03 | 17   |              |      |
| 206-75501-01 | 19, 23         | 263-33301-A3  | 11   | 263-99001-27 | 6    |              |      |
| 207-26001-03 | 9              | 263-33502-H3  | 11   | 267-35701-03 | 11   |              |      |
| 207-70524-08 | 25             | 263-35322-A1  | 11   | 267-36102-03 | 11   |              |      |
| 207-70526-08 | 25             | 263-35341-03  | 5    | 267-62201-10 | 19   |              |      |
| 210-70534-08 | 25             | 263-35503-A3  | 11   | 277-41902-03 | 5    |              |      |
| 215-62353-08 | 21             | 263-37002-A3  | 11   | 279-55201-03 | 23   |              |      |
| 215-62446-08 | 21             | 263-42201-A3  | 15   | 280-14401-A1 | 6    |              |      |
| 226-43101-01 | 15             | 263-42301-B3  | 15   | 280-19001-03 | 6    |              |      |
| 226-62501-08 | 21             | 263-42509-A3  | 15   | 280-31801-03 | 11   |              |      |
| 226-62580-08 | 21             | 263-42701-13  | 15   | 280-32602-00 | 13   |              |      |
| 227-90301-10 | 27             | 263-42801-13  | 15   | 280-32625-01 | 13   |              |      |
| 228-70514-08 | 25             | 263-43311-A3  | 15   | 280-33001-C3 | 11   |              |      |
| 228-70516-08 | 25             | 263-45003-11  | 5    | 280-62401-08 | 21   |              |      |
| 235-15421-03 | 5              | 263-45021-A2  | 15   | 280-62505-08 | 21   |              |      |
| 243-70525-08 | 25             | 263-46002-03  | 15   | 280-62545-08 | 21   |              |      |
| 246-33611-03 | 11             | 263-46214-A3  | 5    | 280-62551-08 | 21   |              |      |
| 246-33711-13 | 11             | 263-46215-A3  | 5    | 280-63602-A1 | 19   |              |      |

# Part Description Index

The Part Description Index is an alphabetical index of all part descriptions included in this manual. The index shows what page(s) the part is used on.

## O

06 BOLT(M6X37).....25

## A

ACCESSORY TOOL KIT.....27  
AIR CLEANER AY.....13  
ARMATURE ASS'Y.....25

## B

BLIND PLUG.....5  
BLOWER HOUSING UN.....17  
BOLT.....15  
BOLT AND WASHER.....15  
BOLT AND WASHER AY.....15, 17, 23  
BOLT(PIVOT).....11  
BRACKET(FUEL PUMP).....19  
BRACKET(SPD CTL).....15  
BREATHER COVER.....6  
BREATHER PLATE CP.....6  
BRUSH (-).....25  
BRUSH HOLDER AY.....25  
BRUSH SET.....25  
BRUSH SPRING.....25

## C

CAM SHAFT.....11  
CARBURETOR AY.....21  
CHARGE COIL CP.....23  
CHOKE LEVER.....15  
CLAMP.....15, 19  
CLAMP CP.....19, 23  
CLAMP(SOLENOID)WIRE.....21  
CLEANER BASE CP.....13  
CLEANER COVER.....13  
CLEANER ELEMENT CP.....13  
CLIP.....5, 9  
COLLAR(THRO.SHAFT).....21  
COLLAR,CHOKE.....21  
COLLET-VALVE.....11  
CONNECTING ROD AY.....9  
COOLING BLOWER UN.....17  
CRANK CASE CP.....5  
CRANK SHAFT CP.....9  
CYLINDER BAFFLE 1 CP.....17  
CYLINDER BAFFLE 2 CP.....17  
CYLINDER BAFFLE 3.....17  
CYLINDER BAFFLE 4 UN.....17  
CYLINDER HEAD 1 CP.....5  
CYLINDER HEAD 2 CP.....5

## D

DOWEL PIN.....5-6  
DUST COVER KIT.....25

## E

EXHAUST VALVE.....11

## F

FILTER(CHOKE SHAFT).....21  
FILTER,AIR.....21  
FLANGE BOLT.....5-6, 9, 11, 15, 17, 19, 23  
FLANGE NUT.....9, 11, 15  
FLOAT.....21  
FLOAT PIN.....21  
FLYWHEEL CP.....23  
FUEL PUMP AY.....19

