

PARTS MANUAL

MODEL
EH72

EH722DS1210

12/15



SUBARU

Industrial Power Products

Subaru Industrial Power Products

905 Telser Road - Lake Zurich, IL 60047 - Phone 847-540-7300 - Fax 847-438-5012

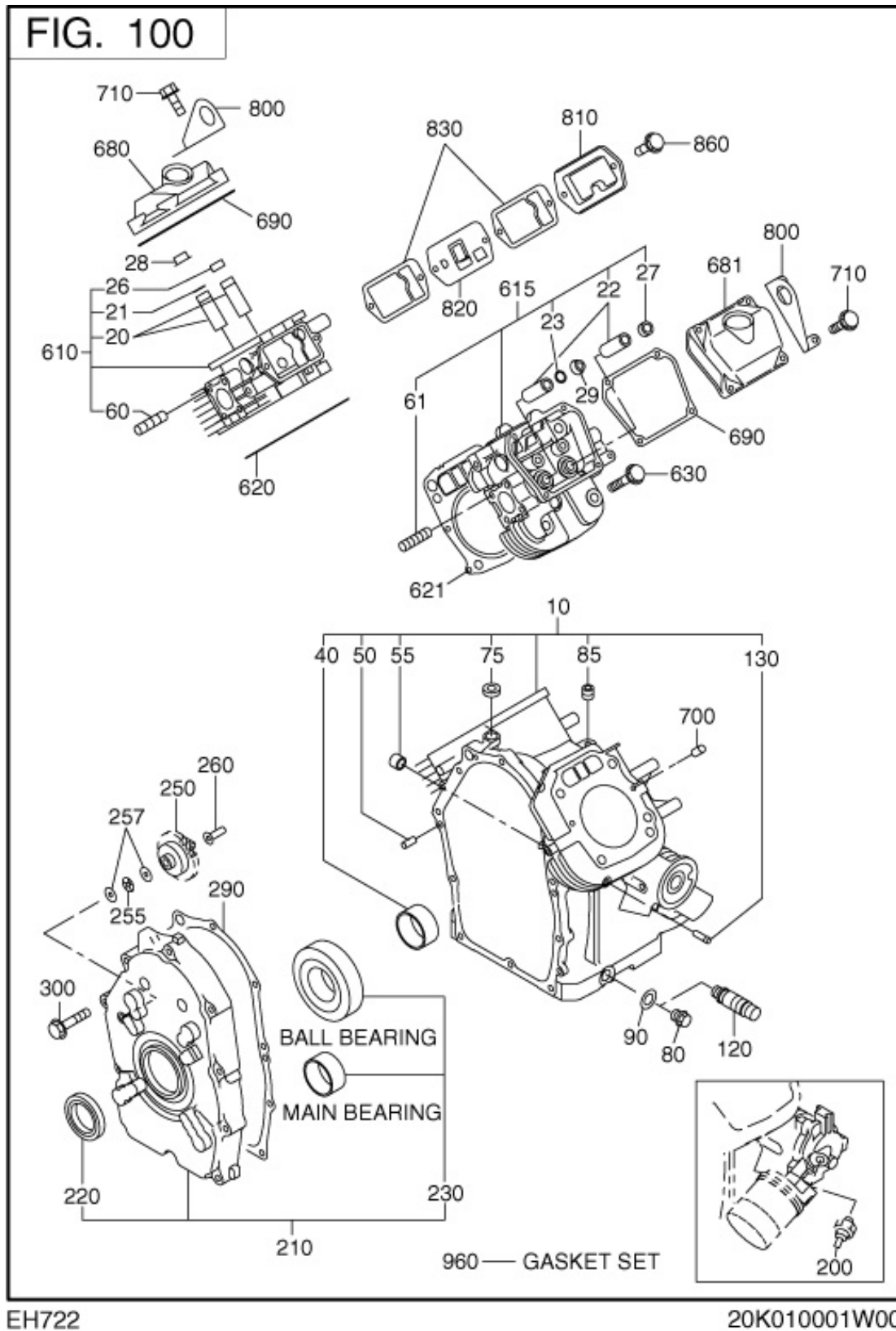
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100 Crankcase



