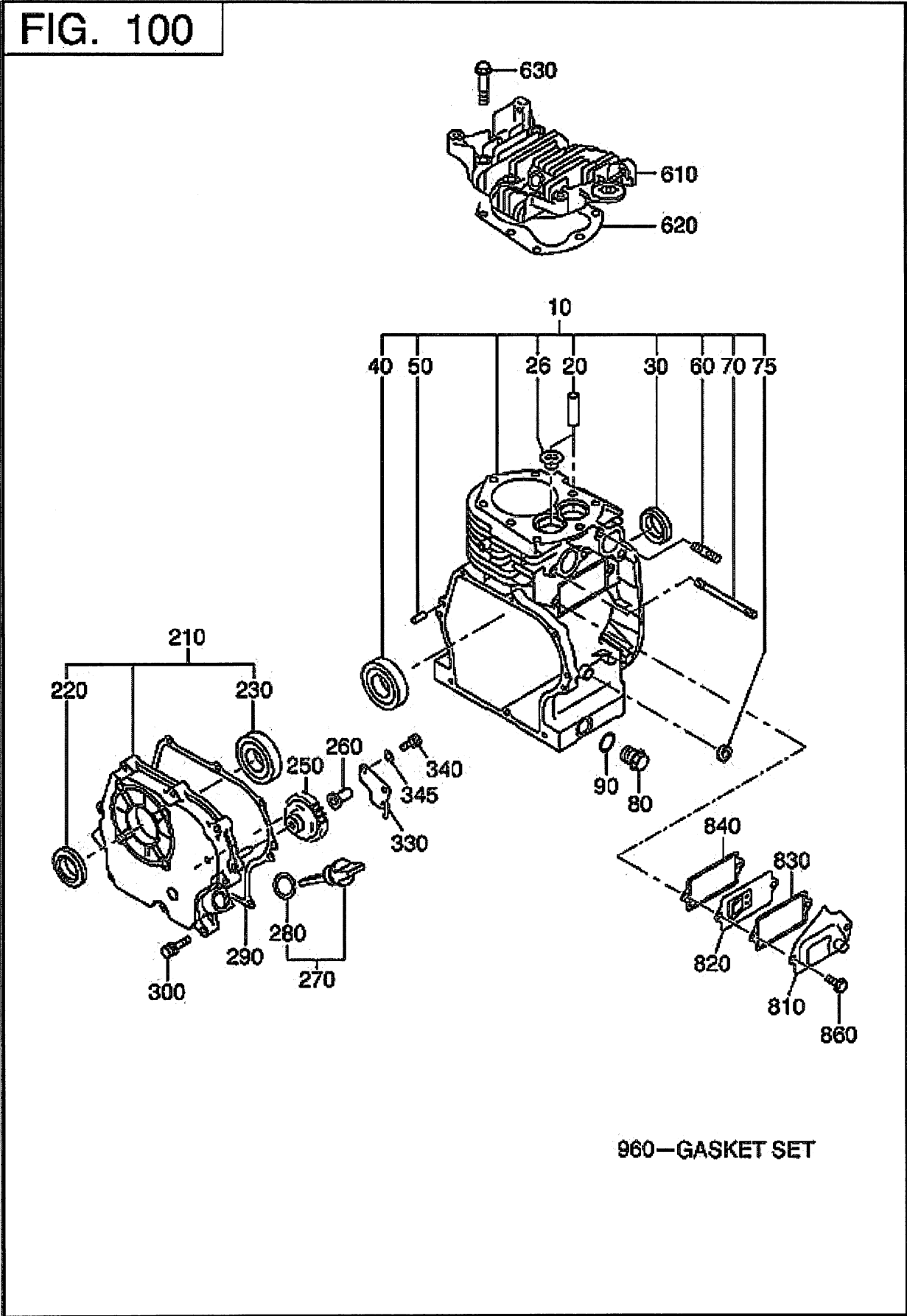
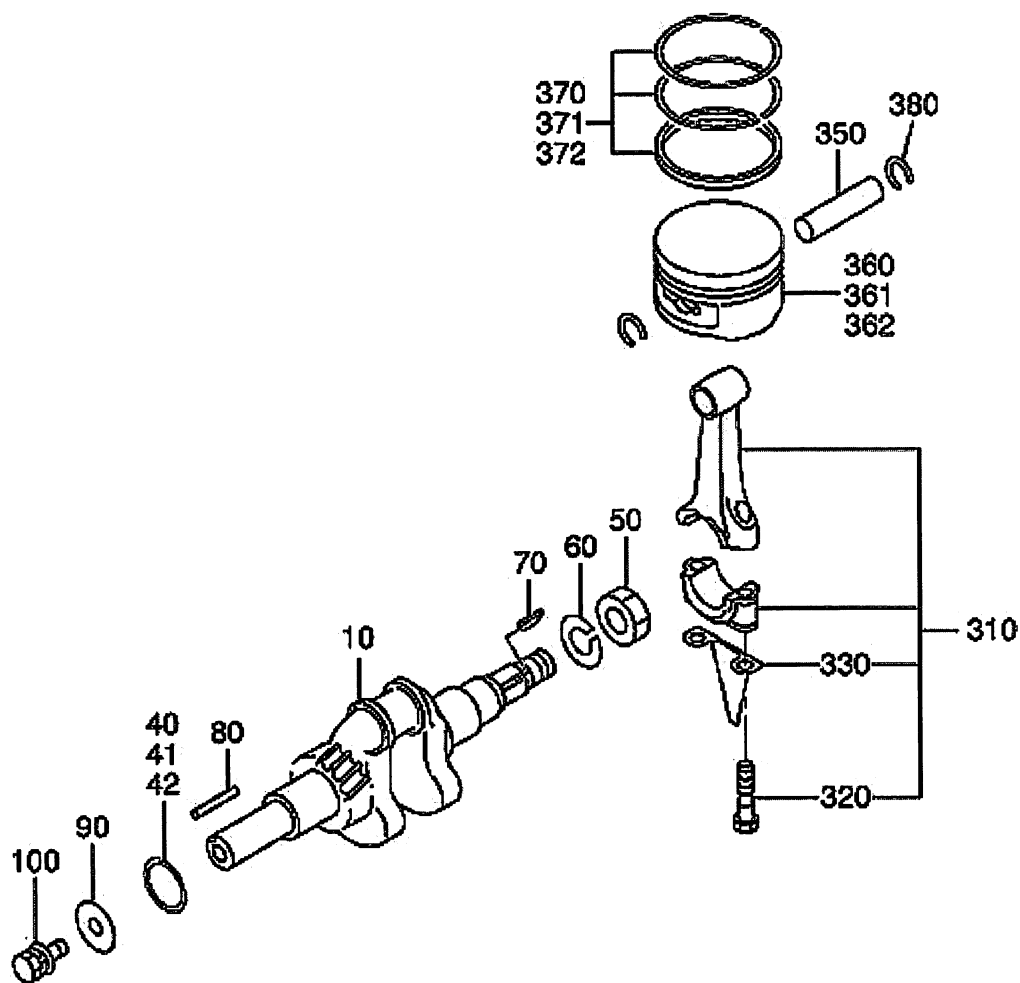




