

Ersatzteilliste Spare Parts List

**Robin Motor
Typ EH 12-2**

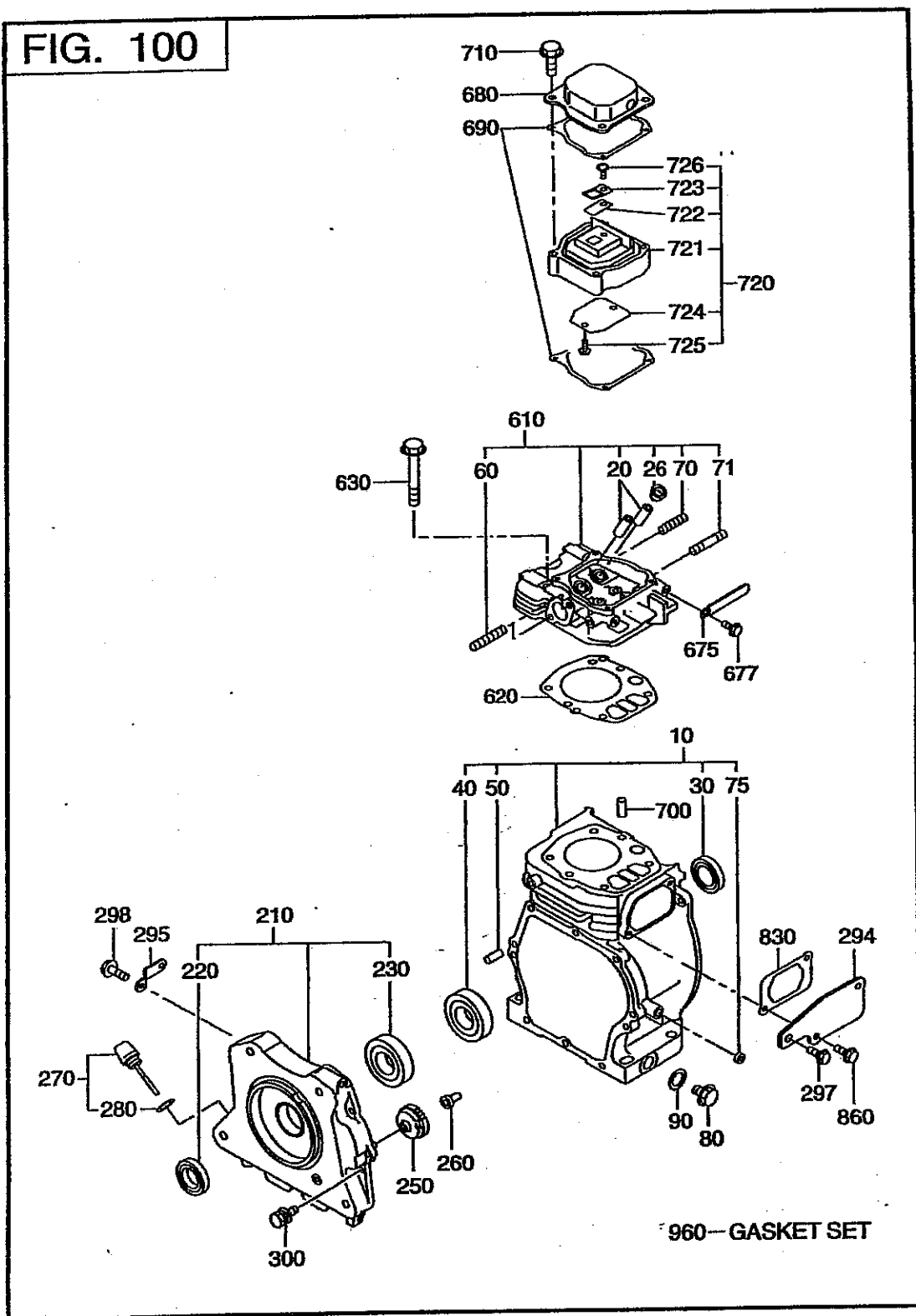
**Für Stampfer
SRV 65/66/70**

Ausführung Membranvergaser

Spec. No. EH122D46410

**ISSUE EMD-EP6099
Stand 09/2004**

FIG. 100



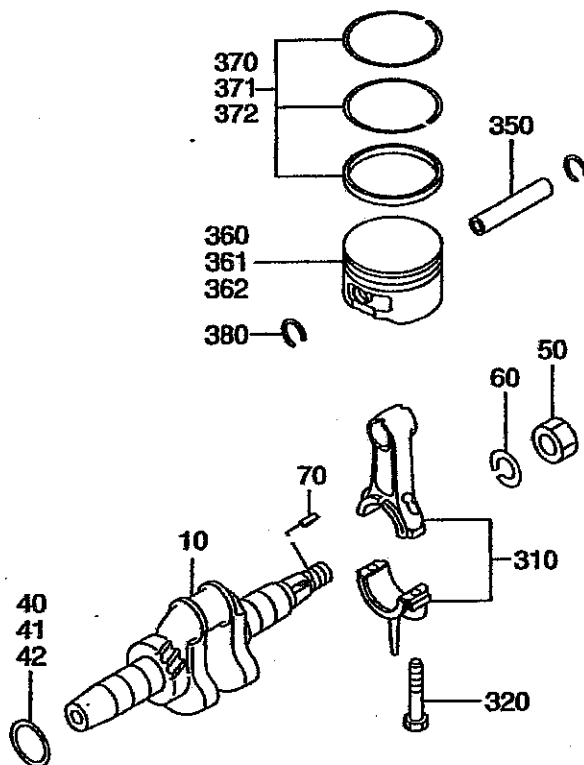
1 CRANK CASE

REF.	PART NUMBER	PART NAME	QTY	REMARKS	CODE NO. FROM-TO	INTERCHANGEABLE PART NUMBER	UNIT PRICE	FIG.
10	252-10301-31	CRANK CASE CP	1		-			100
20	237-14202-03	VALVE GUIDE	2	5.50X9.50X27L	-			100
26	277-16010-01	STEM SEAL	1	5.50X9.50X150X7.88	-			100
30	044-02501-50	OIL SEAL	1	250X380X78	-			100
40	060-02501-00	BALL BEARING	1	250X520X158	-			100
50	031-00600-20	DOWEL PIN	2	60X14.5L	-			100
60	010-50804-80	STUD	2	M8X1.25X35L	-			100
70	010-50601-31	STUD	1	M6X1.0X33L	-			100
71	001-39066-00	STUD	1		-			100
75	044-00800-10	OIL SEAL	1	80X140X48	-			100
80	040-11400-30	PLUG	2	M14X1.5X200X12L	-			100
90	021-11400-20	GASKET	2	14.10X190X2.3T	-			100
210	268-11109-01	MAIN BEARING COVER C	1		-			100
220	044-02501-60	OIL SEAL	1	250X410X78	-			100
230	060-02500-10	BALL BEARING	1	250X520X158	-			100