100 Crankcase

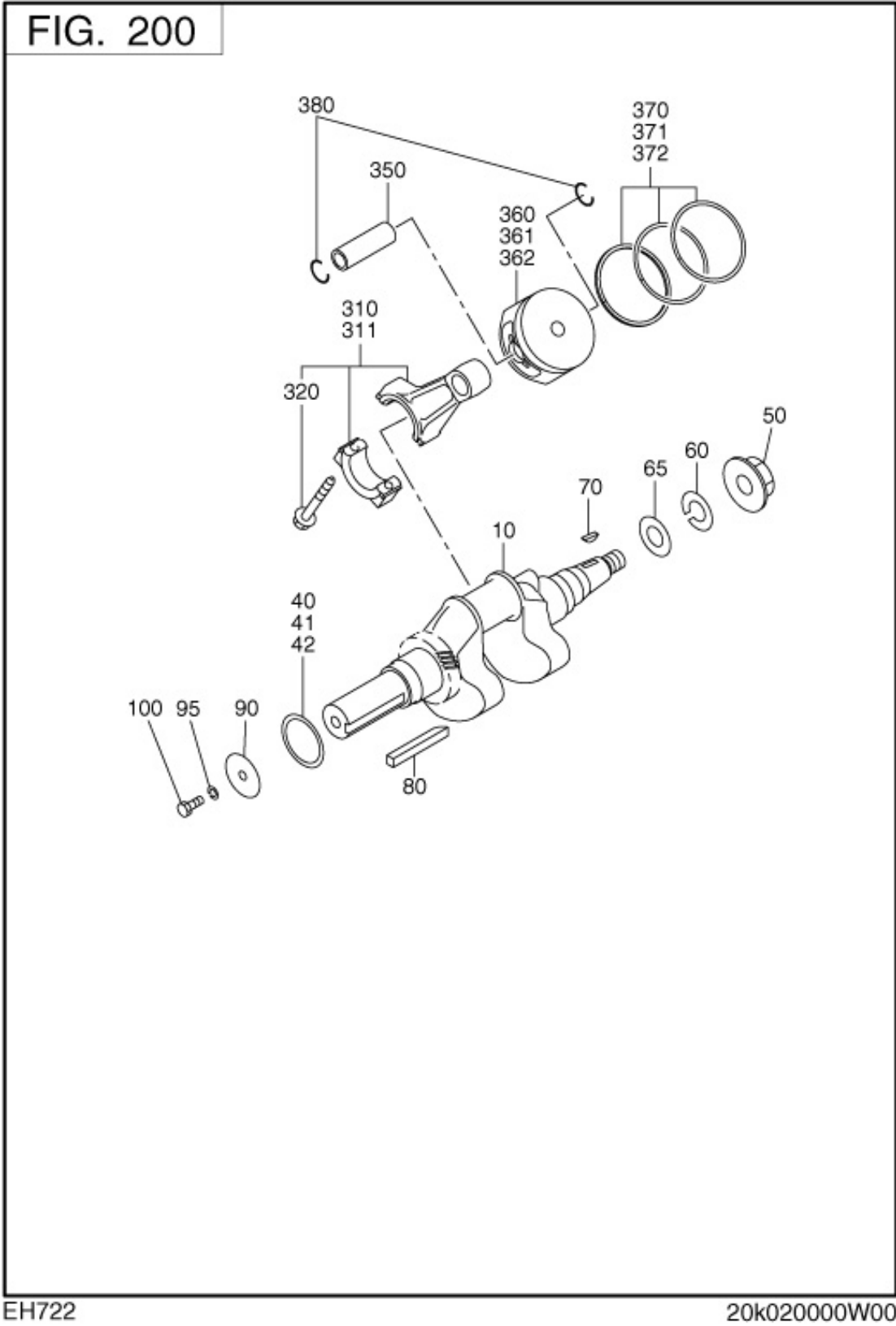
Ref	Part Number.	Description	Qty	Remark
10	280-10101-21	CRANKCASE CP	1	
20	263-14202-03	VALVE GUIDE	2	
21	056-51000-50	CLIP	1	
22	263-14202-03	VALVE GUIDE	2	
23	056-51000-50	CLIP	1	
26	132-11AA1-10	SEAL-EXH VALVE	1	
27	132-11AA1-10	SEAL-EXH VALVE	1	
28	263-35341-03	RETAINER PLATE	1	
29	263-35341-03	RETAINER PLATE	1	
40	263-15805-03	MAIN BEARING	1	
50	031-00801-10	DOWEL PIN	2	
55	263-55601-03	PIPE	2	
60	010-50802-90	STUD	4	
61	010-50802-90	STUD	4	
75	044-00800-10	OIL SEAL	1	
80	040-11400-30	PLUG	2	
85	235-15421-03	BLIND PLUG CP	1	
90	021-11400-20	GASKET	2	
130	159-65401-03	PIPE(PULSE)	1	
200	263-76002-A1	OIL PRESSURE SWITCH	1	
210	263-11003-11	MAINBEARING COVER CP	1	
220	044-04200-30	OIL SEAL	1	
230	X60-04500-20	BALL BEARING	1	
250	263-45004-11	GOVERNOR GEAR CP	1	
255	263-46215-A3	THRUST BEARING	1	
257	263-46214-03	WASHER	2	
260	277-41902-01	GOVERNOR SLEEVE	1	
290	263-16002-A3	GASKET (M.B COVER)	1	
300	011-00802-20	FLANGE BOLT	1	
610	20K-13001-11	CYLINDER HEAD 1 CP	1	
615	20K-13101-11	CYLINDER HEAD 2 CP	1	
620	280-15001-23	GASKET 1 (CYL HEAD)	1	
621	280-15101-23	GASKET 2 (CYL HEAD)	1	
630	011-01000-70	FLANGE BOLT	8	
680	263-15505-03	ROCKER COVER	1	
681	263-15503-03	ROCKER COVER	1	
690	263-16101-A3	GASKET(ROCKER COVER)	2	
700	031-00600-20	DOWEL PIN	4	
710	011-00601-01	FLANGE BOLT	8	

100 Crankcase

Ref	Part Number.	Description	Qty	Remark
800	280-19001-03	HOOK	2	
810	263-14302-03	BREATHER COVER	1	
820	280-14411-01	BREATHER PLATE CP	1	
830	263-16006-03	GASKET(BREATHERPLATE	2	
860	011-00600-30	FLANGE BOLT	2	
960	280-99001-17	GASKET SET	1	

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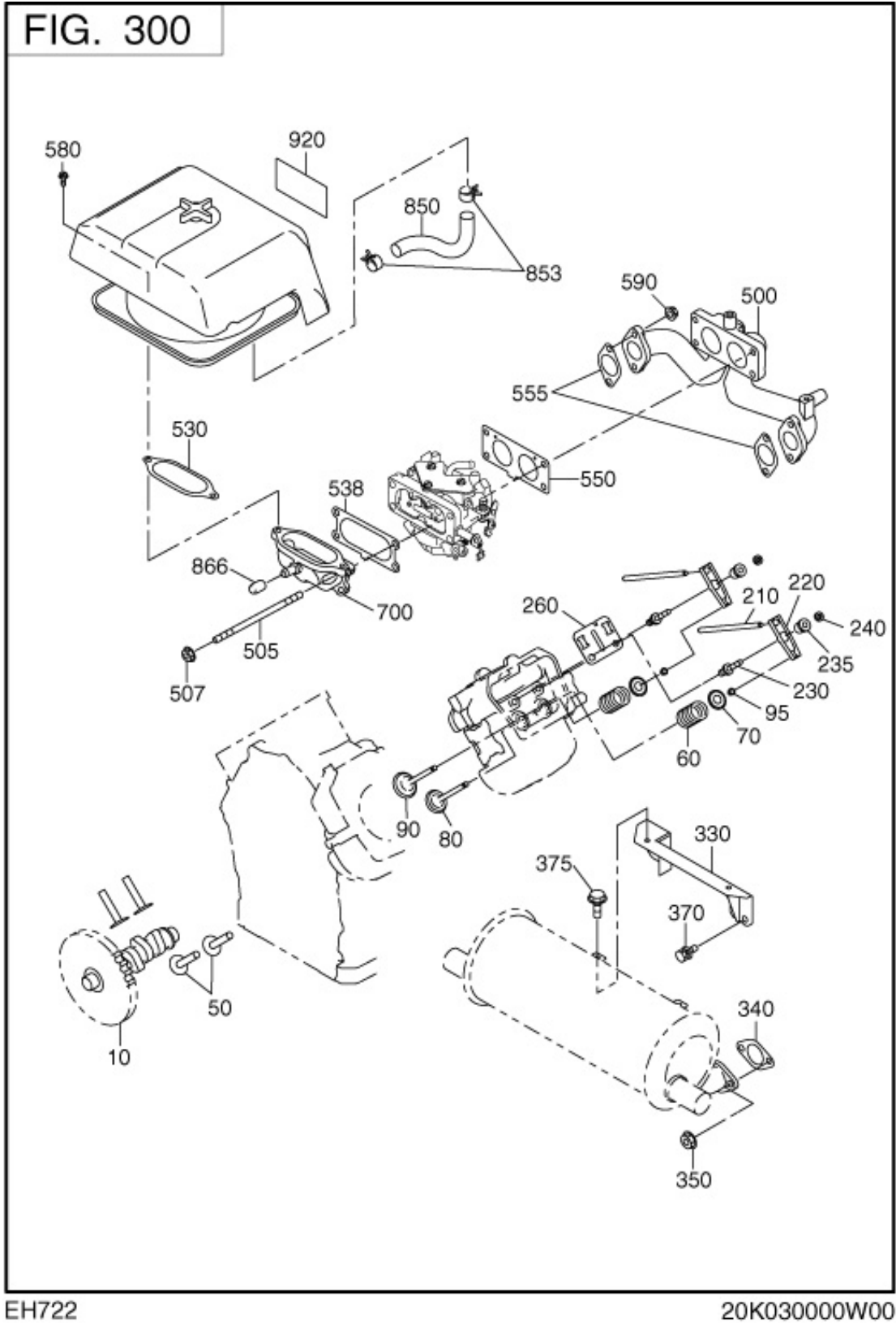
200 Crankshaft



