

PARTS MANUAL

MODEL
Parts
Manual

EH650DC2920

06/13



SUBARU

Industrial Power Products

Subaru Industrial Power Products

905 Telser Road - Lake Zurich, IL 60047 - Phone 847-540-7300 - Fax 847-438-5012

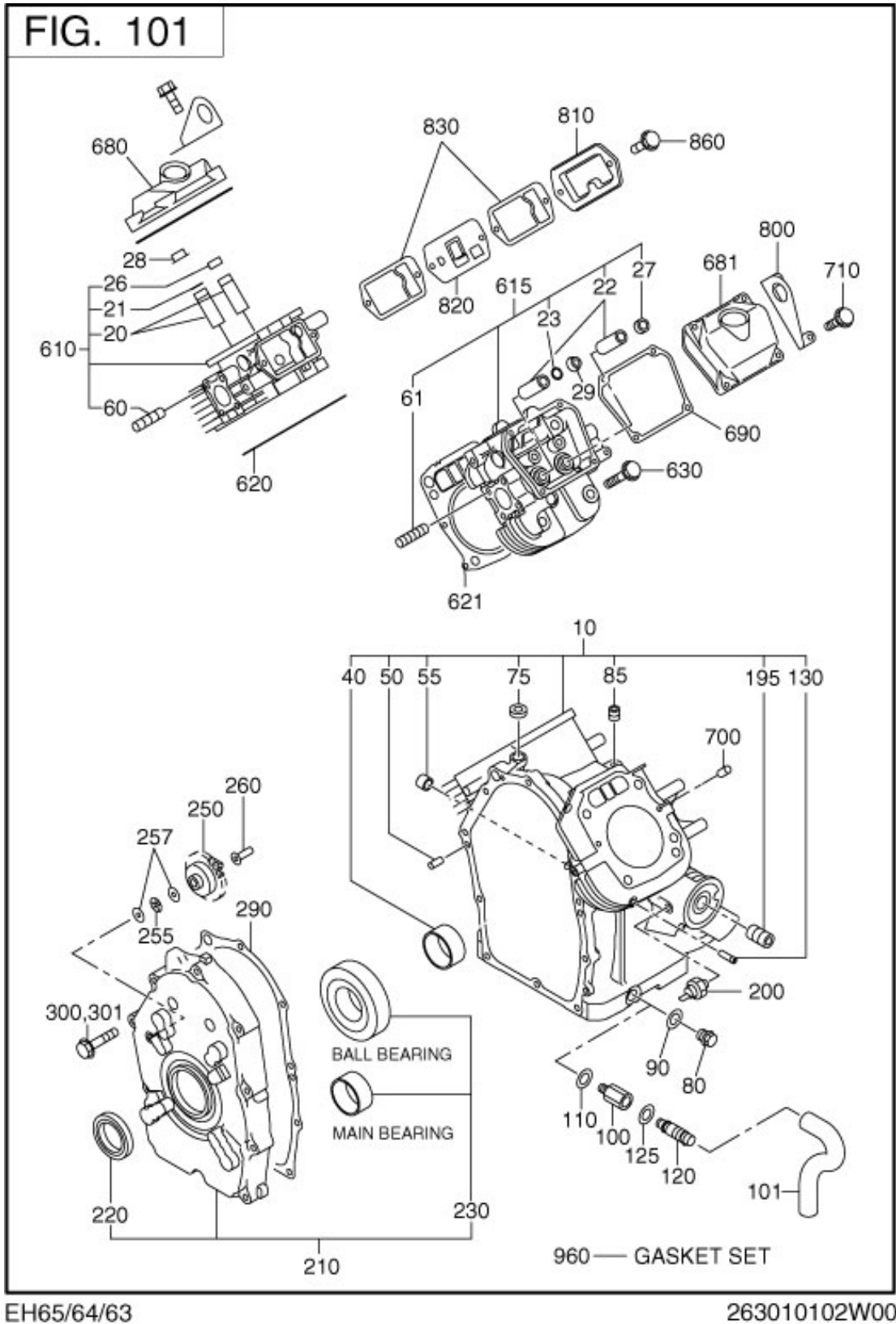
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100 Crankcase



100 Crankcase

Ref	Part Number.	Description	Qty	Remark
10	263-10112-01	CRANK CASE CP	1	
20	263-14211-03	VALVE GUIDE	2	
21	056-51000-50	CLIP	1	
22	263-14211-03	VALVE GUIDE	2	
23	056-51000-50	CLIP	1	
26	132-07AA0-50	SEAL-INT VALVE	1	
27	132-07AA0-50	SEAL-INT VALVE	1	
28	263-35341-03	RETAINER PLATE	1	
29	263-35341-03	RETAINER PLATE	1	
40	263-15805-03	MAIN BEARING	1	
50	031-00801-10	DOWEL PIN	2	
55	263-55601-03	PIPE	2	
60	010-50802-90	STUD	4	
61	010-50802-90	STUD	4	
75	044-00800-10	OIL SEAL	1	
80	040-11400-30	PLUG	1	
85	235-15421-03	BLIND PLUG	1	
90	021-11400-20	GASKET	2	
120	263-65009-A3	OIL DRAIN VALVE	1	
130	263-15701-01	PIPE(PULSE)	1	
195	263-15901-03	UNION	1	
200	263-76001-A1	SWITCH OIL PRESSURE	1	
210	263-11103-21	MAINBEARING COVER CP	1	
220	044-04200-30	OIL SEAL	1	
230	263-15805-03	MAIN BEARING	1	
250	263-45003-11	GOVERNOR GEAR CP	1	
255	263-46215-A3	THRUST BEARING	1	
257	263-46214-A3	WASHER	2	
260	277-41902-03	GOVERNOR SLEEVE	1	
290	263-16002-A3	GASKET (M.B COVER)	1	
300	011-00802-20	FLANGE BOLT	10	
610	263-13213-01	CYLINDER HEAD 1 CP	1	
615	263-13313-01	CYLINDER HEAD 2 CP	1	
620	263-15021-41	GASKET 1 (CYL HEAD)	1	
621	263-15121-31	GASKET 2 (CYL HEAD)	1	
630	011-01000-70	FLANGE BOLT	8	
680	263-15503-03	ROCKER COVER	1	
681	263-15504-03	ROCKER COVER	1	
690	263-16101-A3	GASKET(ROCKER COVER)	2	