EY203

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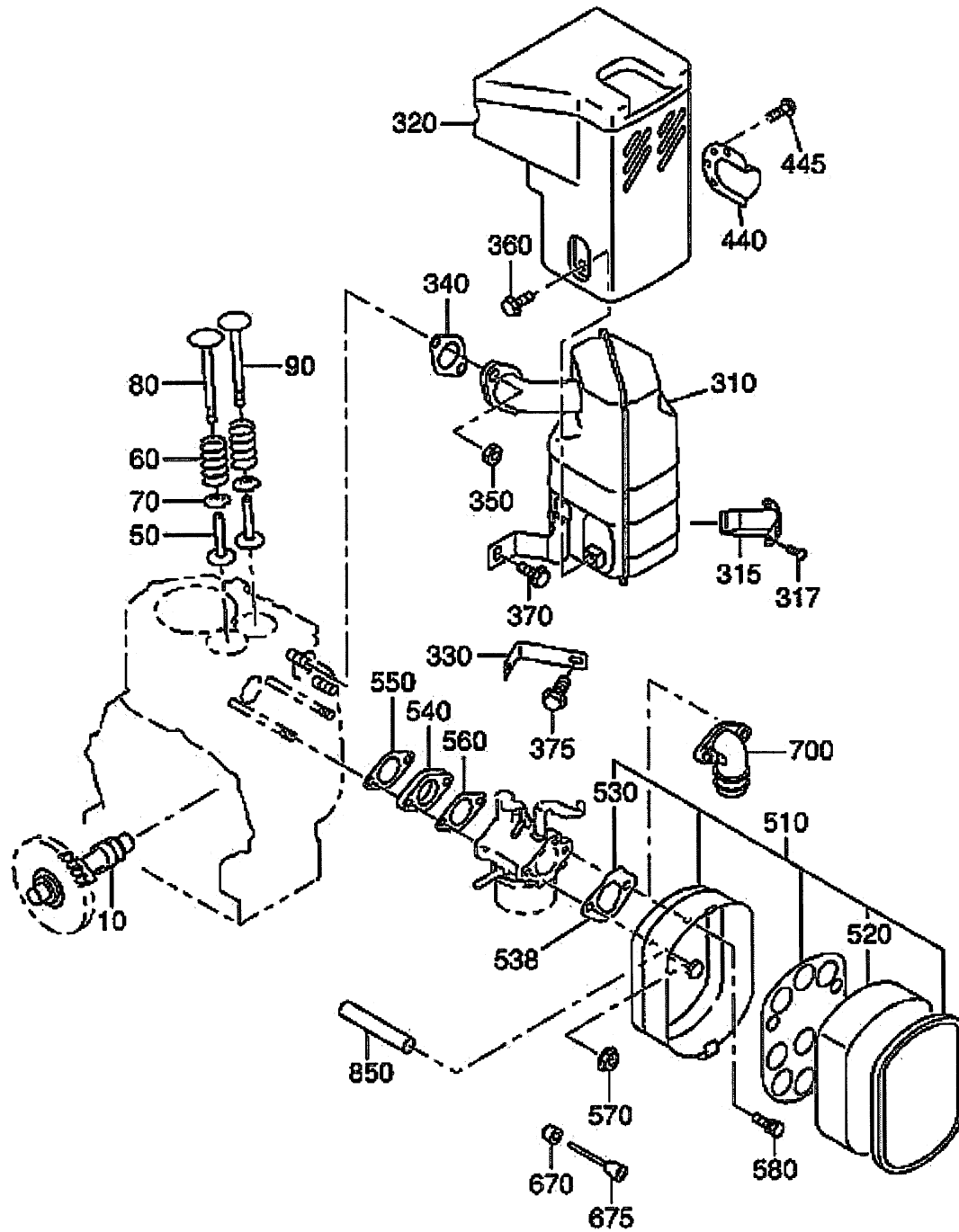
Ref #	Part #	Description	Qty	Context Note	Foot Note
10	282-10111-01	CRANKCASE CP	1	Remarks: W/STEM SEAL.	
20	227-14202-03	VALEVE GUIDE	2	Remarks: 6.5DX11DX35L.	
26	282-16301-03	STEM SEAL	1	Remarks: 5.7DX14DX24DX10.2T.	
30	044-02501-50	OIL SEAL	1	Remarks: 25DX38DX7B.	
40	X60-02501-90	BALL BEARING	1	Remarks: 25DX52DX15B.	
50	031-00600-20	DOWEL PIN	2	Remarks: 6DX14.5L.	
60	010-50802-50	STUD	2	M8X1.25X25	
70	010-50601-20	STUD	2	Remarks: M6X1.0X82L.	
75	044-00800-10	OIL SEAL	1	Remarks: 8DX14DX4B.	
80	040-11400-30	PLUG	2	Remarks: M14X1.5X20DX12L.	
90	021-81400-10	SEAL WASHER	2	Remarks: 13.8DX20DX1.2T.	
210	282-11002-01	MAIN BEARING COVER C	1	Remarks: 4-5/16-24UNF.	
220	044-02501-60	OIL SEAL	1	Remarks: 25DX41DX7B.	
230	X60-02501-90	BALL BEARING	0	Remarks: 25DX52DX15B.	
250	227-45003-01	GOVERNOR GEAR CP	1	Remarks: 52DX26T N=25.	
260	205-41901-03	GOVERNOR SLEEVE	1	Remarks: 6DX9DX16DX26L.	
270	282-63601-H1	OIL GAUGE CP	1	Remarks: M18X1.5,L=59+23.	
280	X21-31600-20	GASKET	1	Remarks: 16DX23DX1.2T RUBBER.	
290	227-16001-03	GASKET (BEARING COV)	1	Remarks: T=0.3.	
300	013-00600-40	BOLT AND WASHER AY	8	Remarks: M6X1.0X30L W/SW.	
610	227-13001-13	CYLINDER HEAD	1		
620	282-15001-01	GASKET CP (HEAD)	1	Remarks: T=1.5.	
630	011-00800-10	FLANGE BOLT	8	Remarks: M8X1.25X17DX40L.	
810	227-14301-01	TAPPET COVER CP	1		
820	227-14401-01	BREATHER PLATE CP	1		
830	282-16006-03	GASKET(TAPPET COVER)	1	Remarks: T=0.8.	
840	282-16007-23	GASKET(BREATHER PLA)	1	Remarks: T=1.5.	
860	011-00600-20	FLANGE BOLT	2	M6X1.0X12	
960	282-99001-17	GASKET SET	1		

FIG. 200

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Ref #	Part #	Description	Qty	Context Note	Foot Note
10	282-20901-01	CRANKSHAFT CP	1	Remarks: L=261 DU19.05DX58.4L.	
40	023-02501-10	SPACER	1	Remarks: 25.3DX32DX0.6T.	
41	023-02501-20	SPACER	1	Remarks: 25.3DX32DX0.8T.	
42	023-02501-30	SPACER	1	Remarks: 25.3DX32DX1.0T.	
50	002-18140-00	NUT	1		
60	003-20140-00	SPRING WASHER	1		
70	032-30300-10	WOODRUFF KEY	1	M3X6X16	
310	227-22501-10	CONNECTING ROD ASSY	1	Remarks: 91CDX24B 26D-14D.	
320	227-23001-13	CONNECTING ROD BOLT	2	Remarks: M7X1.0X13.5DX38L.	
330	227-23101-03	OIL SCRAPER	1		
350	282-23301-03	PISTON PIN	1	Start Code: 6666. Remarks: 14DX9DX52L.	
350	214-23301-13	PISTON PIN	1	End Code: 6665. Remarks: 14DX9DX52L. Interchangable with 282-23301-03.	
360	282-23411-H3	PISTON	1	Start Code: 6576. Remarks: STD (67DX56H).	
360	227-23401-03	PISTON	1	Start Code: 6314. End Code: 6575. Remarks: STD (67DX56H). Interchangable with 282- 23411-H3.	
360	282-23401-03	PISTON	1	End Code: 6313. Remarks: STD (67DX42H). Interchangable with 227-23401-03.	
361	282-23412-H3	PISTON	1	Start Code: 6576. Remarks: 0.25 O.S. (67DX56H).	
361	227-23402-03	PISTON	1	Start Code: 6314. End Code: 6575. Remarks: 0.25 O.S.(67DX56H). Interchangable with 282-23412-H3.	
361	282-23402-03	PISTON	1	End Code: 6313. Remarks: 0.25 O.S. (67DX42H). Interchangable with 227-23402- 03.	
362	282-23413-H3	PISTON	0	Start Code: 6576. Remarks: 0.50 O.S. (67DX56H).	
362	227-23403-03	PISTON	1	Start Code: 6314. End Code: 6575. Remarks: 0.50 O.S.(67DX56H). Interchangable with 282-23413-H3.	
362	282-23403-03	PISTON	1	End Code: 6313. Remarks: 0.50 O.S. (67DX42H). Interchangable with 227-23403- 03.	
370	282-23501-07	PISTON RING SET	1	Remarks: STD (67D).	
371	282-23502-07	PISTON RING SET	1	Remarks: 0.25 O.S.(67D).	
372	282-23503-07	PISTON RING SET	1	Remarks: 0.50 O.S.(67D).	
380	056-51400-10	CLIP	2	Remarks: 15.3DX1.2D.	