200 Crankshaft

Ref	Part Number.	Description	Qty	Remark
10	263-22111-01	CRANKSHAFT CP	1	
40	263-25012-A3	SPACER	1	
41	263-25013-A3	SPACER	1	
42	263-25014-A3	SPACER	1	
50	018-01800-10	FLANGE NUT	1	
65	003-10180-00	WASHER	1	
70	005-32054-01	WOODRUFF KEY	1	
310	263-22601-30	CONNECTING ROD AY	2	
320	001-05084-00	FLANGE BOLT	4	
350	263-23301-33	PISTON PIN	2	
360	280-23411-H3	PISTON	2	
370	-----	PISTON RING SET	2	
380	056-52100-20	CLIP	4	

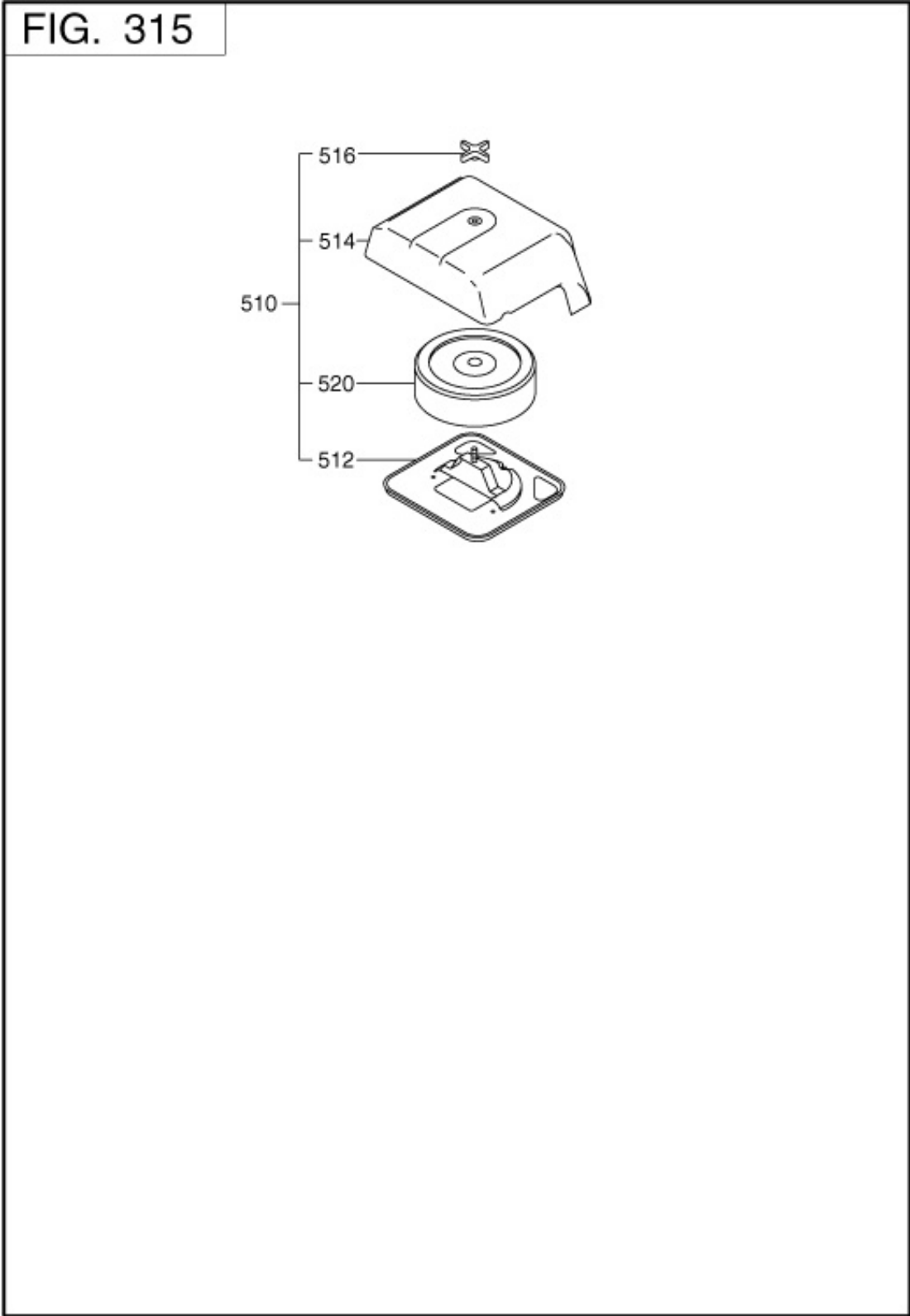
300 Intake & Exhaust



300 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
10	280-31801-03	CAM SHAFT	1	
50	263-33301-A3	TAPPET	4	
60	246-33611-03	VALVE SPRING	4	
70	246-33711-13	SPRING RETAINER	4	
80	263-33401-H3	INTAKE VALVE	2	
90	263-33502-H3	EXHAUST VALVE	2	
95	246-35501-03	COLLET-VALVE	8	
210	263-35322-A1	PUSH ROD CP	4	
220	267-36102-03	ROCKER ARM	4	
230	263-35801-03	BOLT(PIVOT)	4	
235	267-35701-03	PIVOT	4	
240	017-00601-10	NUT	4	
260	263-37002-A3	GUIDE PLATE	2	
340	270-35201-01	GASKET CP (MUFFLER)	2	
500	280-33005-H1	INTAKE MANIFOLD CP	1	
505	010-50601-91	STUD	4	M6X1.0X88L
507	002-38060-00	FLANGE NUT	4	M6X1.0X13DX6H
530	280-35622-03	GASKET(CLEANER)	1	
538	280-35501-03	GASKET(ADAPTER)	1	
550	280-66202-03	GASKET(CARBURETOR)	1	
555	263-35503-A3	GASKET(IN MANIFOLD)	2	
580	011-00600-20	FLANGE BOLT	3	M6X1.0X14DX12L
590	002-38080-00	FLANGE NUT	4	M8X1.25X17DX7.5H
700	280-38001-03	CLEANER ADAPTER	1	
850	280-18001-03	BREATHER PIPE	1	
853	056-12000-20	HOSE CLAMP	2	
866	X42-30600-30	CAP(VINYL)	1	
920	20K-91701-03	LABEL(TRADE MARK)	1	