250	227-45003-01	GOVERNOR GEAR CP	1	52X26T N-25	-			100
260	205-41901-03	GOVERNOR SLEEVE	1	60X90X160X26L	-			100
270	268-63603-01	OIL GAUGE CP	1		-			100
280	021-31600-20	GASKET	1	160X230X1.2T RUBBER	-			100
294	252-17002-01	BRACKET (M.B.C) CP	1		-			100
295	252-17001-01	SUPPORT (M.B.C)	1		-			100
297	001-13081-60	BOLT & WASHER AY	1		-			100
298	001-13081-60	BOLT & WASHER AY	2		-			100
300	013-00602-00	BOLT AND WASHER AY	8	M6X1.0X30L W/SW	-			100
610	268-13101-21	CYLINDER HEAD CP	1		-			100
620	253-15001-33	GASKET (HEAD)	1	T=0.2	-			100
630	011-00801-00	FLANGE BOLT	4	M8X1.25X170X65L	-			100
675	056-60002-50	CLAMP	1	6.50X108X95X0.6T	-			100
677	011-00600-20	FLANGE BOLT	1	M6X1.0X140X12L	-			100
680	252-15502-03	ROCKER COVER	1		-			100
690	269-16004-03	GASKET (ROCKER COVER)	2	T=2.0	-			100
700	031-00600-20	DOWEL PIN	2	60X14.5L	-			100
710	011-00601-70	FLANGE BOLT	4	M6X1.0X130X40L	-			100
720	252-15601-20	SPACER (BREATHING) AY	1		-			100
721	252-15601-13	SPACER (BREATHING)	1		-			100
722	252-16001-03	LEAF VALVE	1		-			100

1 CRANK CASE

[illegible]

FIG. 200



2 CRANKSHAFT, PISTON

[illegible]

