

PARTS MANUAL

MODEL
EH65

EH650DB1120

12/15



SUBARU

Industrial Power Products

Subaru Industrial Power Products

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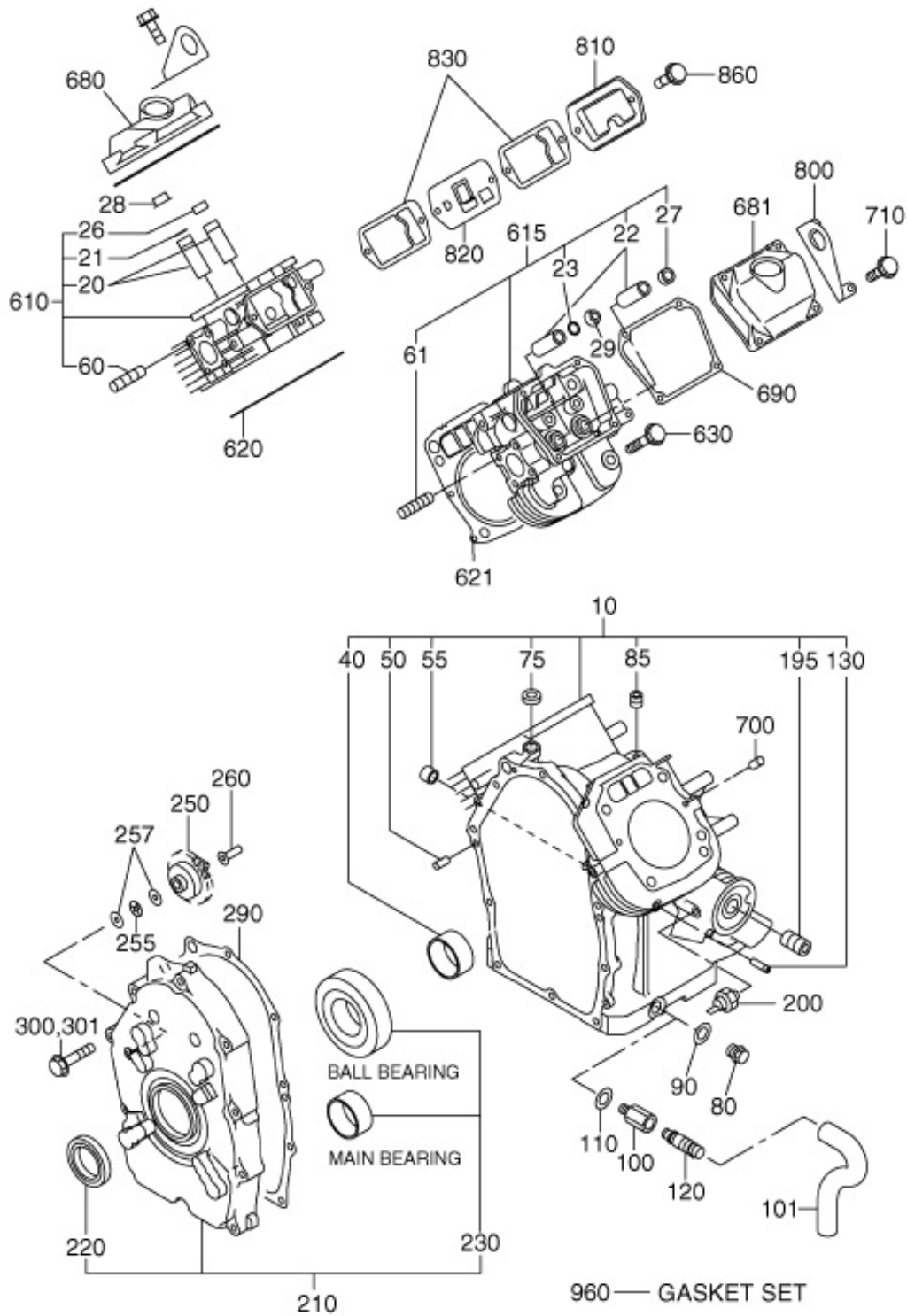
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100 Crankcase

FIG. 101



EH65/64/63

263010001W00

100 Crankcase

Ref	Part Number.	Description	Qty	Remark
10	263-10111-21	CRANKCASE CP	1	
20	263-14202-03	VALVE GUIDE	2	
21	056-51000-50	CLIP	1	
22	263-14202-03	VALVE GUIDE	2	
23	056-51000-50	CLIP	1	
26	132-11AA1-10	SEAL EX VALVE	1	
27	132-11AA1-10	SEAL EX VALVE	1	
28	263-35341-03	RETAINER PLATE	1	
29	263-35341-03	RETAINER PLATE	1	
40	263-15805-03	MAIN BEARING	1	
50	031-00801-10	DOWEL PIN	2	
55	263-55601-03	PIPE	2	
60	010-50802-90	STUD	4	
61	010-50802-90	STUD	4	
75	044-00800-10	OIL SEAL	1	
80	040-11400-30	PLUG	2	
85	235-15421-03	BLIND PLUG	1	
90	021-11400-20	GASKET	2	
130	159-65401-03	PIPE(PULSE)	1	
195	263-15901-03	UNION	1	
200	263-76102-H1	SWITCH OIL PRESSURE	1	
210	263-11001-51	MAINBEARING COVER CP	1	
220	044-04200-30	OIL SEAL	1	
230	060-04500-10	BALL BEARING	1	
250	263-45004-11	GOVERNOR GEAR CP	1	
255	263-46215-A3	THRUST BEARING	1	
257	263-46214-03	WASHER	2	
260	277-41902-01	GOVERNOR SLEEVE CP	1	
290	263-16002-A3	GASKET (M.B COVER)	1	
300	011-00802-20	FLANGE BOLT	10	
610	263-13211-11	CYLINDER HEAD 1 CP	1	
615	263-13311-11	CYLINDER HEAD 2 CP	1	
620	263-15021-41	GASKET 1 (CYL HEAD)	1	
621	263-15121-31	GASKET 2 (CYL HEAD)	1	
630	011-01000-70	FLANGE BOLT	8	
680	263-15505-03	ROCKER COVER	1	
681	263-15503-03	ROCKER COVER	1	
690	263-16111-03	GASKET(ROCKER COVER)	2	
700	031-00600-20	DOWEL PIN	4	