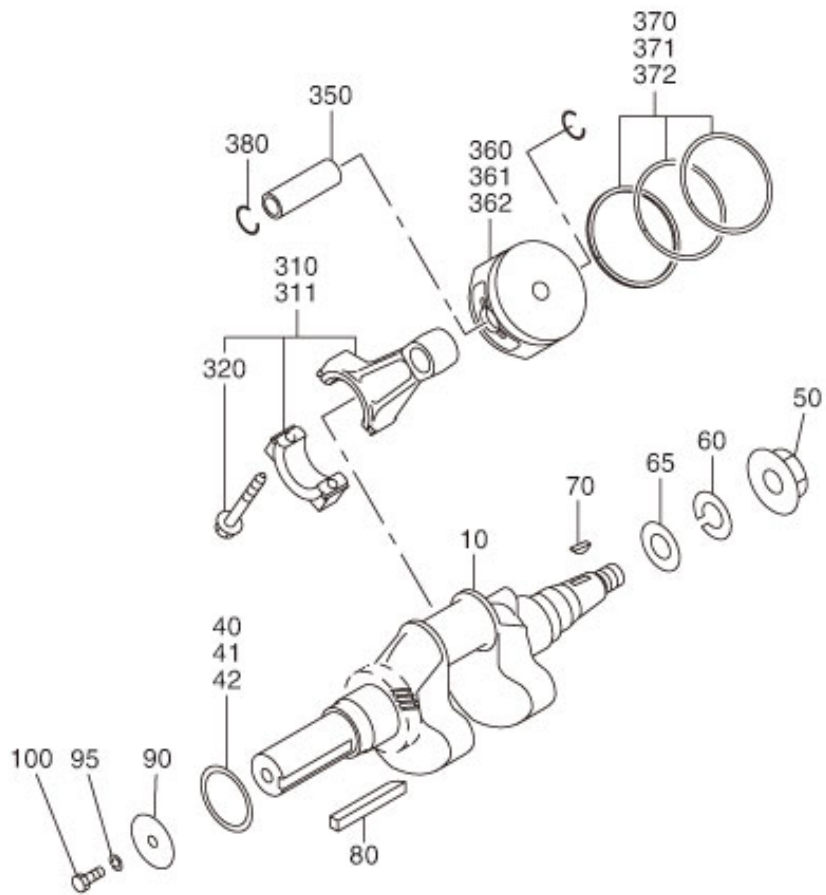
100 Crankcase

Ref	Part Number.	Description	Qty	Remark
700	031-00600-20	DOWEL PIN	4	
710	011-00601-01	FLANGE BOLT	8	
800	280-19001-03	HOOK	2	
810	263-14301-03	BREATHER COVER	1	
820	280-14401-A1	BREATHER PLATE CP	1	
830	263-16006-03	GASKET(BREATHERPLATE	2	
860	011-00600-30	FLANGE BOLT	2	
960	263-99001-27	GASKET SET	1	