FIG. 300

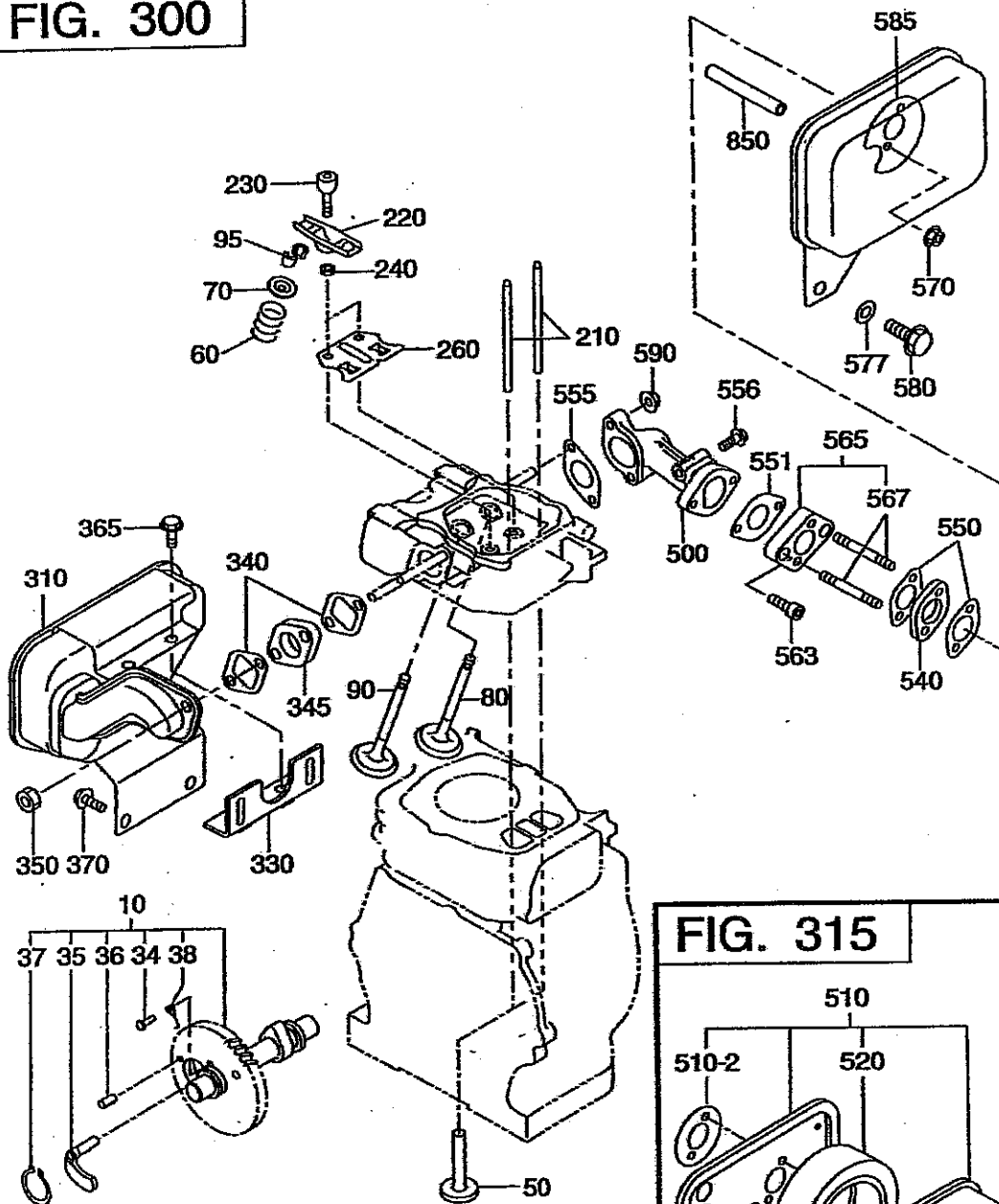
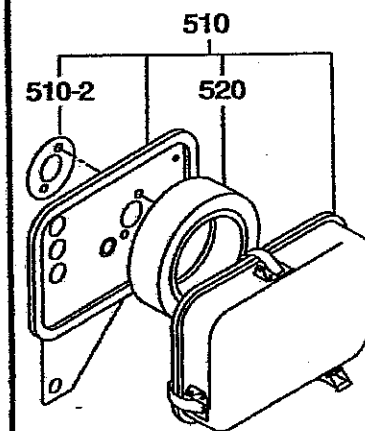


