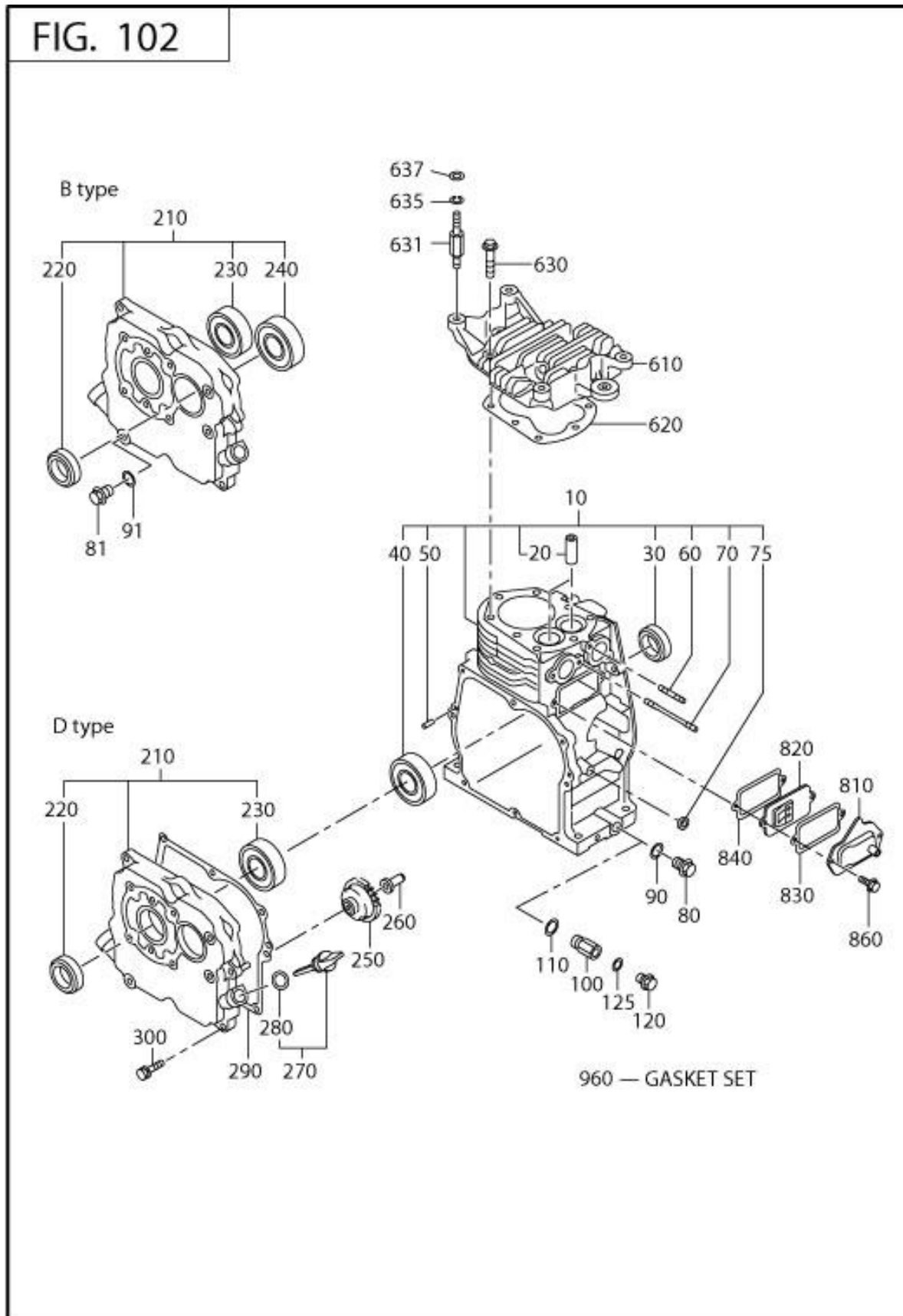


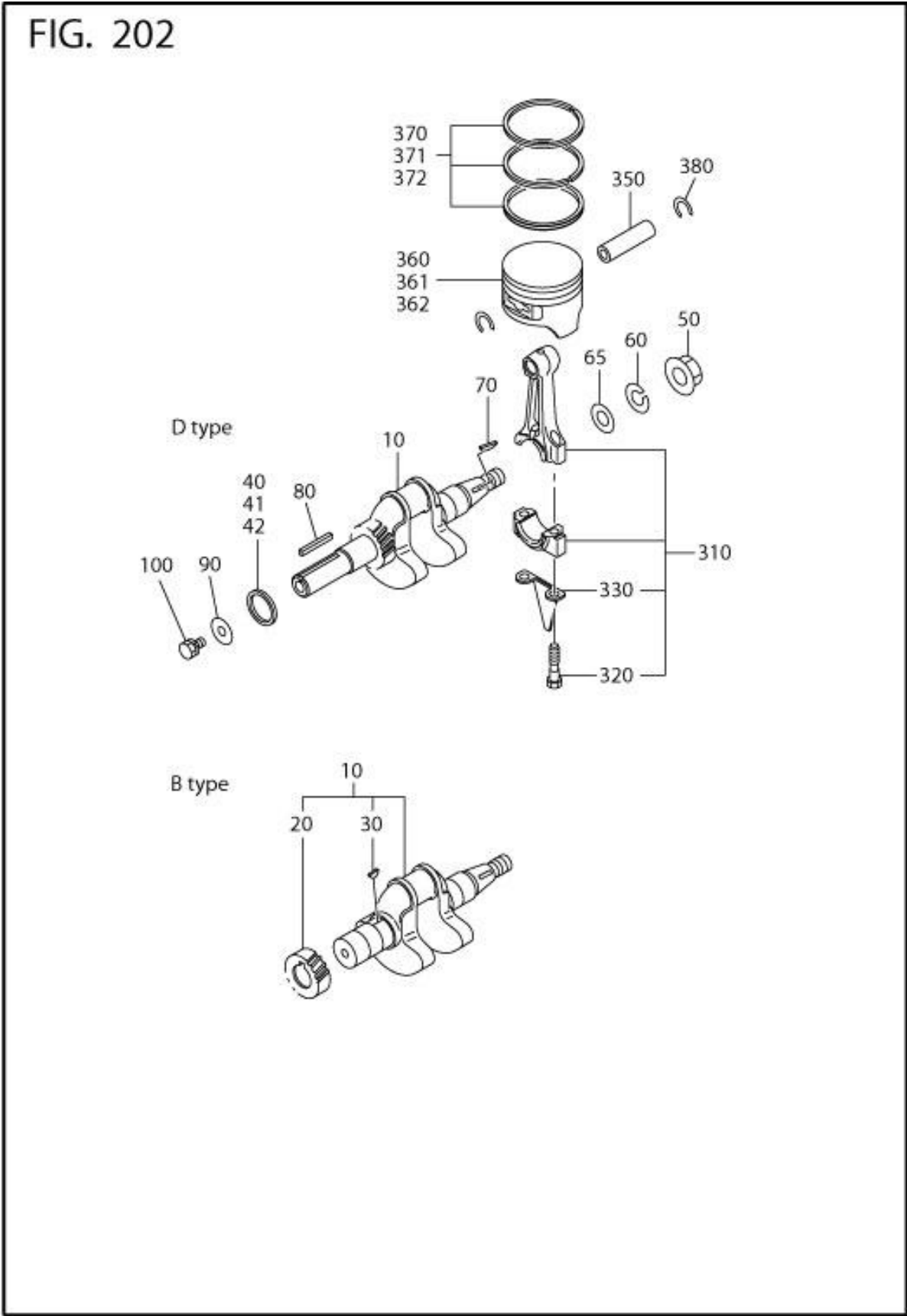
1 CRANKCASE



REF.	PART NUMBER	PART NAME	CODE NO.	QTY	REMARKS	INTERCHANGE
10	234-10101-41	CRANK CASE CP	6748-	1	STD	
	234-10101-31	CRANK CASE CP	-6747	1	STD	
20	227-14202-03	VALEVE GUIDE	-	2	6. 5DX11DX35L	
30	044-03000-30	OIL SEAL	-	1	30DX45DX8B	044-03000-31
40	060-03000-20	BALL BEARING	-	1	30DX62DX16B	
50	031-00600-20	DOWEL PIN	-	2	6DX14. 5L	
60	010-50802-90	STUD	-	2	M8X1. 25X30L	
70	010-50601-91	STUD	-	2	M6X1. 0X88L	
75	044-00800-10	OIL SEAL	6748-	1	8DX14DX4B	
80	040-11400-30	PLUG	-	2	M14X1. 5X20DX12L	
90	021-11400-20	GASKET	-	2	14. 1DX19DX2. 3T	
210	234-10901-01	MAINBEARING COVER CP	-	1	B STD	234-10901-11
220	044-03000-30	OIL SEAL	-	1	30DX45DX8B	044-03000-31
230	060-02800-10	BALL BEARING	-	1	28DX58DX16B	
240	060-03000-20	BALL BEARING	-	1	30DX62DX16B	
250	234-45001-01	GOVERNOR GEAR CP	-	1	53DX26T N=20	270-45001-01
260	205-41901-03	GOVERNOR SLEEVE	-	1	6DX9DX16DX26L	
270	282-63601-H1	OIL GAUGE CP	5536-	2	M18X1. 5, L=59+23	