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200 Crankshaft

FIG. 200



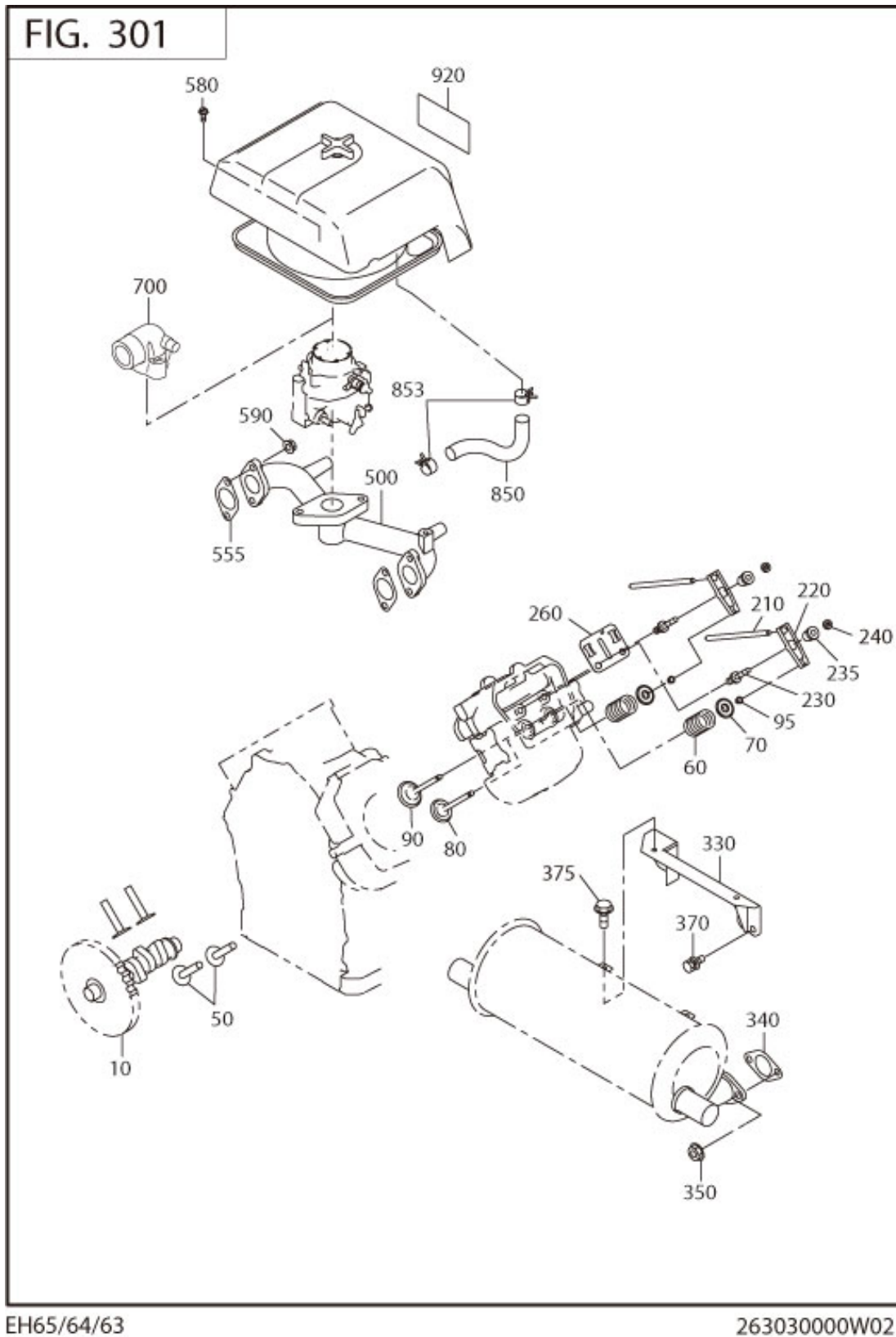
EH65/64/63

263020000W01

200 Crankshaft

Ref	Part Number.	Description	Qty	Remark
10	263-21311-11	CRANK SHAFT CP	1	
40	263-25012-A3	SPACER	1	
41	263-25013-A3	SPACER	1	
42	263-25014-A3	SPACER	1	
50	018-01800-10	FLANGE NUT	1	
65	003-10180-00	WASHER	1	
70	005-32054-01	WOODRUFF KEY	1	
80	207-26001-03	KEY	1	
310	263-22601-30	CONNECTING ROD AY	2	
320	001-05084-00	FLANGE BOLT	2	
350	263-23301-23	PISTON PIN	2	
360	263-23421-J3	PISTON	2	
370	263-23501-17	PISTON RING SET	2	
380	056-52100-20	CLIP	4	

300 Intake & Exhaust

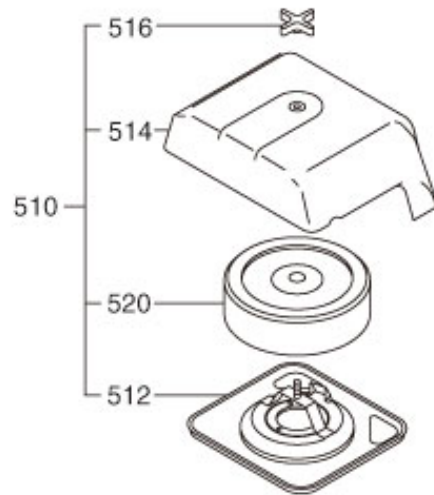


300 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
10	280-31801-03	CAM SHAFT	1	
50	263-33301-A3	TAPPET	4	
60	246-33611-03	VALVE SPRING	4	
70	246-33711-13	SPRING RETAINER	4	
80	263--33401-H3	INTAKE VALVE	2	
90	263-33502-H3	EXHAUST VALVE	2	
95	246-35501-03	COLLET-VALVE	8	
210	263-35322-A1	PUSH ROD CP	4	
220	267-36102-03	ROCKER ARM	4	
230	261-35801-13	BOLT(PIVOT)	4	
235	267-35701-03	PIVOT	4	
240	017-00601-10	NUT	4	
260	263-37002-A3	GUIDE PLATE	2	
350	018-00800-10	FLANGE NUT	4	
500	280-33001-C3	INTAKE MANIFOLD	1	
555	263-35503-A3	GASKET(IN MANIFOLD)	2	
580	011-00600-20	FLANGE BOLT	3	
590	002-38080-00	FLANGE NUT	4	
850	263-18003-03	RUBBER PIPE	1	
853	056-12000-20	HOSE CLAMP	2	
920	263-91724-03	LABEL(TRADE MARK)	1	