315 Intake & Exhaust



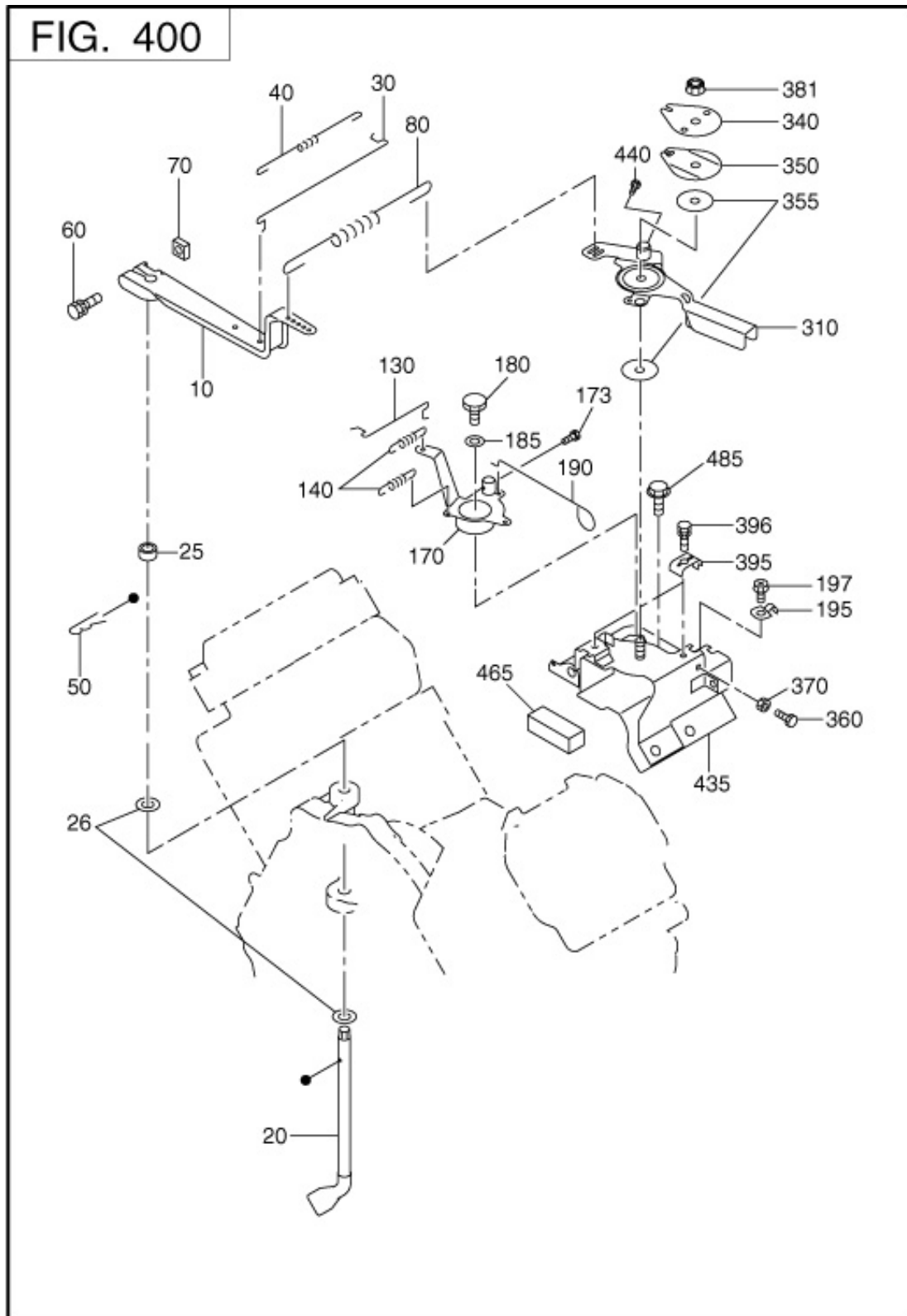
EH722

20K031500W00

315 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
510	20K-32601-A0	AIR CLEANER AY	1	
512	280-32626-A1	CLEANER BASE CP	1	
514	263-32630-03	CLEANER COVER	1	
516	263-32640-01	WING NUT	1	
520	263-32610-A1	CLEANER ELEMENT CP	1	