	269-63601-03	OIL GAUGE	-5535	2	M18X1. 5 L=59+23	282-63601-H1
280	X21-31600-20	GASKET	5536-	2	16DX23DX1. 2T RUBBER	
	021-31600-20	GASKET	-5535	2	16DX23DX1. 2T RUBBER	
290	234-16001-03	GASKET (BEARING COV)	-	1	T=0. 3	
300	001-14082-80	BOLT AND WASHER AY	-	8	M8X1. 25X28L W/W. SW	
610	234-13001-23	CYLINDER HEAD	-	1	STD	
620	234-15001-21	GASKET CP (HEAD)	5600-	1	T=1. 5	
	234-15001-11	GASKET CP (HEAD)	5570-5599	1	T=1. 5	234-15001-21
	234-15001-01	GASKET CP (HEAD)	-5569	1	T=1. 5	234-15001-21
630	011-00800-10	FLANGE BOLT	-	8	M8X1. 25X17DX40L	
810	234-14301-01	TAPPET COVER CP	-	1		

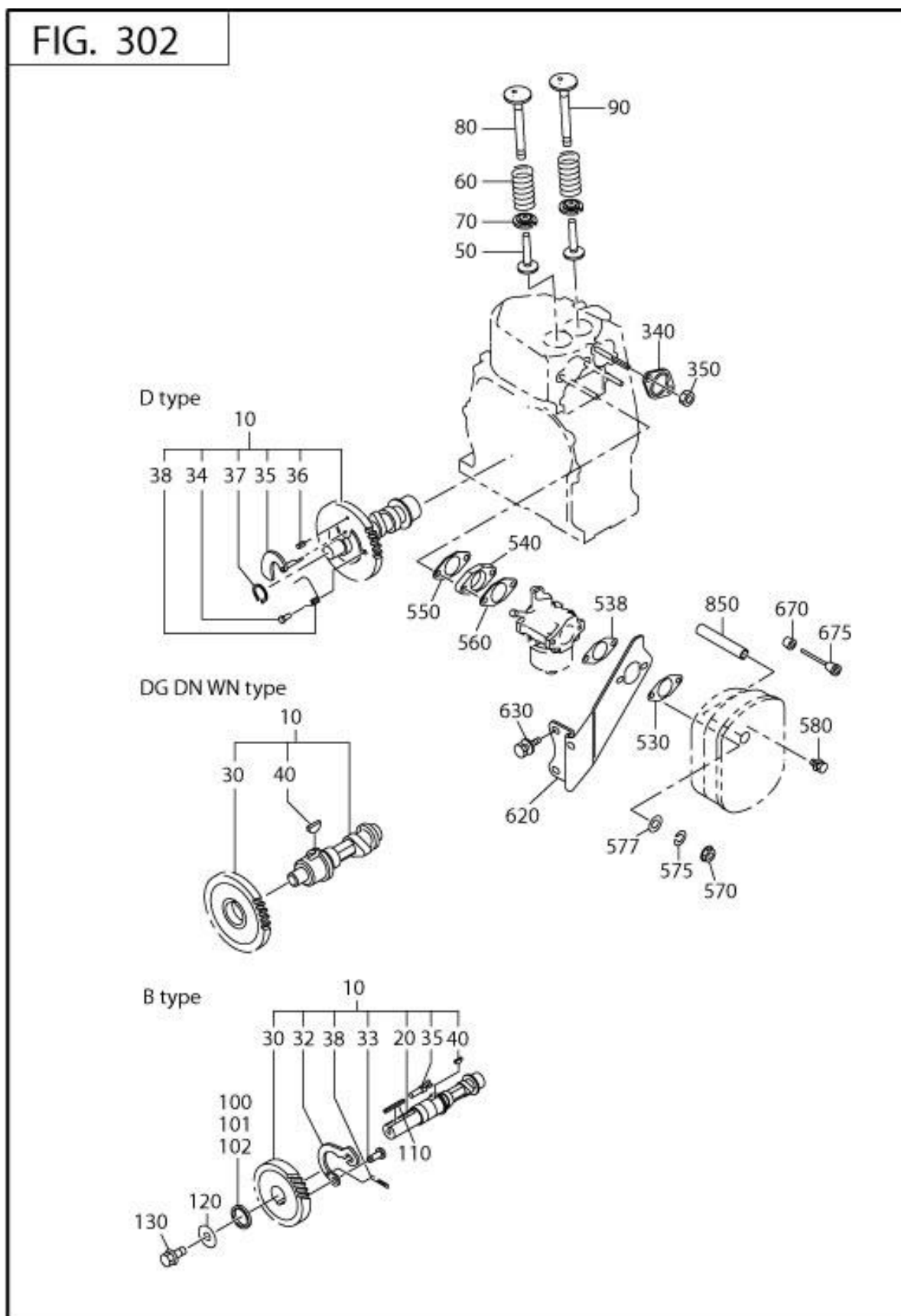
REF.	PART NUMBER	PART NAME	CODE NO.	QTY	REMARKS	INTERCHANGE
820	234-14401-01	BREATHER PLATE CP	-	1		234-14401-H1
830	234-16006-13	GASKET(TAPPET COV)	5570-	1	T=0.8	
	234-16006-03	GASKET(TAPPET COV)	-5569	1	T=0.8	234-16006-13
840	234-16007-03	GASKET(BREATHER PL)	-	1	T=1.5	234-16007-23
860	011-00600-20	FLANGE BOLT	-	2	M6X1.0X14DX12L	
960	234-99001-17	GASKET SET	-	1		234-99001-27

