

PARTS MANUAL

Model

EX210D52251

**for Coleman
ENGINE**

PUB-EP
Rev. 02/07

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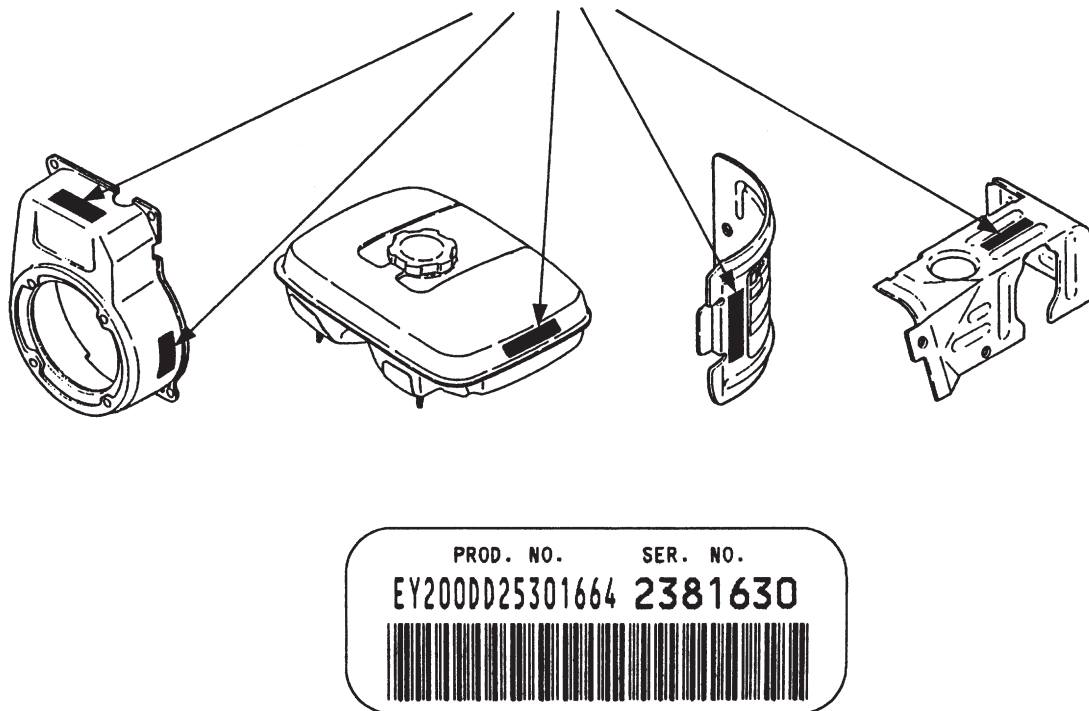
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HOW TO USE THIS MANUAL

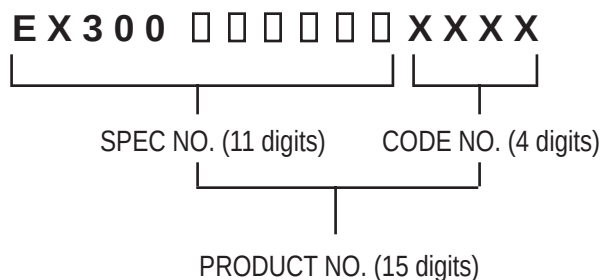
Robin engines are identified by MODEL, SPECIFICATION, and CODE NUMBER. For each model there may be many different versions called specifications. Each specification will be unique in some way. The difference may only be the paint color or it may have a different type of PTO or some other significant difference.

In order to identify the correct service part number, it is important to confirm the specification and code numbers for your engine. The specification and code number together are known as the PRODUCT NUMBER.