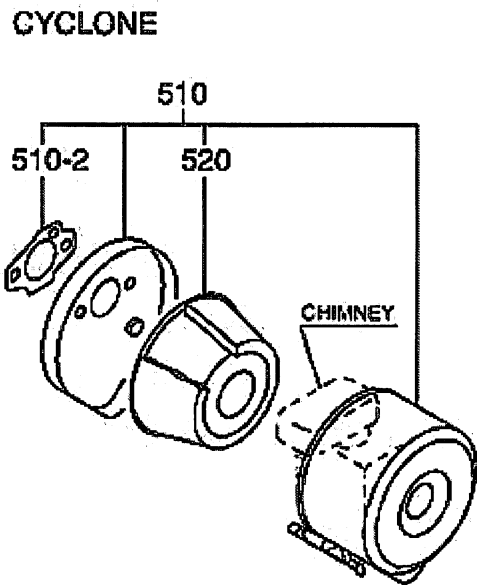
FIG. 300

EY203

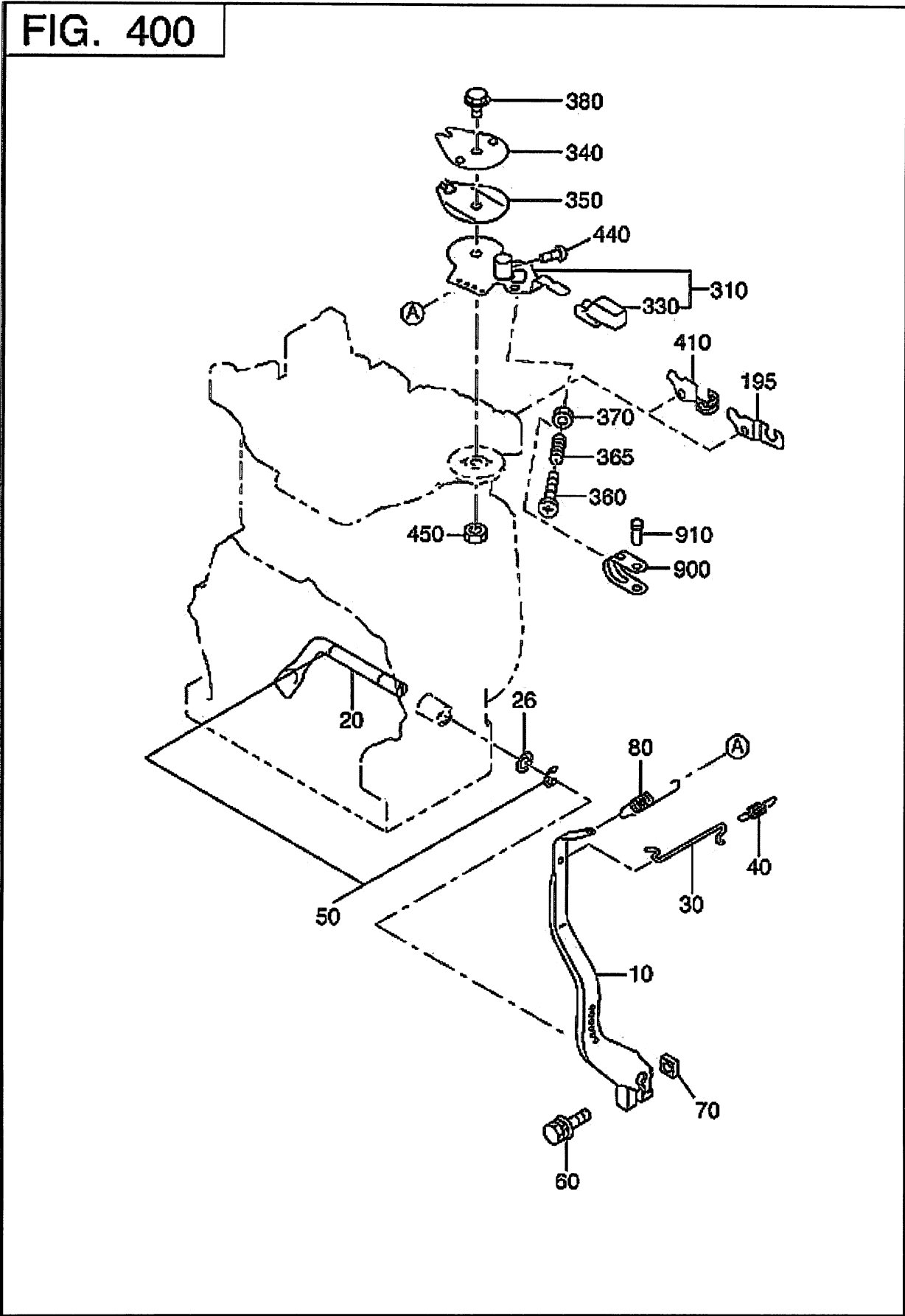
282030000W01

Ref #	Part #	Description	Qty	Context Note	Foot Note
10	227-31701-03	CAMSHAFT	1	Remarks: L=113 89DX8B N=44.	
50	227-33301-03	TAPPET	2	Remarks: 24DX7DX41.7L.	
60	227-33601-03	VALVE SPRING	2	Remarks: 20DX2.3DX37L N=8.	
70	227-33701-03	SPRING RETAINER	2	Remarks: 4.4WX22.7DX5.3T.	
80	282-33401-03	INTAKE VALVE	1	Remarks: 28DX6.5DX85.6L.	
90	282-33501-03	EXHAUST VALVE	1	Remarks: 24DX6.5DX85.8L.	
310	282-30101-N1	MUFFLER CP	1	Start Code: 6301.	
310	282-30101-L1	MUFFLER CP	1	End Code: 6300.	
320	282-34201-J1	MUFFLER COVER CP	1	Start Code: 6301.	
320	282-34201-H1	MUFFLER COVER CP	1	End Code: 6300.	
340	282-35201-01	GASKET CP (EXHAUST)	1	Remarks: T=1.5 29D 8.5DX50P.	
350	017-00800-30	NUT	2	Remarks: M8X1.25X6.5H.	
360	011-00600-10	FLANGE BOLT	3	M6X1.10X8	
370	011-00600-20	FLANGE BOLT	1	M6X1.0X12	
440	282-37001-J1	DEFLECTOR CP	1	Start Code: 6301.	
440	282-37001-H3	DEFLECTOR	1	End Code: 6300.	
445	015-00400-10	TAPPING SCREW	2	Remarks: M4X8L.	
540	227-32901-13	INSULATOR	1	Remarks: T=7 22D 6.5DX42P.	
550	282-35901-03	GASKET (INSULATOR)	1	Remarks: T=0.5 25D 6.5DX42P.	
560	227-35904-03	GASKET 2 (INSULATOR)	1	Remarks: T=0.3 22.5D 6.5DX42P.	
570	226-39212-00	NUT AND WASHER AY	2	Remarks: M6X1.0X14DX6H W/SW.	
580	001-10061-20	BOLT AND WASHER AY	1		
850	085-10802-10	RUBBER PIPE	1	Remarks: 8DX11DX64L. Interchangeable with 085-10800-00.	