FIG. 315



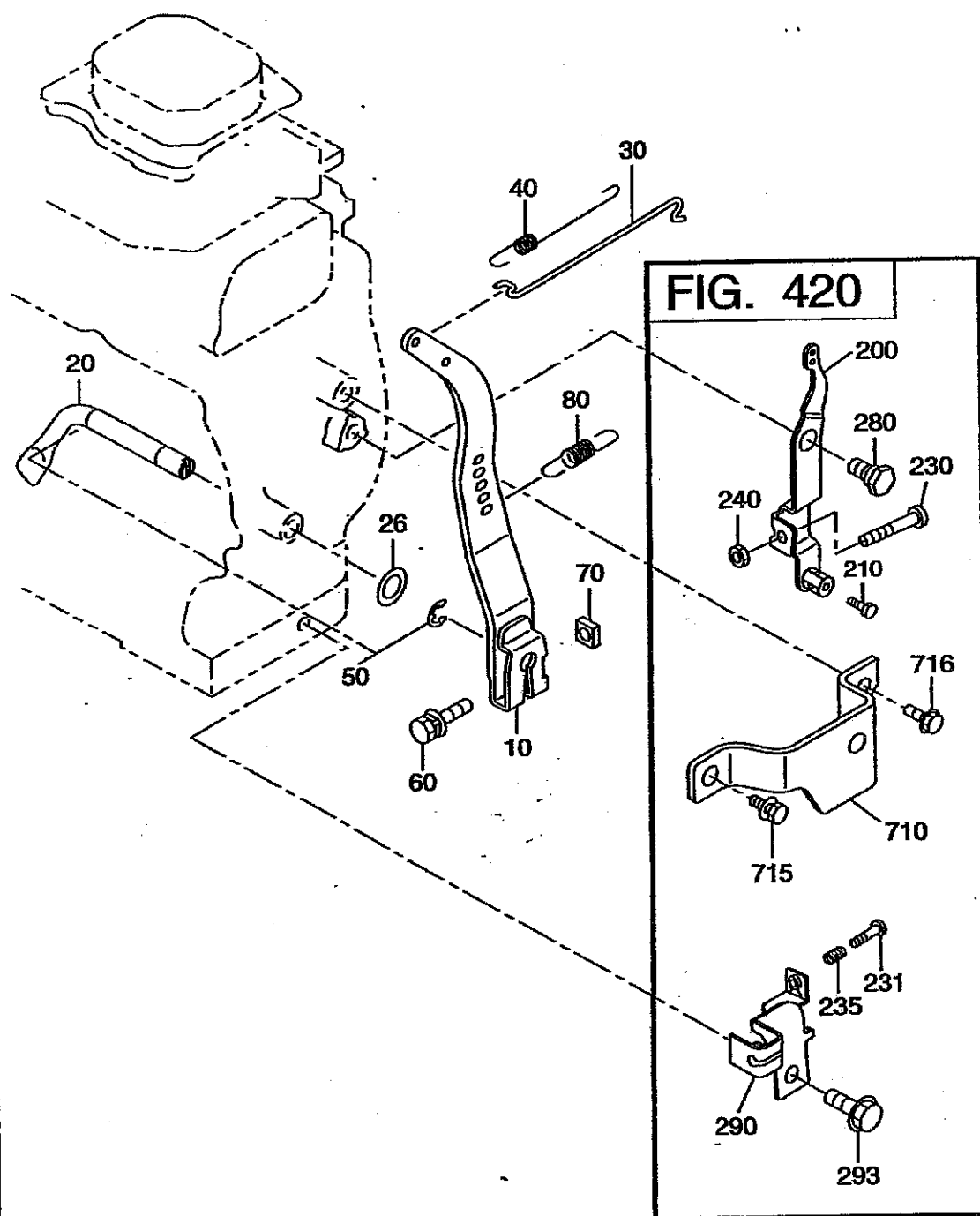
3 INTAKE EXHAUST

REF.	PART NUMBER	PART NAME	QTY	REMARKS	CODE NO. FROM-TO	INTERCHANGEABLE PART NUMBER	UNIT PRICE	FIG.
10	253-31701-11	CAMSHAFT CP	1	L-116 89DX88 N-44	-			300
34	227-38601-23	PIN (SPRING)	1	3.8DX7.5DX14L	-			300
35	227-36401-13	RELEASE LEVER	1		-			300
36	005-19041-00	SPRING PIN	1		-			300
37	003-15220-00	SNAPRING (OUTER)	1		-			300
38	227-38701-03	RETURN SPRING	1	5DX0.7DX5.5L N-6.8	-			300
50	239-33301-13	TAPPET	2	26DX8DX48L	-			300
60	253-33601-03	VALVE SPRING	2	19.1DX2.3DX27L N-5.5	-			300
70	269-33701-03	SPRING RETAINER	2		-			300
80	268-33401-03	INTAKE VALVE	1	21DX5.5DX66.8L	-			300
90	268-33501-03	EXHAUST VALVE	1	19DX5.5DX66.8L	-			300
95	132-10KA0-31	COLLET-VALVE	4		-			300
210	268-35301-03	PUSH ROD	2	5.6DX118.5L	-			300
220	269-36001-03	ROCKER ARM	2		-			300
230	269-35801-03	BOLT (PIVOT)	2	M6X0.75X19L 13.5D-S0	-			300
240	017-00600-90	NUT	2	M6X0.75X5.1H	-			300
260	269-36501-03	GUIDE PLATE	1		-			300
310	252-30401-11	MUFFLER CP	1		-			300
330	252-37001-11	BRACKET CP	1		-			300
340	253-35201-03	GASKET (MUFFLER)	2	T-0.2	-			300
345	252-36501-23	SPACER (EXHAUST)	1		-			300
350	017-60800-20	SELF LOCK NUT	2	M8X1.25X13H	-			300
365	001-13081-60	BOLT & WASHER AY	2		-			300
370	001-14081-60	BOLT AND WASHER AY	2		-			300
500	268-33004-13	INTAKE PIPE	1		-			300
510	268-32714-00	AIR CLEANER AY	1		-			315
- 2	106-32723-08	PACKING	1		-			315
520	252-32602-07	ELEMENT AY	1		-			315
540	252-32901-03	INSULATOR	1	T-5 20D 5.5DX31P	-			300
550	106-65002-03	GASKET (CARB.)	2	T-0.3 20D 5.5DX31P	-			300
551	236-35903-03	GASKET 2 (INSULATOR)	1	T-0.3 19.5D 6.5DX42P	-			300
555	282-35901-03	GASKET (INSULATOR)	1	T-0.5 25D 6.5DX42P	-			300
556	001-14064-00	BOLT AND WASHER AY	1		-			300
563	011-90600-20	BOLT (SOCKET HEAD)	2	M6X1.0X14L	-			300
565	252-33102-21	INTAKE FLANGE CP	1		-			300
567	010-50500-60	STUD	2	M5X0.8X60L	-			300