400 Governor



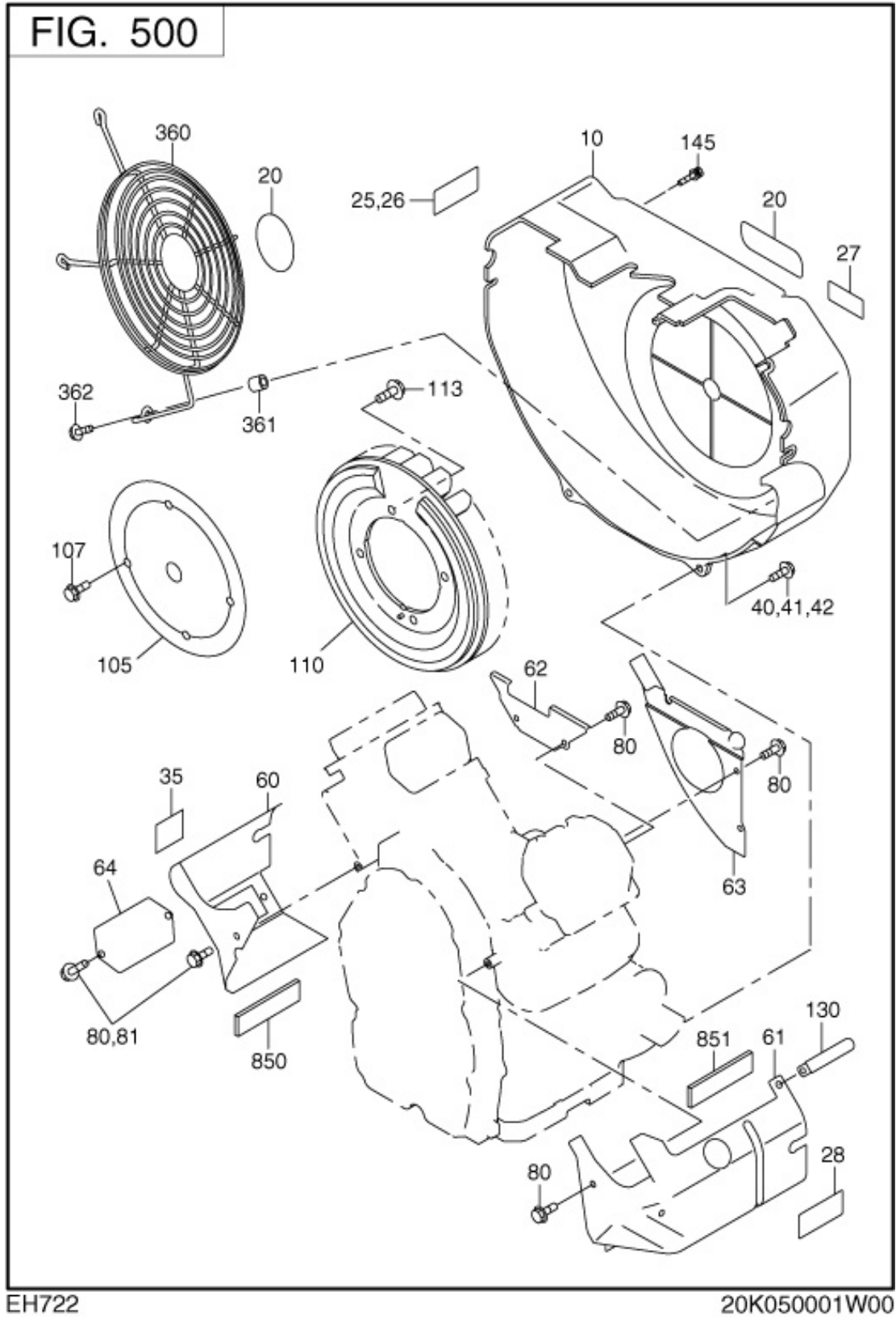
EH722

20K040000W00

400 Governor

Ref	Part Number.	Description	Qty	Remark
10	263-42301-B3	GOVERNOR LEVER	1	
20	263-42201-A3	GOVERNOR SHAFT	1	
25	X23-00801-50	SPACER	1	
26	003-10080-00	WASHER	2	8.5DX16DX1.2T
30	20K-42701-03	GOVERNOR ROD	1	
40	20K-42801-03	GOVERNOR ROD SPRING	1	
50	005-11060-01	SNAP PIN	1	
60	001-14063-00	BOLT AND WASHER AY	1	M6X1.0X30L
70	018-60600-20	NUT	1	M6X1.0X4.9H SQUARE
80	263-42501-13	GOVERNOR SPRING	1	
130	280-46011-03	CHOKE CONTROL ROD	1	
140	261-45201-13	RETURN SPRING	1	
170	280-46001-03	CHOKE CONTROL LINK	1	
180	226-43101-01	LINK PIVOT	1	
190	263-43901-13	CHOKE KNOB	1	
195	263-46010-03	CLAMP(CHOKE KNOB)	1	
197	015-20500-10	TAPPING SCREW	1	M5X10DX10L
310	20K-43301-A3	SPEED CONTROL LEVER	1	
340	227-43501-13	STOP PLATE	1	
350	263-45002-03	SPRING WASHER	1	
355	021-70600-30	FRICTION WASHER	2	6.5DX33DX0.6T FIBER
360	011-50500-20	BOLT	2	M5X0.8X35L
370	002-27050-00	NUT	2	
381	002-35060-00	SELF LOCK NUT	1	
395	261-43901-03	CLAMP	2	
396	001-17052-00	BOLT & WASHER AY	2	
435	263-45011-A2	SPEED CONTROL BRACKET	1	
465	X84-14320-00	RUBBER FOAM	1	
485	011-00600-20	FLANGE BOLT	2	M6X1.0X14DX12L

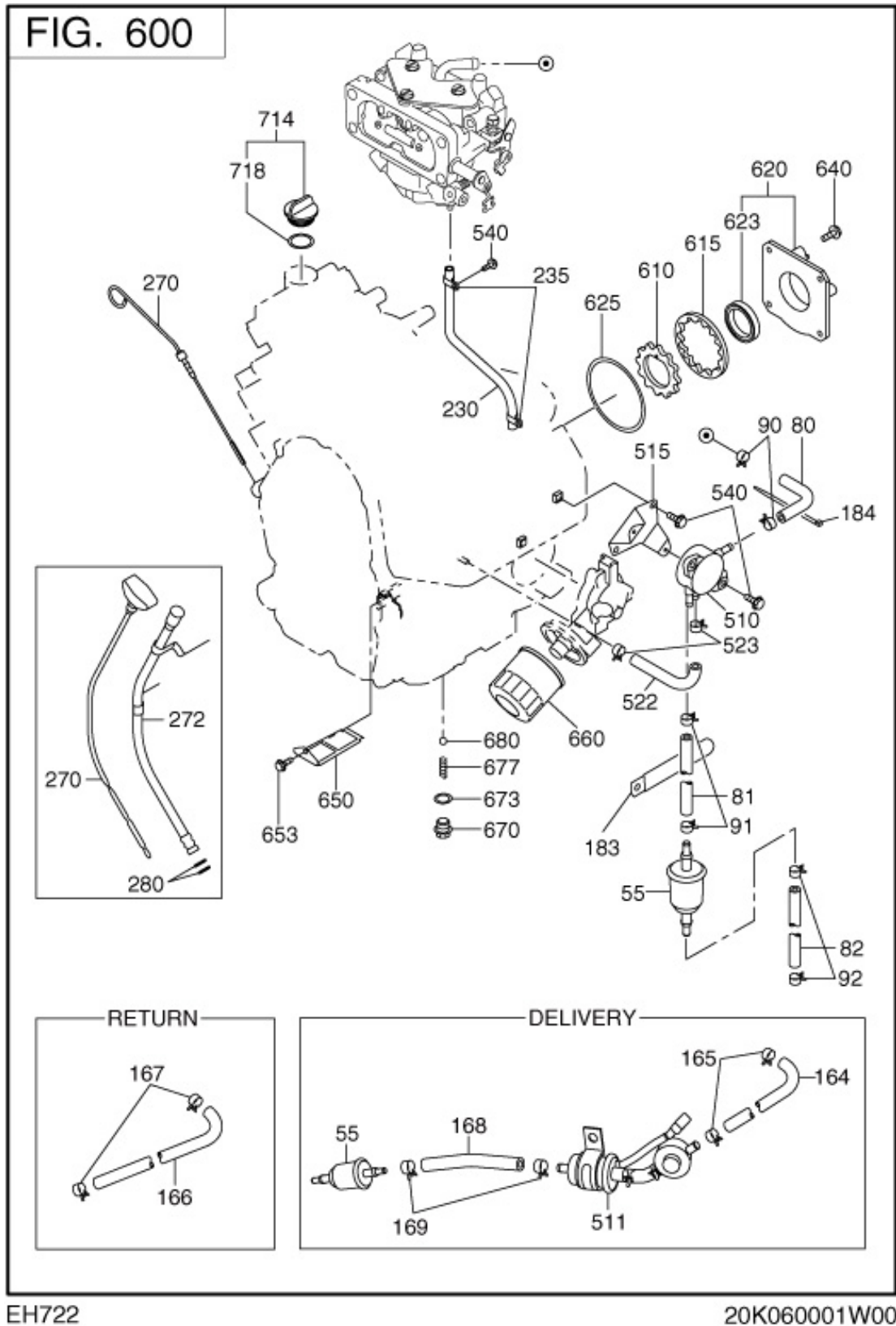
500 Cooling & Starting



500 Cooling & Starting

Ref	Part Number.	Description	Qty	Remark
10	20K-51206-J2	BLOWER HOUSING UN	1	
25	073-20057-60	LABEL(WARNING)	1	
40	011-00600-30	FLANGE BOLT	8	M6X1.0X14DX14L
60	263-52612-A1	CYLINDER BAFFLE 1 CP	1	
61	280-52701-C1	CYLINDER BAFFLE 2 CP	1	
62	280-52801-A2	CYLINDER BAFFLE 3 UN	1	
63	263-52912-A2	CYLINDER BAFFLE 4 UN	1	
80	011-00600-20	FLANGE BOLT	8	M6X1.0X14DX12L
110	263-54101-H2	COOLING BLOWER UN	1	
113	001-14061-60	BOLT AND WASHER AY	4	M6X1.0X16L
145	011-00600-10	FLANGE BOLT	1	M6X1.0X14DX8L