FIG. 310



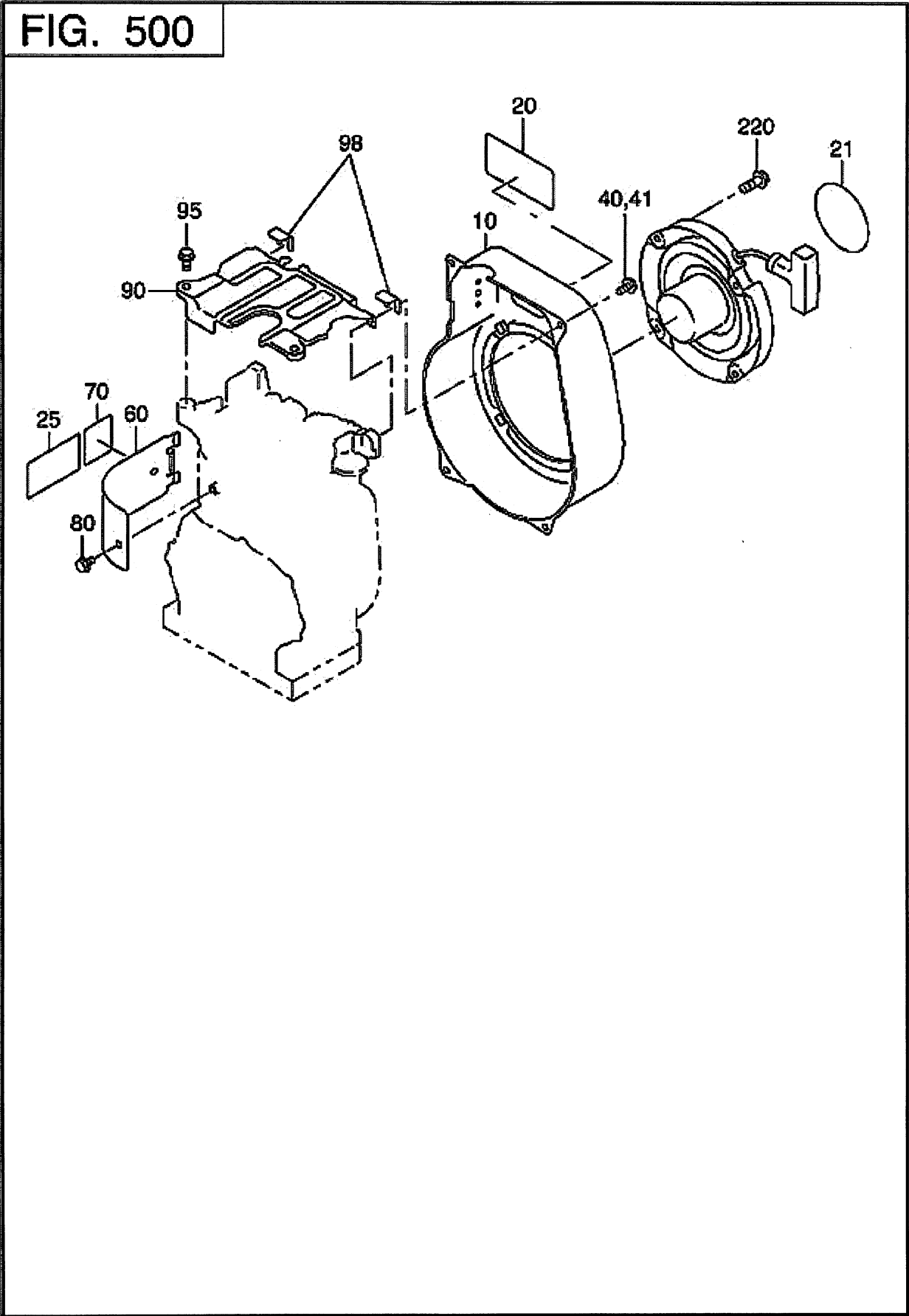
Ref #	Part #	Description	Qty	Context Note	Foot Note
510	226-32665-10	AIR CLEANER AY	1	Remarks: CYCLONE CHIMNEY.	
510	227-36003-13	GASKET(AIR CLEANER)	1	Remarks: T=0.3.	
520	226-32660-17	ELEMENT SET	1	Remarks: CYCLONE.	