2 CRANKSHAFT,PISTON



REF.	PART NUMBER	PART NAME	CODE NO.	QTY	REMARKS	INTERCHANGE
10	234-20101-11	CRANK SHAFT CP	-	1	L=202	234-20101-K1
20	234-22301-03	CRANK SHAFT GEAR	-	1	28. 2DX50DX21B N=19	
30	032-30300-10	WOODRUFF KEY	-	1	3BX6HX16D	
40	023-02800-10	SPACER	-	1	28. 3DX38DX0. 6T	
41	023-02800-20	SPACER	-	1	28. 3DX38DX0. 8T	
42	023-02800-30	SPACER	-	1	28. 3DX38DX1. 0T	
50	018-01800-10	FLANGE NUT	7061-	1	M18X1. 5X31DX14H	
	002-18180-00	NUT	-7060	1	M18X1. 5X15H	
60	003-20180-00	SPRING WASHER	-7060	1	18. 2DX31DX4. 6T	
65	020-01900-10	WASHER	7061-	1	19DX32DX3. 2T	
70	032-30300-10	WOODRUFF KEY	-	1	3BX6HX16D	
310	234-22551-00	CONNECTING ROD AY	-	1	100CDX25B 28D-16D	
320	227-23001-13	CONNECTING ROD BOLT	-	2	M7X1. 0X13. 5DX38L	
330	234-23101-03	OIL SCRAPER	-	1		
350	234-23301-13	PISTON PIN	6666-	1	16DX10DX56L	
	234-23301-03	PISTON PIN	-6665	1	16DX10DX56L	234-23301-13
360	234-23411-H3	PISTON	6666-	1	STD. (75DX56H)	
	234-23411-03	PISTON	5536-6665	1	STD. (75DX43. 5H)	234-23411-H3
	234-23401-03	PISTON	-5535	1	STD. (75DX56H)	234-23411-03
361	234-23412-H3	PISTON	6666-	1	0. 25 O. S. (75DX56H)	
	234-23412-03	PISTON	5536-6665	1	0. 25 O. S. (75DX43. 5H)	234-23412-H3
	234-23402-03	PISTON	-5535	1	0. 25 O. S. (75DX56H)	234-23412-03
362	234-23413-H3	PISTON	6666-	1	0. 50 O. S. (75DX56H)	
	234-23413-03	PISTON	5536-6665	1	0. 50 O. S. (75DX43. 5H)	234-23413-H3
	234-23403-03	PISTON	-5535	1	0. 50 O. S. (75DX56H)	234-23413-03
370	234-23501-07	PISTON RING SET	-	1	STD. (75D)	
371	234-23502-07	PISTON RING SET	-	1	0. 25 O. S. (75D)	
372	234-23503-07	PISTON RING SET	-	1	0. 50 O. S. (75D)	
380	056-51600-10	CLIP	-	2	17. 1DX1. 4D	

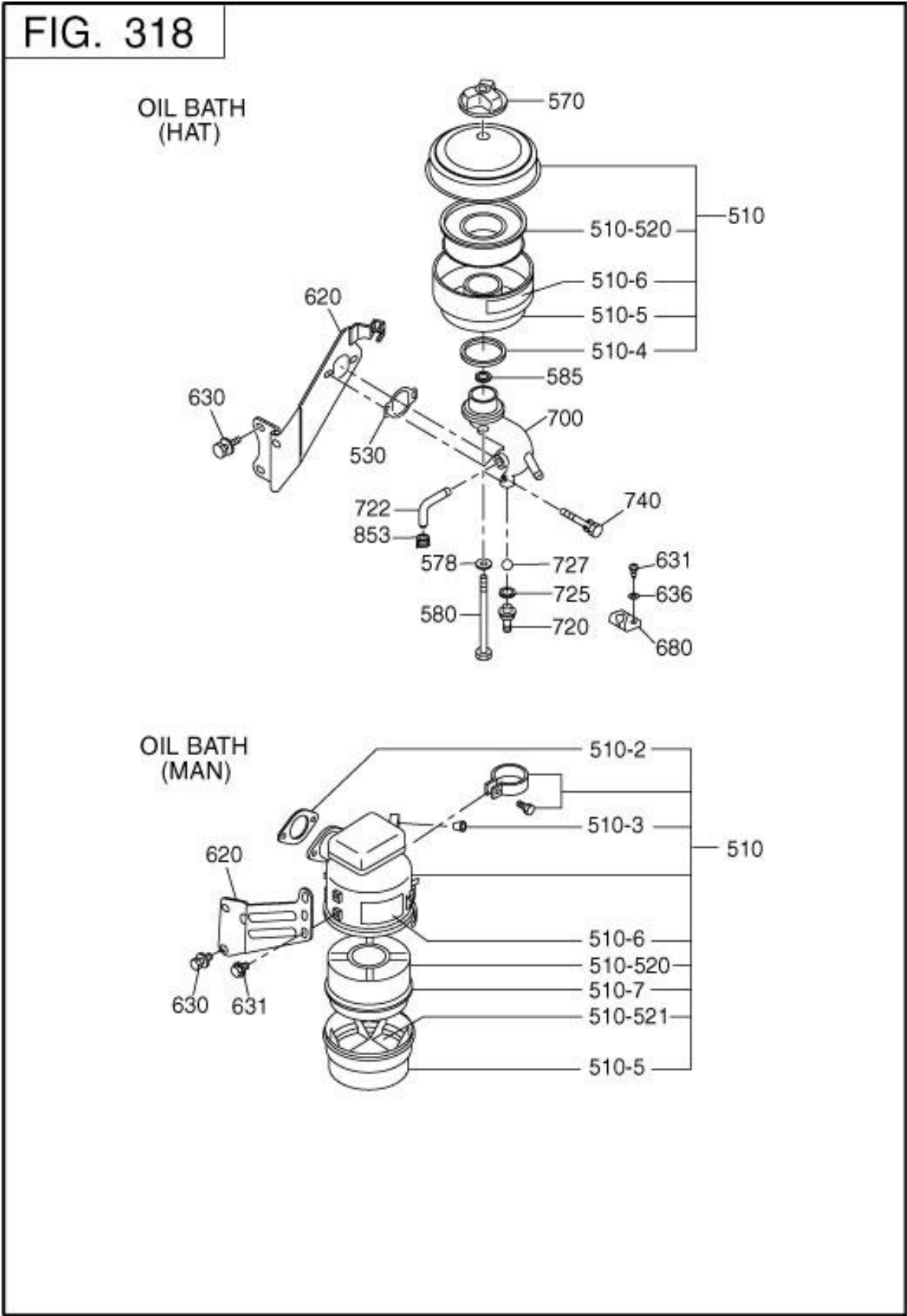
3 INTAKE,EXHAUST



REF.	PART NUMBER	PART NAME	CODE NO.	QTY	REMARKS	INTERCHANGE
10	234-32401-11	CAM SHAFT CP	-	1	L=200 25DX60L	
20	234-32401-03	CAM SHAFT	-	1	L=200 25DX60L	
30	234-33220-03	CAMSHAFT GEAR	-	1	30. 2DX96DX21B N=38	
32	254-39001-03	FLY WEIGHT	-	1		
33	227-39501-03	PIVOT	-	3	5DX10DX12L	
35	234-39201-11	RELEASE PIN CP	-	1		
38	234-38750-03	RETURN SPRING	-	1		
40	032-30300-10	WOODRUFF KEY	-	1	3BX6HX16D	
50	234-33301-03	TAPPET	-	2	24DX7DX43. 7L	
60	227-33601-03	VALVE SPRING	-	2	20DX2. 3DX37L N=8	
70	234-33701-03	SPRING RETAINER	-	2	4. 4WX22. 7DX5T	
80	234-33401-03	INTAKE VALVE	-	1	31. 5DX6. 5DX91. 4L	
90	234-33501-03	EXHAUST VALVE	-	1	28. 5DX6. 5DX91. 4L	
100	023-03001-70	SPACER	-	1	30. 3DX40DX0. 6T	
101	023-03001-80	SPACER	-	1	30. 3DX40DX0. 8T	
102	023-03001-90	SPACER	-	1	30. 3DX40DX1. 0T	
110	005-30073-51	KEY	-	1	7BX7HX35L	
120	020-00800-20	WASHER	-	1	8. 5DX35DX4. 5T	
130	001-13081-60	BOLT AND WASHER AY	-	1	M8X1. 25X16L W/SW	
340	234-35201-21	GASKET CP(EXHAUST)	5600-	1	T=1. 5 26D 8. 5DX52P	
	234-35201-11	GASKET CP(EXHAUST)	5570-5599	1	T=1. 5 26D 9DX52P	234-35201-21
	234-35201-01	GASKET CP(EXHAUST)	-5569	1	T=1. 5 26D 9DX52P	234-35201-21
350	017-00800-30	NUT	4964-	2	M8X1. 25X6. 5H	
	002-19080-00	NUT	-4963	2		
540	234-32901-03	INSULATOR	-	1	T=10 25D 6. 5DX46P	
550	224-35202-13	GASKET (INSULATOR)	6972-	1	T=0. 8 29D 6. 5DX46P	
	234-35901-13	GASKET (INSULATOR)	5570-6971	1	T=0. 5 28D 6. 5DX46P	224-35202-13
	234-35901-03	GASKET (INSULATOR)	-5569	1	T=0. 3 28D 6. 5DX46P	234-35901-13
560	234-35902-03	GASKET2(INSULATOR)	-	1	T=0. 2 25D 6. 5DX46P	
570	002-17060-00	NUT	-	2	M6X1. 0X5H	