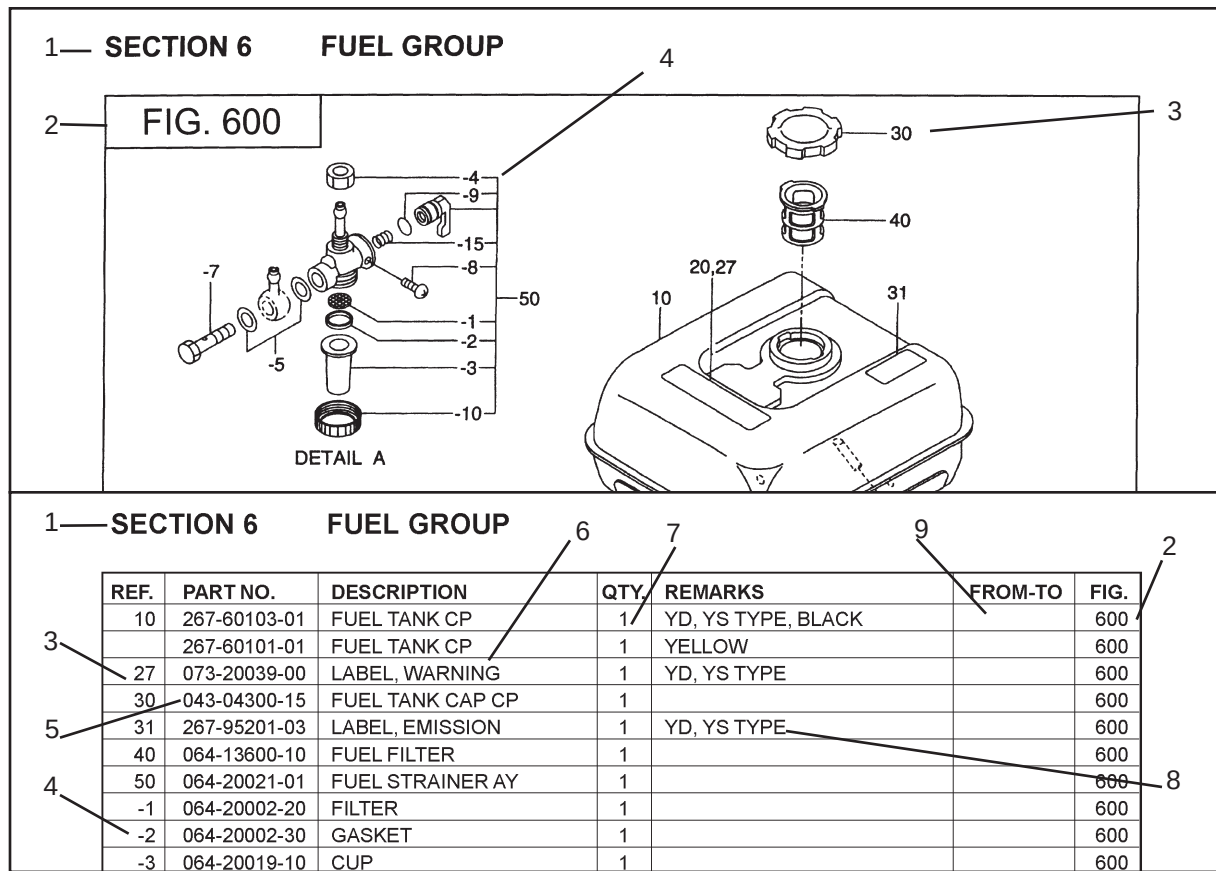
All Robin 4 cycle engines have a Product Number label similar to the label illustrated below.



The Product Number Label has a 15 digit alphanumeric string that consists of the SPECIFICATION (SPEC) number (11 digits) and the CODE number (4 digits). Please note the illustration below:



MANUAL LAYOUT



1. SECTION NAME Parts are broadly classified according to their functions. Refer to the Group Index (table of contents) for respective section name.
2. FIG. No. The FIG. number indexes the reference and part numbers to the illustration. Figure numbers that vary only in the tens place (i.e.: 700 and 710) are in a group of the same section (i.e.:Electrical Device Group).
3. REF. No. The Reference number identifies the part illustration with the corresponding part number in the part list.
4. SUBASSEMBLY SUBASSEMBLY parts of part assembly are listed below the assembly part. The subassembly part reference number is indicated by the number led by "-" such as "-1", "-2".
5. PART NUMBER It is the number assigned for sales unit. Use the PART No. when making an order.
6. DESCRIPTION It is designation of the part.
7. QTY. Quantity of each part used for each product.
8. REMARKS This gives a distinctive feature and/or a supplementary comment for the type, the specification, and the part concerned. It also shows part number(s) interchangeable for the part.
9. FROM-TO This section shows the CODE No. to indicate the history of progress in which improved parts have been introduced in the product. The FROM-TO CODE No. helps to identify PART No. being employed in the product concerned. See the examples below:
 - The part is used in the product irrespective of CODE No.
 - 2101- The part is used in the products with CODE No. of 2101 and after this number.
 - 2100 The part is used in the products with CODE No. of 2100 and before this number.