EY203

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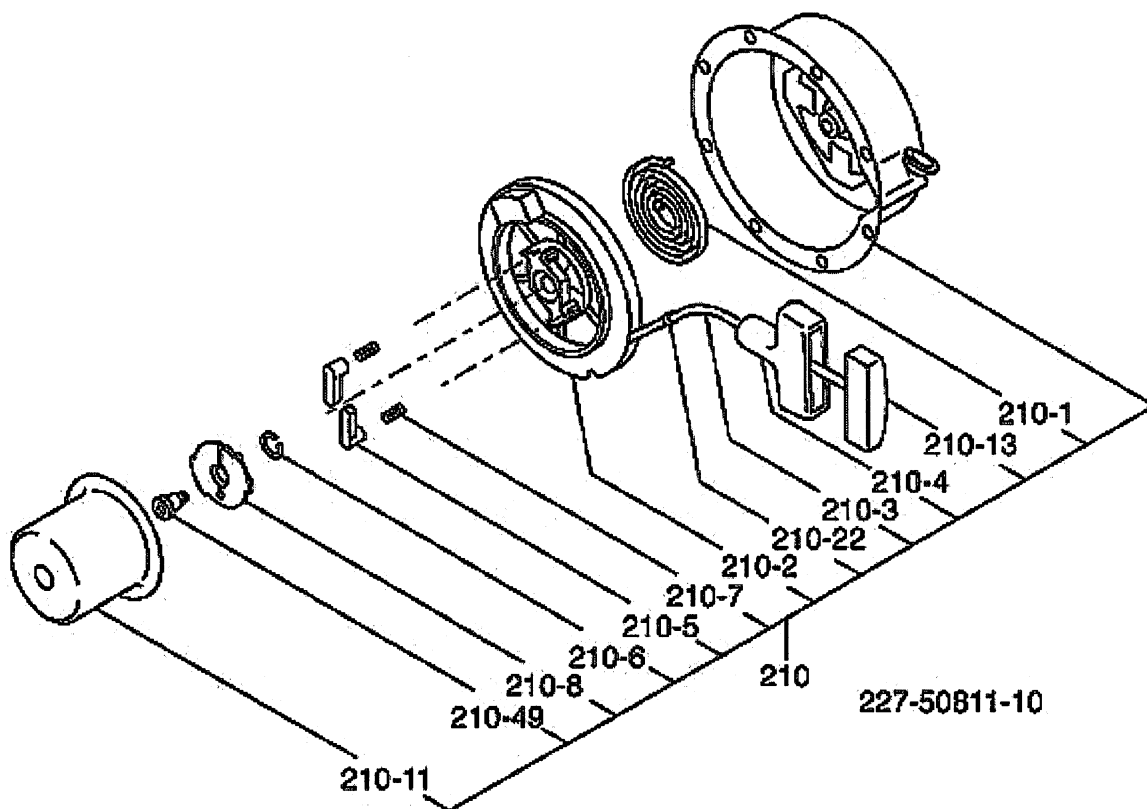
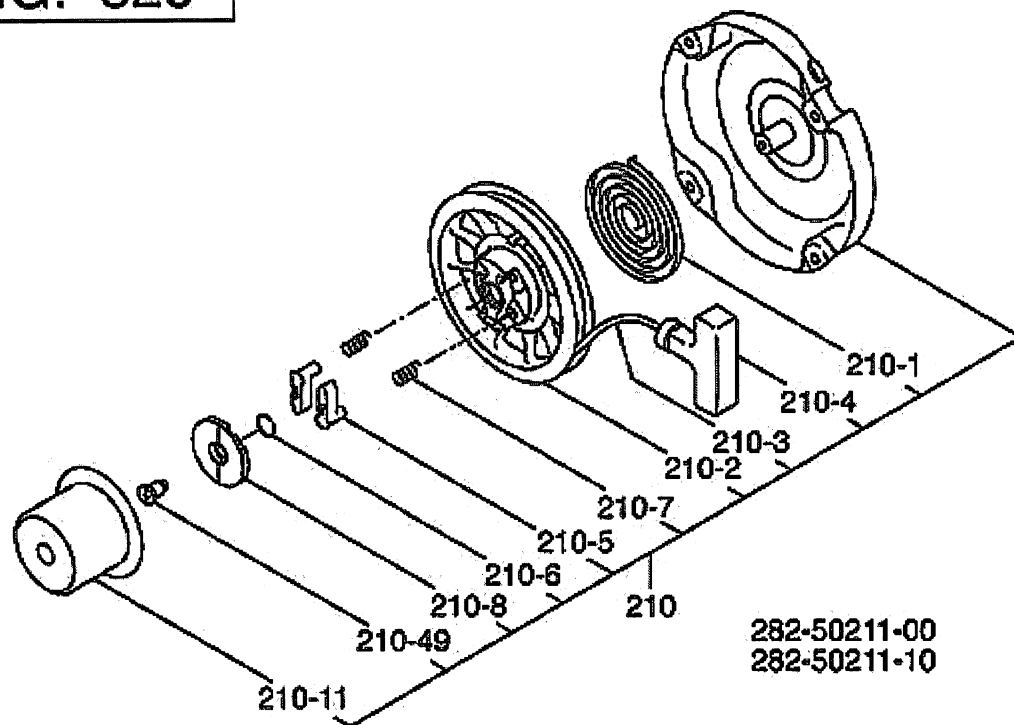
Ref #	Part #	Description	Qty	Context Note	Foot Note
10	227-42301-11	GOVERNOR LEVER CP	1		
20	227-42201-03	GOVERNOR SHAFT	1		
26	003-11080-00	WASHER (M8.5X18)	1		
30	227-42701-01	GOVERNOR ROD	1		
40	227-42801-03	ROD SPRING	1	Remarks: 6DX0.5DX28L N=16.	
50	003-13060-00	CLIP	2		
60	001-14062-50	BOLT AND WASHER ASSY	1	M6X1.0X25	
70	018-60600-20	SQUARE NUT	1	M6X1.0X4.9	
80	227-42501-13	GOVERNOR SPRING	1	Remarks: 7DX0.7DX46L N=17.5.	
310	227-43302-20	SPEED CONTROL AY	1	Remarks: W/SWIVEL.	
330	227-43601-03	KNOB	1		
340	227-43501-13	STOP PLATE	1		
350	227-45002-03	SPRING WASHER	1		
360	004-31063-00	SCREW	1		
370	002-27060-00	NUT	1		
380	011-00600-50	FLANGE BOLT	1	M6X1.0X20	
410	227-44203-13	WIRE BRACKET	1		
440	004-31040-80	SCREW(M4X8)	1		
450	002-27060-00	NUT	1		



EY203

282050000W01

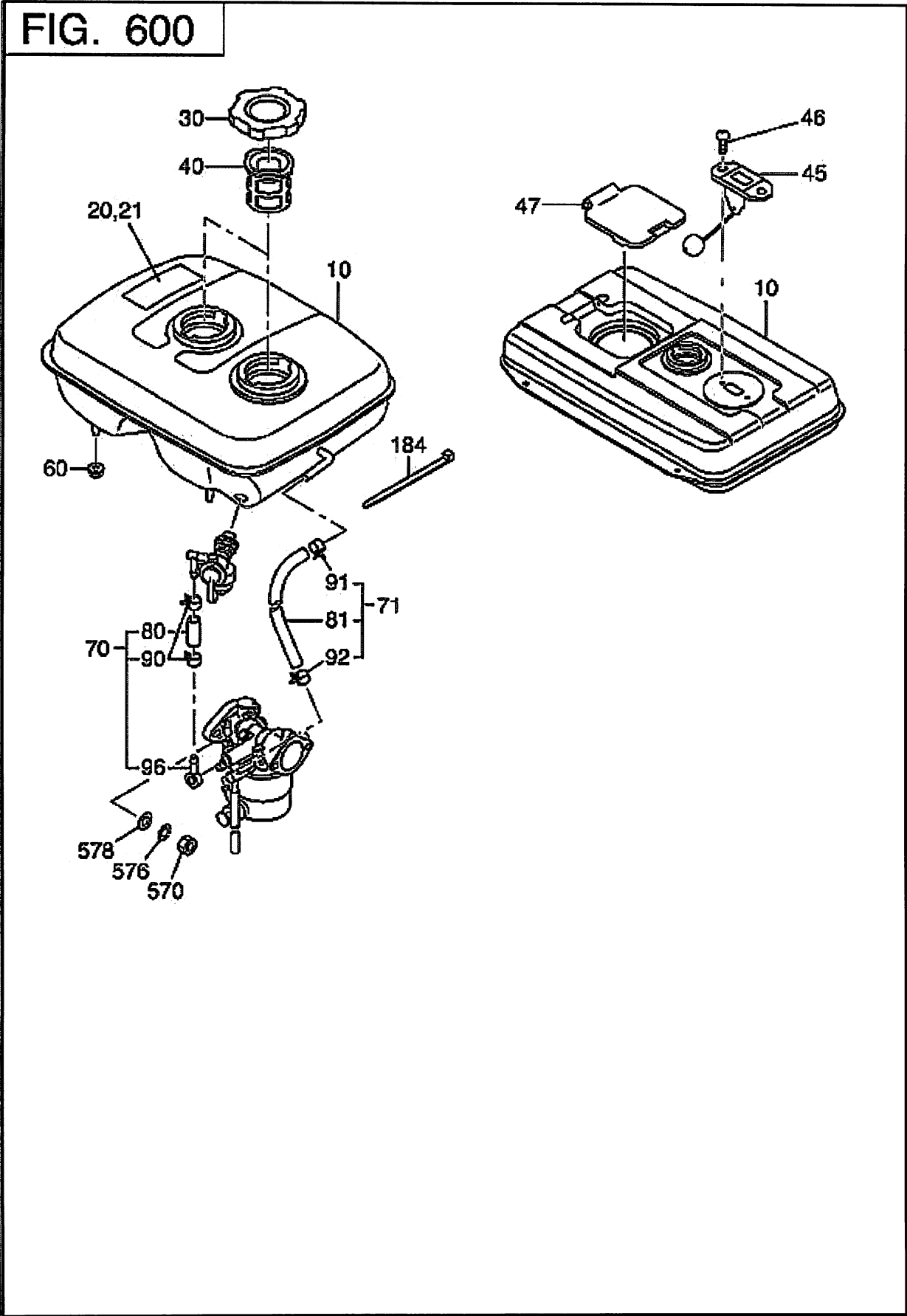
Ref #	Part #	Description	Qty	Context Note	Foot Note
10	282-51361-01	BLOWER HOUSING CP	1	Remarks: BLACK.	
20	282-95101-13	LABEL(MODEL)	1	Start Code: 6576. Remarks: 50X95.	
20	282-95101-03	LABEL(MODEL)	1	End Code: 6575. Remarks: 50X95. Interchangable with 282-95101-13.	
21	073-20054-70	LABEL(TRADE MARK)	1	Start Code: 6607. Remarks: 60D.	
21	073-20051-40	LABEL(TRADE MARK)	1	End Code: 6606. Remarks: 64D. Interchangable with 073-20054-70.	
40	011-00600-30	FLANGE BOLT	3	M6X1.0X14	
41	001-11062-00	BOLT AND WASHER AY	1		
60	227-52601-03	CYLINDER BAFFLE	1		
80	011-00600-10	FLANGE BOLT	1	M6X1.10X8	
90	227-52701-03	HEAD COVER	1		
220	011-00600-10	FLANGE BOLT	4	M6X1.10X8	

