

PARTS MANUAL

MODEL
EH650DC

EH650DC2556

05/15



SUBARU

Industrial Power Products

Subaru Industrial Power Products

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FIG. 1000

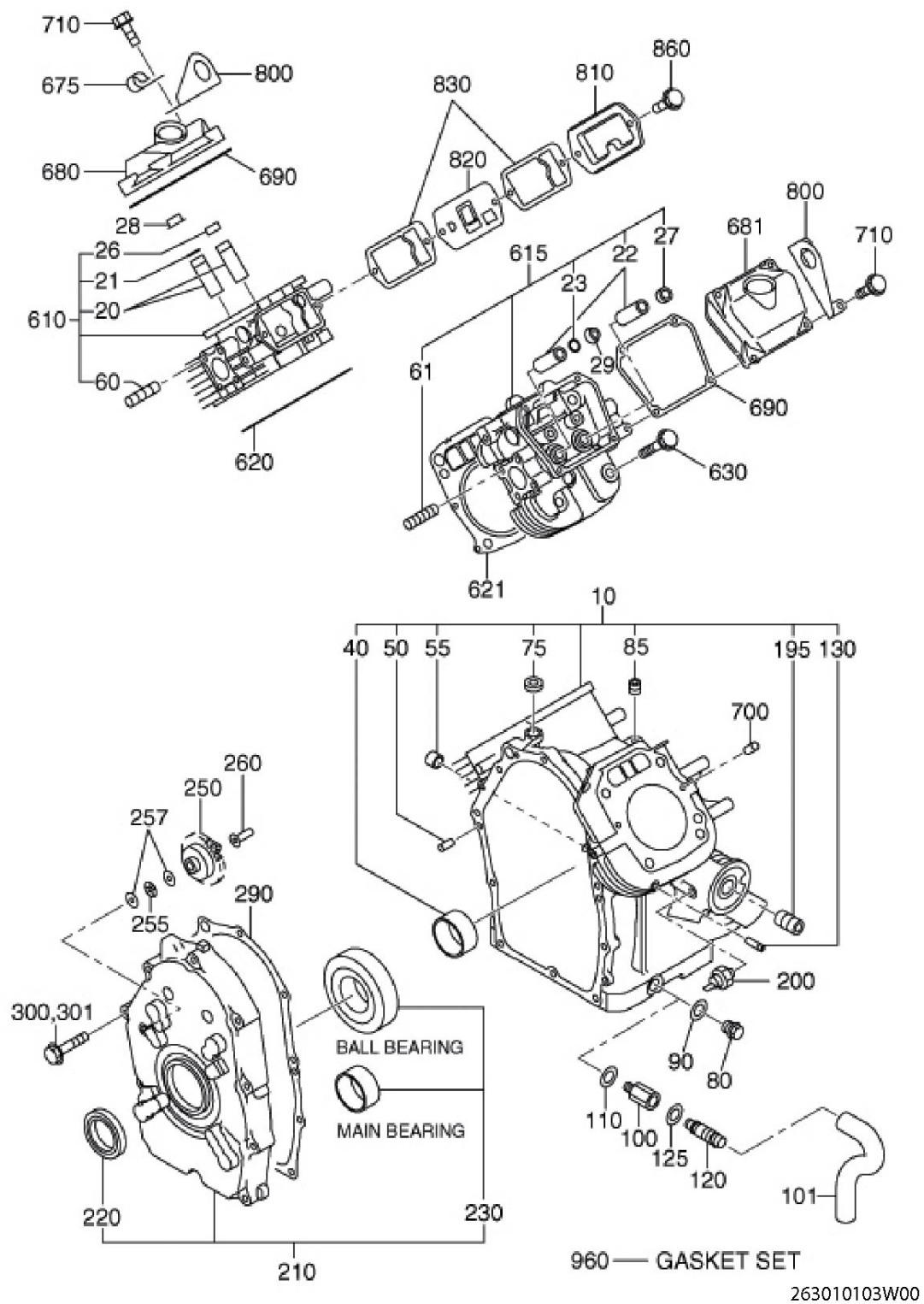
(Illustrations are excluded.)

(**FIG 1000**は単独発送部品につき、
イラストは省略します。)

1000 Ship Loose

Ref	Part Number.	Description	Qty	Remark
1	31F-35004-01	MOUNT CP	4	
2	31G-39501-00	STOPPER AY	1	
3	056-30000-60	WIRE BAND	5	4.7BX1.3TX120L
4	056-60001-70	CLAMP	1	8.5DX10BX95LX0.7T
5	978-21611-20	ROD(BATTERY)	2	
6	31F-33001-01	BATTERY STAY CP	1	
7	002-41060-00	WING NUT	2	
8	31F-32001-03	BATTERY TERMINAL	1	
9	KU3-11062-51	ECU(O/S & R/C) CP	1	
10	KU3-11055-01	IDLE CONTROL UN CP	1	
11	085-10619-41	RUBBER PIPE	1	
12	085-10620-51	RUBBER PIPE	1	
13	056-11100-30	HOSE CLAMP	4	10DX8BX1T
14	31F-39002-03	PURSE LOCK	1	
15	31G-49501-03	CONNECTOR CAP	1	
16	391-48301-01	RELAY(CA) AY	1	
17	023-00603-30	SPACER	1	6.5DX12DX12T
18	073-20050-80	LABEL(F.STRAINER)	1	25X35
19	073-20045-10	LABEL (SYMBOL-TANK)	1	50X71
20	073-20048-60	LABEL (HOT & GAS)	1	24X88
21	073-20058-70	LABEL (EXPORT) SUBARU	2	
22	073-20059-70	LABEL (CO GAS)	1	
23	073-20058-60	LABEL (WARNING)	1	
24	073-20060-30	LABEL (NOISE)	1	

101 Crankcase



101 Crankcase

Ref	Part Number.	Description	Qty	Remark
10	263-10111-01	CRANK CASE CP	1	
20	263-14211-03	VALVE GUIDE	2	6DX11DX32.5L
21	056-51000-50	CLIP	1	10.7DX0.9D
22	263-14211-03	VALVE GUIDE	2	6DX11DX32.5L
23	056-51000-50	CLIP	1	10.7DX0.9D.
26	132-11AA1-10	SEAL-EXH VALVE	1	
27	132-11AA1-10	SEAL-EXH VALVE	1	
28	263-35341-03	RETAINER PLATE	1	11DX17.3DX27DX4.7H
29	263-35341-03	RETAINER PLATE	1	11DX17.3DX27DX4.7H
40	263-15805-03	MAIN BEARING	1	45DX50DX23B
50	031-00801-00	DOWEL PIN	2	
55	263-55601-03	PIPE	2	11DX8.8DX8L
60	010-50802-90	STUD	4	M8X1.25X30L
61	010-50802-90	STUD	4	M8X1.25X30L
75	044-00800-10	OIL SEAL	1	8DX14DX4B
80	040-11400-30	OIL DRAIN PLUG	2	
85	235-15421-03	BLIND PLUG	1	PT1/8X8L
90	021-11400-20	GASKET 14	2	
130	159-65401-03	PIPE(PULSE)	1	4DX6DX25L
195	263-15901-03	UNION	1	3/4X16UNFX30L
200	263-76102-H1	SWITCH OIL PRESSURE	1	
210	263-11101-71	MAINBEARING COVER CP	1	
220	044-04200-30	OIL SEAL	1	42DX60DX9B
230	263-15805-03	MAIN BEARING	1	45DX50DX23B
250	263-45004-11	GOVERNOR GEAR CP	1	
255	263-46215-A3	THRUST BEARING	1	
257	263-46214-03	WASHER	2	
260	277-41902-01	GOVERNOR SLEEVE	1	
290	263-16002-A3	GASKET (M.B COVER)	1	T=0.5
300	011-00802-20	FLANGE BOLT	10	M8X1.25X17DX45L
610	263-13211-11	CYLINDER HEAD 1 CP ¹	1	

Footnotes

- 1: INTERCHANGEABLE W/263-13211-01
- 2: INTERCHANGEABLE W/263-13311-01
- 3: INTERCHANGEABLE W/263-15021-31
- 4: INTERCHANGEABLE W/263-15121-21
- 5: INTERCHANGEABLE W/280-15501-A3
- 6: INTERCHANGEABLE W/263-16101-A3
- 7: INTERCHANGEABLE W/280-19001-A3
- 8: INTERCHANGEABLE W/280-14401-A1

101 Crankcase

Ref	Part Number.	Description	Qty	Remark
615	263-13311-11	CYLINDER HEAD 2 CP ²	1	
620	263-15021-41	GASKET 1 (CYL HEAD) ³	1	
621	263-15121-31	GASKET 2 (CYL HEAD) ⁴	1	
630	011-01000-70	FLANGE BOLT	8	M10X1.25X19DX65L
680	263-15505-03	ROCKER COVER ⁵	1	
681	263-15503-03	ROCKER COVER	1	
690	263-16111-03	GASKET(ROCKER COVER) ⁶	2	
700	031-00600-20	DOWEL PIN	4	6DX14.5L
710	011-00601-01	FLANGE BOLT	8	M6X1.0X13DX28L
800	280-19001-03	HOOK ⁷	2	
810	263-14301-03	BREATHER COVER	1	
820	280-14411-01	BREATHER PLATE CP ⁸	1	
830	263-16007-03	GASKET(BREATHERPLATE	2	
860	011-00600-30	FLANGE BOLT	2	M6X1.0X14DX14L
960	263-99001-47	GASKET SET	1	