## G

GASKET.....5, 21  
GASKET (M.B COVER).....5  
GASKET 1 (CYL HEAD).....5  
GASKET 2 (CYL HEAD).....5  
GASKET SET.....6  
GASKET(BREATHERPLATE).....6  
GASKET(CARBURETOR).....19  
GASKET(IN MANIFOLD).....11  
GASKET(ROCKER COVER).....5  
GASKET,AIR HORN.....21  
GASKET,ALUMINUM.....19  
GASKET,MAIN PASSAGE.....21  
GEAR CASE ASS'Y.....25  
GOVERNOR GEAR CP.....5  
GOVERNOR LEVER.....15  
GOVERNOR ROD.....15  
GOVERNOR SHAFT.....15  
GOVERNOR SLEEVE.....5  
GOVERNOR SPRING.....15  
GROMMET, PLUGCAP.....23  
GUIDE PLATE.....11

## H

HOOK.....6  
HOSE CLAMP.....11, 19

## I

IGNITION COIL CP.....23  
INNER ROTOR.....19  
INTAKE MANIFOLD.....11  
INTAKE VALVE.....11

## J

JET(SLOW).....21  
JET,MAIN.....21

## K

KEY.....9

## L

LABEL(ENGINE NAME).....17  
LABEL(TRADE MARK).....11  
LABEL(WARNING).....17  
LEVER ASSY,CHOKE.....21

LINK PIVOT CP.....15

## M

MAGNETIC SWITCH AY.....25  
MAIN BEARING.....5  
MAINBEARING COVER CP.....5

## N

NUT.....11, 15

## O

O RING.....19  
O-RING,AIR HORN.....21  
OIL DRAIN VALVE.....5  
OIL FILLER CAP CP.....19  
OIL FILTER AY.....19  
OIL GAUGE CP.....19  
OIL PUMP COVER CP.....19  
OIL PUMP FILTER UN.....19  
OIL SEAL.....5, 19  
OUTER ROTOR.....19

## P

PINION AY.....25  
PINION STOPPER SET.....25  
PIPE.....5  
PIPE(PULSE).....5  
PISTON.....9  
PISTON PIN.....9  
PISTON RING SET.....9  
PIVOT.....11  
PLUG.....5, 21  
PLUG TERMINAL.....23  
PLUG(OIL RELIEF).....19  
PULSE PIPE CP.....19  
PUSH ROD CP.....11

## R

REAR COVER ASS'Y.....25  
REGULATOR CP.....23  
RETAINER PLATE.....5  
RING GEAR.....23  
RING(CHOKE LEVER).....21  
ROCKER ARM.....11  
ROCKER COVER.....5  
ROD SPRING.....15  
RUBBER CAP BS.....25  
RUBBER FOAM.....15  
RUBBER PIPE.....11, 19

## S

SCREW.....15  
SCREW SET(AIR HORN).....21  
SCREW SET(FLOAT PIN).....21  
SCREW SET(VALVE).....21  
SCREW,DRAIN.....21  
SCREW,THRO.ADJUST.....21

## Part Description Index (continued)

SCREW, VALVE SET.....21  
SEAL-INT VALVE.....5  
SHAFT ASSY, CHOKE.....21  
SHAFT ASSY, THROTTLE.....21  
SHIFT LEVER KIT.....25  
SNAP PIN.....15  
SPACER.....9, 15  
SPARK PLUG.....23  
SPARK PLUG CAP.....23  
SPEED CONTROL LEV.....15  
SPRING RETAINER.....11  
SPRING (ADJUST SCREW).....21  
SPRING (RELIEF VALVE).....19  
SPRING, CHOKE.....21  
SPRING, DRAIN.....21  
STARTING MOTOR AY.....25  
STEEL BALL.....19  
STOP DIODE CP.....23  
STUD.....5  
SWITCH OIL PRESSURE.....5

### T

TAPPET.....11  
THROUGH BOLT.....25  
THRUST BEARING.....5  
THRUST WASHER KIT.....25

### U

UNION.....5

### V

VALVE CP, (SOLENOID).....21  
VALVE GUIDE.....5  
VALVE SPRING.....11  
VALVE, CHOKE.....21  
VALVE, FLOAT.....21  
VALVE, THROTTLE.....21

### W

WASHER.....5, 9, 15  
WING NUT.....13  
WIRE BAND.....23  
WIRE CP (IG. COIL).....23  
WIRING HARNESS CP.....23  
WOODRUFF KEY.....9

### Y

YOKE AY.....25

***This Page Intentionally Left Blank***

PRINTED IN THE USA

## Subaru Industrial Power Products

905 Telser Road - Lake Zurich, IL 60047

Phone 847-540-7300 - Fax 847-438-5012

e-mail: [sales@subarupower.com](mailto:sales@subarupower.com) - [www.subarupower.com](http://www.subarupower.com)