315 Intake & Exhaust

FIG. 315



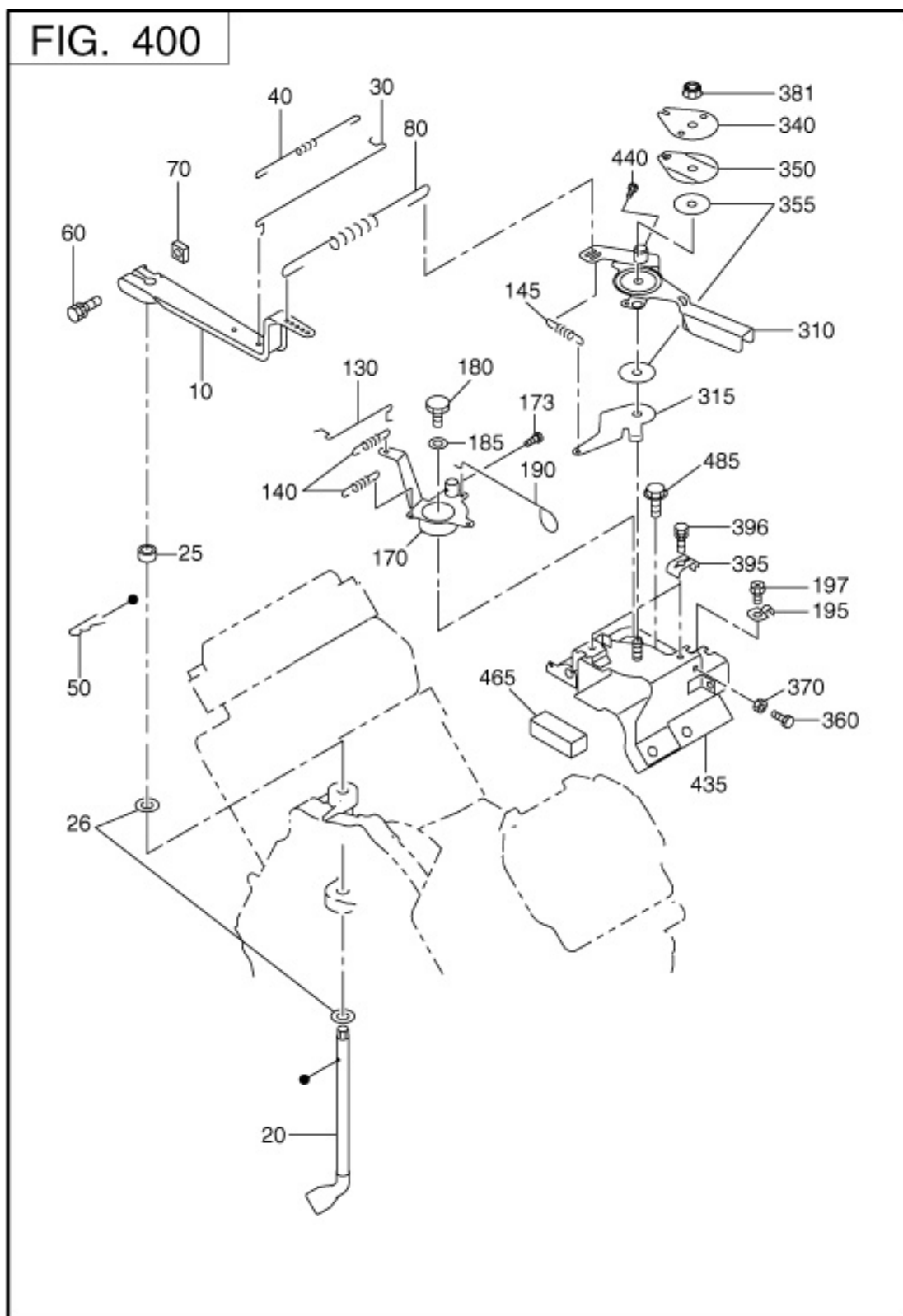
EH65/64/63

263031500W01

315 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
510	280-32602-00	AIR CLEANER AY	1	
512	280-32625-01	CLEANER BASE CP	1	
514	263-32630-03	CLEANER COVER	1	
516	263-32640-01	WING NUT	1	
520	263-32610-A1	CLEANER ELEMENT CP	1	