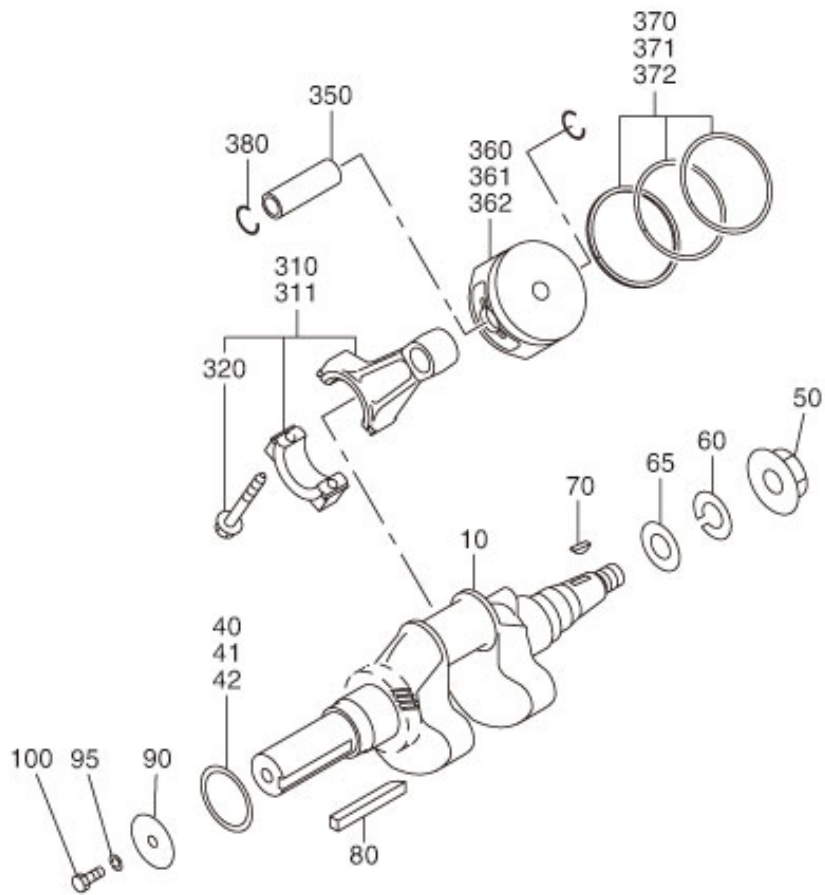
Footnotes

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2: INTERCHANGEABLE W/263-13311-01
3: INTERCHANGEABLE W/263-15021-31
4: INTERCHANGEABLE W/263-15121-21
5: INTERCHANGEABLE W/280-15501-A3
6: INTERCHANGEABLE W/263-16101-A3
7: INTERCHANGEABLE W/280-19001-A3
8: INTERCHANGEABLE W/280-14401-A1

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200 Crankshaft

FIG. 200



EH65/64/63

263020000W01

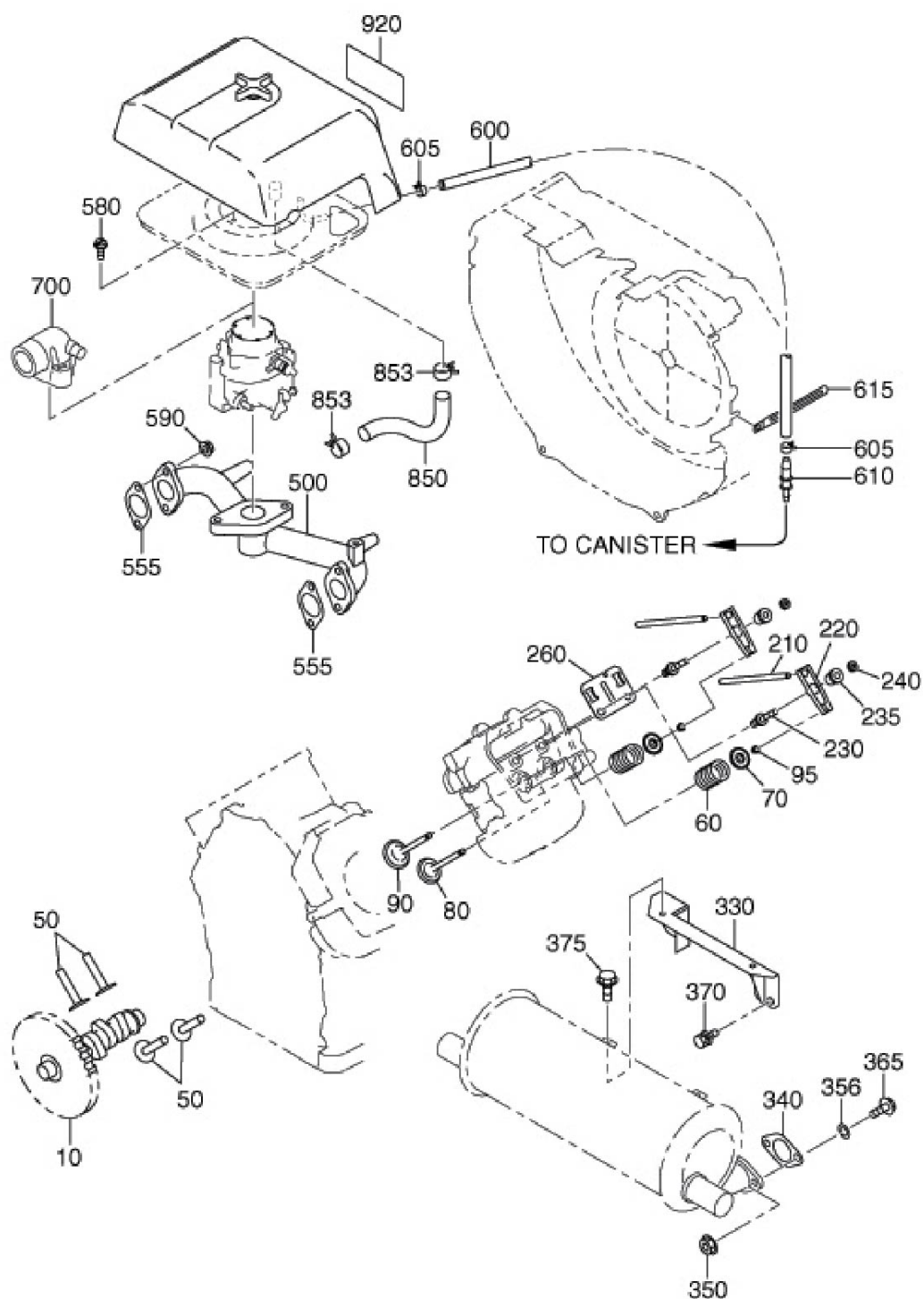
200 Crankshaft

Ref	Part Number.	Description	Qty	Remark
10	263-21211-11	CRANK SHAFT CP	1	
40	263-25012-A3	SPACER	1	45.3DX58DX0.8T
41	263-25013-A3	SPACER	1	45.3DX58DX1.0T
42	263-25014-A3	SPACER	1	45.3DX58DX1.2T
50	018-01800-10	FLANGE NUT	1	M18X1.5X31DX14H
65	003-10180-00	WASHER	1	19DX32DX2.6T
70	005-32054-01	WOODRUFF KEY	1	5BX7.5HX19D
310	263-22601-30	CONNECTING ROD AY ¹	2	
311	263-22602-30	CONNECTING ROD AY	2	
320	001-05084-00	FLANGE BOLT	4	M8X1.25X16DX40L
350	263-23301-33	PISTON PIN	2	21DX15DX64.2L
360	263-23421-J3	PISTON ²	2	STD (80DX55H)
361	263-23422-J3	PISTON ³	2	0.25 O.S.(80DX55H)
362	263-23423-J3	PISTON ⁴	2	0.50 O.S.(80DX55H)
370	263-23501-37	PISTON RING SET	2	STD (80D)
371	263-23502-37	PISTON RING SET	2	0.25 O.S.(80D)
372	263-23503-37	PISTON RING SET	2	0.50 O.S.(80D)
380	056-52100-20	CLIP	4	22.1DX1.4D

Footnotes

- 1:** INTERCHANGEABLE W/263-22601-20
2: INTERCHANGEABLE W/263-23401-03
3: INTERCHANGEABLE W/263-23402-03
4: INTERCHANGEABLE W/263-23403-03