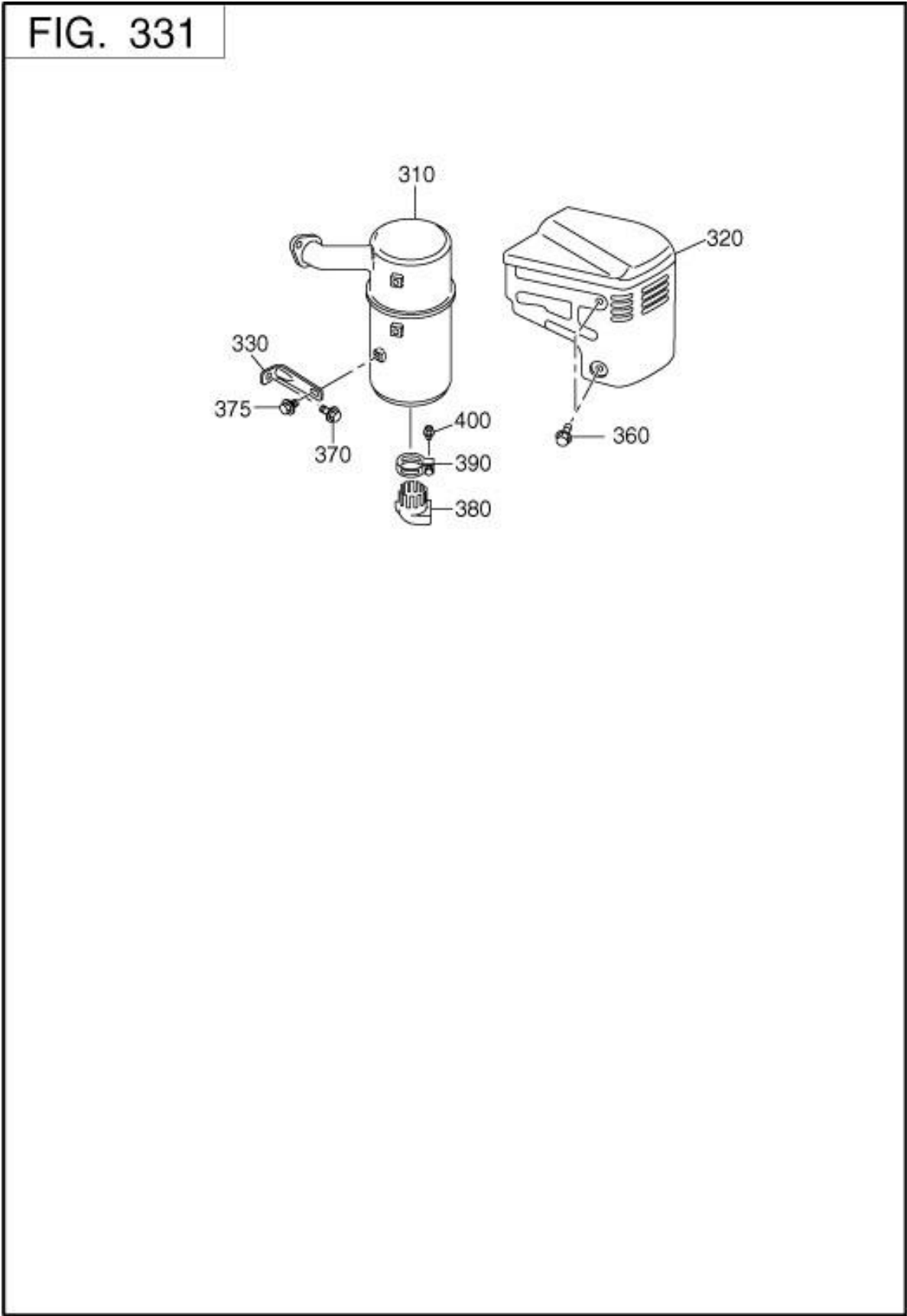
REF.	PART NUMBER	PART NAME	CODE NO.	QTY	REMARKS	INTERCHANGE
575	003-20060-00	SPRING WASHER	-	2	6. 1DX12. 2DX1. 5T	
675	234-46101-01	KNOB CP	-	1		
850	085-10800-70	RUBBER PIPE	-	1	8DX11DX110L	

3 INTAKE,EXHAUST



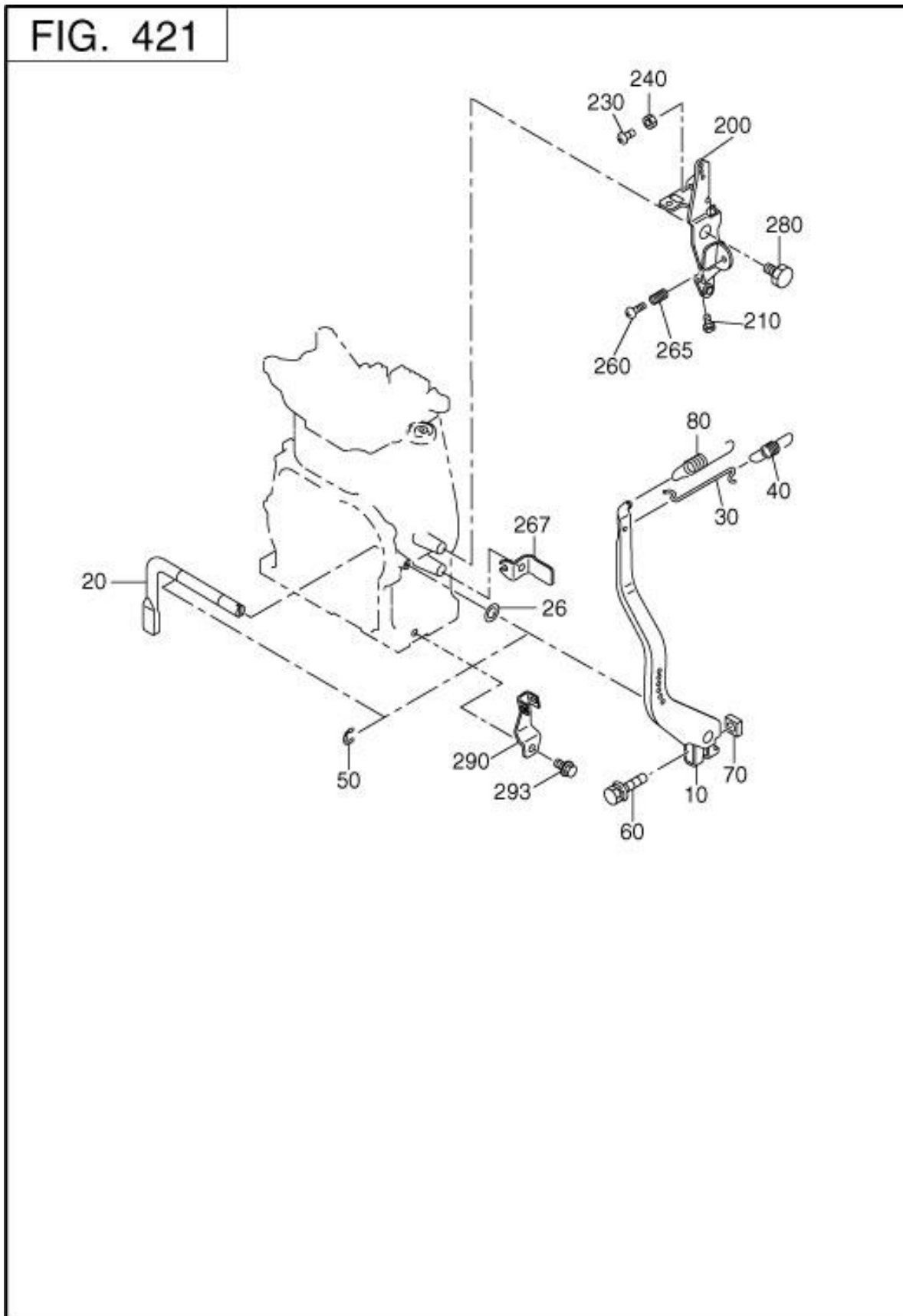
REF.	PART NUMBER	PART NAME	CODE NO.	QTY	REMARKS	INTERCHANGE
510	234-32618-10	AIR CLEANER AY	4519-	1	OIL BATH (MAN)	
	234-32618-00	AIR CLEANER AY	-4518	1	OIL BATH (MAN)	234-32618-10
- 2	234-32720-08	PACKING	-	1		
- 3	207-32690-08	GROMMET	-	1		
- 5	234-32713-08	OIL PAN CP	4519-	1		
	246-32710-08	OIL PAN CP	-4518	1		234-32713-08
- 6	234-32730-08	LABEL	-	1		
- 7	228-32720-08	PACKIN	-	1		
-520	234-32604-08	ELEMENT SET	-	1	OIL BATH (MAN)	
-521	234-32612-08	ELEMENT	4519-	1	OIL BATH (MAN)	
	228-32601-08	ELEMENT	-4518	1		228-32601-18
620	234-36101-01	BRACKET(OIL BATH)	-	1		
630	001-11081-60	BOLT AND WASHER AY	-	2	M8X1. 25X16L W/SW	
631	011-00600-10	FLANGE BOLT	-	2	M6X1. 0X14DX8L	