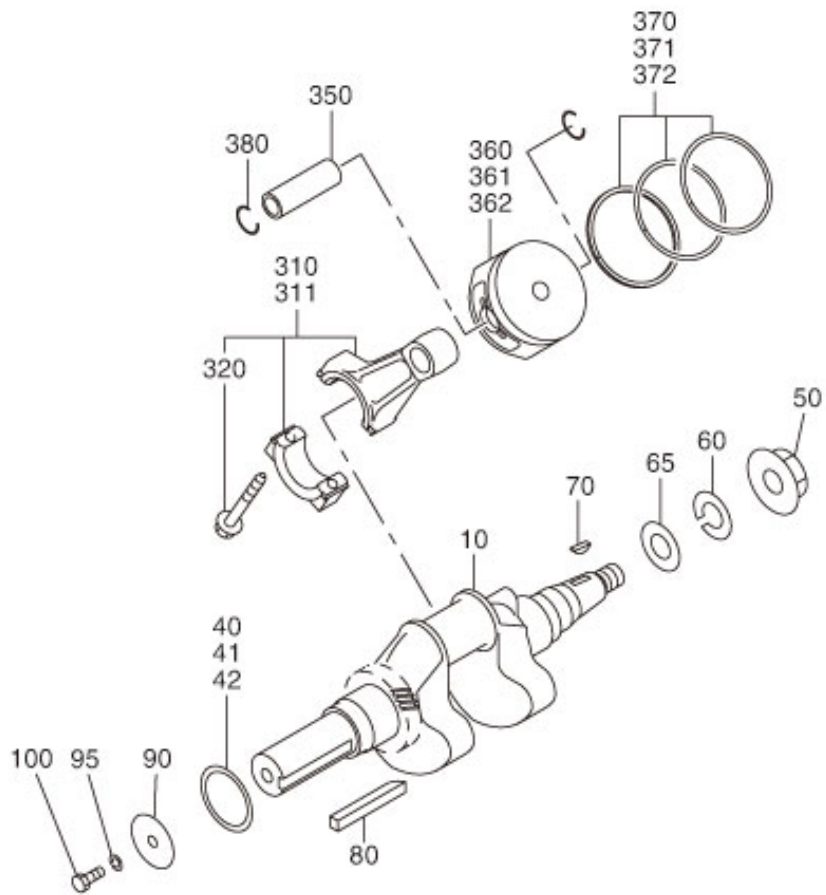
100 Crankcase

Ref	Part Number.	Description	Qty	Remark
710	011-00601-01	FLANGE BOLT	8	
800	280-19001-03	HOOK	2	
810	263-14302-03	BREATHER COVER	1	
820	280-14401-A1	BREATHER PLATE CP	1	
830	263-16007-03	GASKET(BREATHERPLATE	2	
860	011-00600-30	FLANGE BOLT	2	
960	263-99001-27	GASKET SET	1	