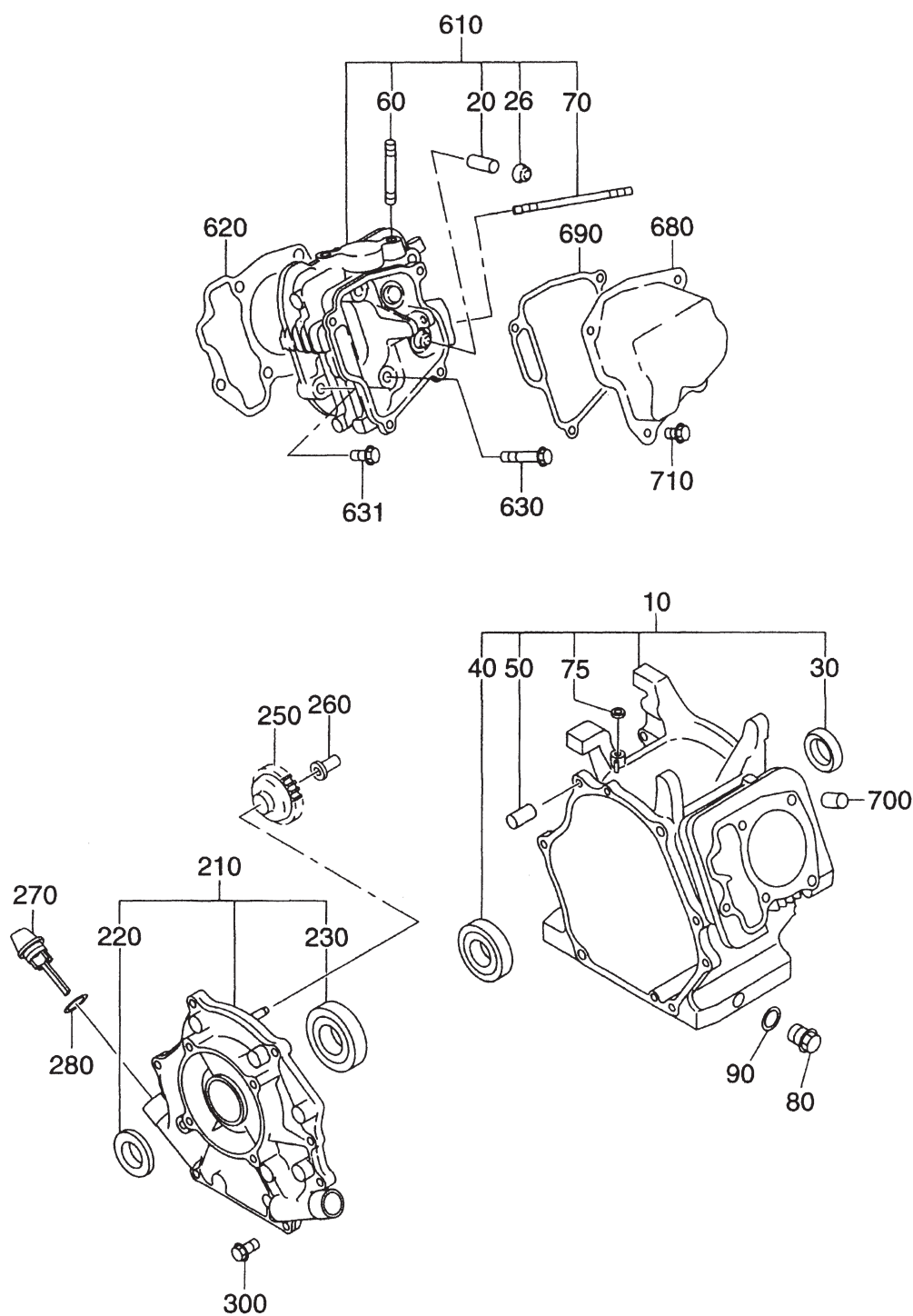
GROUP INDEX

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INDEX OF DESCRIPTION SYMBOLS			
SYMBOL	DESCRIPTION	SYMBOL	DESCRIPTION
AY	ASSEMBLY	P=	PITCH (in mm)
CP.....	COMPLETE	P.T.O. (PTO)	POWER TAKE OFF
EX.....	EXPORT (from Japan)	REF.....	REFERENCE
FIG.....	FIGURE	R.H. (RH).....	RIGHT HAND SIDE
FR.....	FRONT	RR.	REAR
"	INCH	STD.	STANDARD
INCL.	INCLUDE	SW.....	SWITCH
~L.....	LITER	T=	THICKNESS (in mm)
L=	LENGTH (in. mm)	UN	UNIT
L.H. (LH).....	LEFT-HAND SIDE	U.S.....	UNDER SIZE
MECH.....	MECHANICAL	~V	VOLTAGE
NO (NON).....	NONE	~W	WATT
OPT.....	OPTIONAL	W/	WITH
O.S.	OVER SIZE	W/O	WITHOUT