3 INTAKE EXHAUST

[illegible]

FIG. 400



4 GOVERNOR. OPERATION

[illegible]

FIG. 500

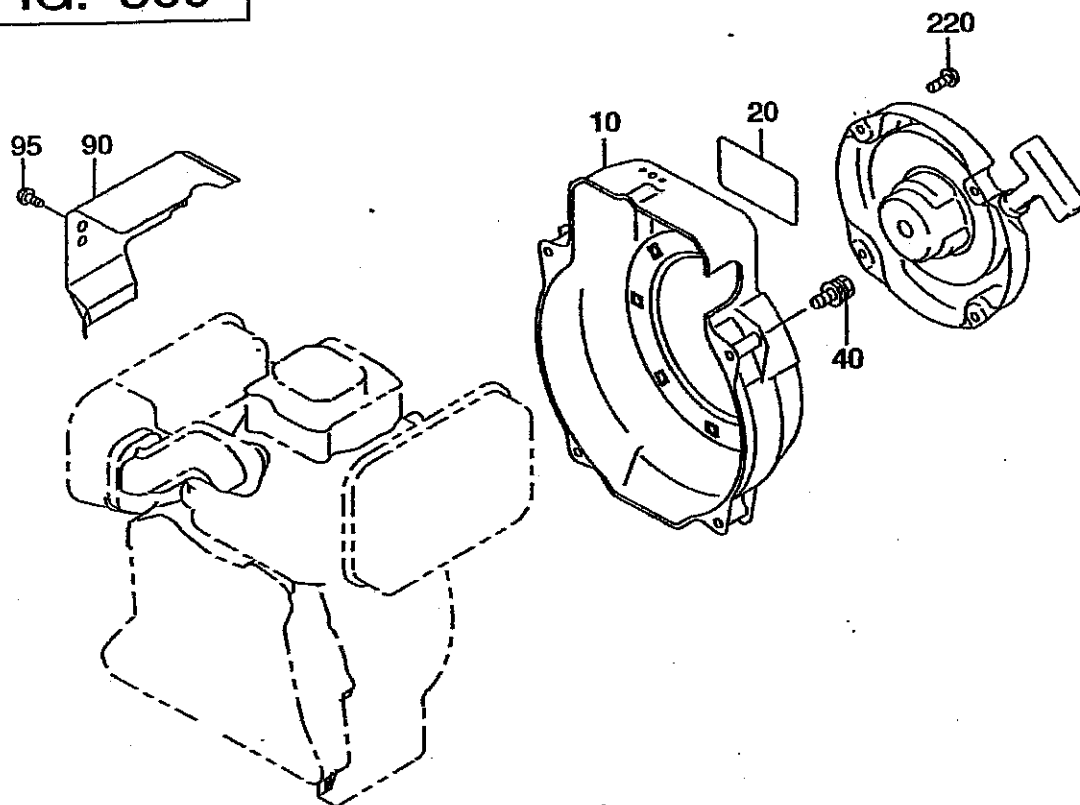
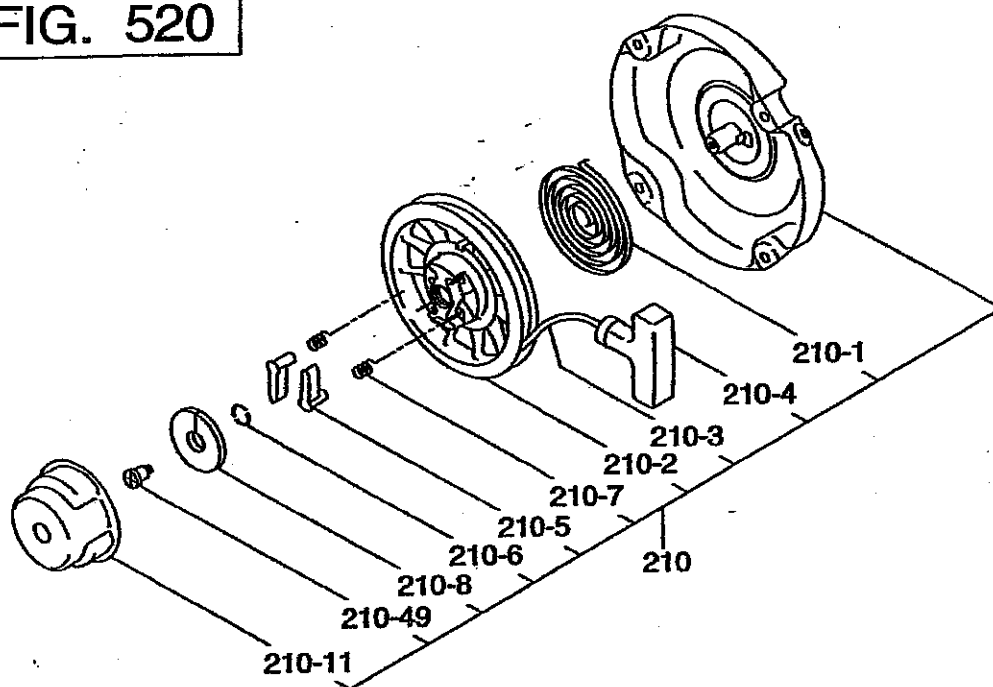