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200 Crankshaft

FIG. 200



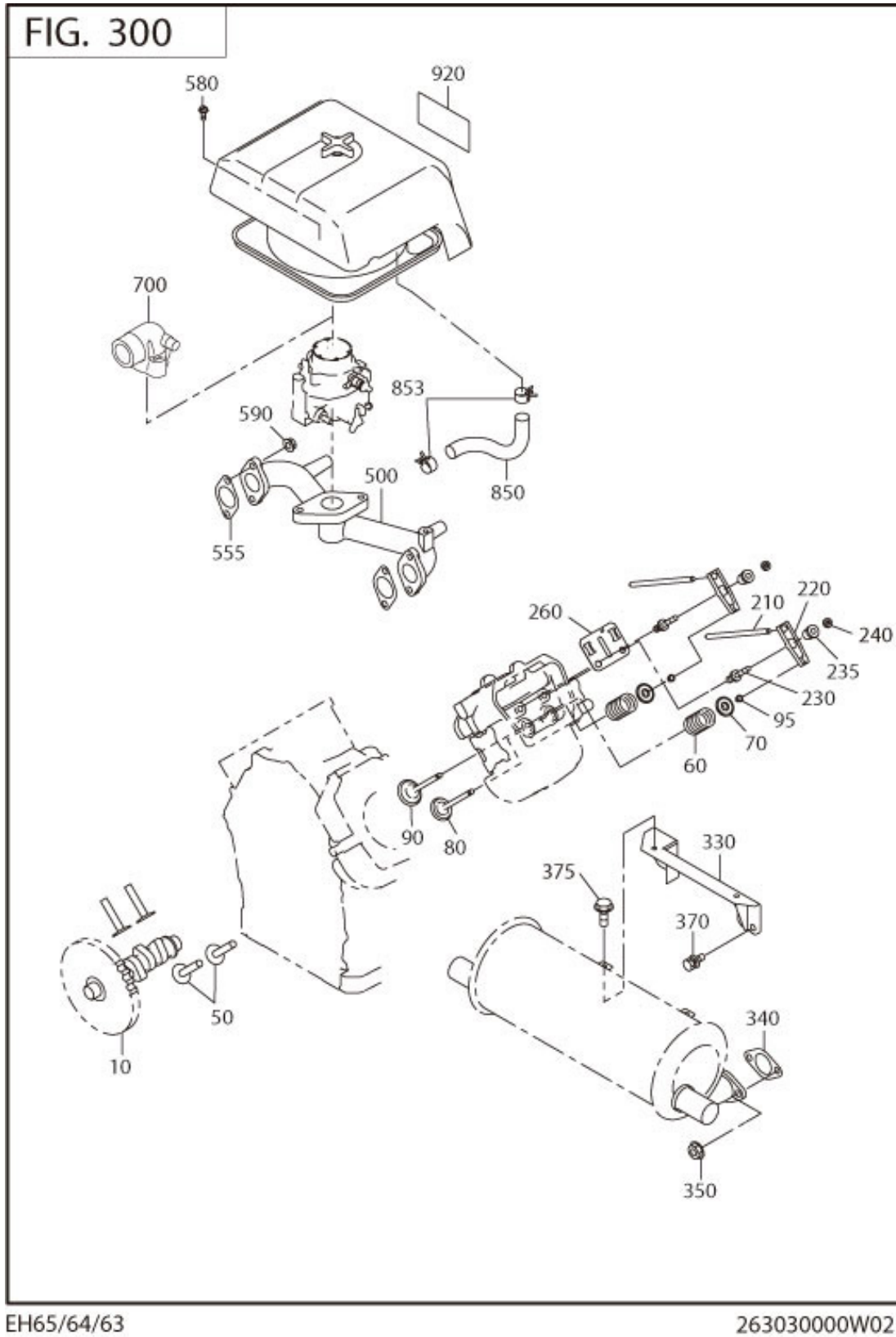
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263020000W01

200 Crankshaft

Ref	Part Number.	Description	Qty	Remark
10	263-21311-11	CRANKSHAFT CP	1	
40	263-25012-A3	SPACER	1	
41	263-25013-A3	SPACER	1	
42	263-25014-A3	SPACER	1	
50	018-01800-10	FLANGE NUT	1	
65	003-10180-00	WASHER	1	
70	005-32054-01	WOODRUFF KEY	1	
80	207-26001-03	KEY	1	
310	263-22601-30	CONNECTING ROD AY	2	
320	001-05084-00	FLANGE BOLT	2	
350	263-23301-33	PISTON PIN	2	
360	263-23421-J3	PISTON	2	
370	263-23501-17	PISTON RING SET	2	
380	056-52100-20	CLIP	4	