301 Intake & Exhaust



263030102W00

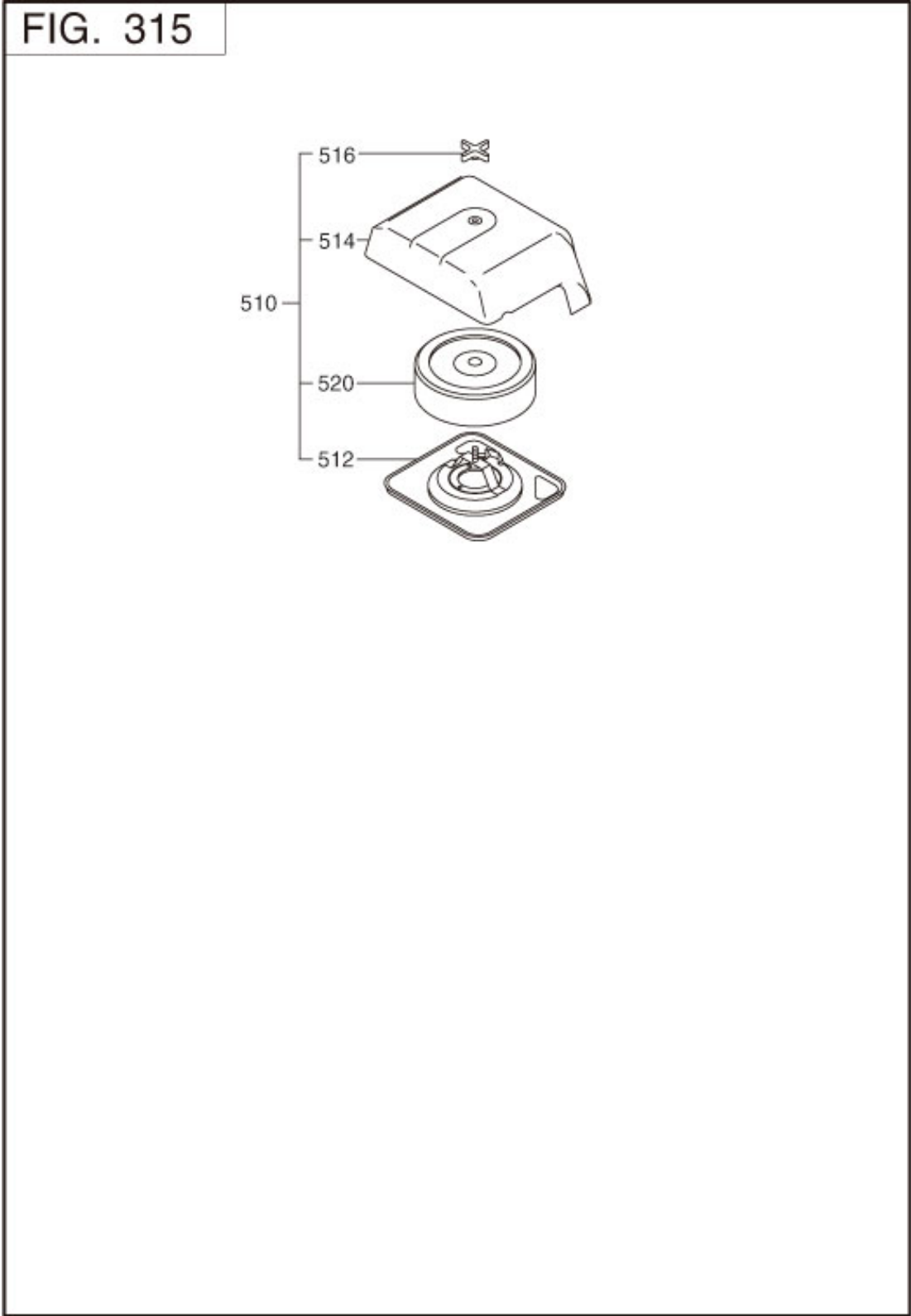
301 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
10	280-31701-13	CAM SHAFT	1	L=169 133DX12B N=66
50	263-33301-A3	TAPPET	4	27DX9DX48L
60	246-33611-03	VALVE SPRING	4	22.2DX2.9DX37L N=6.5
70	246-33711-13	SPRING RETAINER	4	7.6DX26DX8T
80	263-33401-H3	INTAKE VALVE ¹	2	
90	263-33502-H3	EXHAUST VALVE ²	2	
95	246-35501-03	COLLET-VALVE	8	
210	263-35331-01	PUSH ROD CP	4	
220	267-36102-03	ROCKER ARM	4	
230	261-35801-03	BOLT(PIVOT)	4	
235	267-35701-03	PIVOT	4	
240	017-00601-10	NUT	4	M6X0.75X3.6H
260	263-37002-A3	GUIDE PLATE	2	
330	263-37001-H1	BRACKET(MUFFLER)	1	
340	270-35201-01	GASKET CP (MUFFLER)	2	T=0.4 30D 8.5DX52P
350	002-38080-00	FLANGE NUT	4	M8X1.25X17DX7.5H
370	001-14082-00	BOLT AND WASHER AY	2	M8X1.25X20L W/W,SW
375	011-00600-30	FLANGE BOLT	2	M6X1.0X14DX14L
500	280-33001-J3	INTAKE MANIFOLD	1	Start Date: 1
555	263-35503-A3	GASKET(IN MANIFOLD) ³	2	
580	011-00600-20	FLANGE BOLT	3	M6X1.0X14DX12L
590	002-38080-00	FLANGE NUT	4	M8X1.25X17DX7.5H
850	263-18003-03	RUBBER PIPE	1	14.5DX20.5D FORMED
853	056-12000-20	HOSE CLAMP	2	20DX10BX1T
920	263-91721-03	LABEL(TRADE MARK)	1	

Footnotes

- 1:** INTERCHANGEABLE W/263-33401-03
2: INTERCHANGEABLE W/263-33502-13
3: INTERCHANGEABLE W/ 263-35513-03

315 Intake & Exhaust



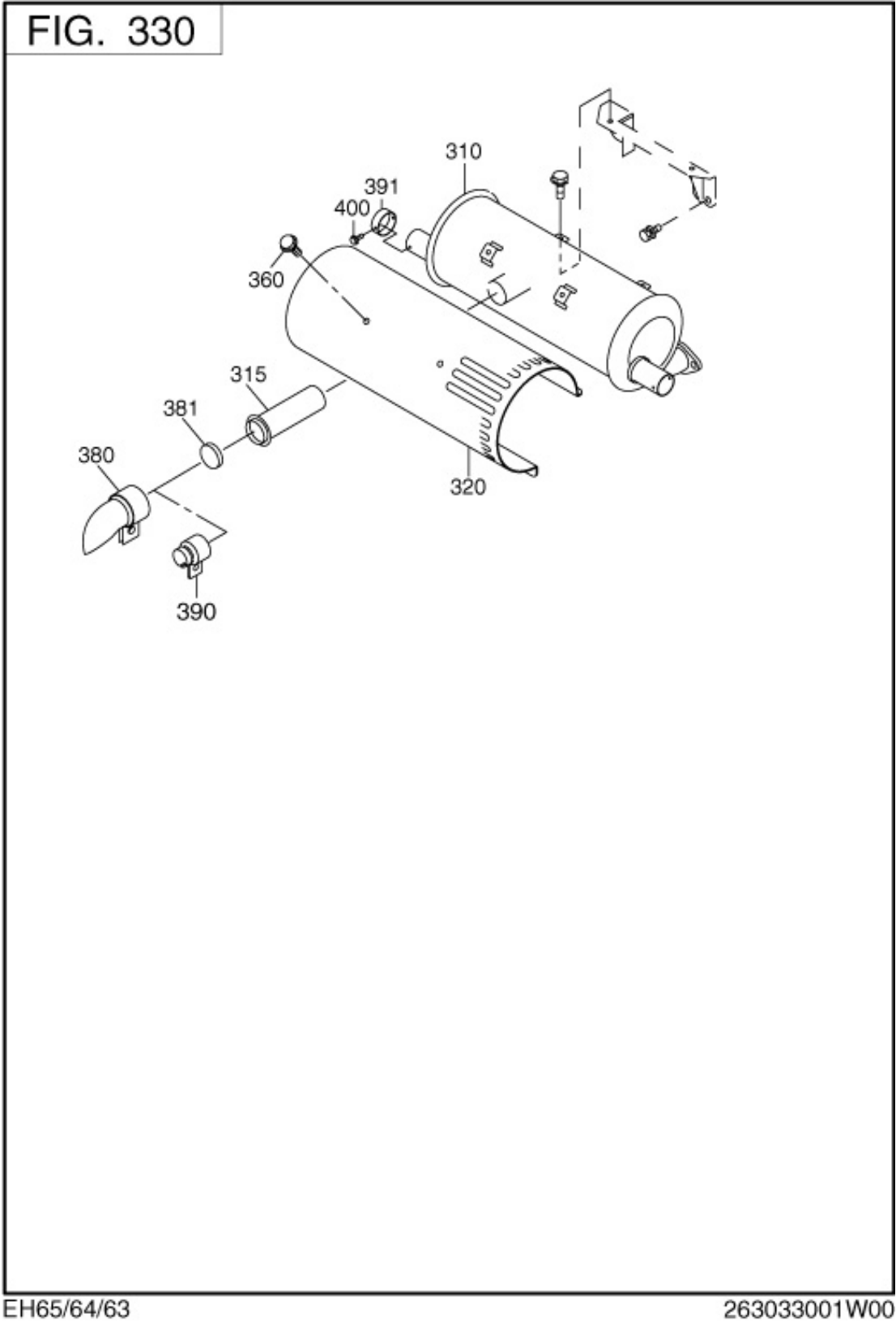
EH65/64/63

263031500W01

315 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
510	280-32601-00	AIR CLEANER AY	1.00	
512	280-32623-01	CLEANER BASE CP	1.00	
514	263-32630-03	CLEANER COVER	1.00	
516	263-32640-01	WING NUT	1.00	
520	263-32610-A1	CLEANER ELEMENT CP	1.00	