400 Governor



EH65/64/63

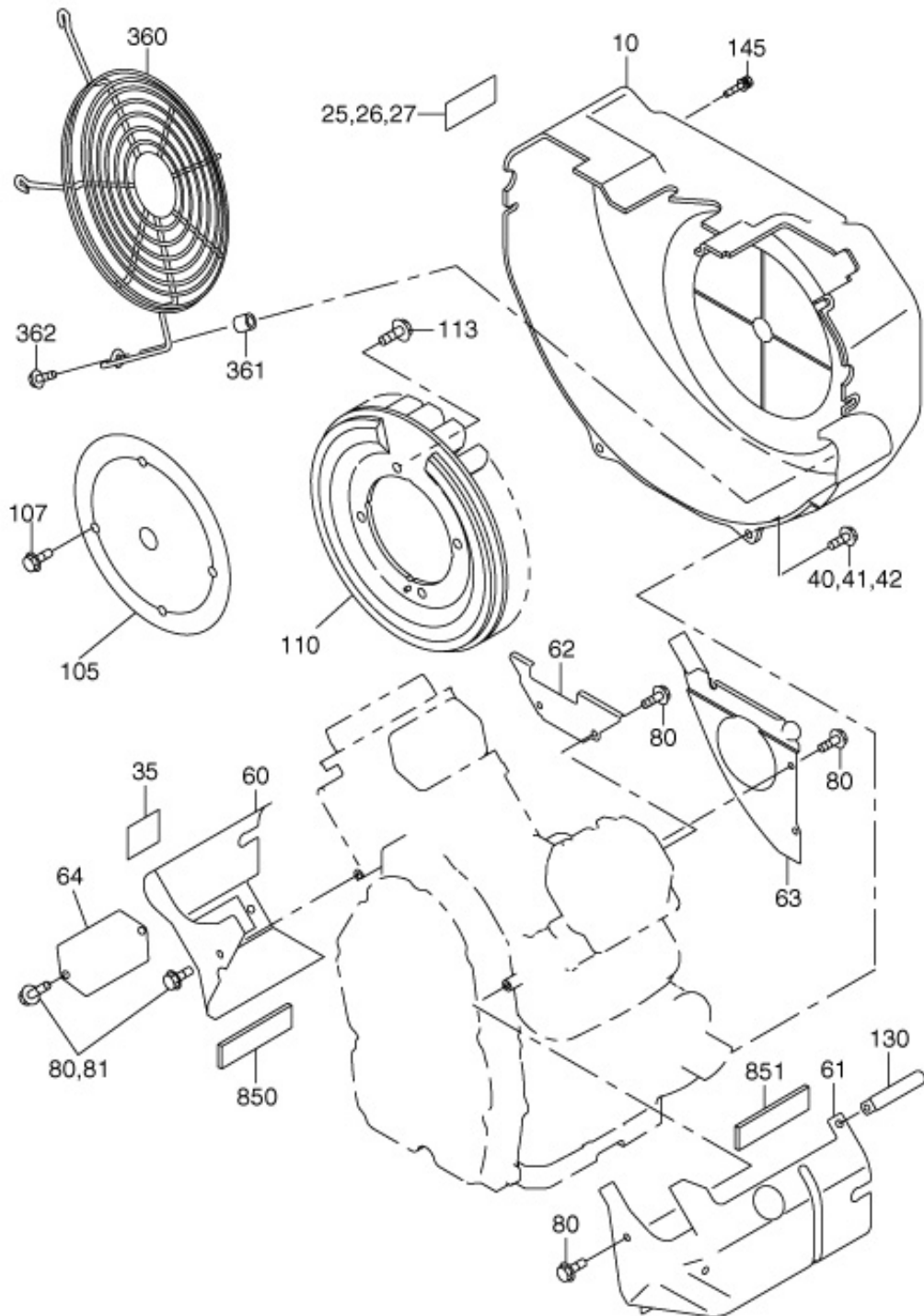
263040001W01

400 Governor

Ref	Part Number.	Description	Qty	Remark
10	263-42301-B3	GOVERNOR LEVER	1	
20	263-42201-A3	GOVERNOR SHAFT	1	
25	X23-00801-50	SPACER	1	
26	003-10080-00	WASHER	2	
30	263-42701-A3	GOVERNOR ROD	1	
40	263-42801-03	ROD SPRING	1	
50	005-11060-01	SNAP PIN	1	
60	001-14063-00	BOLT AND WASHER AY	1	
70	018-60600-20	NUT	1	
80	263-42509-A3	GOVERNOR SPRING	1	
130	263-46011-A3	CHOKE CONTROL ROD	1	
140	261-45201-03	RETURN SPRING	2	
170	263-46021-B3	CHOKE LEVER	1	
173	004-31040-80	SCREW	1	
180	226-43101-01	LINK PIVOT CP	1	
310	263-43311-A3	SPEED CONTROL LEV	1	
360	011-50500-20	BOLT	1	
370	002-27050-00	NUT	1	
381	002-38060-00	FLANGE NUT	1	
395	261-43901-03	CLAMP	1	
396	001-17052-00	BOLT & WASHER AY	1	
435	263-45021-A2	BRACKET(SPD CTL)	1	
465	X84-14320-00	RUBBER FOAM	1	
485	011-00600-20	FLANGE BOLT	2	

500 Cooling & Starting

FIG. 500



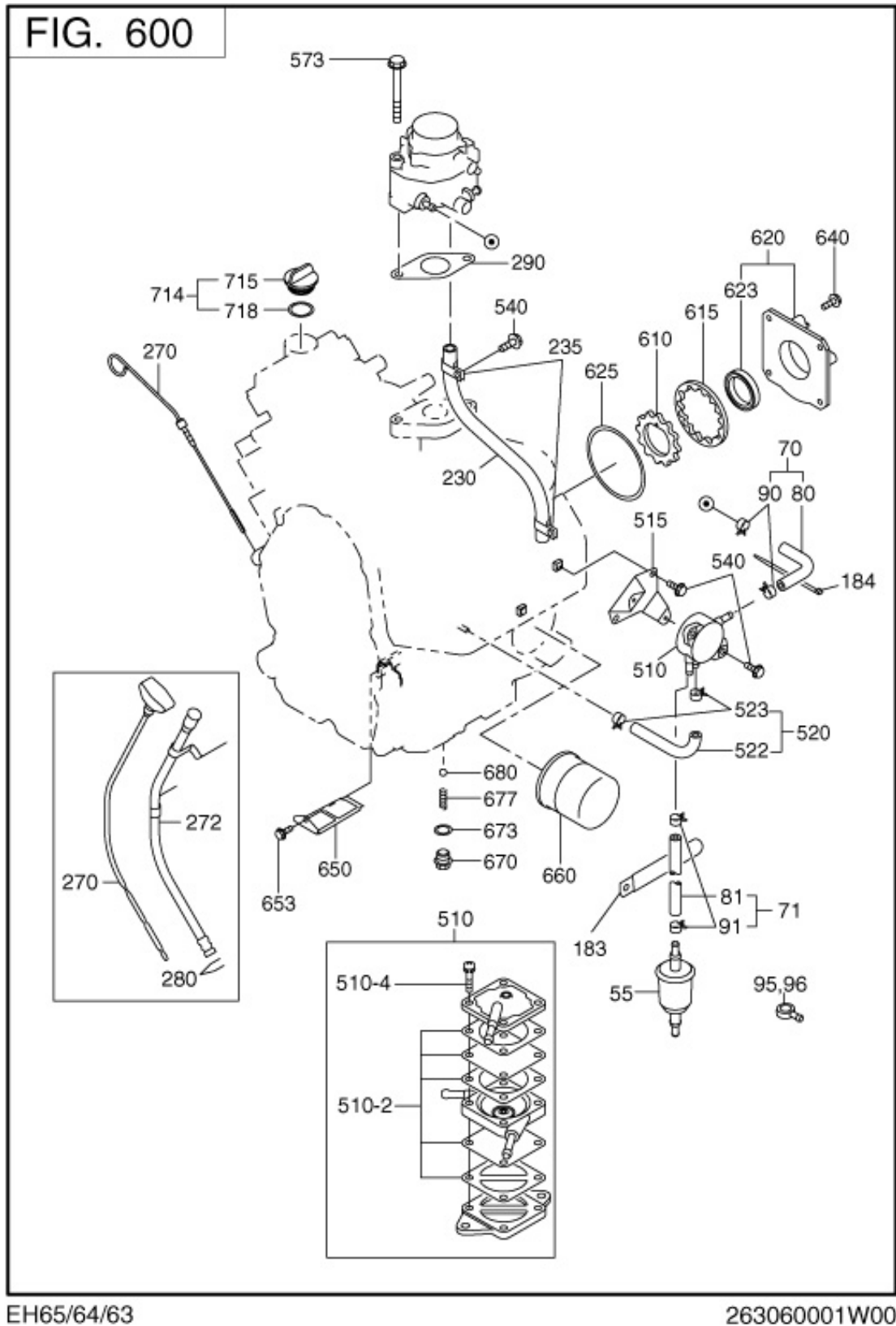
EH65/64/63

263050001W00

500 Cooling & Starting

Ref	Part Number.	Description	Qty	Remark
10	263-51121-B2	BLOWER HOUSING UN	1	
26	073-20057-60	LABEL(WARNING)	1	
35	263-91864-03	LABEL(ENGINE NAME)	1	
40	011-00600-30	FLANGE BOLT	8	
41	011-00600-10	FLANGE BOLT	2	
60	263-52612-A1	CYLINDER BAFFLE 1 CP	1	
61	263-52704-A1	CYLINDER BAFFLE 2 CP	1	
62	263-52801-03	CYLINDER BAFFLE 3	1	
63	263-52912-A2	CYLINDER BAFFLE 4 UN	1	
80	011-00600-20	FLANGE BOLT	6	
110	263-54101-A2	COOLING BLOWER UN	1	
113	001-14061-60	BOLT AND WASHER AY	4	