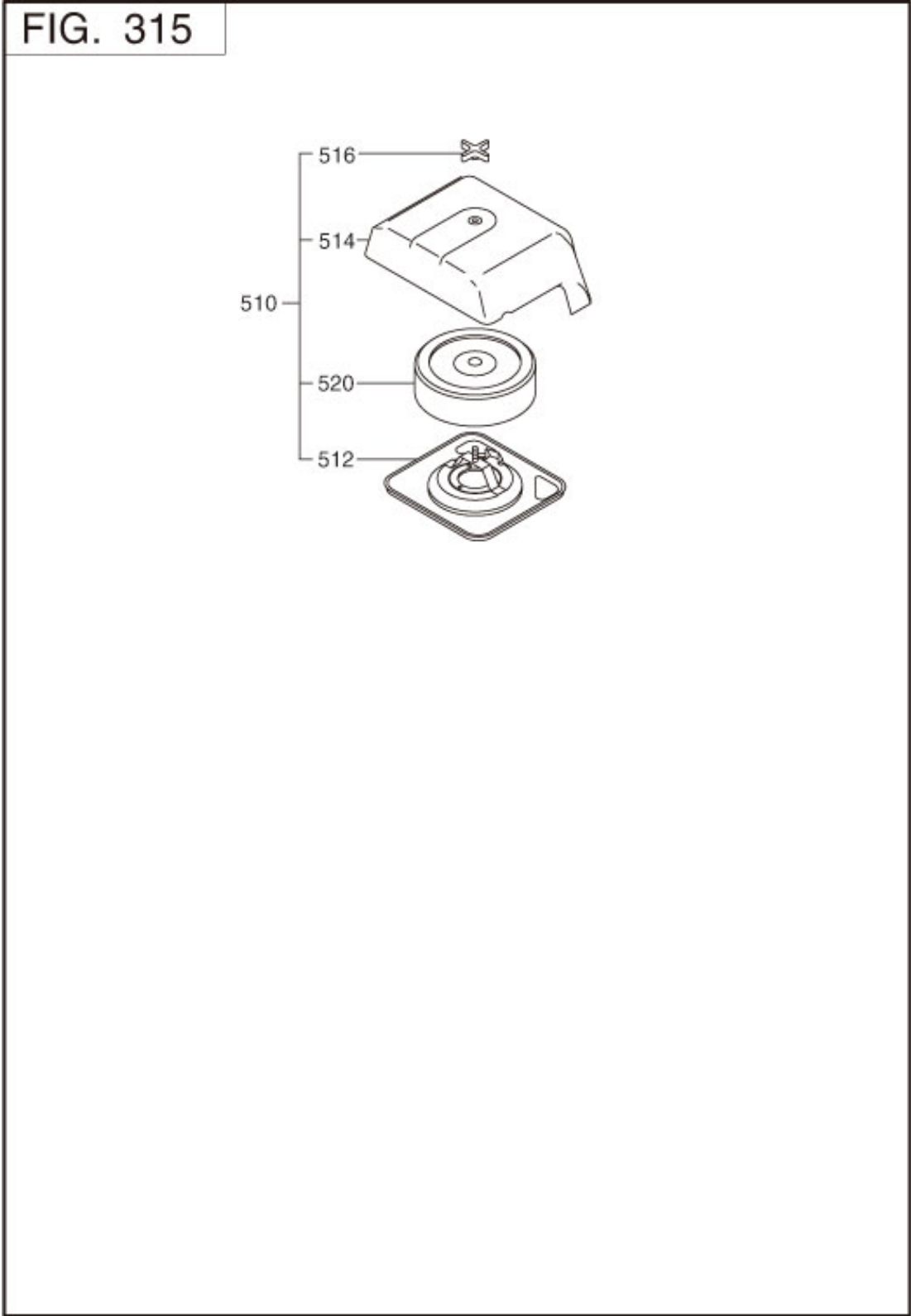
300 Intake & Exhaust



300 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
10	280-31701-13	CAM SHAFT	1	
50	263-33301-A3	TAPPET	4	
60	246-33611-03	VALVE SPRING	4	
70	246-33711-13	SPRING RETAINER	4	
80	263-33401-H3	INTAKE VALVE	2	
90	263-33502-H3	EXHAUST VALVE	2	
95	246-35501-03	COLLET-VALVE	8	
210	263-35331-01	PUSH ROD CP	4	
220	267-36102-03	ROCKER ARM	4	
230	263-35801-03	BOLT(PIVOT)	4	
235	267-35701-03	PIVOT	4	
240	017-00601-10	NUT	4	
260	263-37002-A3	GUIDE PLATE	2	
330	263-37001-H1	BRACKET(MUFFLER)	1	
340	270-35201-01	GASKET CP (MUFFLER)	2	
350	018-00800-10	FLANGE NUT	4	
370	001-14082-00	BOLT AND WASHER AY	2	
375	011-00600-30	FLANGE BOLT	4	
500	280-33001-J3	INTAKE MANIFOLD	1	
555	263-35503-A3	GASKET(IN MANIFOLD)	2	
580	011-00600-20	FLANGE BOLT	3	
590	002-38080-00	FLANGE NUT	4	
850	263-18003-03	RUBBER PIPE	1	
853	056-12000-20	HOSE CLAMP	2	
920	263-91722-03	LABEL(TRADE MARK)	1	

315 Intake & Exhaust



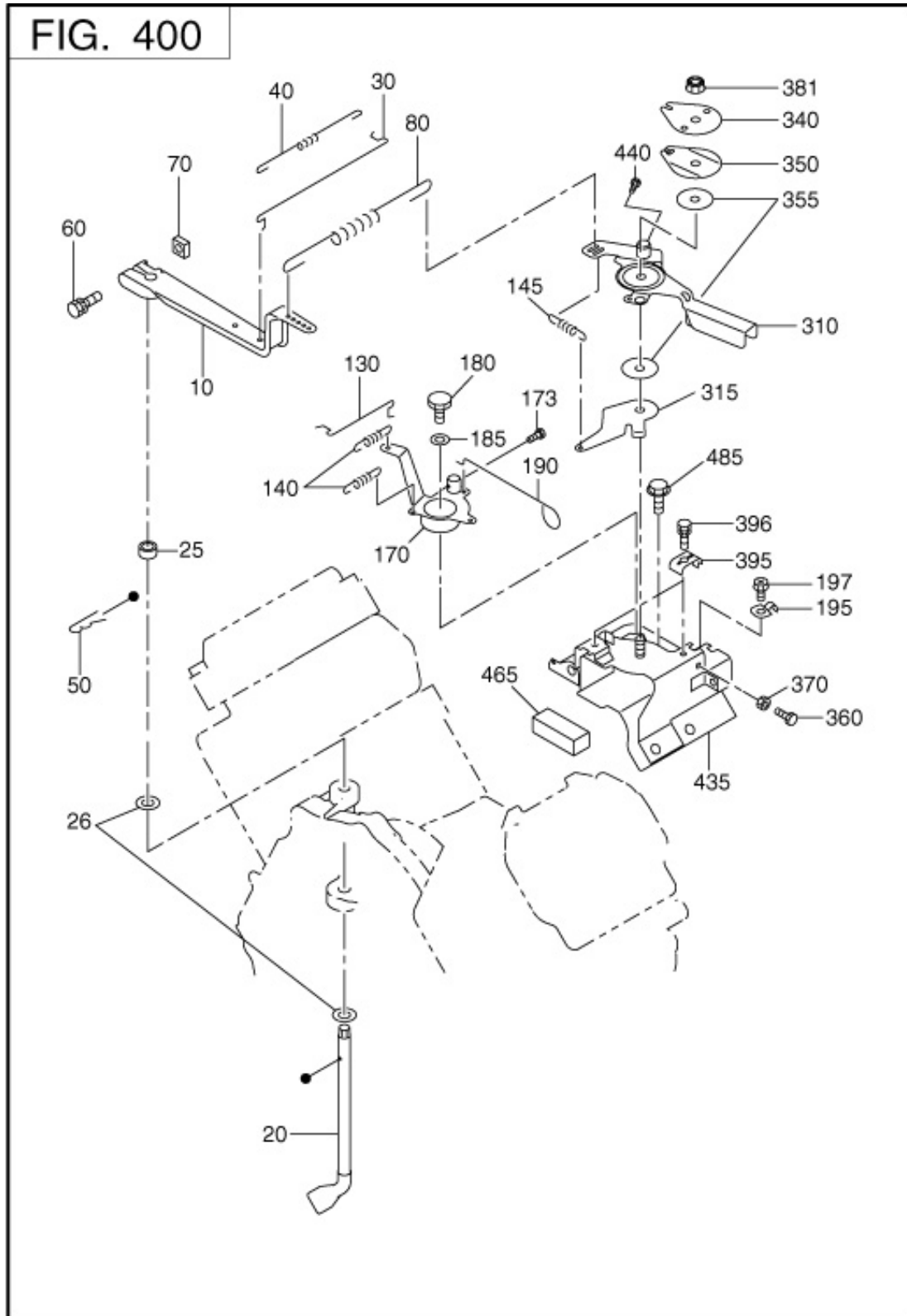
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263031500W01