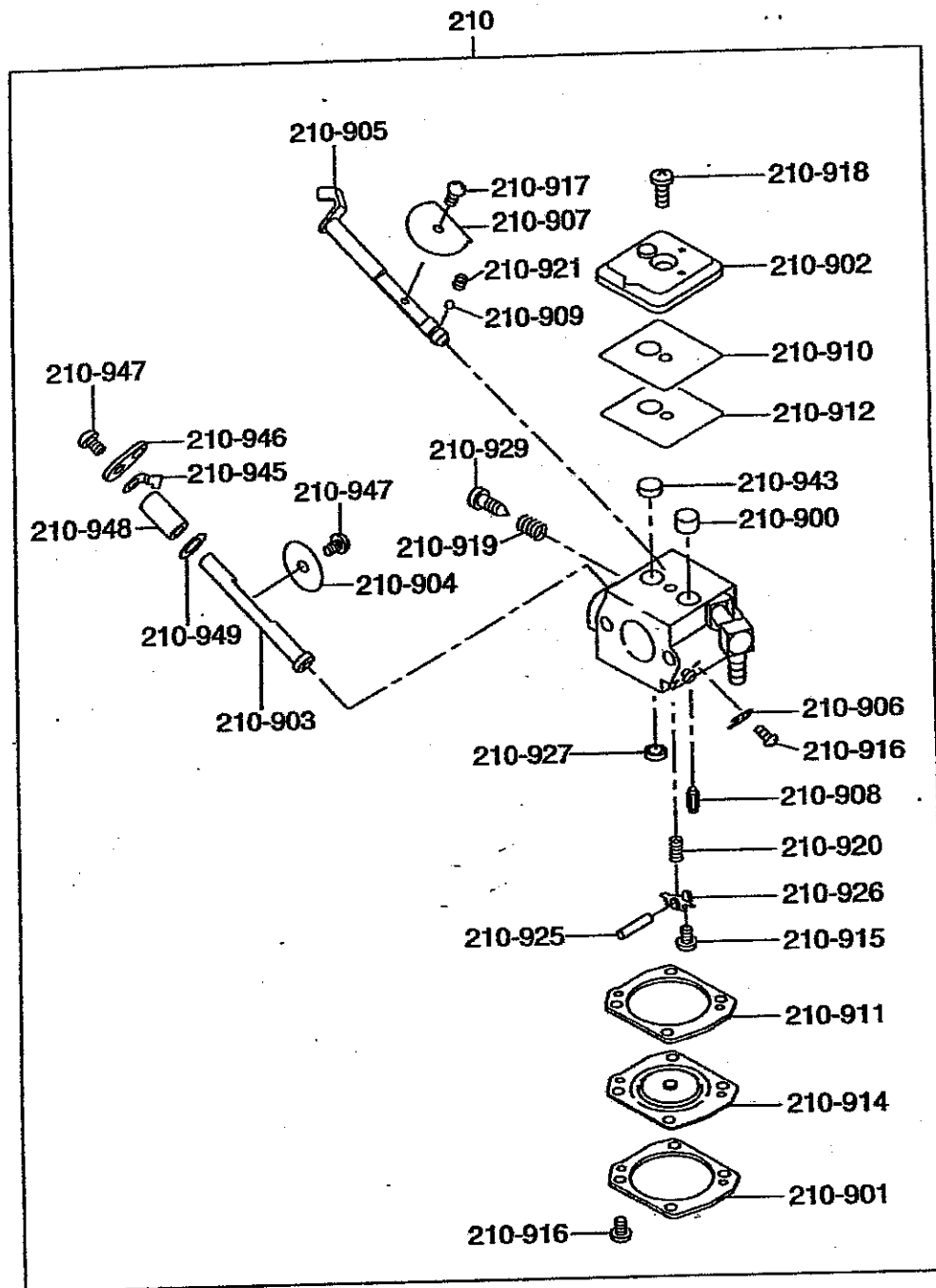
FIG. 520



5 COOLING, STARTING

[illegible]