SECTION 1 CRANKCASE GROUP

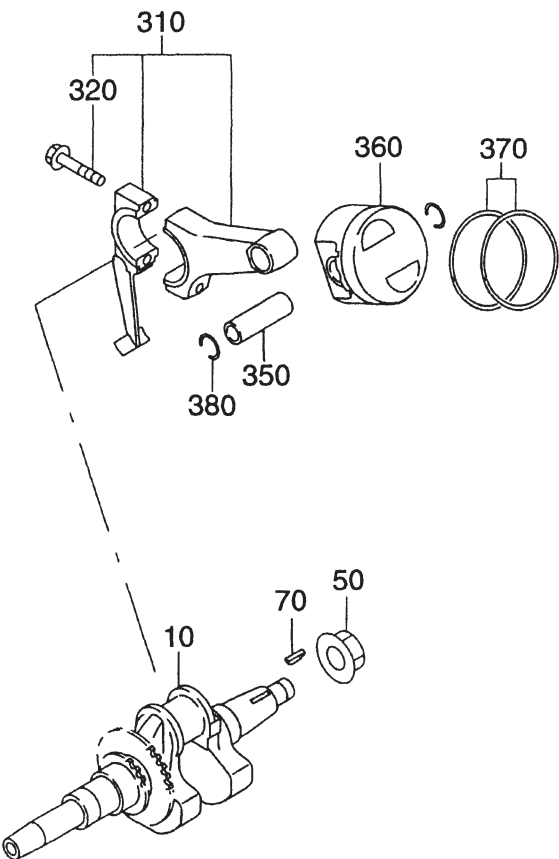
FIG. 100



SECTION 1 CRANKCASE GROUP

[illegible]