315 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
510	280-32602-00	AIR CLEANER AY	1	
512	280-32625-01	CLEANER BASE CP	1	
514	263-32630-03	CLEANER COVER	1	
516	263-32640-01	WING NUT	1	
520	263-32610-A1	CLEANER ELEMENT CP	1	

400 Governor



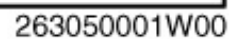
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263040001W01

400 Governor

Ref	Part Number.	Description	Qty	Remark
10	263-42301-B3	GOVERNOR LEVER	1	
20	263-42201-A3	GOVERNOR SHAFT	1	
25	X23-00801-50	SPACER	1	
30	263-42701-A3	GOVERNOR ROD	1	
40	263-42801-03	ROD SPRING	1	
50	005-11060-01	SNAP PIN	1	
60	001-14063-00	BOLT AND WASHER AY	1	
70	018-60600-20	NUT	1	
80	263-42503-03	GOVERNOR SPRING	1	
130	263-46011-A3	CHOKE CONTROL ROD	1	
140	261-45201-03	RETURN SPRING	2	
170	263-46001-03	CHOKE CONTROL LINKCP	1	
180	226-43101-01	LINK PIVOT CP	1	
185	003-22100-00	WAVED WASHER	1	
190	263-43901-A3	CHOKE KNOB	1	
195	263-46010-03	CLAMP(CHOKE KNOB)	1	
197	015-20500-10	TAPPING SCREW	1	
310	263-43301-A3	SPEED CONTROL LEV CP	1	
340	227-43501-13	STOP PLATE	1	
350	263-45002-03	SPRING WASHER	1	
355	021-70600-30	FRICTION WASHER	2	
360	011-50500-20	BOLT	1	
370	002-27050-00	NUT	1	
381	002-35060-00	SELF LOCK NUT	1	
395	261-43901-03	CLAMP	2	
396	001-17052-00	BOLT & WASHER AY	2	
435	263-45011-A2	BRACKET UN(SPD CTL)	1	
440	011-50500-20	SCREW	1	

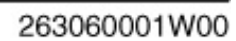
FIG. 500



500 Cooling & Starting

Ref	Part Number.	Description	Qty	Remark
10	263-51121-H2	BLOWER HOUSING UN	1	
25	073-20057-60	LABEL(CAUTION)	1	
35	263-91802-03	LABEL(ENGINE NAME)	1	
40	011-00600-30	FLANGE BOLT	8	
60	263-52612-A1	CYLINDER BAFFLE 1 CP	1	
61	263-52704-A1	CYLINDER BAFFLE 2 CP	1	
62	263-52802-A3	CYLINDER BAFFLE 3	1	
63	263-52912-A2	CYLINDER BAFFLE 4 UN	1	
80	011-00600-20	FLANGE BOLT	8	
110	263-54101-H2	COOLING BLOWER UN	1	
113	001-14061-60	BOLT AND WASHER AY	4	