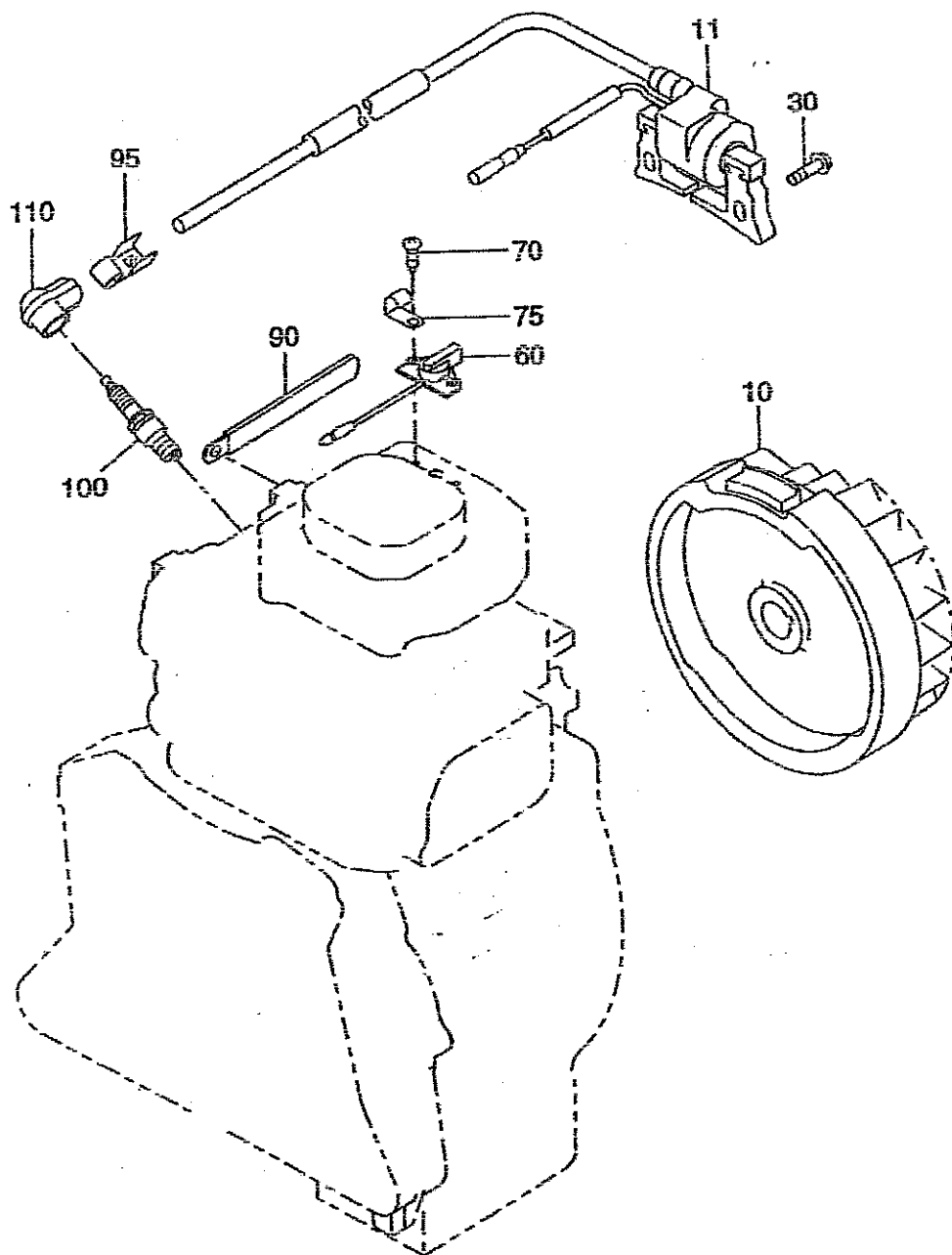
FIG. 645



6 FUEL LUBRICANT

REF.	PART NUMBER	PART NAME	QTY	REMARKS	CODE NO. FROM-TO	INTERCHANGEABLE PART NUMBER	UNIT PRICE	FIG.
210	252-62570-00	CARBURETOR AY	1	Walbro HDA 220	-			645
-900	501-60040-10	SCREEN, INLET	1		-			645
-901	252-62605-08	COVER-METERING DIAPHR	1		-			645
-902	252-62604-08	COVER-PUMP	1		-			645
-903	252-62612-08	SHAFT-THROTTLE	1		-			645
-904	161-62335-08	VALVE THROTTLE	1		-			645
-905	284-62603-08	SHAFT ASSY-CHOKE	1		-			645
-906	510-60450-40	CLIP-THROTTLE SHAFT	1		-			645
-907	284-62604-08	VALVE-CHOKE	1		-			645
-908	161-62552-08	VALVE INLET NEEDLE	1		-			645
-909	147-62584-08	BALL	1		-			645
-910	161-62380-08	GASKET PUMP	1		-			645
-911	161-62381-08	GASKET METERING DIA.	1		-			645
-912	252-62610-08	DIAPHRAGM-PUMP	1		-			645
-914	161-62383-08	DIAPHRAGM AY METERING	1		-			645