FIG. 200

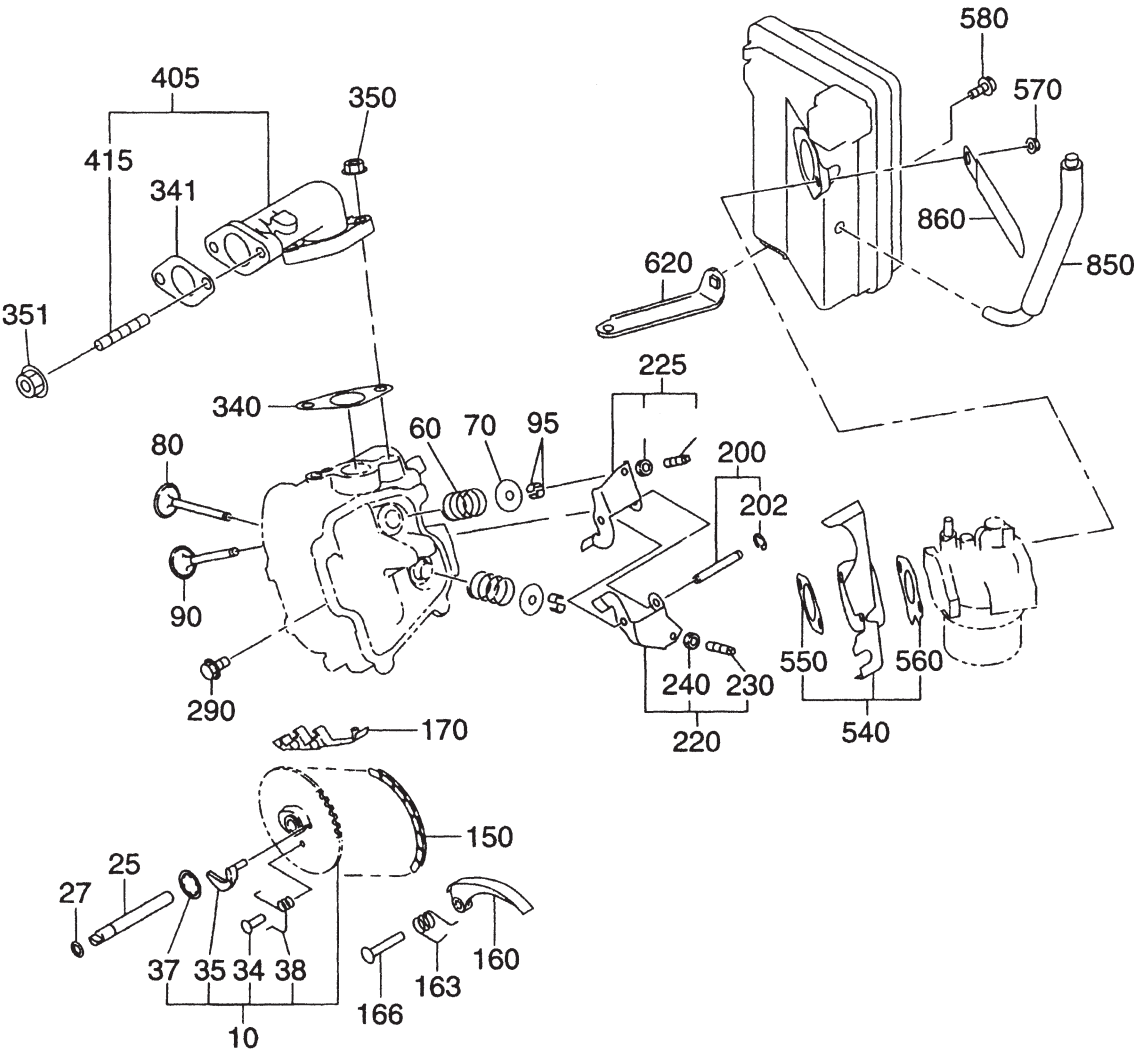


SECTION 2 CRANKSHAFT GROUP

[illegible]

SECTION 3 INTAKE and EXHAUST GROUP

FIG. 300

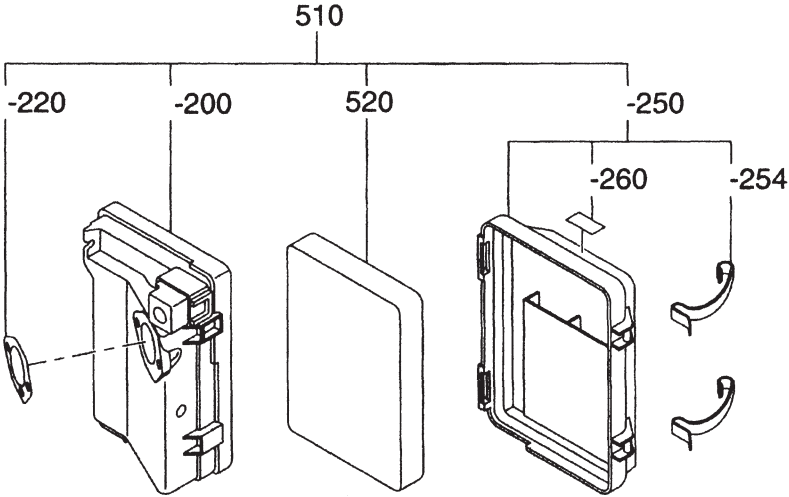


SECTION 3 INTAKE and EXHAUST GROUP

REF.	PART NO.	DESCRIPTION	QTY.	REMARKS	FROM-TO	FIG.
10	278-31601-31	CAMSHAFT	1			300
25	277-35101-03	PIN, camshaft	1			300
27	024-00600-10	O RING	1			300
34	277-38601-03	PIN, spring	1			300
35	277-36401-03	RELEASE LEVER	1			300
37	277-36501-03	CLIP	1			300
38	279-38701-13	RETURN SPRING	1			300
60	279-33601-03	VALVE SPRING	2			300
70	269-33701-03	SPRING RETAINER	2			300
80	277-33401-H3	INTAKE VALVE	1			300
90	277-33501-H3	EXHAUST VALVE	1			300
95	132-10KA0-31	COLLET VALVE	4			300
150	278-35601-11	TIMING CHAIN	1			300
160	277-36911-03	TENTIONER	1			300
163	277-37101-03	SPRING, tentioner	1			300
166	277-36902-03	PIN, tentioner	1			300
170	277-36913-13	CHAIN GUIDE	1			300
200	277-35002-01	PIN, rocker	1			300
202	003-13050-00	CLIP	1			300
220	277-36201-03	ROCKER ARM, intake	1			300
225	277-36202-03	ROCKER ARM, exhaust	1			300
230	014-90500-20	ADJUST SCREW	1			300
231	014-90500-20	ADJUST SCREW	1			300
240	017-00500-30	NUT	1			300
241	017-00500-30	NUT	1			300
290	011-00600-20	FLANGE BOLT	1			300
340	277-35201-13	GASKET, muffler	1			300
341	277-35201-01	GASKET, exhaust	1			300
350	980-20082-80	FLANGE NUT	2			300
351	980-20082-80	FLANGE NUT	2			300
405	277-34001-01	EXHAUST PIPE	1			300
415	010-50802-90	STUD	2			300
540	277-32902-J1	INSULATOR	1			300
550	277-35903-J3	GASKET 2, insulator	1			300
560	277-35902-J3	GASKET 1, insulator	1			300
570	002-38060-00	FLANGE NUT	2			300
580	011-00600-50	FLANGE BOLT	1			300
620	278-39001-01	BRACKET, air cleaner	1			300
850	291-66001-00	RUBBER PIPE	1			300
860	056-60002-50	CLAMP	1			300