FIG. 520

EY203

282052000W01

Ref #	Part #	Description	Qty	Context Note	Foot Note
210	282-50211-10	RECOIL STARTER AY	1	Start Code: 5814. Remarks: D 156PD.	
210	282-50211-00	RECOIL STARTER AY	1	End Code: 5813. Remarks: D 156PD. Interchangable with 282-50211-10.	
210	270-50115-08	SPIRAL SPRING	1		
210	269-50120-08	REEL	1		
210	282-50111-18	STARTER ROPE	1	Start Code: 5814.	
210	282-50111-08	STARTER ROPE	1	End Code: 5813.	
210	261-50100-08	STARTER KNOB	1		
210	270-50125-08	RATCHET	2		
210	227-50131-08	FRICTION SPRING	1		
210	227-50135-08	RETURN SPRING	2		
210	270-50261-08	RATCHET GUIDE	1		
210	269-50145-18	STARTER PULLEY	1		
210	227-50152-08	SET SCREW	1		



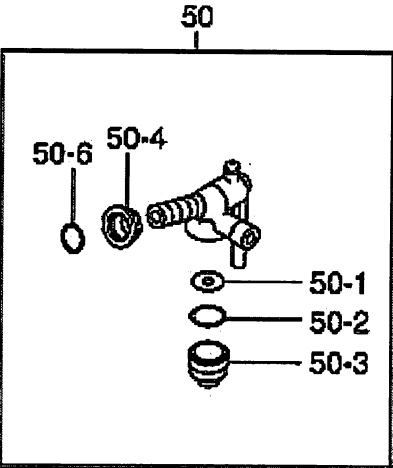
EY203

282060000W01

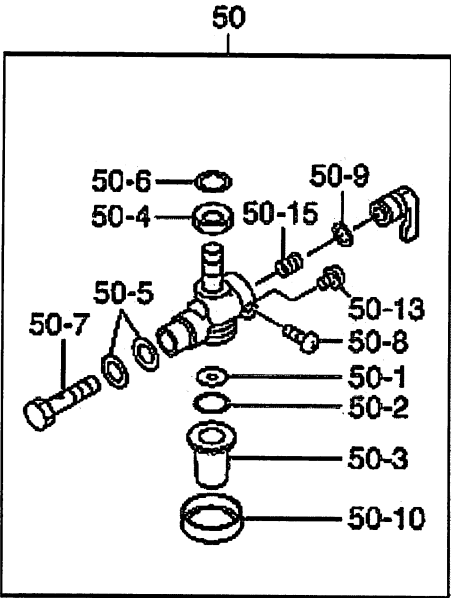
Ref #	Part #	Description	Qty	Context Note	Foot Note
10	282-60211-01	FUEL TANK CP	1	Remarks: 3.8L BLACK.	
20	073-20039-00	LABEL(WARNING)	1	Remarks: 38X80 ENGLISH.	
30	043-04300-15	FUEL TANK CAP CP	1	Remarks: 42.5DX68DX14H.	
40	064-13600-10	FUEL FILTER	1	Remarks: 36DX46DX43H.	
60	002-38060-00	FLANGE NUT	2	M6X1.0	
70	282-62601-H1	FUEL PIPE CP	1	Remarks: 6DX12D(FORMED).	
90	X56-11100-20	HOSE CLAMP	2	Remarks: 10.5DX8BX0.7T.	
220	226-66002-13	PIPE (AIR VENT)	1	Remarks: 4DX8D(FORMED).	