600 Fuel & Lubricant

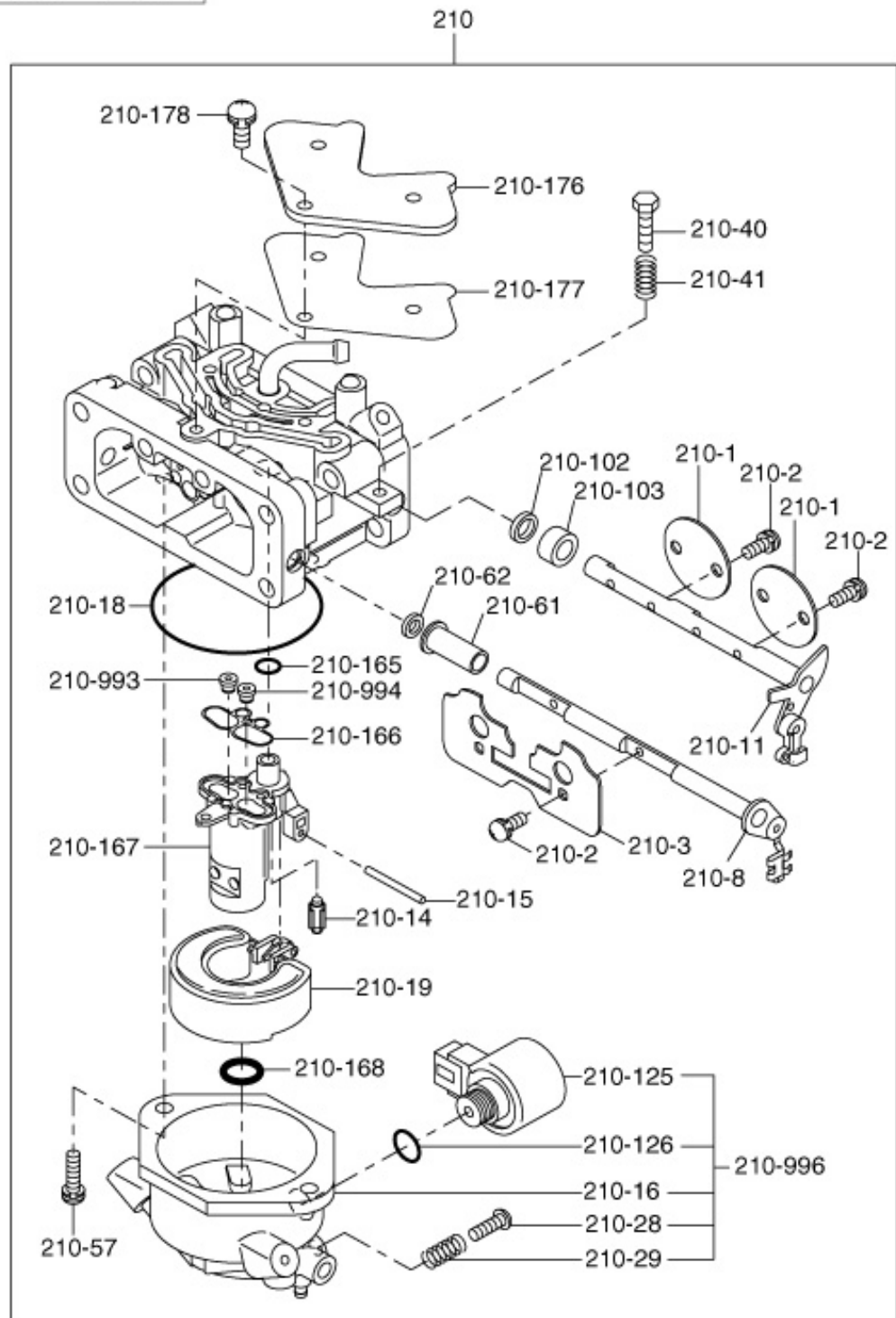


600 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
55	263-65012-A3	FILTER,FUEL	1	
80	X85-10615-42	RUBBER PIPE	1	
81	X85-10613-81	RUBBER PIPE	1	
90	263-68501-03	HOSE CLAMP	2	
91	263-68501-03	HOSE CLAMP	2	
183	056-61000-21	CLAMP	2	
230	085-10301-10	RUBBER PIPE	1	
235	206-75501-01	CLAMP CP	1	
270	263-63604-11	GAUGE CP,OIL LEVEL	1	
272	263-63622-01	GUIDE CP	1	
280	024-01000-20	O-RING	2	
510	267-62201-10	FUEL PUMP AY	1	
515	263-65002-A3	BRACKET (FUEL PUMP)	1	
522	X85-10616-30	RUBBER PIPE	1	
523	263-68501-03	HOSE CLAMP	2	
540	011-00600-20	FLANGE BOLT	9	M6X1.0X14DX12L
610	263-63904-H3	INNER ROTOR	1	
615	263-63905-H3	OUTER ROTOR	1	
620	263-64002-01	OIL PUMP COVER CP	1	
623	044-03501-70	OIL SEAL	1	
625	024-08800-10	O-RING	1	
640	011-00600-30	FLANGE BOLT	4	M6X1.0X14DX14L
650	263-64302-02	OIL PUMP FILTER UN	1	
653	263-65011-A3	FLANGE BOLT	1	
660	248-65801-10	OIL FILTER AY	1	
670	263-65001-13	PLUG(OIL RELIEF)	1	
673	003-70140-00	ALUMINUM GASKET	1	
677	263-66001-03	RELIEF VALVE SPRING	1	
680	006-90308-00	STEEL BALL	1	
714	280-63602-A1	OIL FILLER CAP CP	1	
718	024-02600-20	O-RING	1	

640 Carburetor

FIG. 640



EH722

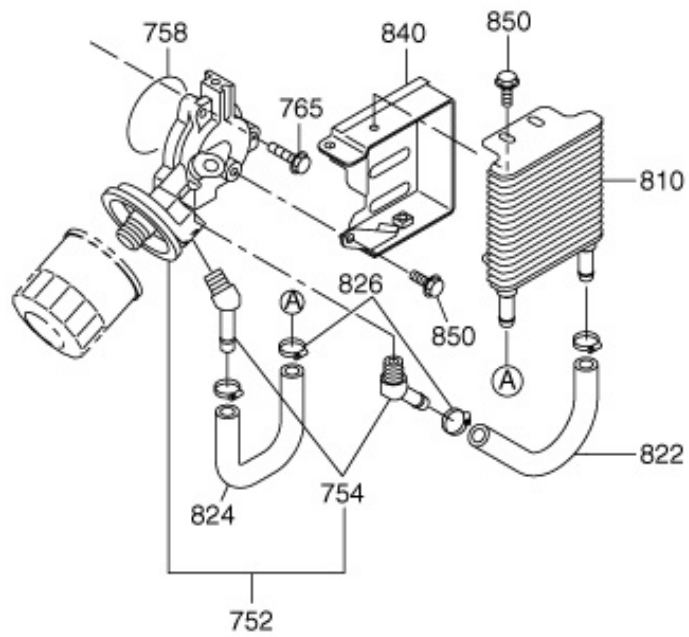
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640 Carburetor