3 INTAKE,EXHAUST



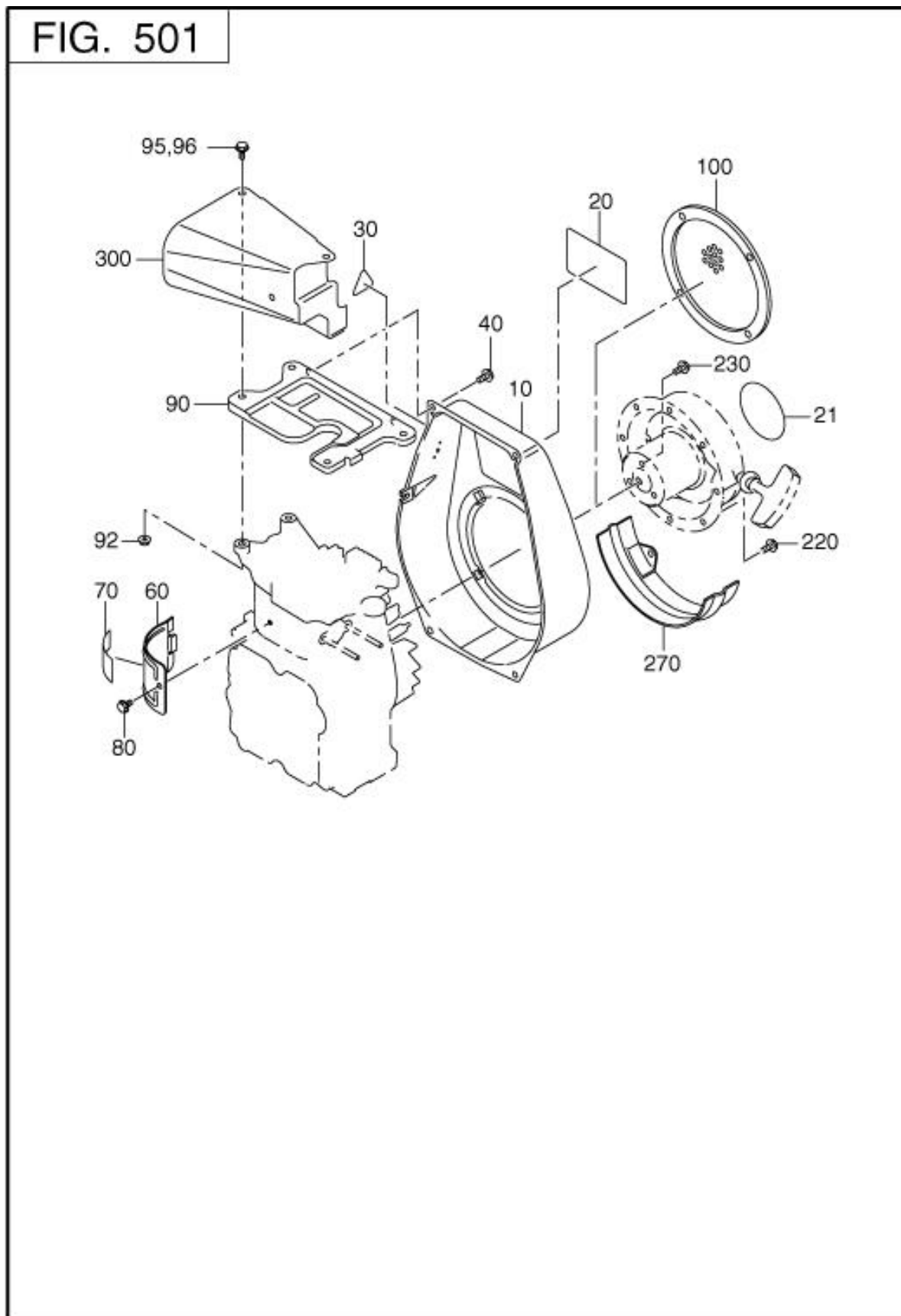
REF.	PART NUMBER	PART NAME	CODE NO.	QTY	REMARKS	INTERCHANGE
310	234-30210-01	MUFFLER CP	-	1		
320	234-34201-01	MUFFLER COVER CP	-	1		
330	234-35302-01	MUFFLER BRACKET	-	1		
360	011-00600-10	FLANGE BOLT	-	4	M6X1. 0X14DX8L	
370	011-00600-10	FLANGE BOLT	-	1	M6X1. 0X14DX8L	
375	011-00600-20	FLANGE BOLT	-	1	M6X1. 0X14DX12L	