600 Fuel & Lubricant

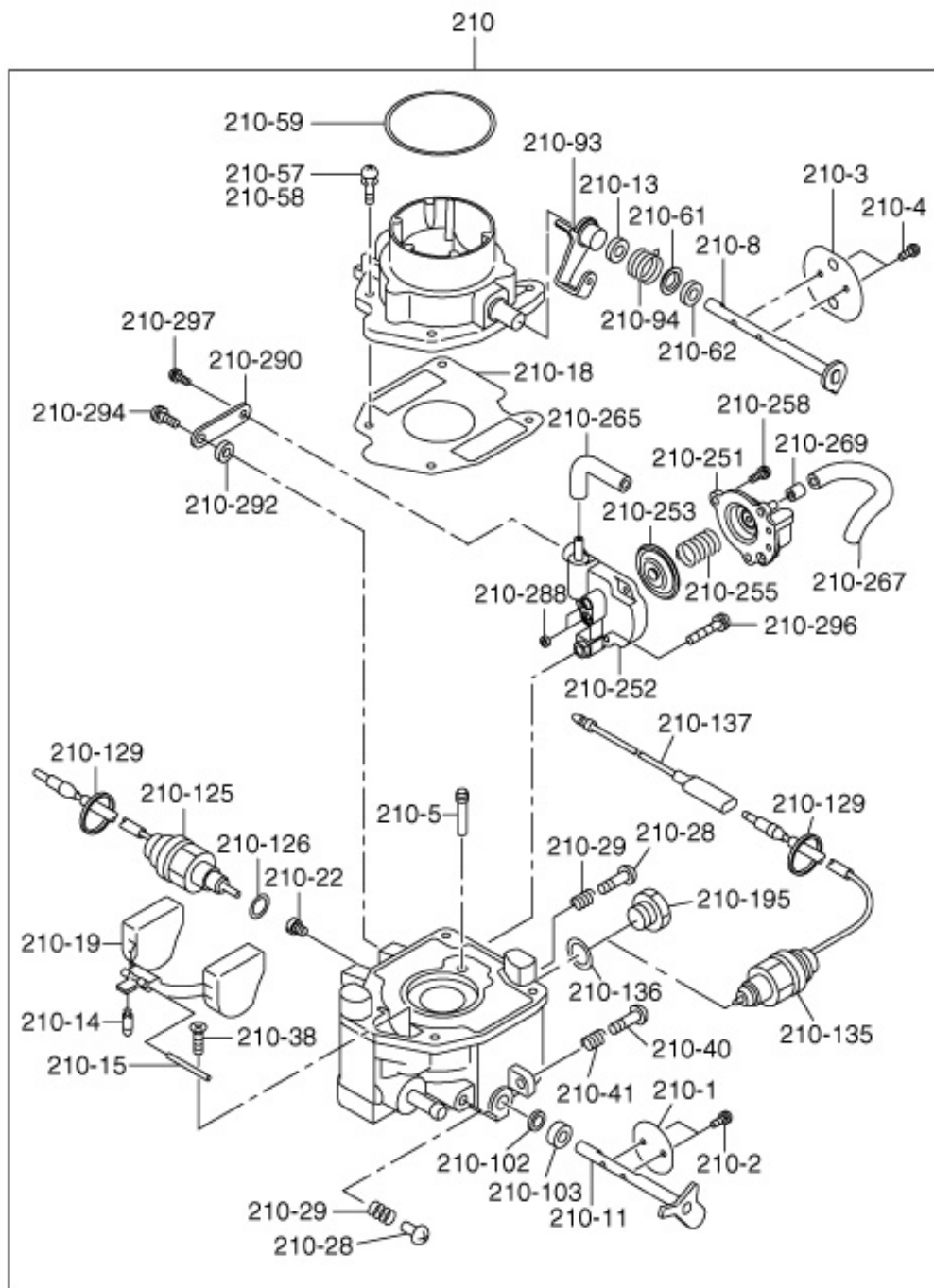


600 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
80	X85-10616-60	RUBBER PIPE	1	
81	X85-10617-80	RUBBER PIPE	1	
90	056-11100-20	HOSE CLAMP	2	
183	056-61000-21	CLAMP	1	
230	085-10301-10	RUBBER PIPE	1	
235	206-75501-01	CLAMP CP	2	
270	263-63604-11	OIL GAUGE CP	1	
290	263-66201-A3	GASKET(CARBURETOR)	1	
510	267-62201-10	FUEL PUMP AY	1	
515	263-65002-A3	BRACKET(FUEL PUMP)	1	
520	263-62657-01	PULSE PIPE CP	1	
522	263-68008-B3	RUBBER PIPE	1	
523	263-68501-03	HOSE CLAMP	2	
540	011-00600-20	FLANGE BOLT	5	
573	011-00801-10	FLANGE BOLT	2	
610	263-63901-03	INNER ROTOR	1	
615	263-63902-03	OUTER ROTOR	1	
620	263-64002-01	OIL PUMP COVER CP	1	
623	044-03501-70	OIL SEAL	1	
625	024-01000-20	O RING	1	
640	011-00600-30	FLANGE BOLT	4	
650	263-64302-02	OIL PUMP FILTER UN	1	
653	263-65011-A3	FLANGE BOLT	1	
660	248-65801-00	OIL FILTER AY	1	
670	263-65001-13	PLUG(OIL RELIEF)	1	
673	003-70140-00	GASKET,ALUMINUM	1	
677	263-66001-03	SPRING(RELIEF VALVE)	1	
680	006-90308-00	STEEL BALL	1	
715	280-63602-A1	OIL FILLER CAP CP	1	
718	263-64414-A3	O RING	1	