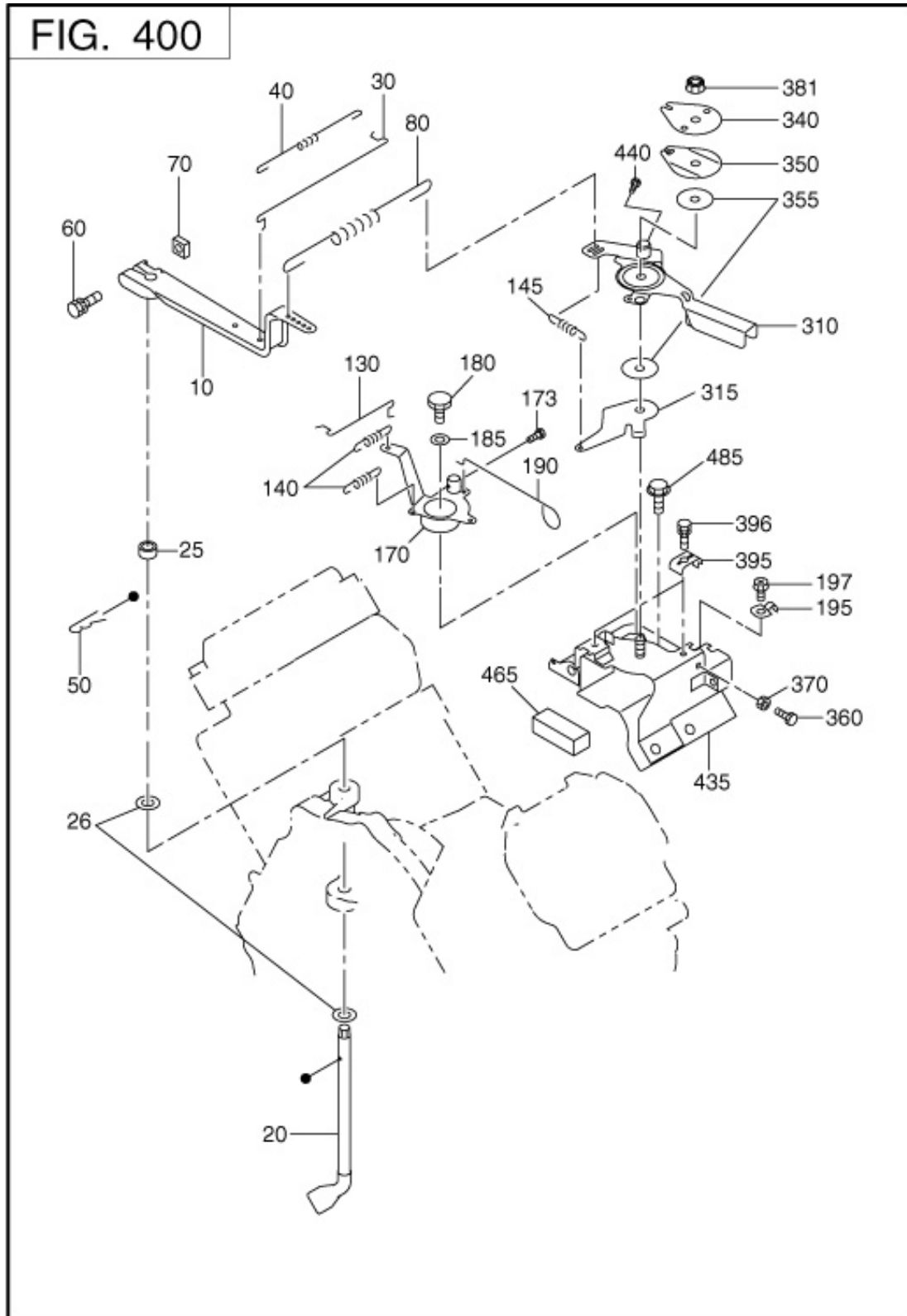
330 Intake & Exhaust



330 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
310	263-30102-L1	MUFFLER CP	1	
315	263-37321-H2	SPARK ARRESTER	1	
390	263-37302-H3	CLAMP AY	1	

400 Governor



EH65/64/63

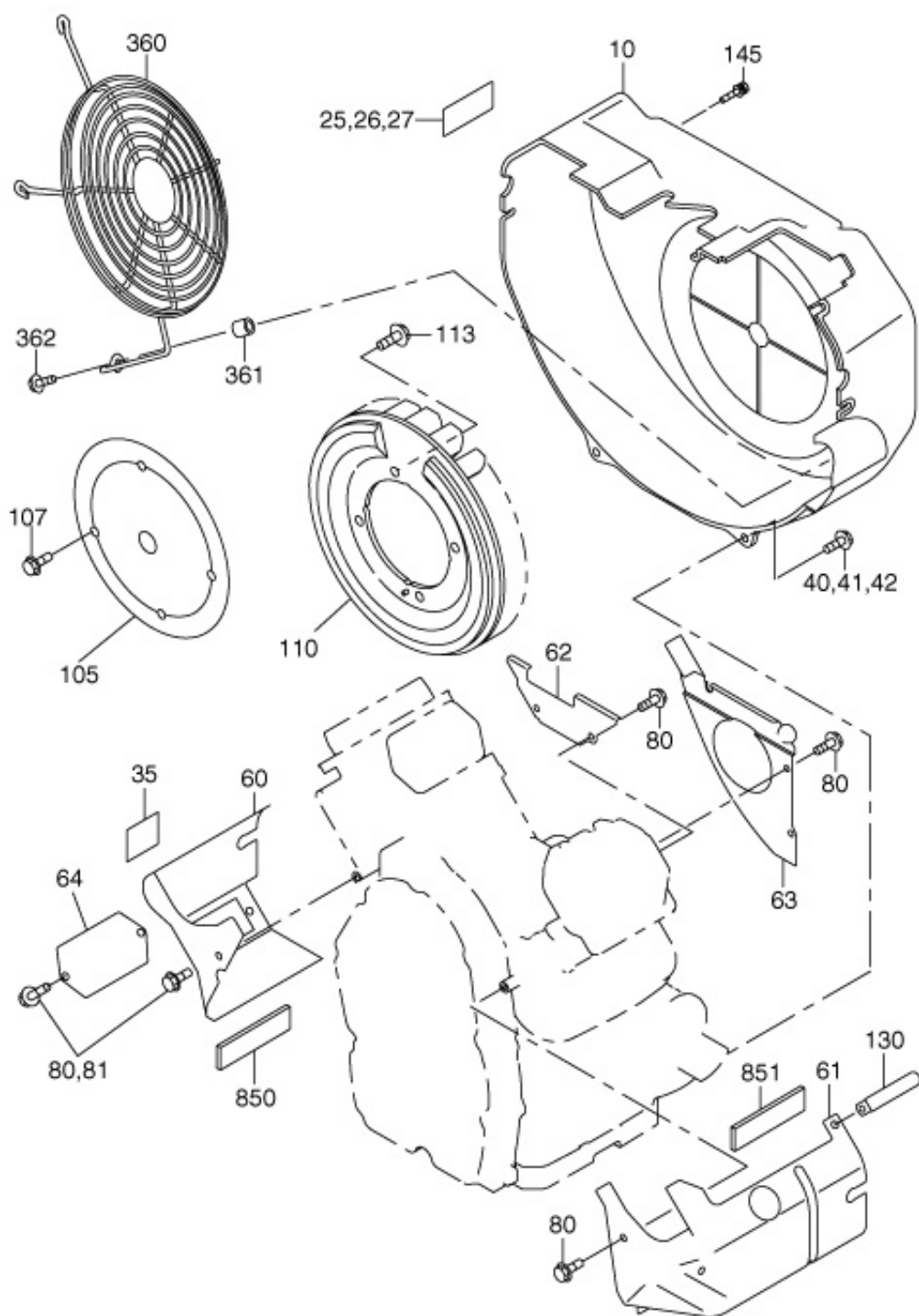
263040001W01

400 Governor

Ref	Part Number.	Description	Qty	Remark
10	263-42301-B3	GOVERNOR LEVER	1	
20	263-42201-A3	GOVERNOR SHAFT	1	
25	X23-00801-50	SPACER	1	8.3DX11.9DX6.4T
26	003-10080-00	WASHER	2	8.5DX16DX1.2T
30	263-42701-13	GOVERNOR ROD	1	
40	263-42801-13	ROD SPRING	1	6DX0.5DX102L N=29
50	005-11060-01	SNAP PIN	1	
60	001-14063-00	BOLT AND WASHER AY	1	M6X1.0X30L W/W,SW.
70	018-60600-20	NUT	1	M6X1.0X4.9H SQUARE
80	263-42505-13	GOVERNOR SPRING	1	11DX1.2DX137L N=31
310	263-43301-A3	SPEED CONTROL LEVER	1	
340	227-43501-13	STOP PLATE	1	
350	263-45002-03	SPRING WASHER	1	T=0.4
355	021-70600-30	FRICTION WASHER	2	6.5DX33DX0.6T FIBER
360	011-50500-20	BOLT	1	M5X0.8X35L
370	002-27050-00	NUT	1	
381	002-35060-00	SELF LOCK NUT	1	M6X1.0X13DX6.9H
435	263-45011-A2	BRACKET UN(SPD CTL)	1	
485	011-00600-20	FLANGE BOLT	2	M6X1.0X14DX12L