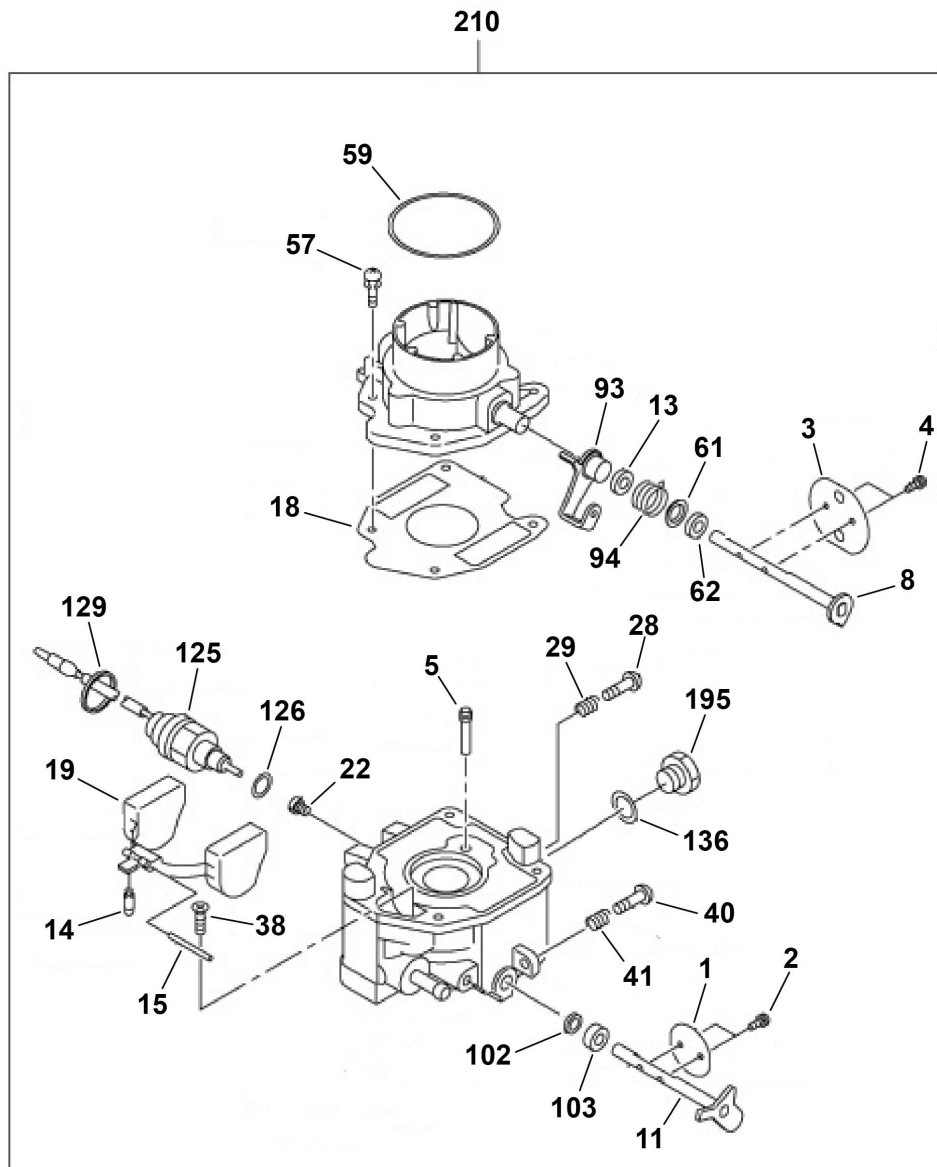
FIG. 600



600 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
55	263-65012-A3	FILTER,FUEL	1	
80	X85-10616-60	RUBBER PIPE	1	
81	X85-10613-81	RUBBER PIPE	1	
90	263-68501-03	HOSE CLAMP	2	
91	263-68501-03	HOSE CLAMP	2	
183	056-61000-21	CLAMP	1	
230	085-10301-10	RUBBER PIPE	1	
235	206-75501-01	CLAMP CP	2	
270	263-63603-01	OIL GAUGE CP	1	
290	263-66201-A3	GASKET(CARBURETOR)	1	
510	267-62201-10	FUEL PUMP AY	1	
515	263-65002-A3	BRACKET(FUEL PUMP)	1	
520	263-62653-B1	PULSE PIPE CP	1	
522	X85-10616-30	RUBBER PIPE	1	
523	263-68501-03	HOSE CLAMP	2	
540	011-00600-20	FLANGE BOLT	5	
573	011-00801-10	FLANGE BOLT	2	
610	263-63901-13	INNER ROTOR	1	
615	263-63902-13	OUTER ROTOR	1	
620	263-64002-01	OIL PUMP COVER CP	1	
623	044-03501-70	OIL SEAL	1	
625	024-08800-10	O RING	1	
640	011-00600-30	FLANGE BOLT	4	
650	263-64302-02	OIL PUMP FILTER UN	1	
653	263-65011-A3	FLANGE BOLT	1	
660	248-65801-10	OIL FILTER AY	1	
670	263-65001-13	PLUG(OIL RELIEF)	1	
673	003-70140-00	GASKET,ALUMINUM	1	
677	263-66001-03	SPRING(RELIEF VALVE)	1	
680	006-90308-00	STEEL BALL	1	
715	280-63602-A1	OIL FILLER CAP CP	1	
718	024-02600-20	O RING	1	