FIG. 630

064-20064-00

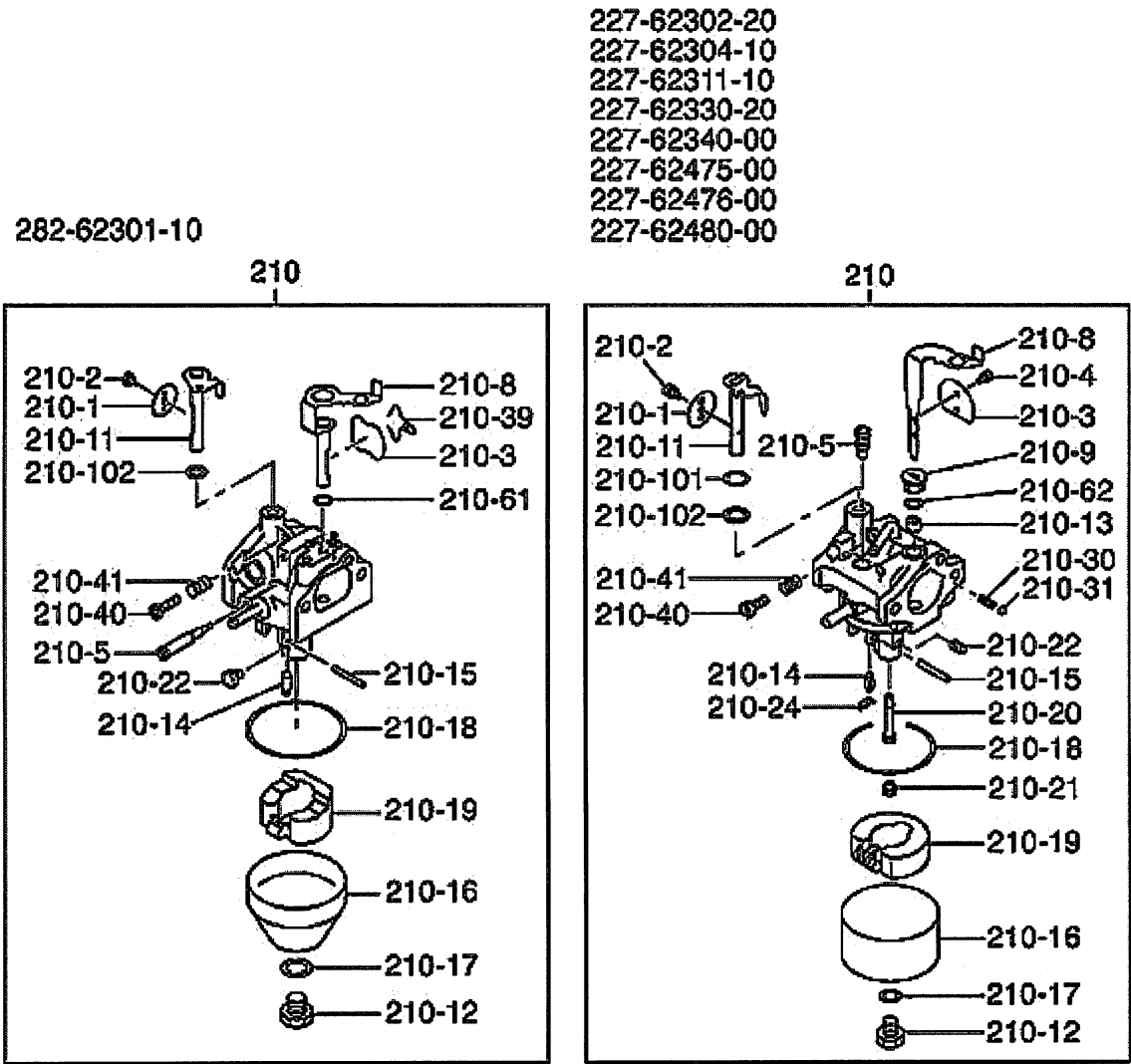


064-20023-01
064-20023-11
064-20077-01
064-20099-00



Ref #	Part #	Description	Qty	Context Note	Foot Note
50	064-20064-00	FUEL STRAINER AY	1		
50	064-20064-20	FILTER	1		
50	064-20064-10	PACKING	1		
50	064-20042-10	CUP	1		
50	064-20064-30	NUT	1		
50	064-20064-40	PACKING	1		

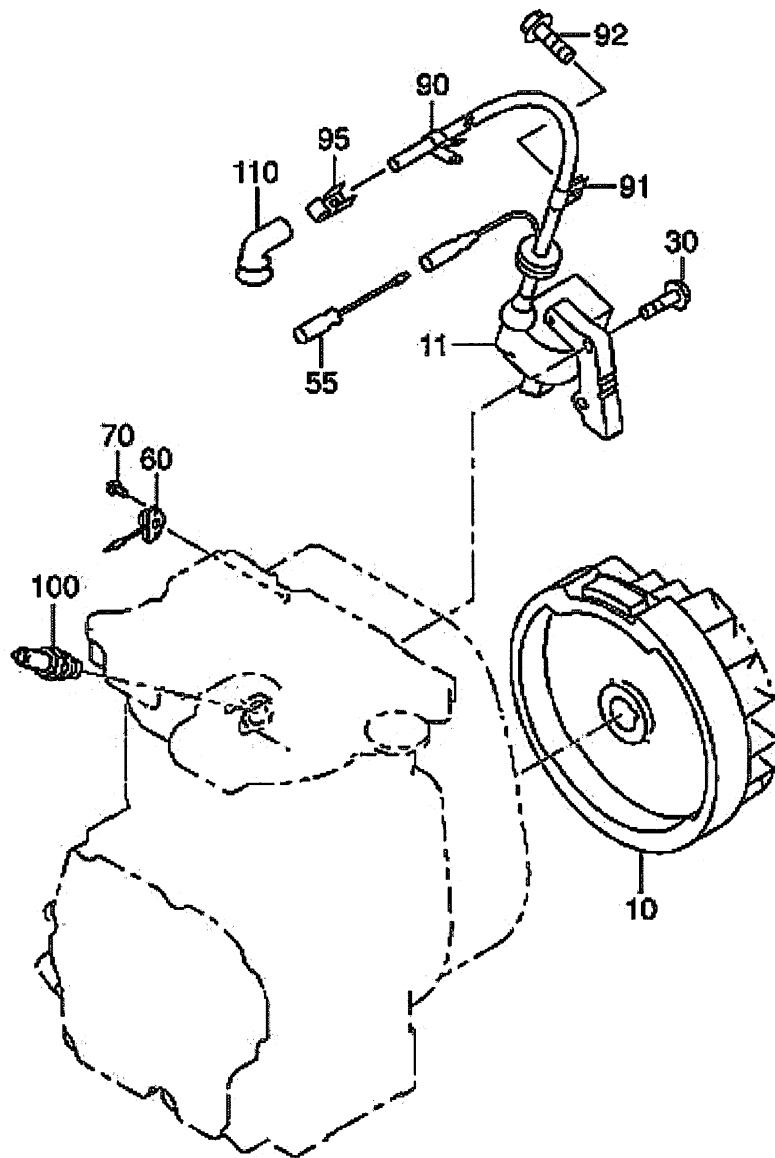
FIG. 640



EY203

282064000W01

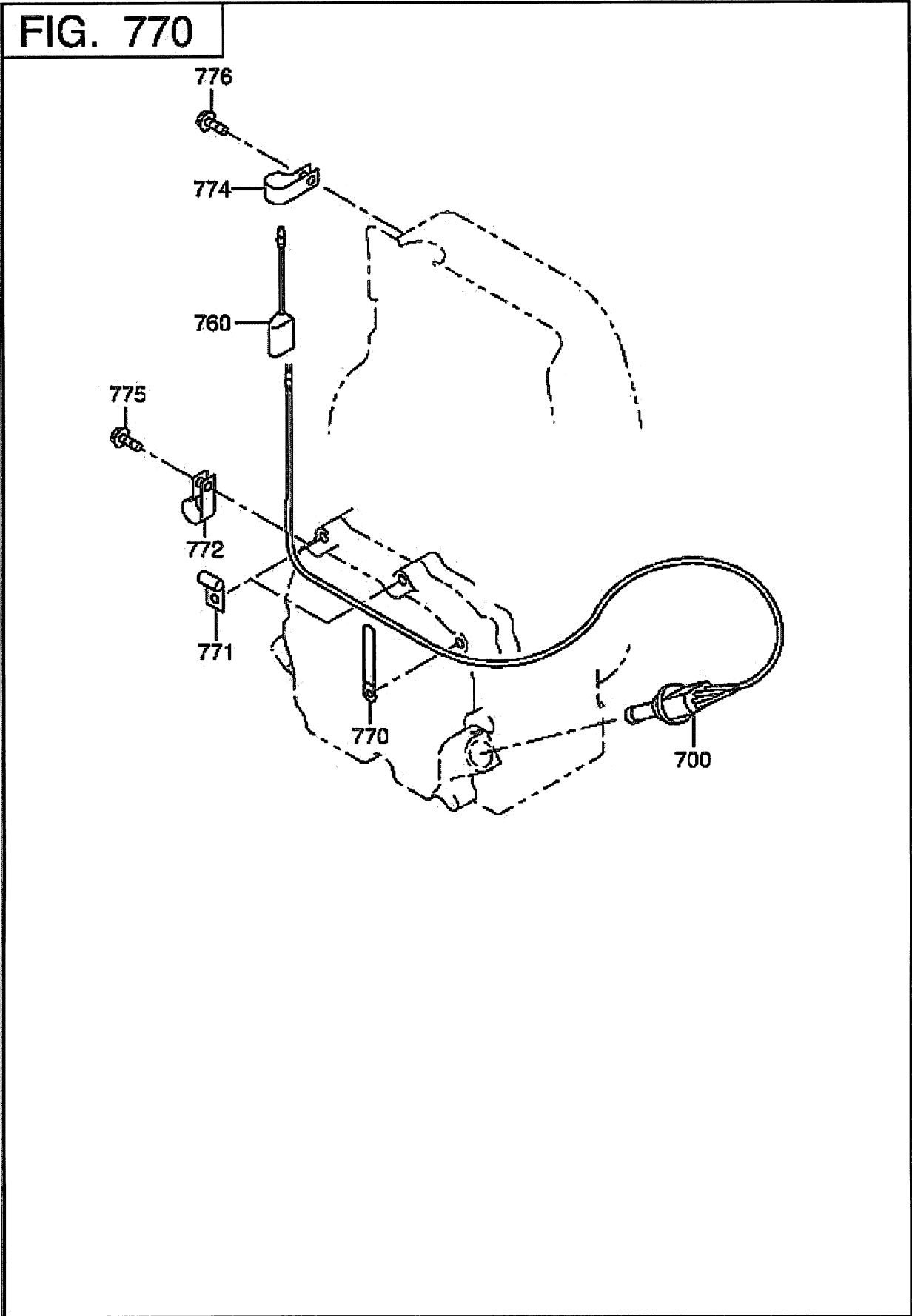
Ref #	Part #	Description	Qty	Context Note	Foot Note
210-0	227-62475-00	CARBURETOR AY	1		
210-1	220-62535-08	THROTTLE VALVE	1	Remarks: #170.	
210-2	209-62351-08	SCREW	1		
210-3	227-62527-08	CHOKE VALVE	1		
210-4	237-62451-08	SCREW	2		
210-5	227-62422-08	PILOT JET	1	Remarks: #50.	
210-8	226-62520-18	SHAFT AY(CHOKE)	1		
210-9	226-62551-08	RING	1		
210-11	226-62532-08	SHAFT AY(THROTTLE)	1		
210-12	227-62451-08	BOLT	1		
210-13	226-62550-08	RING	1		
210-14	226-62502-08	NEEDLE VALVE AY-HOYO	1		
210-15	214-62515-08	PIN	1		
210-16	227-62558-08	FLOAT CHAMBER BODY	1		
210-17	214-62450-08	PACKING	1		
210-18	214-62540-08	CHAMBER PACKING	1		
210-19	226-62506-08	FLOAT	1		
210-20	227-62443-08	MAIN NOZZLE	1		
210-21	227-62441-08	NOZZLE	1		
210-22	227-62410-08	MAIN JET	1	Remarks: #75.	
210-24	226-62701-18	CLIP	1		
210-30	209-62446-08	CHOKE SPRING	1		
210-31	209-62353-08	STEEL BALL	1		
210-40	209-62352-08	SCREW	1		
210-41	209-62445-08	SPRING	1		
210-62	227-62559-08	SEAL	1		
210-101	156-62351-08	PACKING	1		
210-102	106-62392-08	SEAL	1		