500 Cooling & Starting

FIG. 500



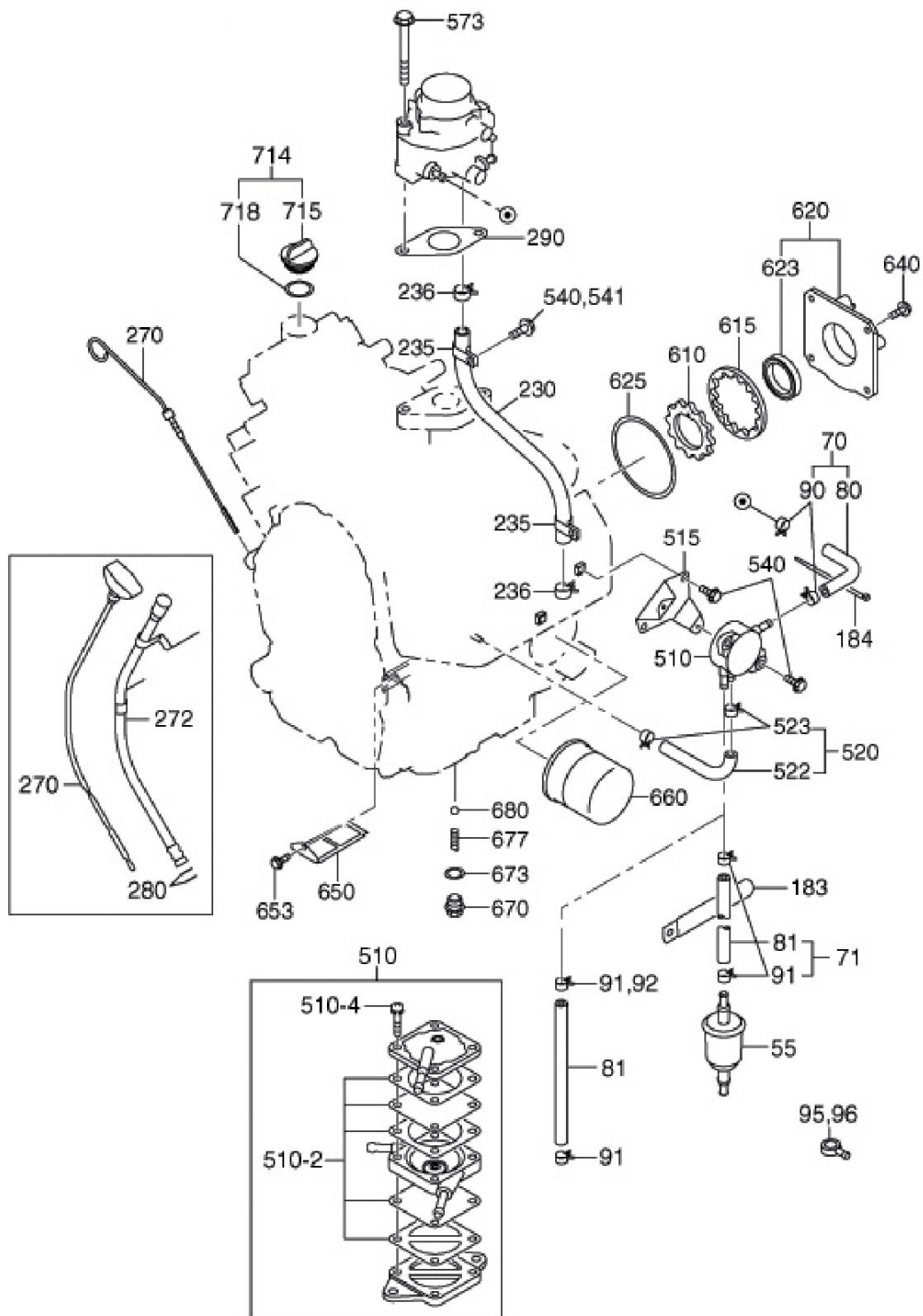
EH65/64/63

263050001W00

500 Cooling & Starting

Ref	Part Number.	Description	Qty	Remark
10	263-51121-H2	BLOWER HOUSING UN	1.00	Start Date: 1/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00.
25	073-20059-20	LABEL(CAUTION)	1	
40	011-00600-30	FLANGE BOLT	5.00	Start Date: 1/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M6X1.0X14DX14L.
42	001-11063-50	BOLT AND WASHER AY	1.00	Start Date: 1/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00.
60	263-52622-01	CYLINDER BAFFLE 1 CP	1.00	Start Date: 1/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00.
61	263-52704-01	CYLINDER BAFFLE 2 CP	1.00	Start Date: 1/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00.
62	263-52802-A3	CYLINDER BAFFLE 3	1.00	Start Date: 1/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00.
63	263-52922-02	CYLINDER BAFFLE 4 UN	1.00	Start Date: 1/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00.
80	011-00600-20	FLANGE BOLT	8.00	Start Date: 1/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M6X1.0X14DX12L.
110	263-54101-H2	COOLING BLOWER UN	1.00	Start Date: 1/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00.
113	001-14061-60	BOLT AND WASHER AY	4.00	Start Date: 1/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M6X1.0X16L W/W,SW.
130	056-60002-50	CLAMP	1.00	Start Date: 1/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 6.5DX10BX95LX0.6T.

600 Fuel & Lubricant



263060002W00

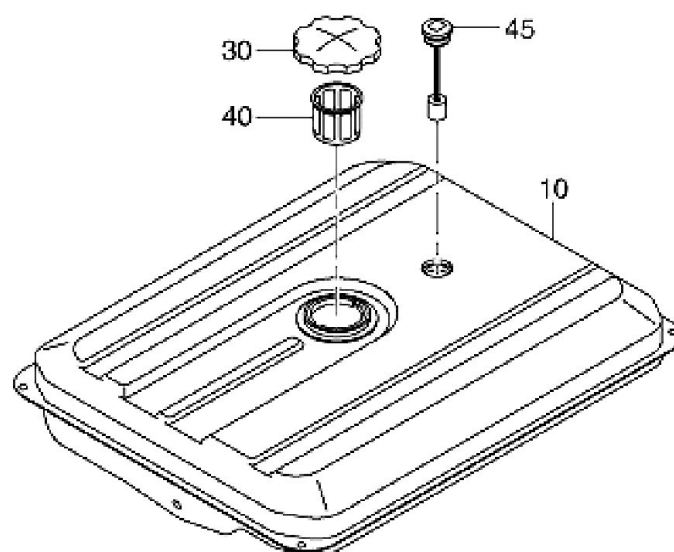
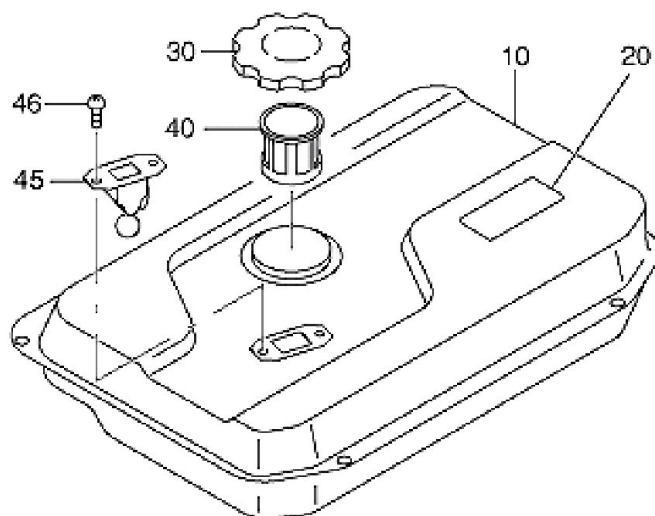
600 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
80	X85-10616-60	RUBBER PIPE	1	6.35DX12.7DX430L
90	263-68501-03	HOSE CLAMP	2	11.4DX7.9BX0.7T
230	085-10301-10	RUBBER PIPE	1	3DX6DX350L
235	206-75501-01	CLAMP CP	2	10DXM6X12BX0.6T
270	263-63603-01	OIL GAUGE CP	1	
290	263-66201-A3	GASKET(CARBURETOR)	1	T=0.4 34D 8.5DX84.5P
510	267-62201-10	FUEL PUMP AY	1	
515	263-65002-A3	BRACKET(FUEL PUMP)	1	
520	263-62653-B1	PULSE PIPE CP	1	
522	X85-10616-30	RUBBER PIPE	1	6.4DX12.7DX160L
523	263-68501-03	HOSE CLAMP	2	11.4DX7.9BX0.7T
540	011-00600-20	FLANGE BOLT	5	M6X1.0X14DX12L
573	011-00801-10	FLANGE BOLT	2	M8X1.25X14DX80L
610	263-63904-H3	INNER ROTOR	1	
615	263-63905-H3	OUTER ROTOR	1	
620	263-64002-01	OIL PUMP COVER CP	1	
623	044-03501-70	OIL SEAL	1	35DX48DX8B
625	024-08900-10	O RING ¹	1	88.2DX94.4D
640	011-00600-30	FLANGE BOLT	4	M6X1.0X14DX14L
650	263-64302-02	OIL PUMP FILTER UN	1	
653	263-65011-A3	FLANGE BOLT	1	
660	248-65801-10	OIL FILTER AY	1	
670	263-65001-13	PLUG(OIL RELIEF)	1	M14X1.5X20DX12L
673	003-70140-00	GASKET,ALUMINUM	1	
677	263-66001-03	SPRING(RELIEF VALVE)	1	7.8DX1DX25L N=8.5
680	006-90308-00	STEEL BALL	1	
714	280-63602-A1	OIL FILLER CAP CP	1	
718	263-64414-A3	O RING	1	26.6DX31.9D