-915	106-62575-08	SCREEN	1		-			645
-916	106-62576-08	SCREEN AY	5		-			645
-917	147-62573-08	SCREEN (VALVE)	1		-			645
-918	284-62600-08	SCREEN	1		-			645
-919	161-62454-08	SPRING IDLE ADJ.	1		-			645
-920	161-62451-08	SPRING METERING LEVER	1		-			645
-921	147-62583-08	SPRING (CHOKE)	1		-			645
-925	161-62368-08	PIN METERING LEVER	1		-			645
-926	161-62369-08	LEVER METERING	1		-			645
-927	147-62575-08	PLUG (WELCH)	1		-			645
-929	161-62385-08	SCREEN IDLE ADJ.	1		-			645
-943	252-62611-08	SPRING-PUMP	1		-			645
-945	161-62551-08	STOP THROTTLE	1		-			645
-946	252-62603-08	LEVER-THROTTLE	1		-			645
-947	161-62553-08	SCREEN VALVE	2		-			645
-948	252-62602-08	SPACER-THROTTLE LEVER	1		-			645
-949	252-62601-08	WASHER	1		-			645

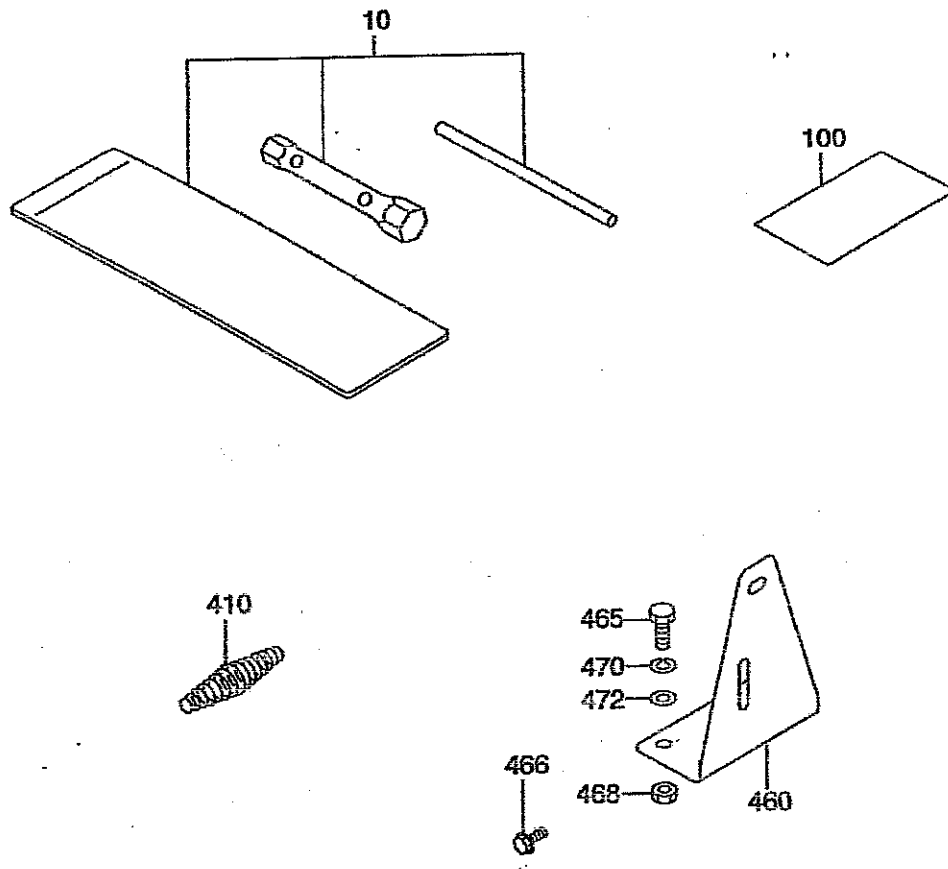
FIG. 700



7 ELECTRIC DEVICE

[illegible]

FIG. 900



9 ACCESSORIES

[illegible]