640 Fuel & Lubricant

FIG. 640



EH65/64/63

263064001W00

640 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
210	263-62393-00	CARBURETOR AY	1	
-1	263-62535-08	VALVE,THROTTLE	1	
-2	261-62352-08	SCREW,VALVE SET	2	
-3	258-62525-08	VALVE,CHOKE	1	
-4	258-62555-08	SCREW SET(VALVE)	2	
-5	258-62420-08	JET(SLOW)	1	
-8	263-62520-08	SHAFT ASSY,CHOKE	1	
-11	263-62530-08	SHAFT ASSY,THROTTLE	1	
-13	258-62551-08	RING(CHOKE LEVER)	1	
-14	226-62501-08	VALVE,FLOAT	1	
-15	258-62515-08	FLOAT PIN	1	
-18	280-62545-08	GASKET,AIR HORN	1	
-19	280-62505-08	FLOAT	1	
-22	280-62401-08	JET,MAIN	1	
-28	215-62353-08	SCREW,DRAIN	1	
-29	215-62446-08	SPRING,DRAIN	1	
-38	258-62556-08	SCREW SET(FLOAT PIN)	1	
-40	263-62451-08	SCREW,THRO.ADJUST	1	
-41	258-62445-08	SPRING(ADJUST SCREW)	1	
-57	258-62450-08	SCREW SET(AIR HORN)	4	
-59	263-62560-08	O-RING,AIR HORN	1	
-61	280-62551-08	COLLAR,CHOKE	1	
-62	258-62554-08	FILTER(CHOKE SHAFT)	1	
-93	263-62524-08	LEVER ASSY,CHOKE	1	
-94	263-62445-08	SPRING,CHOKE	1	
-102	226-62580-08	FILTER,AIR	1	
-103	258-62570-08	COLLAR(THRO.SHAFT)	1	
-125	263-62556-08	VALVE CP,(SOLENOID)	1	
-126	258-62546-08	GASKET,MAIN PASSAGE	1	
-129	258-62566-08	CLAMP(SOLENOID)WIRE	1	
-136	263-62555-08	GASKET	1	
-195	263-62552-08	PLUG	1	

FIG. 700

Exploded perspective view of a vehicle interior assembly, likely a seat or floor console, showing various components and their assembly points. The diagram includes a central base unit (200) with a control panel (210) and a motor (216). Various cables (e.g., 10, 20, 30, 50, 61, 70, 760, 770) and connectors (e.g., 11, 30, 35, 384, 761) are shown. Other components include a circular ring (15), a ring (20), a ring (10), a ring (170), a ring (110), a ring (112), a ring (100), a ring (220), a ring (220-1), a ring (330), a ring (291), a ring (301), a ring (410), a ring (130), a ring (216), a ring (761), a ring (770), a ring (760), a ring (345), a ring (70), a ring (35), a ring (50), a ring (61), a ring (10), a ring (20), a ring (30), a ring (11), a ring (384), a ring (95), a ring (55), a ring (56), a ring (B), a ring (D), a ring (C), a ring (A), a ring (E).

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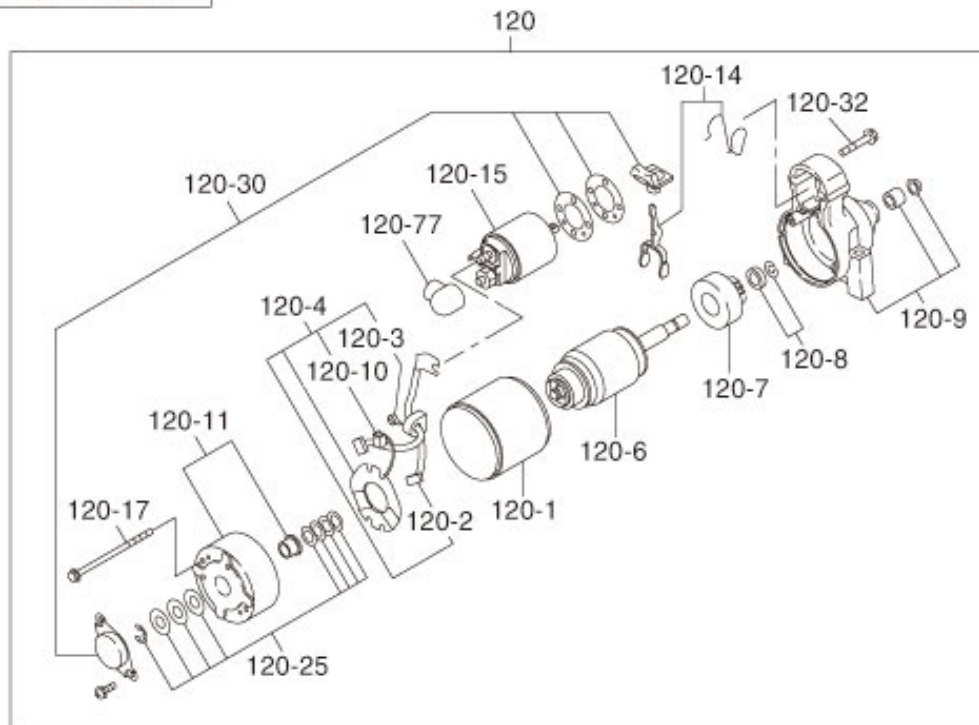
263070001W00

700 Electric Device

Ref	Part Number.	Description	Qty	Remark
10	263-77202-11	FLYWHEEL CP	1	
11	263-78203-01	IGNITION COIL CP	2	
15	263-79411-A1	CHARGE COIL CP	1	
20	263-71002-h3	RING GEAR	1	
30	001-14062-50	BOLT AND WASHER AY	4	
35	001-16052-00	BOLT AND WASHER AY	4	
50	263-73126-H1	WIRE CP(IG.COIL)	1	
61	KU3-11052-21	STOP DIODE CP	1	
70	011-00600-10	FLANGE BOLT	1	
95	065-90000-10	PLUG TERMINAL	2	
100	065-01407-30	SPARK PLUG	2	
110	X65-51000-10	SPARK PLUG CAP	2	
112	279-55201-03	GROMMET, PLUGCAP	1	
130	011-00801-00	FLANGE BOLT	2	
291	263-71901-01	REGULATOR CP	1	
301	011-00601-40	FLANGE BOLT	2	
330	263-73118-C1	WIRING HARNESS CP	1	
384	056-30000-10	WIRE BAND	5	
770	206-75501-01	CLAMP CP	2	