Footnotes

1: INTERCHANEABLE W/X24-08900-30

610 Fuel & Lubricant



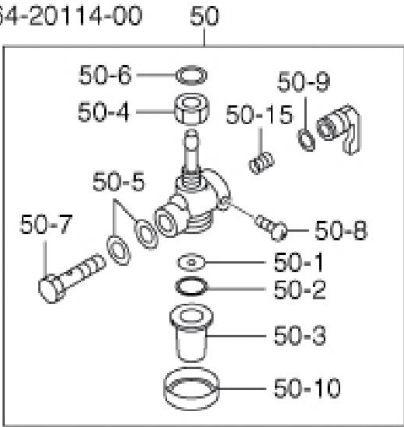
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610 Fuel & Lubricant

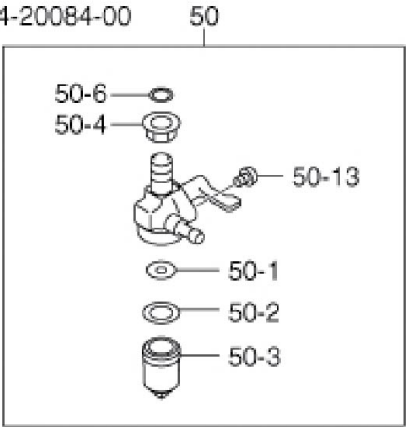
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10	31G-36101-01	FUEL TANK CP	1.00	Start Date: 1/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00.
30	043-05900-11	FUEL TANK CAP AY	1.00	Start Date: 1/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 59DX102DX15H.
40	064-15400-11	FUEL FILTER	1.00	Start Date: 1/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 54DX58DX48H.
45	064-80015-00	FUEL GAUGE CP	1.00	Start Date: 1/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00.

630 Fuel & Lubricant

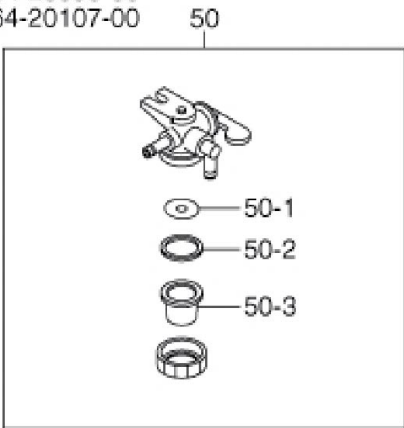
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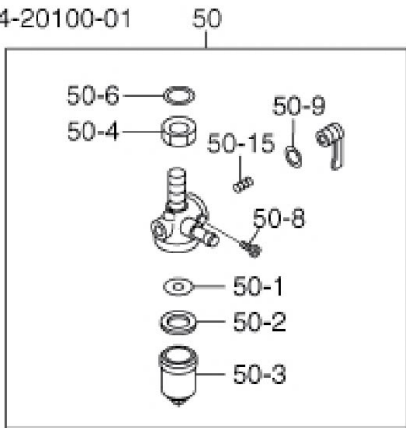
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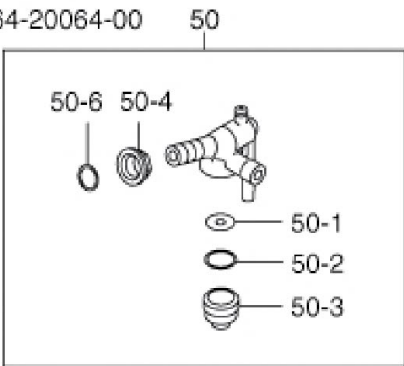
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064-20107-00



064-20100-01



064-20064-00

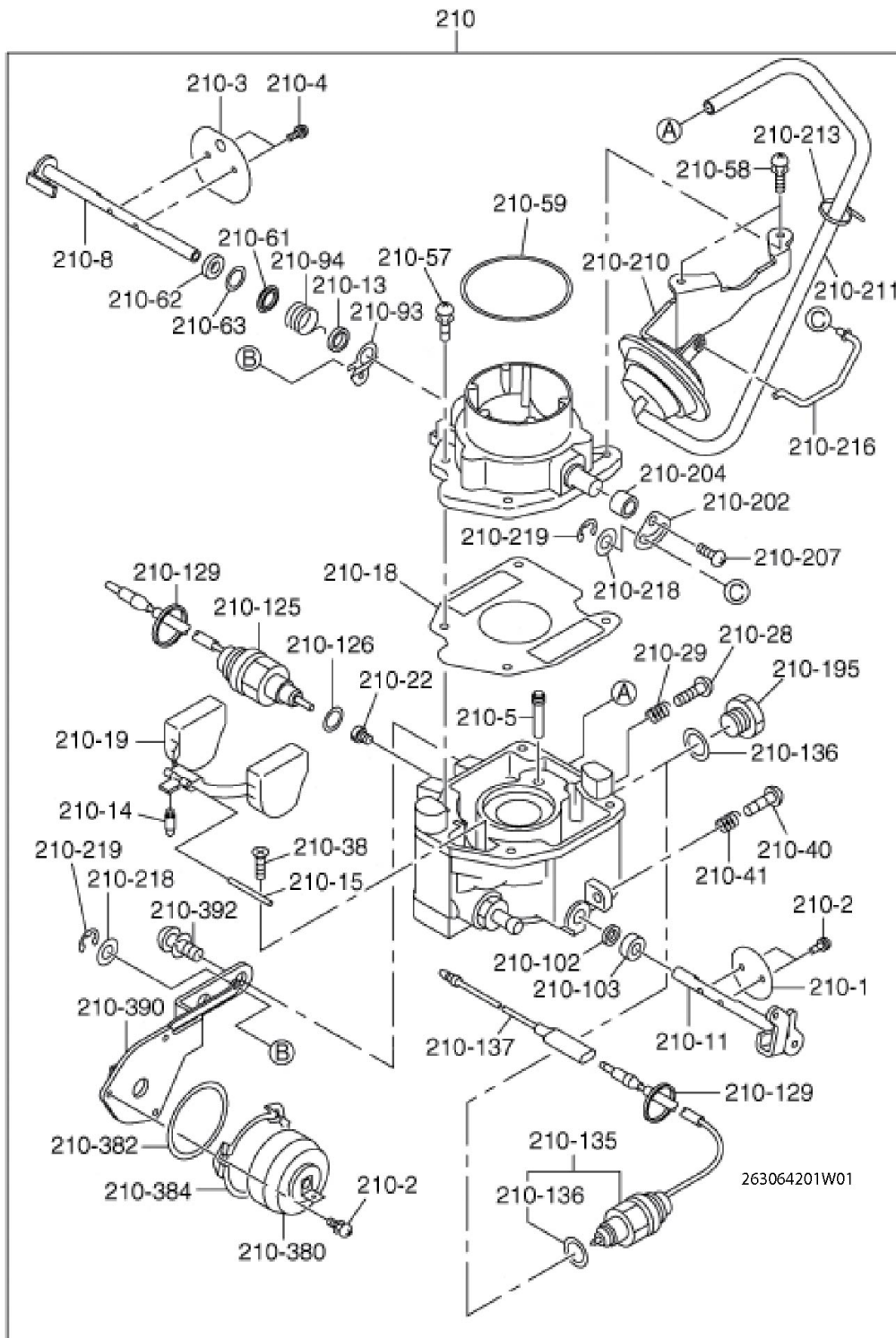


263063002W00

630 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
50	064-20095-00	FUEL STRAINER AY	1	
-1	064-20095-10	FILTER	1	
-2	064-20030-30	RUBBER PACKING	1	
-3	064-20036-10	CUP	1	