4 GOVERNOR, OPERATION



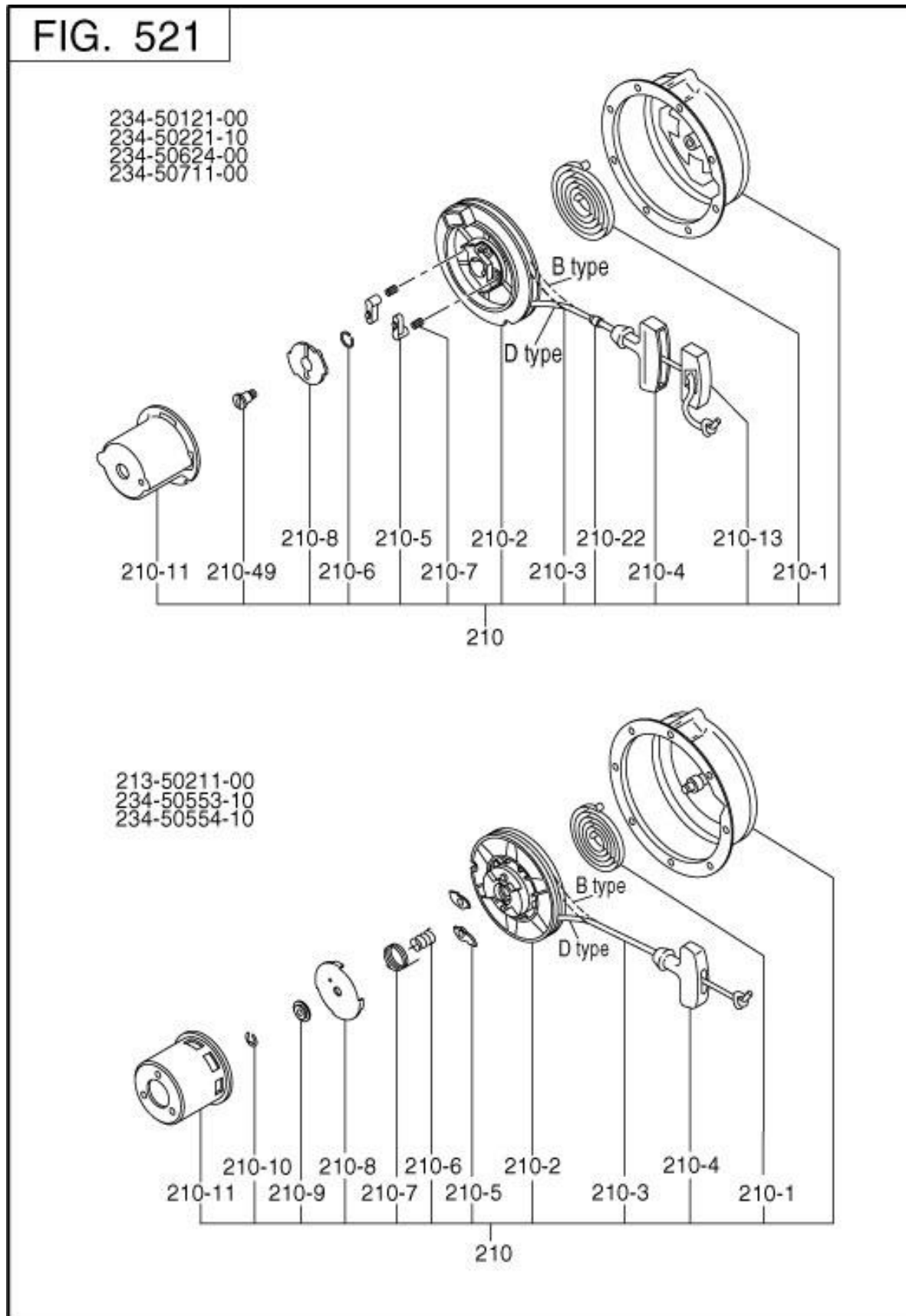
REF.	PART NUMBER	PART NAME	CODE NO.	QTY	REMARKS	INTERCHANGE
10	234-42301-11	GOVERNOR LEVER CP	-	1		
20	234-42201-03	GOVERNOR SHAFT	-	1		
26	003-11080-00	WASHER	6748-	1	8. 5DX18DX1. 6T	
30	234-42701-01	GOVERNOR ROD	-	1		
40	234-42801-13	ROD SPRING	-	1	6DX0. 5DX32L N=16. 3	
50	003-13060-00	CLIP	-	2	6DX12DX0. 8T	
60	001-14062-50	BOLT AND WASHER AY	-	1	M6X1. 0X25L W/W, SW	
70	018-60600-20	NUT	-	1	M6X1. 0X4. 9H SQUARE	
80	234-42503-23	GOVERNOR SPRING	-	1	9. 9DX1. 5DX83L N=10. 5	
200	234-43308-11	SPEED CONTROL CP 2	-	1		
210	011-60400-10	BOLT	-	1	M4X0. 7X7. 8DX14L	
230	004-31053-00	SCREW, PANHEAD	-	1	M5X0. 8X30L	
240	002-17050-00	NUT	-	1	M5X0. 8X4H	
260	014-00400-20	SCREW	-	1	M4X0. 7X27L	
265	205-46003-23	CONTROL SPRING	-	1	5. 5DX1. 0DX13L N=7. 5	
280	226-43101-01	LINK PIVOT CP	-	1		
290	234-44201-13	WIRE BRACKET	-	1		
293	011-00600-20	FLANGE BOLT	-	1	M6X1. 0X14DX12L	

5 COOLING,STARTING



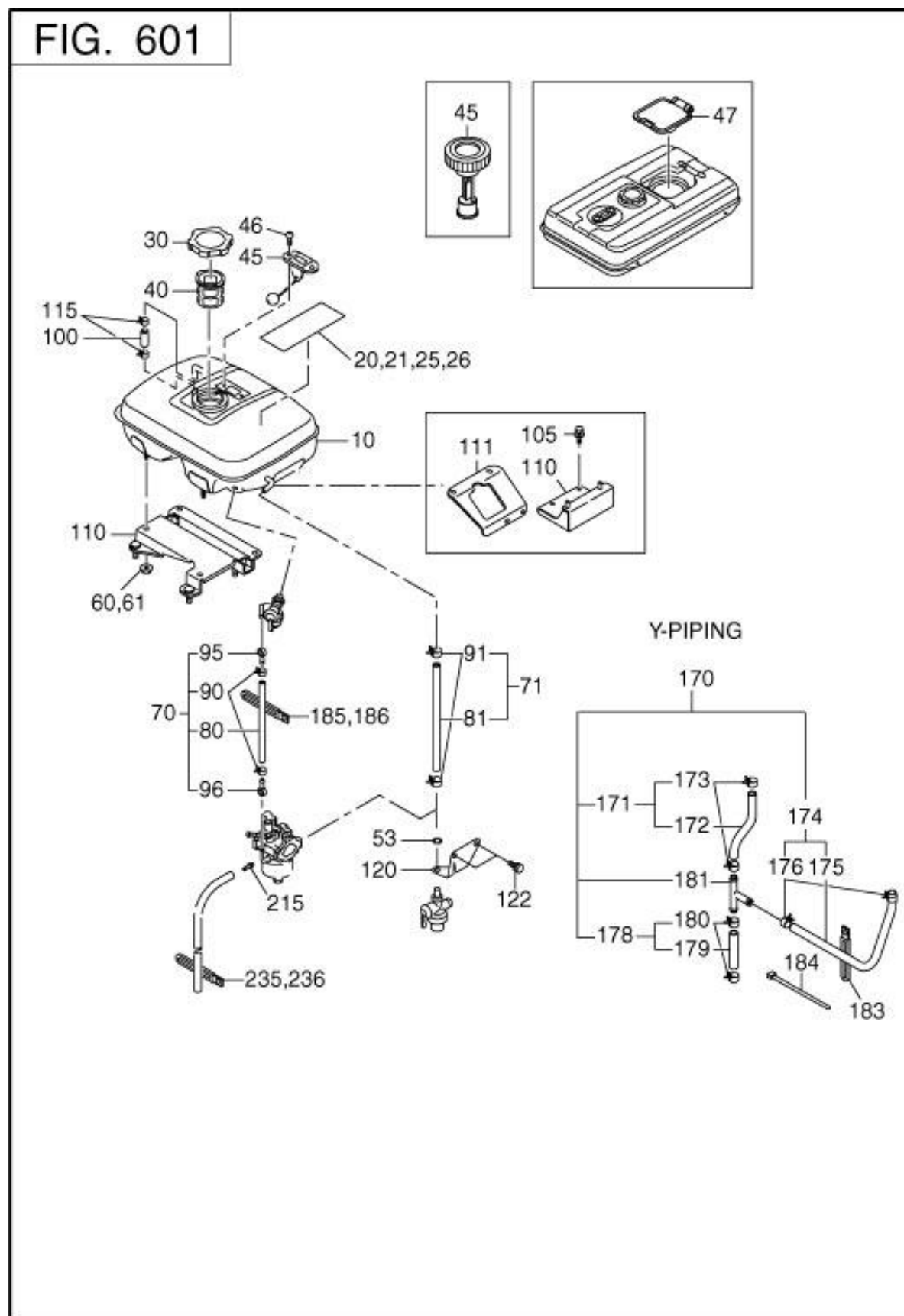
REF.	PART NUMBER	PART NAME	CODE NO.	QTY	REMARKS	INTERCHANGE
10	234-51103-06	BLOWER HOUSING CP	-	1	B MIGHTY RED	
20	234-91701-03	LABEL (TRADE MARK)	-	1	50X95	
40	011-00600-20	FLANGE BOLT	-	5	M6X1. 0X14DX12L	
60	234-52601-03	CYLINDER BAFFLE	-	1		
70	234-91814-13	LABEL (ENGINE NAME)	-	1	38X38 JAPAN (B)	
80	011-00600-20	FLANGE BOLT	-	1	M6X1. 0X14DX12L	
90	234-52701-13	HEAD COVER	4511-	1		
	234-52701-03	HEAD COVER	-4510	1		234-52701-13
220	011-00600-10	FLANGE BOLT	-	4	M6X1. 0X14DX8L	
230	011-00600-30	FLANGE BOLT	-	1	M6X1. 0X14DX14L	