FIG. 700

EY203

282070000W01

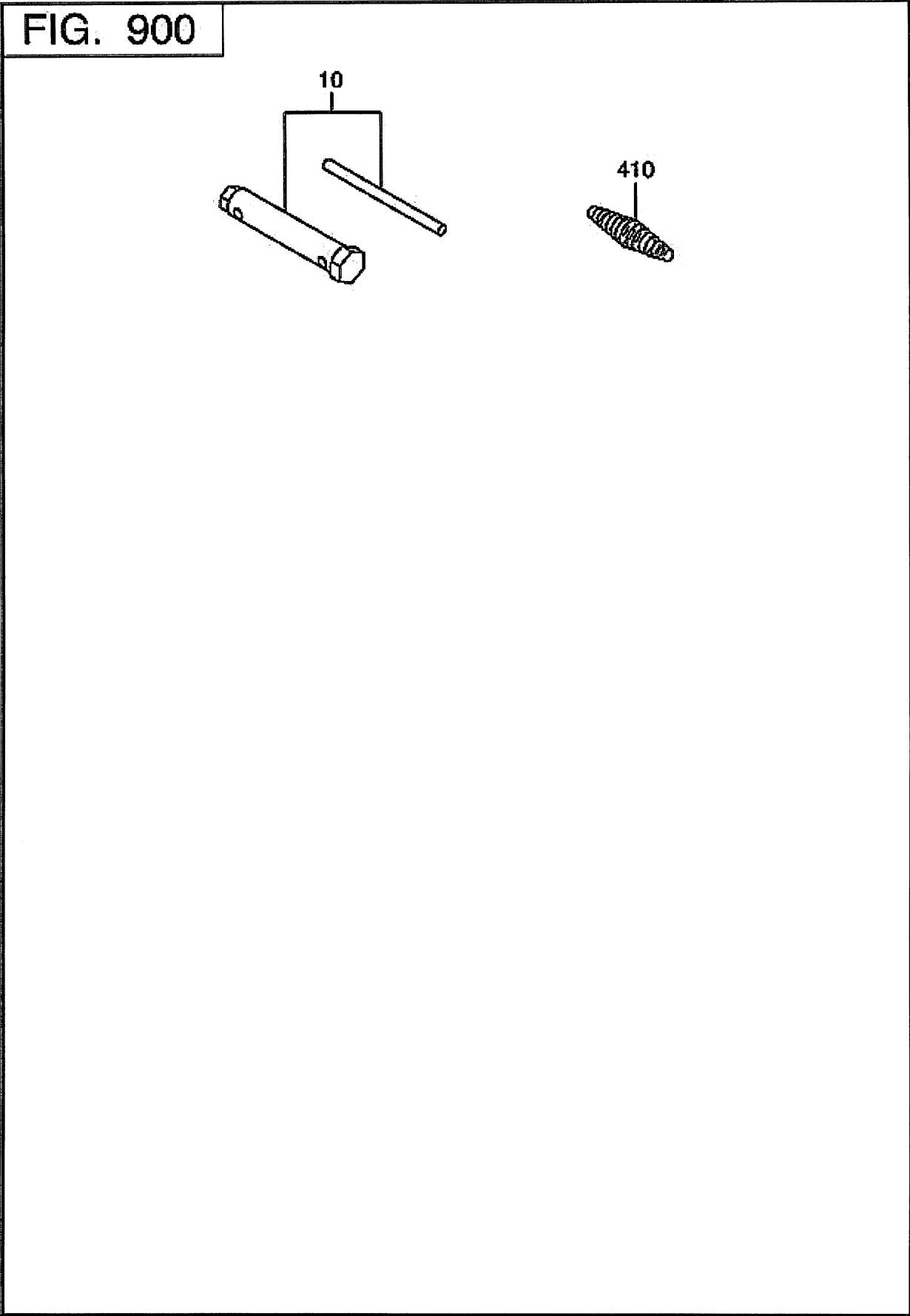
Ref #	Part #	Description	Qty	Context Note	Foot Note
10	282-79201-11	FLYWHEEL CP	1	Remarks: MARK AP06.	
11	282-79401-01	IGNITION COIL CP	1	Remarks: MARK BB.	
30	011-00601-21	FLANGE BOLT	2	Remarks: M6X1.0X13.5DX30L.	
60	X66-00003-61	SWITCH AY	1		
70	015-00400-90	TAPPING SCREW	2	M4X12	
100	065-01401-50	SPARK PLUG (NGK BR6HS)	1		
110	065-50000-51	SPARK PLUG CAP	1		



EY203

282077000W01

Ref #	Part #	Description	Qty	Context Note	Foot Note
700	KS3-11020-01	OIL SENSOR CP 11	1		
760	214-73122-01	WIRE 22 CP	1	Remarks: L=85 BLACK.	
772	214-79003-01	CLAMP CP	1	Remarks: 10DXM8X18BX0.8T.	
774	206-75501-01	CLAMP CP	1	Remarks: 10DXM6X12BX0.6T.	
775	001-10081-60	BOLT & WASHER AY	1		
776	011-00600-10	FLANGE BOLT	1	M6X1.10X8	



EY203

282090000W01

Ref #	Part #	Description	Qty	Context Note	Foot Note
410	226-45002-13	RETURN SPRING	1	Remarks: 12-6DX1.2DX56L N=12.	