642 Fuel & Lubricant



642 Fuel & Lubricant

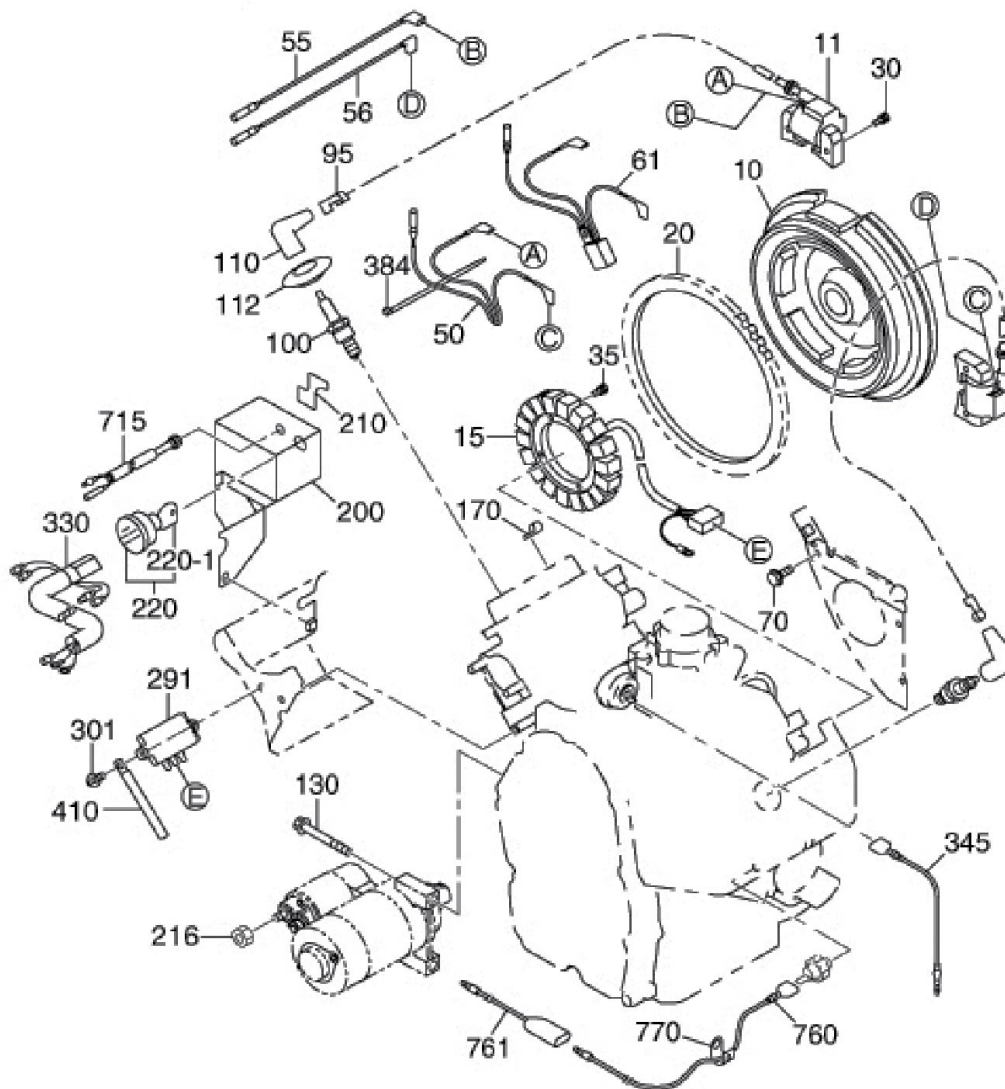
Ref	Part Number.	Description	Qty	Remark
210	263-62385-10	CARBURETOR AY	1	
-1	263-62535-08	VALVE,THROTTLE	1	
-2	261-62352-08	SCREW,VALVE SET	5	
-3	258-62525-08	CHOKE VALVE	1	
-4	258-62555-08	SCREW SET(VALVE)	2	
-5	258-62420-08	JET(SLOW)	1	
-8	263-62523-08	SHAFT ASSY,CHOKE	1	
-11	263-62534-08	SHAFT ASSY,THROTTLE	1	
-13	258-62551-08	RING(CHOKE LEVER)	1	
-14	226-62501-08	VALVE,FLOAT	1	
-15	258-62515-08	FLOAT PIN	1	
-18	280-62545-08	GASKET,AIR HORN	1	
-19	280-62505-08	FLOAT	1	
-22	263-62400-08	JET,MAIN	1	
-28	215-62353-08	SCREW,DRAIN	1	
-29	215-62446-08	SPRING,DRAIN	1	
-38	258-62556-08	SCREW SET(FLOAT PIN)	1	
-40	263-62451-08	SCREW,THRO.ADJUST	1	
-41	258-62445-08	SPRING(ADJUST SCREW)	1	
-57	258-62450-08	SCREW SET(AIR HORN)	2	
-58	263-62584-08	SCREW,OPENER SET	2	
-59	263-62560-08	O-RING,AIR HORN	1	
-61	280-62551-08	COLLAR,CHOKE	1	
-62	258-62554-08	FILTER, AIR	1	
-93	263-62527-08	LEVER ASSY,CHOKE	1	
-94	263-62447-08	SPRING,CHOKE	1	
-102	226-62580-08	FILTER,AIR	1	
-103	258-62570-08	COLLAR(THRO.SHAFT)	1	
-125	263-62556-08	VALVE CP,(SOLENOID)	1	
-126	258-62546-08	GASKET,MAIN PASSAGE	1	
-129	258-62566-08	CLAMP(SOLENOID)WIRE	1	
-136	263-62555-08	GASKET	1	
-195	263-62552-08	PLUG	1	
-202	263-62506-08	ARM,CHOKE	1	
-204	263-62591-08	FILTER,AIR	1	
-207	161-62345-08	SCREW,LEVER SET	1	
-210	263-62360-08	OPENER AY,CHOKE	1	
-211	263-62566-08	PIPE,RUBBER	1	
-213	263-62583-08	BINDER,CORD	1	

642 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
-216	263-62353-08	ROD,CHOKE PISTON	1	
-218	263-62596-08	WASHER,ROD	2	
-219	107-62377-08	E-RING,ROD	2	
-380	107-62376-08	COVER ASSY,THERMO	1	
-382	107-62373-08	GASKET,THERMO.CASE	1	
-384	107-62375-08	PLATE,BI-METAL SET	1	
-390	263-62562-08	HOLDER CP.BI-METAL	1	
-392	263-62589-08	SCREW,HOLDER SET	2	