5 COOLING,STARTING



REF.	PART NUMBER	PART NAME	CODE NO.	QTY	REMARKS	INTERCHANGE
210	234-50121-00	RECOIL STARTER AY	-	1	B 170PD	234-50121-10
- 1	215-50515-08	SPIRAL SPRING	-	1		
- 2	234-50120-18	REEL CP	-	1		
- 3	234-50183-08	STARTER ROPE	-	1		
- 4	227-50100-08	STARTER KNOB	-	1		227-50100-18
- 5	161-50125-08	RATCHET	-	2		
- 6	227-50131-08	FRICTION SPRING	-	1		
- 7	227-50135-08	RETURN SPRING	-	2		
- 8	252-50150-08	RATCHET GUIDE	-	1		
- 11	234-50146-18	STERTER PULLEY CP	-	1		
- 13	227-50150-08	KNOB CAP	-	1		
- 49	227-50152-08	SET SCREW	-	1		

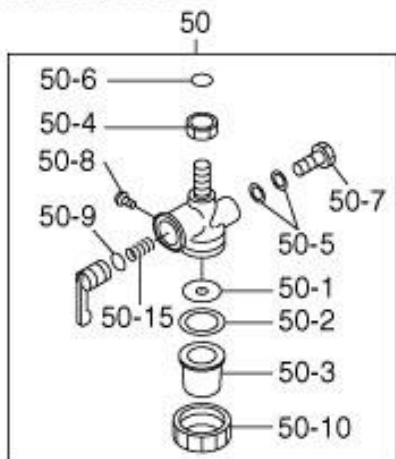
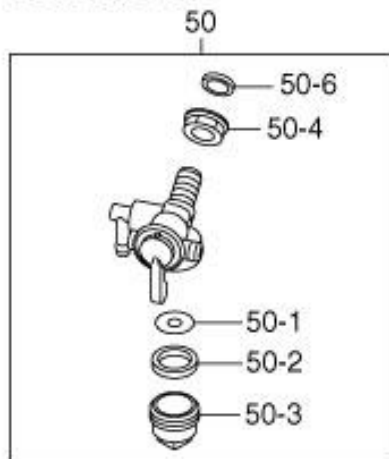
6 FUEL,LUBRICANT



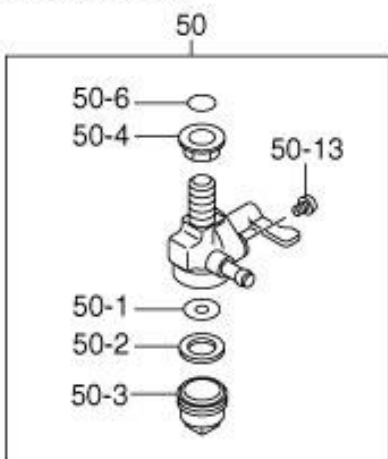
REF.	PART NUMBER	PART NAME	CODE NO.	QTY	REMARKS	INTERCHANGE
10	234-60507-01	FUEL TANK CP	-	1	5. 5L W/GAUGE M. RED	
20	073-20047-10	LABEL(CAUTION)	-	1	38X111 JAPAN	
30	043-04300-15	FUEL TANK CAP CP	-	1	42. 5DX68DX14H	043-04400-50
40	064-13600-10	FUEL FILTER	-	1	36DX46DX43H	X64-13600-10
45	064-80004-00	LEVEL GAUGE CP	-	1		064-80004-01
46	014-50500-40	SCREW(COUNTER HEAD)	-	2	M5X0. 8X10L	
60	002-38080-00	FLANGE NUT	-	4	M8X1. 25X17DX7. 5H	
70	234-62601-01	FUEL PIPE CP	-	1	6DX12DX75L	
80	085-10601-70	RUBBER PIPE	-	1	6DX12DX75L	085-10600-00
90	056-11100-20	HOSE CLAMP	-	2	11. 5DX8BX0. 7T	

6 FUEL,LUBRICANT

FIG. 631

064-20021-01
064-20023-01064-20064-00
064-20078-01

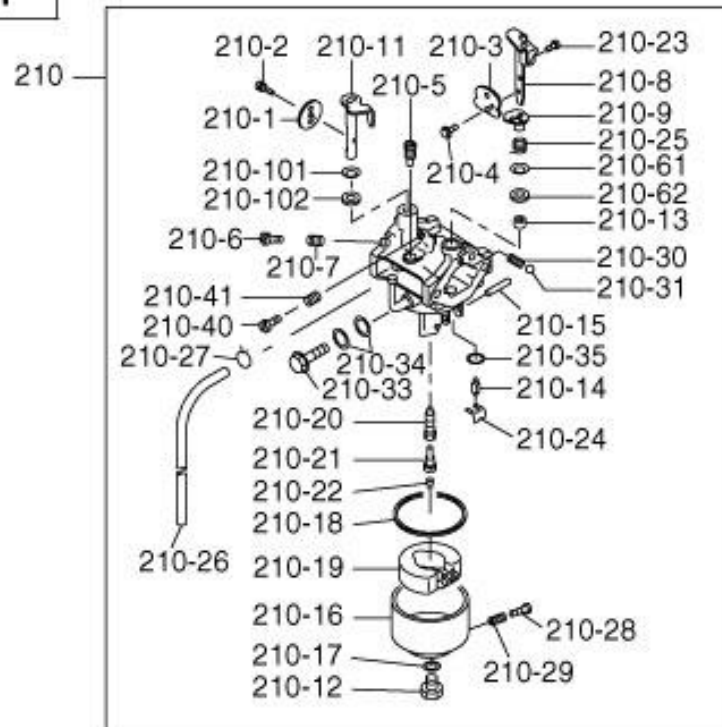
064-20099-00



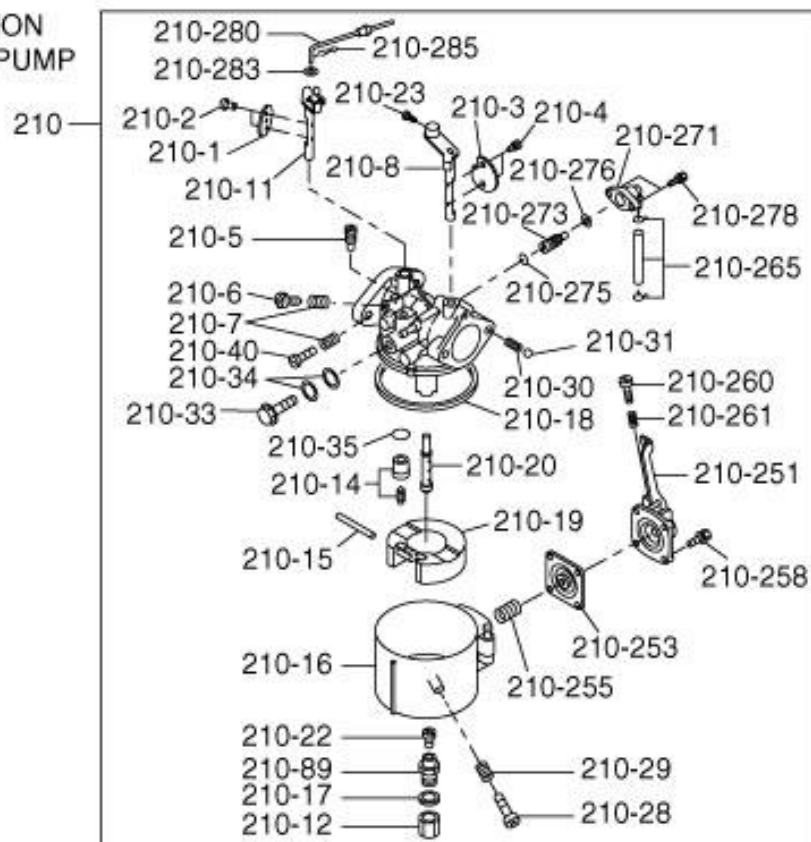
REF.	PART NUMBER	PART NAME	CODE NO.	QTY	REMARKS	INTERCHANGE
50	064-20078-01	FUEL STRAINER AY	-	1		X64-20078-01