640 Carburetor



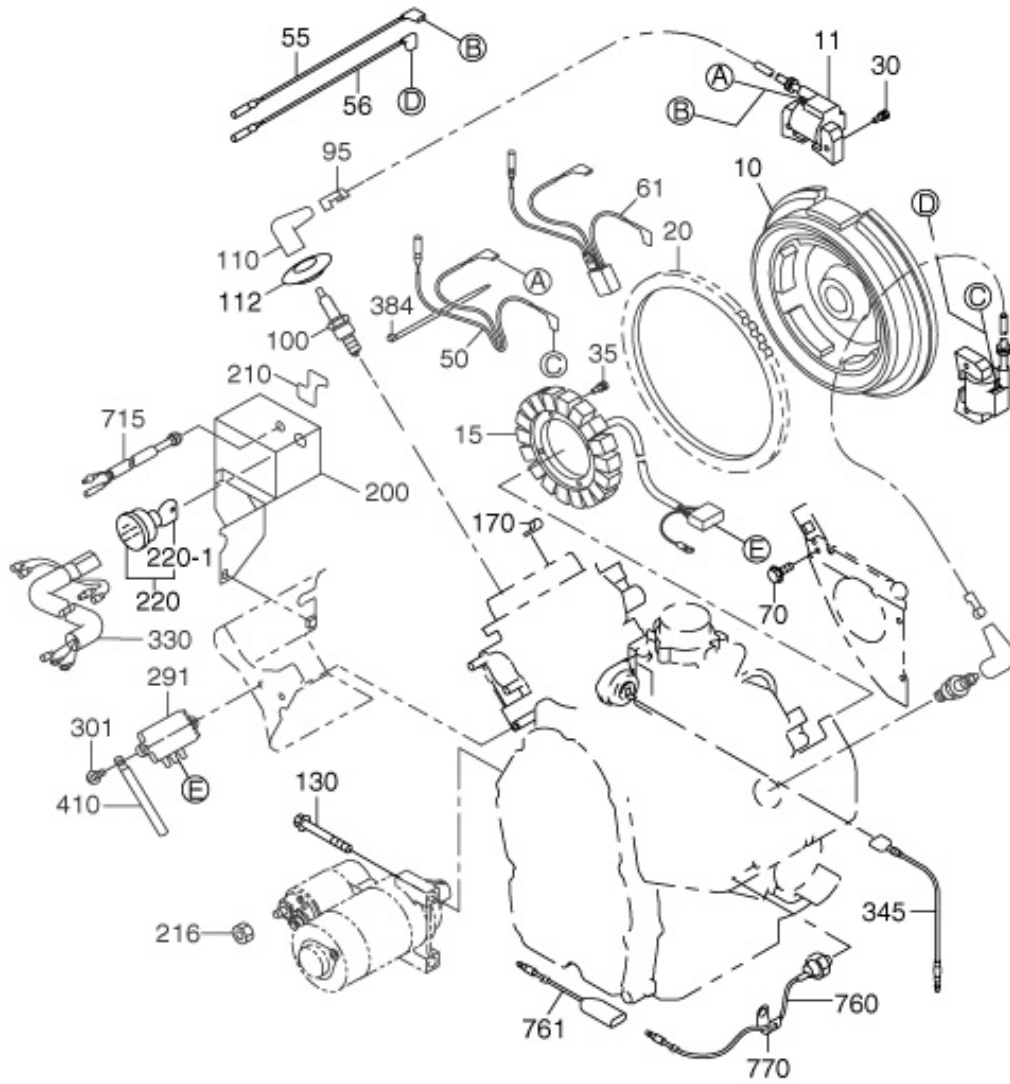
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640 Carburetor

Ref	Part Number.	Description	Qty	Remark
210	263-62481-10	CARBURETOR AY	1	
1	263-62535-08	VALVE,THROTTLE	1	
2	261-62352-08	SCREW,VALVE SET	2	
3	263-62528-08	VALVE,CHOKE	1	
4	258-62555-08	SCREW SET(VALVE)	2	
5	258-62420-08	JET(SLOW)	1	
8	263-62520-08	SHAFT ASSY,CHOKE	1	
11	263-62531-08	SHAFT ASSY,THROTTLE	1	
13	258-62551-08	RING(CHOKE LEVER)	1	
14	226-62501-08	VALVE,FLOAT	1	
15	258-62515-08	FLOAT PIN	1	
18	280-62545-08	GASKET,AIR HORN	1	
19	280-62505-08	FLOAT	1	
22	263-62400-08	JET,MAIN	1	
28	215-62353-08	SCREW,DRAIN	1	
29	215-62446-08	SPRING,DRAIN	1	
38	258-62556-08	SCREW SET(FLOAT PIN)	1	
40	263-62451-08	SCREW,THRO.ADJUST	1	
41	258-62445-08	SPRING(ADJUST SCREW)	1	
57	258-62450-08	SCREW SET(AIR HORN)	4	
59	263-62560-08	O-RING,AIR HORN	1	
61	280-62551-08	COLLAR,CHOKE	1	
62	258-62554-08	FILTER(CHOKE SHAFT)	1	
93	263-62524-08	LEVER ASSY,CHOKE	1	
94	263-62445-08	SPRING,CHOKE	1	
102	226-62580-08	FILTER,AIR	1	
103	258-62570-08	COLLAR(THRO.SHAFT)	1	
125	263-62556-08	VALVE CP,(SOLENOID)	1	
126	258-62546-08	GASKET,MAIN PASSAGE	1	
129	258-62566-08	CLAMP(SOLENOID)WIRE	1	
136	263-62555-08	GASKET	1	
195	263-62552-08	PLUG	1	