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700 Electric Device

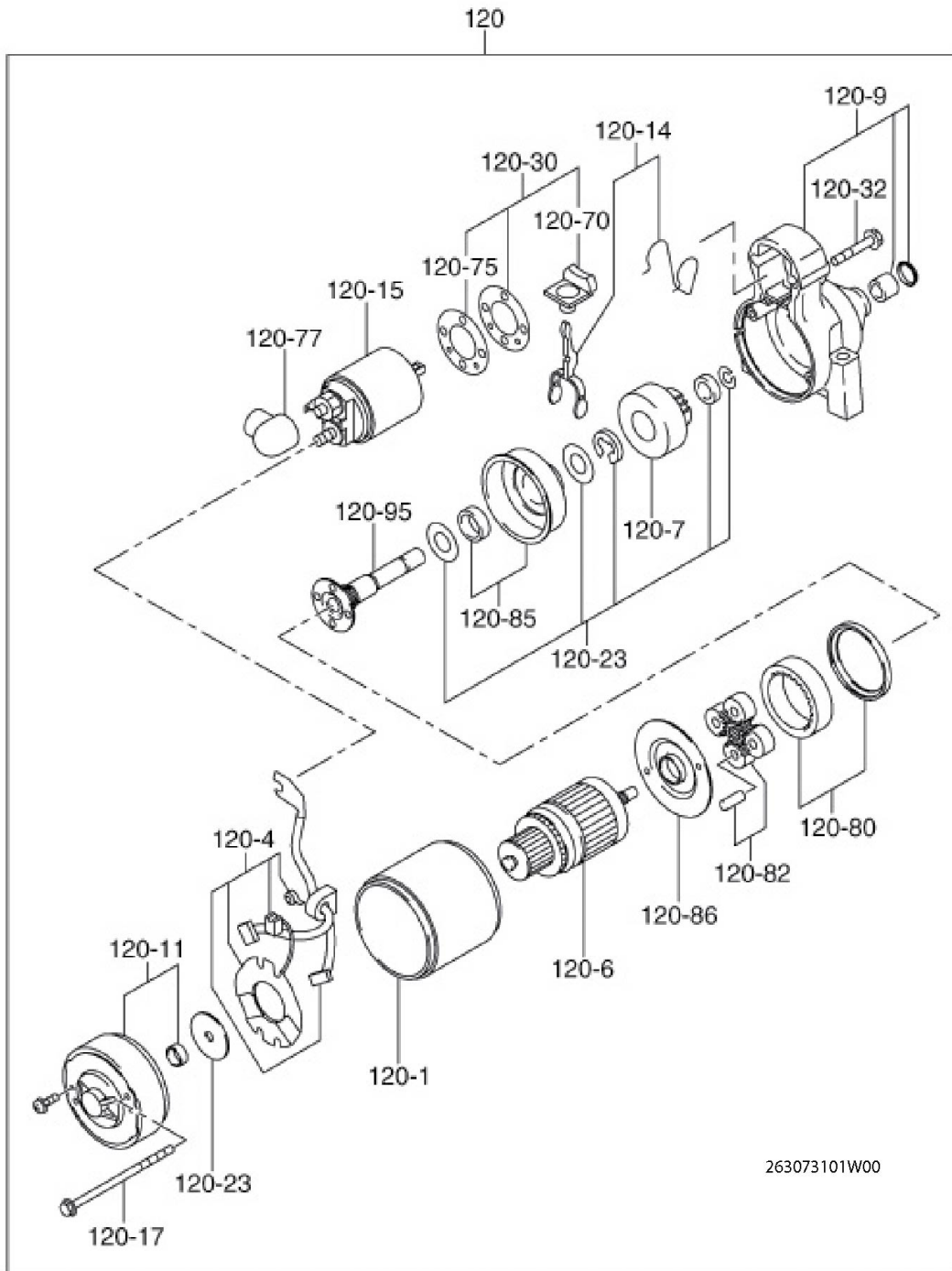


263070002W00

700 Electric Device

Ref	Part Number.	Description	Qty	Remark
10	263-77206-01	FLYWHEEL CP	1	
11	263-78202-21	IGNITION COIL CP	2	
15	263-79403-D1	CHARGE COIL CP	1	
20	263-71002-h3	RING GEAR	1	
30	001-14062-50	BOLT AND WASHER AY	4	M6X1.0X25L W/W,SW
35	001-16052-00	BOLT AND WASHER AY	4	
55	263-73016-01	WIRE 4 CP	1	L=300 BLACK/WHITE
56	263-73017-01	WIRE 5 CP	1	L=480 BLACK
95	X65-91000-10	PLUG TERMINAL	2	
100	065-01402-80	SPARK PLUG	2	NGK BPR5ES
110	X65-51000-10	SPARK PLUG CAP	2	
130	011-00801-00	FLANGE BOLT	2	M8X1.25X17DX65L
170	206-75501-01	CLAMP CP	1	10DXM6X12BX0.6T
216	002-38080-00	FLANGE NUT	1	M8X1.25X17DX7.5H
220	066-00003-30	SWITCH	1	
-1	066-00099-80	KEY,SWITCH	2	MARK 103
291	263-71903-A1	REGULATOR CP	1	
301	011-00601-40	FLANGE BOLT	2	M6X1.0X14DX18L
345	263-73112-01	WIRE 6 CP	1	L=350 RED
384	056-30000-10	WIRE BAND	4	4.5BX1.2TX200L
410	056-60002-50	CLAMP	3	6.5DX10BX95LX0.6T
760	263-73102-11	WIRE AY(OIL PRE.SW.)	1	L=900 GRAY
770	206-75501-01	CLAMP CP	1	10DXM6X12BX0.6T

731 Electric Device

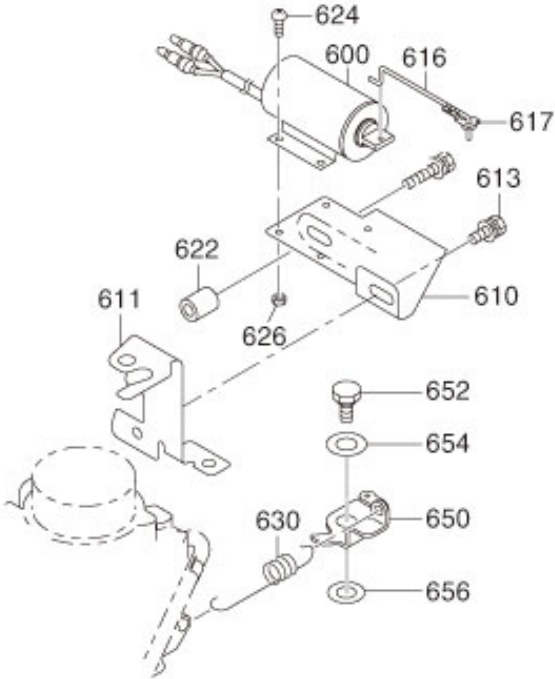


731 Electric Device

Ref	Part Number.	Description	Qty	Remark
120	263-70504-J0	STARTING MOTOR AY	1.00	Start Date: 1/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00.
-15	263-70515-08	MAGNETIC SWITCH AY	1.00	Start Date: 1/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00.

760 Electric Device

FIG. 760



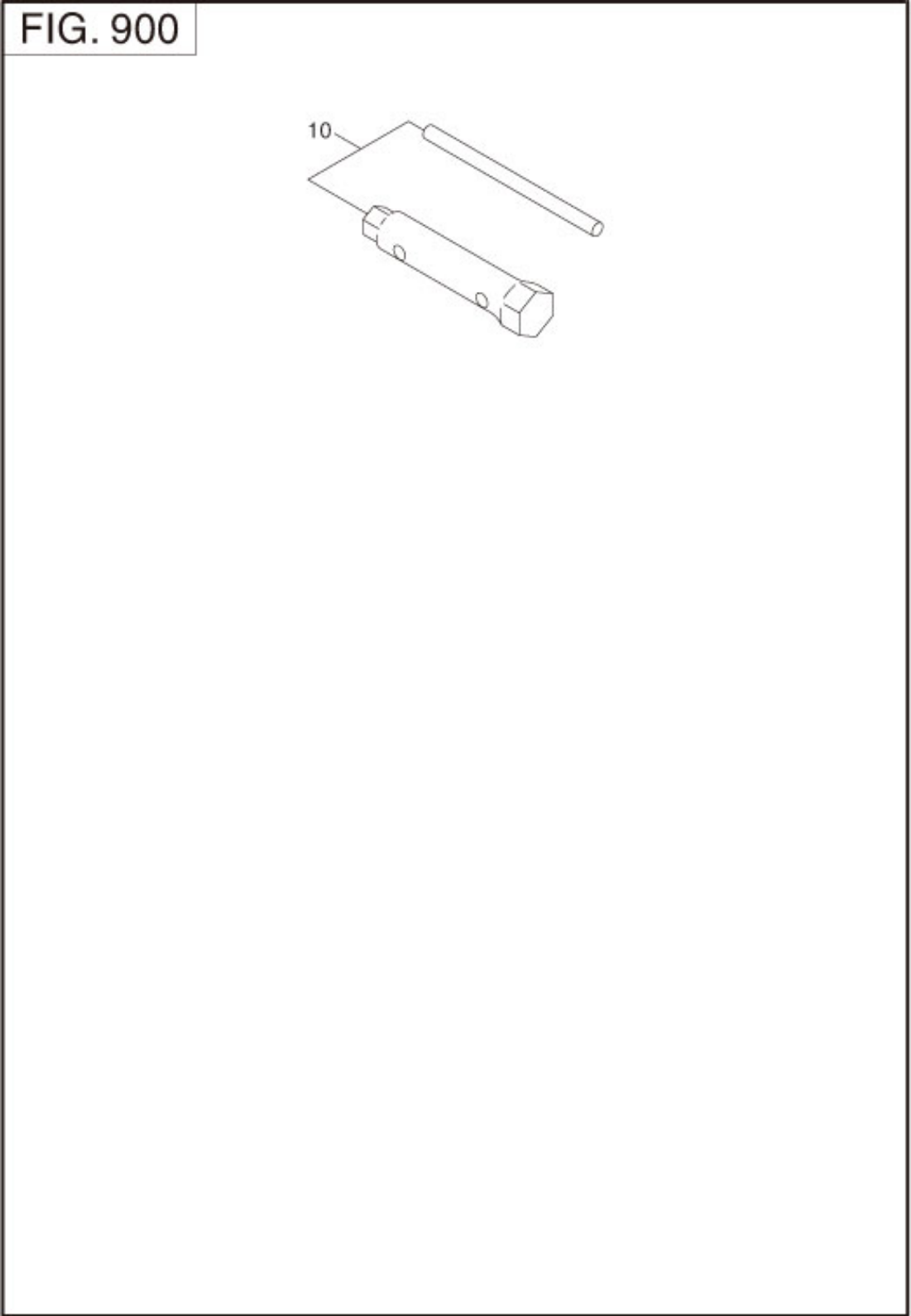
EH65/64/63

263076000W01

760 Electric Device

Ref	Part Number.	Description	Qty	Remark
600	263-75301-01	SOLENOID CP	1	
610	280-75401-01	BRACKET 1 CP	1	
611	280-75402-11	BRACKET 2 CP	1	
613	001-14061-60	BOLT AND WASHER AY	1	M6X1.0X16L W/W,SW
616	263-75442-03	ROD	1	
617	235-44701-03	HOLDER (ROD)	1	
622	023-00603-50	SPACER	1	6.5DX12.2DX15T
624	014-00300-20	SCREW	4	M3X8
626	017-00300-10	NUT	4	
630	263-75462-03	SPRING	1	7DX1DX64L N=12.3
650	280-75422-01	LINK 2 CP	1	
652	226-43101-01	LINK PIVOT CP	1	
654	021-71000-20	FRICTION WASHER	1	10.5DX20DX0.4T NYLON
656	263-46214-03	WASHER	1	

900 Accessory



EH65/64/63

263090000W01

900 Accessory

Ref	Part Number.	Description	Qty	Remark
10	282-90301-H0	ACCESSORY TOOL KIT	1	

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