730 Electric Device

FIG. 730



EH65/64/63

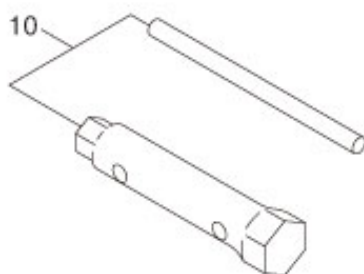
263073000W01

730 Electric Device

Ref	Part Number.	Description	Qty	Remark
120	263-70504-H0	STARTING MOTOR AY	1	
-1	255-70580-08	YOKE AY	1	
-2	255-70551-08	BRUSH SET	1	
-3	228-70516-08	BRUSH SPRING	4	
-4	255-70531-08	BRUSH HOLDER AY	1	
-6	263-70510-08	ARMATURE ASS'Y	1	
-7	255-70521-08	PINION AY	1	
-8	210-70534-08	PINION STOPPER SET	1	
-9	263-70500-08	GEAR CASE ASS'Y	1	
-10	228-70514-08	BRUSH (-)	2	
-11	263-70505-08	REAR COVER ASS'Y	1	
-14	243-70525-08	SHIFT LEVER KIT	1	
-15	263-70515-08	MAGNETIC SWITCH AY	1	
-17	207-70524-08	THROUGH BOLT	2	
-25	263-70550-08	THRUST WASHER KIT	1	
-30	255-70570-08	DUST COVER KIT	1	
-32	263-70551-08	06 BOLT(M6X37)	2	
-77	207-70526-08	RUBBER CAP BS	1	

900 Accessory

FIG. 900



EH65/64/63

263090000W01

900 Accessory

Ref	Part Number.	Description	Qty	Remark
10	227-90301-10	ACCESSORY TOOL KIT	1	

Part Number Index

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001-14062-50	23	255-70521-08	25	263-46215-A3	5	280-63602-A1	19
001-14063-00	15	255-70531-08	25	263-51121-B2	17	KU3-11052-21	23
001-16052-00	23	255-70551-08	25	263-52612-A1	17	X23-00801-50	15
001-17052-00	15	255-70570-08	25	263-52704-A1	17	X65-51000-10	23
002-27050-00	15	255-70580-08	25	263-52801-03	17	X84-14320-00	15
002-38060-00	15	258-62420-08	21	263-52912-A2	17	X85-10616-60	19
002-38080-00	11	258-62445-08	21	263-54101-A2	17	X85-10617-80	19
003-10080-00	15	258-62450-08	21	263-55601-03	5		
003-10180-00	9	258-62515-08	21	263-62393-00	21		
003-70140-00	19	258-62525-08	21	263-62445-08	21		
004-31040-80	15	258-62546-08	21	263-62451-08	21		
005-11060-01	15	258-62551-08	21	263-62520-08	21		
005-32054-01	9	258-62554-08	21	263-62524-08	21		
006-90308-00	19	258-62555-08	21	263-62530-08	21		
010-50802-90	5	258-62556-08	21	263-62535-08	21		
011-00600-10	17, 23	258-62566-08	21	263-62552-08	21		
011-00600-20	11, 15, 17, 19	258-62570-08	21	263-62555-08	21		
011-00600-30	6, 17, 19	261-35801-13	11	263-62556-08	21		
011-00601-01	6	261-43901-03	15	263-62560-08	21		
011-00601-40	23	261-45201-03	15	263-62657-01	19		
011-00801-00	23	261-62352-08	21	263-63604-11	19		
011-00801-10	19	263-33401-H3	11	263-63901-03	19		
011-00802-20	5	263-10112-01	5	263-63902-03	19		
011-01000-70	5	263-11103-21	5	263-64002-01	19		
011-50500-20	15	263-13213-01	5	263-64302-02	19		
017-00601-10	11	263-13313-01	5	263-64414-A3	19		
018-00800-10	11	263-14211-03	5	263-65001-13	19		
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018-60600-20	15	263-15021-41	5	263-65009-A3	5		
021-11400-20	5	263-15121-31	5	263-65011-A3	19		
024-01000-20	19	263-15503-03	5	263-66001-03	19		
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031-00801-10	5	263-15701-01	5	263-68008-B3	19		
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044-00800-10	5	263-15901-03	5	263-70500-08	25		
044-03501-70	19	263-16002-A3	5	263-70504-H0	25		
044-04200-30	5	263-16006-03	6	263-70505-08	25		
056-11100-20	19	263-16101-A3	5	263-70510-08	25		
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056-51000-50	5	263-22601-30	9	263-70551-08	25		
056-52100-20	9	263-23301-23	9	263-71002-h3	23		
056-61000-21	19	263-23421-J3	9	263-71901-01	23		
065-01407-30	23	263-23501-17	9	263-73118-C1	23		
065-90000-10	23	263-25012-A3	9	263-73126-H1	23		
073-20057-60	17	263-25013-A3	9	263-76001-A1	5		
085-10301-10	19	263-25014-A3	9	263-77202-11	23		
132-07AA0-50	5	263-32610-A1	13	263-78203-01	23		
206-75501-01	19, 23	263-32630-03	13	263-79411-A1	23		
207-26001-03	9	263-32640-01	13	263-91724-03	11		
207-70524-08	25	263-33301-A3	11	263-91864-03	17		
207-70526-08	25	263-33502-H3	11	263-99001-27	6		
210-70534-08	25	263-35322-A1	11	267-35701-03	11		
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Subaru Industrial Power Products

905 Telser Road - Lake Zurich, IL 60047

Phone 847-540-7300 - Fax 847-438-5012

e-mail: sales@subarupower.com - www.subarupower.com