700 Electric Device

FIG. 700



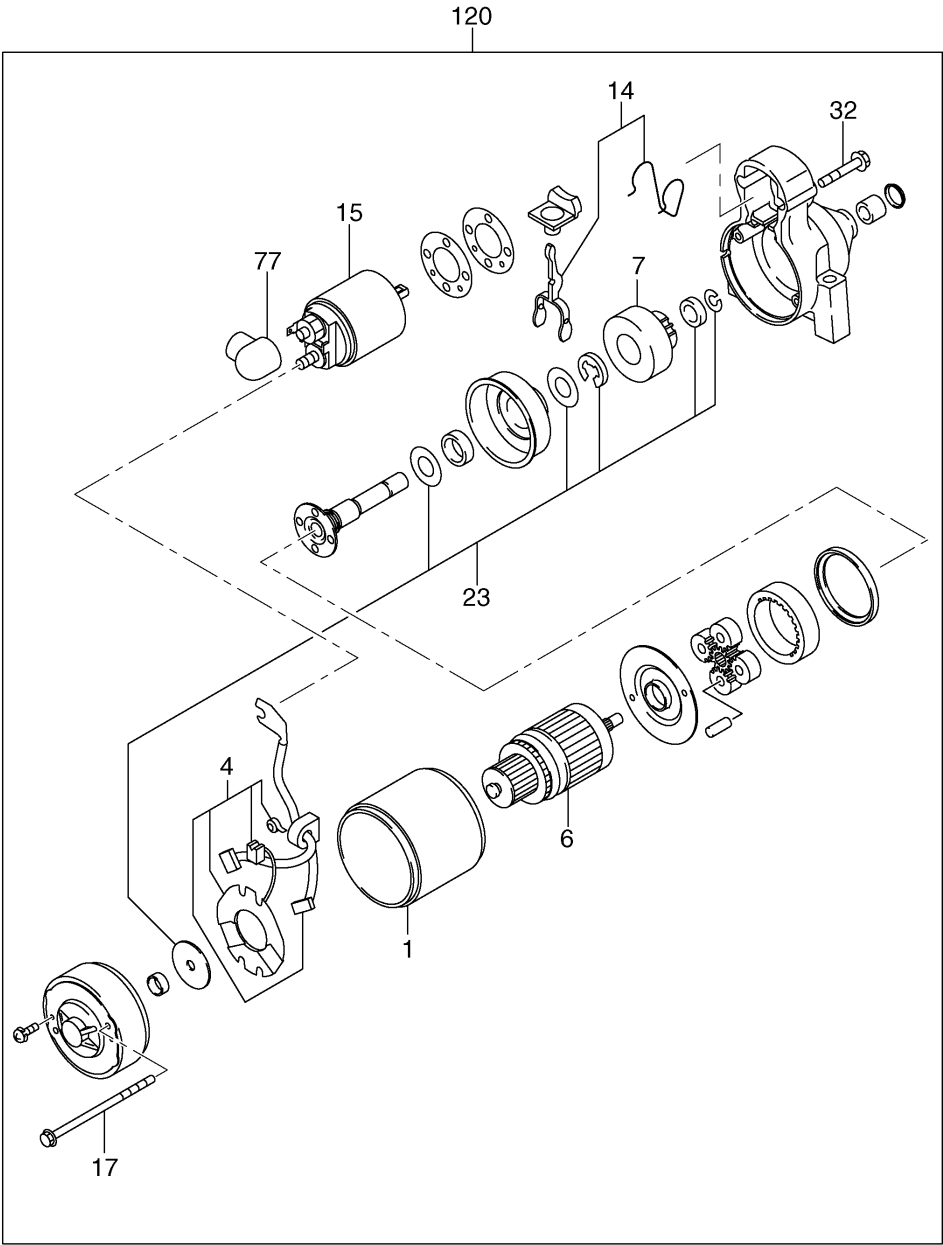
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263070001W00

700 Electric Device

Ref	Part Number.	Description	Qty	Remark
10	263-77207-01	FLYWHEEL CP	1.00	
11	263-78203-01	IGNITION COIL CP	2	
15	263-79411-A1	CHARGE COIL CP	1	
20	263-71002-H3	RING GEAR	1.00	
30	001-14062-50	BOLT AND WASHER AY	4	
35	001-16052-00	BOLT & WASHER AY	4	
35	001-16052-50	BOLT AND WASHER AY	4	
50	263-73126-H1	WIRE CP(IG.COIL)	1	
95	X65-91000-10	PLUG TERMINAL	2	
100	065-01402-80	SPARK PLUG	2	
110	X65-51000-10	SPARK PLUG CAP	2	
130	011-00801-00	FLANGE BOLT	2	
216	002-38080-00	FLANGE NUT	1.00	
291	263-71903-A1	REGULATOR CP	1.00	
301	011-00601-40	FLANGE BOLT	2	
330	263-73130-A1	WIRING HARNESS	1.00	
384	056-30000-10	WIRE BAND	3	
410	056-60002-50	CLAMP	1.00	
760	263-73102-11	WIRE AY(OIL PRE.SW.)	1.00	
770	206-75501-01	CLAMP CP	2	

720 Starter Motor



0720 0006 000

720 Starter Motor

Ref	Part Number.	Description	Qty	Remark
120	263-70504-J0	STARTING MOTOR AY	1	
1	263-70562-H8	MACHINE SHELL ASSEMBLY	1	
4	263-70530-J8	BRUSH ASSEMBLY	1	
6	263-70565-H8	ARMATURE	1	
7	263-70523-H8	ONE-WAY CLUTCH	1	
14	263-70525-H8	SHIFT LEVER SET	1	
15	263-70516-H8	SOLENOID SWITCH	1	
17	263-70587-H8	HEXAGON BOLTS WITH F	2	
23	263-70588-H8	WASHER STOPPER SET	1	
32	263-70517-H8	SHEATHING	1	

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