Ref	Part Number.	Description	Qty	Remark
210	20K-62301-30	CARBURETOR AY	1	
1	20K-62536-08	VALVE,THROTTLE	2	
2	258-62555-08	SCREW SET(VALVE)	6	
3	20K-62525-08	VALVE,CHOKE	1	
8	20K-62520-08	SHAFT ASSY,CHOKE	1	
11	20K-62530-08	SHAFT COMPL,THROTTLE	1	
14	20K-62500-08	VALVE,FLOAT	1	
15	20K-62515-08	PIN,FLOAT	1	
16	20K-62556-08	CHAMBER ASSY,FLOAT	1	
18	20K-62540-08	GASKET,FLOAT CHAMBER	1	
19	263-62505-08	FLOAT	1	
28	215-62353-08	SCREW,DRAIN	1	
29	215-62446-08	SPRING,DRAIN	1	
40	20K-62553-08	SCREW,THROTTLE ADJUS	1	
41	258-62445-08	SPRING(ADJUST SCREW)	1	
57	20B-62453-08	SCREW	2	
61	20K-62560-08	COLLAR,CHOKE	1	
62	263-62574-08	SEAL,TH'SHAFT	1	
102	20K-62550-08	SEAL,THROTTLE	1	
103	20K-62551-08	COLLAR,THROTTLE	1	
125	20K-62557-08	VALVE COMPL,SOLENOID	1	
126	20B-62556-08	GASKET	1	
165	20B-62541-08	O RING	1	
166	20K-62541-08	GASKET,SPACER	1	
167	20K-62554-08	SPACER,CARB	1	
168	20K-62542-08	O-RING	1	
176	20K-62559-08	COVER,SLOW PASSAGE	1	
177	20K-62558-08	GASKET,SLOW PASSAGE	1	
178	107-62462-08	SCREW	3	
993	20K-62400-08	JET COML,MAIN(L)	1	
994	20K-62401-08	JET COML,MAIN(R)	1	
996	20K-62555-08	CHAMBER COMPL,FLOAT	1	

680 Oil Cooler

FIG. 685



EH722

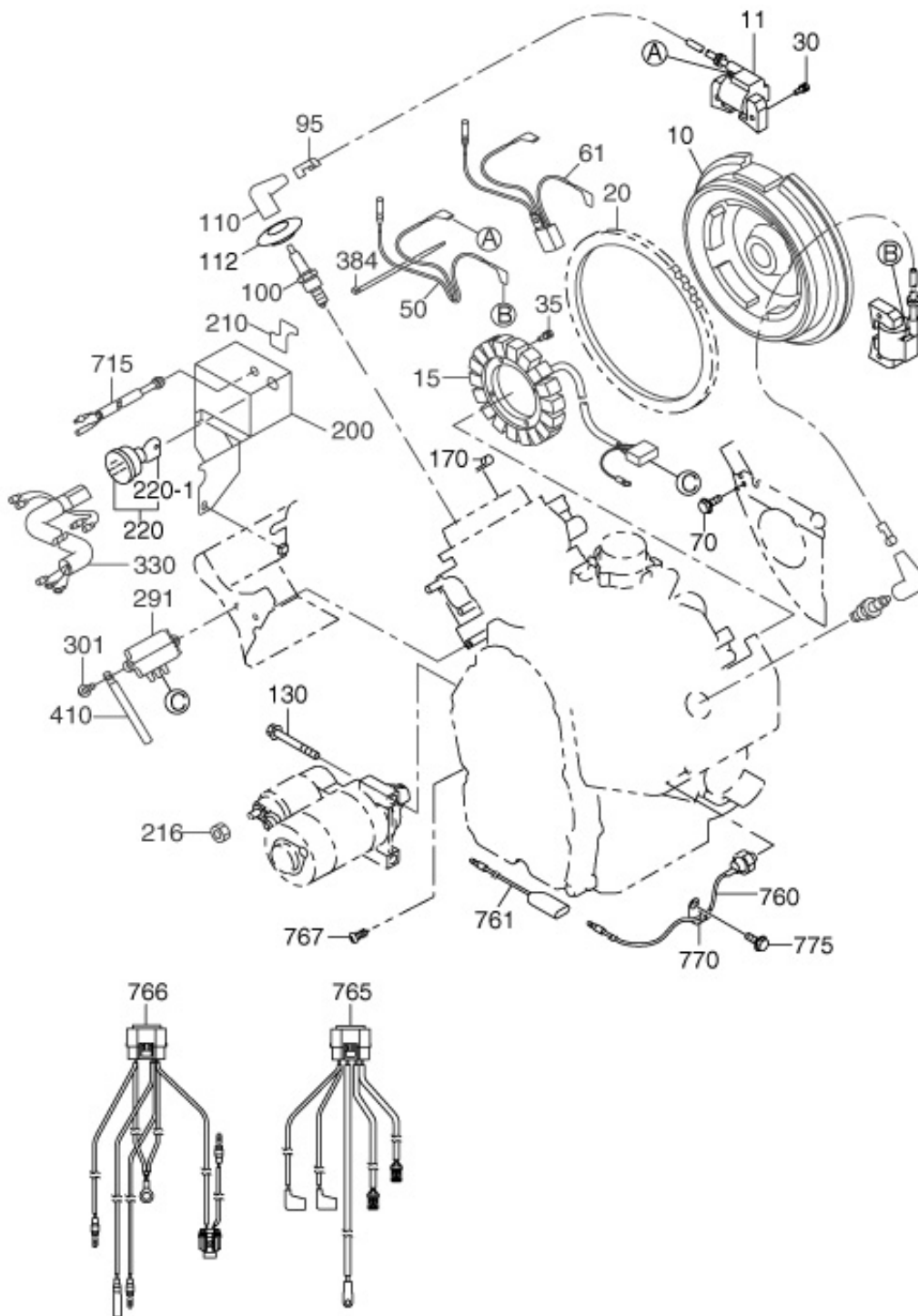
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680 Oil Cooler