6 FUEL,LUBRICANT

FIG. 641



ACCELERATION
PUMP

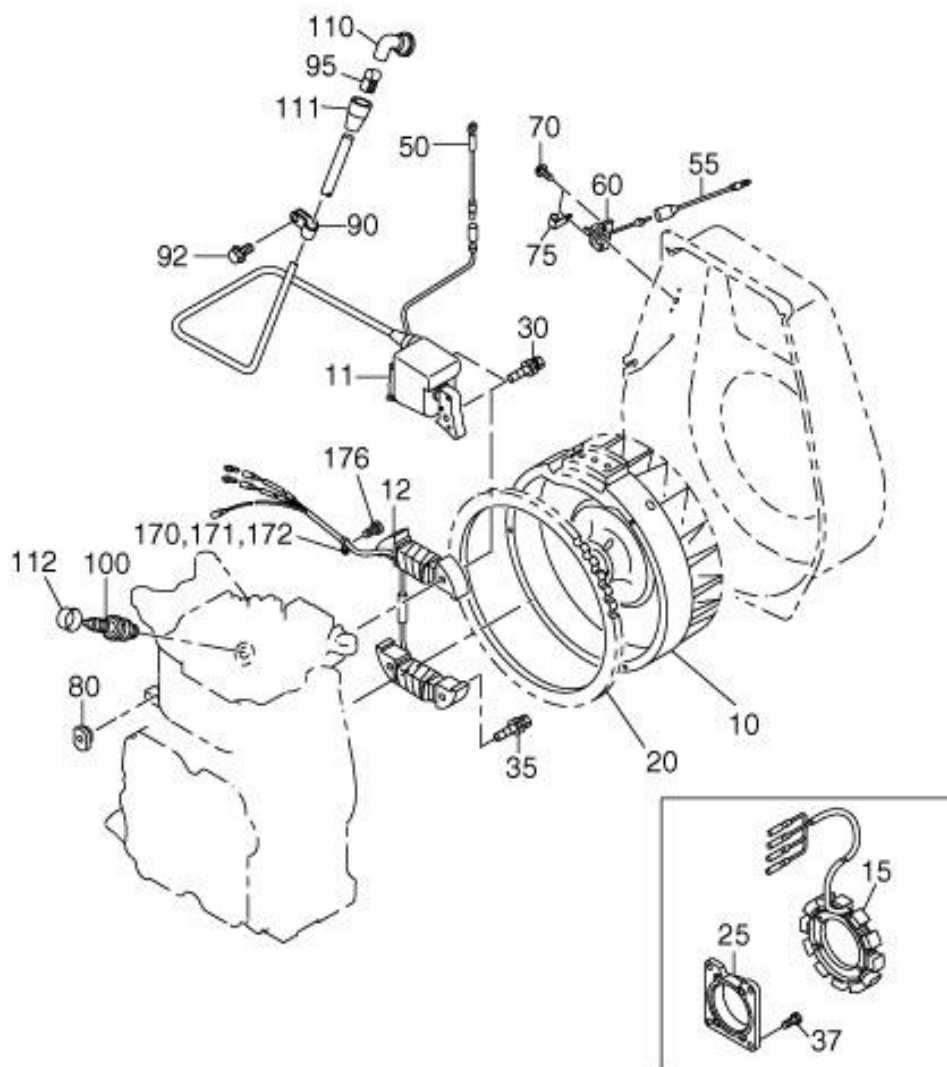


REF.	PART NUMBER	PART NAME	CODE NO.	QTY	REMARKS	INTERCHANGE
210	234-62367-10	CARBURETOR AY	-	1	#150	
- 1	234-62541-08	THROTTLE VALVE	-	1	#150	
- 2	209-62351-08	SCREW	-	2		
- 3	234-62527-08	CHOKE VALVE	-	1		
- 4	237-62451-08	SCREW	-	2		
- 5	128-62420-08	PILOT JET	-	1	#37.5	
- 6	209-62305-08	PILOT SCREW	-	1		
- 7	206-62446-08	SPRING	-	2		
- 8	234-62521-08	LEVER AY (CHOKE)	-	1		
- 9	239-62560-08	RING	-	1		
- 11	234-62536-08	SHAFT AY(THROTTLE)	-	1		
- 12	150-62358-08	BOLT	-	1		
- 13	226-62550-08	RING	-	1		
- 14	224-62312-18	NEEDLE-A	-	1		
- 15	214-62515-08	PIN	-	1		
- 16	234-62552-08	FLOAT BODY-A	-	1		
- 17	207-62345-08	INSERT WASHER	-	1		
- 18	206-62540-08	PACKING	-	1		
- 19	234-62506-08	FLOT-A	-	1		
- 20	234-62443-08	MAIN NOZZLE	-	1		
- 21	234-62425-08	PIPE AY	-	1		
- 22	234-62400-08	MAIN JET	-	1		
- 23	227-62450-08	BOLT	-	1		
- 24	224-62569-18	CLIP	-	1		
- 28	224-62450-08	SCREW	-	1		
- 29	209-62445-08	SPRING	-	1		
- 40	224-62452-08	SCREW	-	1		
- 61	247-62550-08	CAP (CHOKE)	-	1		
- 62	236-62680-08	SEAL	-	1		
-101	156-62351-08	PACKING	-	1		

REF.	PART NUMBER	PART NAME	CODE NO.	QTY	REMARKS	INTERCHANGE
-102	106-62392-08	SEAL	-	1		

7 ELECTRIC DEVICE

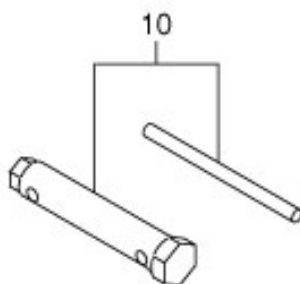
FIG. 701



REF.	PART NUMBER	PART NAME	CODE NO.	QTY	REMARKS	INTERCHANGE
10	234-70141-01	FLYWHEEL CP	-	1	MARK MF3007	
11	234-70124-31	IGNITION COIL CP	5122-	1	MARK BM3742 A	234-70124-41
	234-70124-21	IGNITION COIL CP	-5121	1	MARK BM3742	234-70124-31
12	234-70166-01	LAMP COIL	-	1		
30	001-14062-50	BOLT AND WASHER AY	6607-	4	M6X1. 0X25L W/W, SW	
	001-17062-50	BOLT & WASHER AY	-6606	4		
60	066-00004-70	SWITCH AY	7184-	1		066-00004-71
	X66-00003-61	SWITCH AY	5536-7183	1		066-00004-71
	066-00003-61	SWITCH AY	-5535	1		066-00004-71
70	015-00400-90	TAPPING SCREW	-	2	M4X12L	
80	226-75501-03	GROMMET	-	1	8DX14DX7. 5H	
90	206-75501-01	CLAMP CP	-	1	10DXM6X12BX0. 6T	
100	065-01401-90	SPARK PLUG	-	1	NGK BP4HS	
110	065-50000-51	SPARK PLUG CAP	-	1		
170	207-75001-01	CLAMP CP	-	1	8DXM8X10BX0. 6T	
176	015-20600-50	TAPPING BOLT	-	1	M6X13DX10L	

9 ACCESSORIES

FIG. 901



REF.	PART NUMBER	PART NAME	CODE NO.	QTY	REMARKS	INTERCHANGE
10	226-90304-00	ACCESORY TOOL KIT	-	1		

10 TANDOKU-HASSO-BUHIN

FIG. 1001

(Illustrations are excluded.)

(**FIG 1001**は単独発送部品につき、
イラストは省略します。)

REF.	PART NUMBER	PART NAME	CODE NO.	QTY	REMARKS	INTERCHANGE
1	083-00000-10	COIL SPRING	-	1		