Ref	Part Number.	Description	Qty	Remark
752	280-65011-03	ADAPTER CP	1	
754	280-65025-A3	ELBOW ADAPTER 1	2	
758	280-65050-A3	O RING	1	
765	011-00601-01	FLANGE BOLT	3	M6X1.0X13DX28L
810	280-65001-C1	OIL COOLER CP	1	
822	280-65037-03	HOSE 1(OIL COOLER)	1	
824	280-65038-03	HOSE 2(OIL COOLER)	1	
826	X56-10900-30	HOSE CLAMP	4	
840	280-65030-01	BRACKET CP(OIL COOL)	1	

700 Electric Device

FIG. 700



EH722

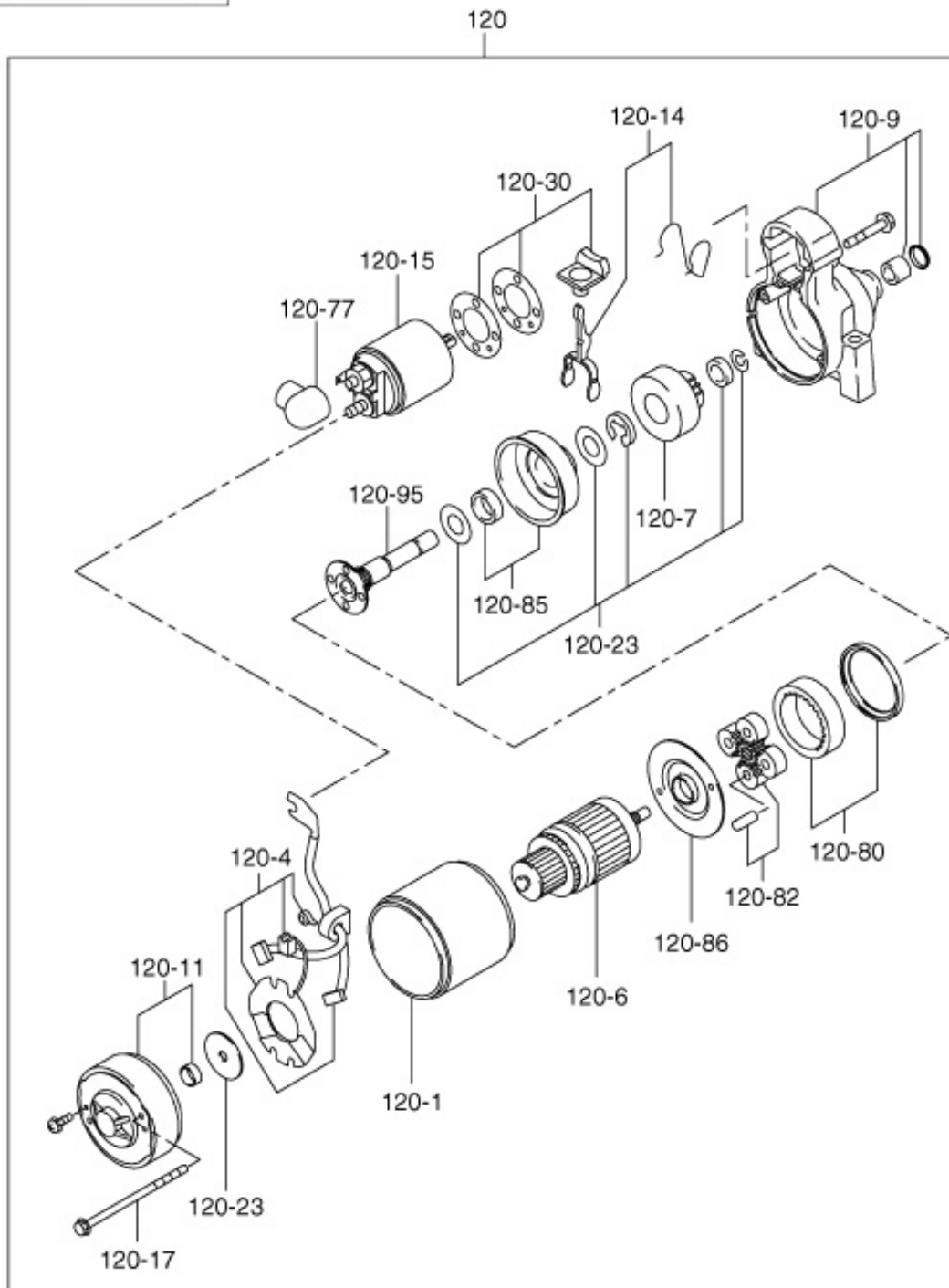
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700 Electric Device

Ref	Part Number.	Description	Qty	Remark
10	263-77207-01	FLYWHEEL CP	1	
11	263-78203-01	IGNITION COIL CP	2	
15	263-79402-B1	CHARGE COIL CP	1	
20	263-71002-H3	RING GEAR	1	
30	001-14062-50	BOLT AND WASHER AY	4	
35	001-16052-50	BOLT AND WASHER AY	4	
50	263-73126-H1	WIRE CP(IG.COIL)	1	
95	X65-91000-10	PLUG TERMINAL	2	
100	065-01402-80	SPARK PLUG	2	
110	X65-51000-10	SPARK PLUG CAP	2	
112	279-55201-03	GROMMET(PLUG CAP)	1	
130	011-00801-00	FLANGE BOLT	2	
216	002-38080-00	FLANGE NUT	1	
291	263-71902-A1	REGULATOR CP	1	
301	011-00601-40	FLANGE BOLT	2	
330	263-73130-A1	WIRING HARNESS	1	
384	056-30000-10	WIRE BAND	3	
410	056-60002-50	CLAMP	1	
760	263-73102-11	WIRE AY(OIL PRE.SW.)	1	
761	280-73102-01	WIRE CP(FUEL CUT)	1	
770	206-75501-01	CLAMP CP	2	
775	011-00600-10	FLANGE BOLT	1	

720 Starter Motor

FIG. 731



EH722

20K073100W00

720 Starter Motor

Ref	Part Number.	Description	Qty	Remark
120	263-70504-J0	STARTING MOTOR AY	1	
120	263-70561-08	YOKE AY	1	
120	245-70503-08	BRUSH HOLDER AY	1	
120	263-70512-08	ARMATURE AY	1	
120	263-70522-08	PINION AY	1	
120	263-70503-08	GEAR CASE AY	1	
120	263-70507-08	REAR COVER AY	1	
120	245-70518-08	SHIFT LEVER SET	1	
120	263-70515-08	MAGNETIC SWITCH AY	1	
120	207-70524-08	THROUGH BOLT	2	
120	245-70516-08	WASHER STOPPER SET	1	
120	245-70520-08	DUST COVER KIT	1	
120	207-70526-08	RUBBER CAP BS	1	
120	263-70596-08	INTERNAL GEAR	1	
120	263-70576-08	PLANET GEAR	3	
120	245-70509-08	CENTER BRACKET(P)	1	
120	263-70591-08	CENTER BRACKET (A)	1	
120	263-70571-08	PINION SHAFT	1	

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Subaru Industrial Power Products

905 Telser Road - Lake Zurich, IL 60047

Phone 847-540-7300 - Fax 847-438-5012

e-mail: sales@subarupower.com - www.subarupower.com