SECTION 3 INTAKE and EXHAUST GROUP

FIG. 310

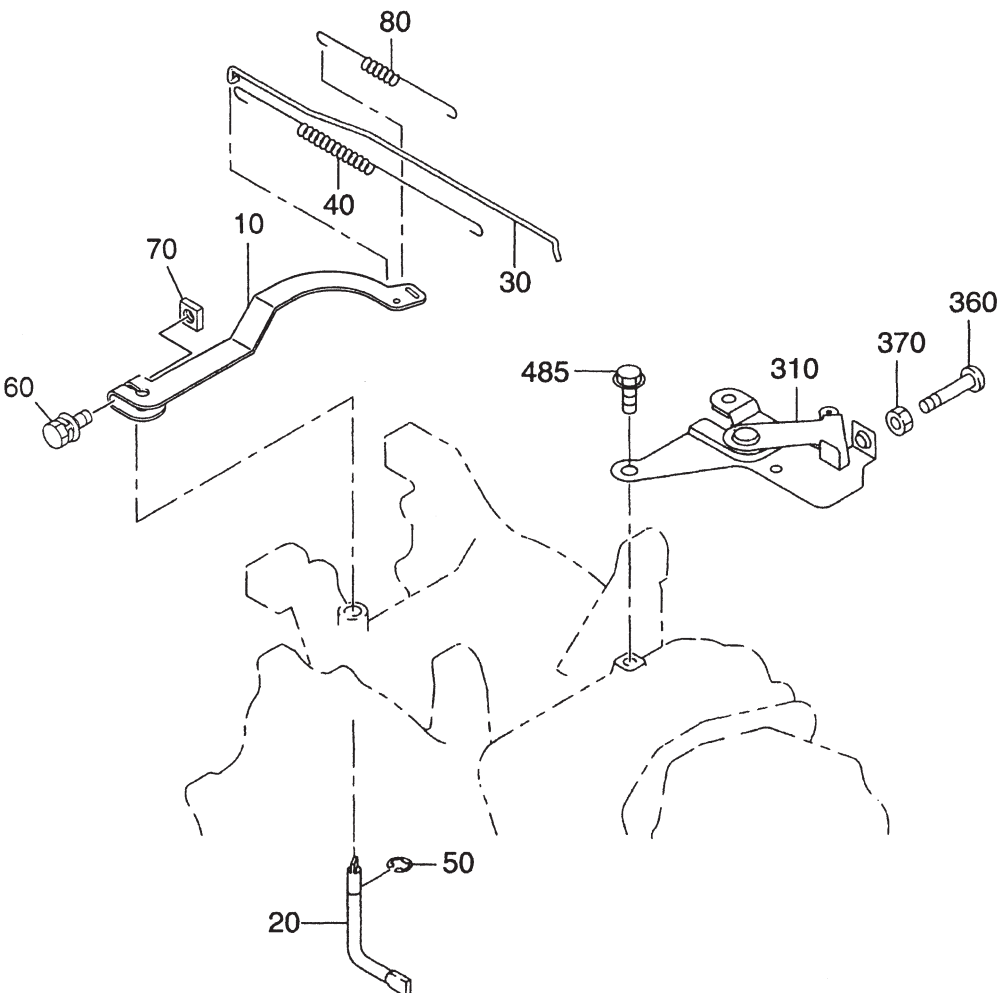


SECTION 3 INTAKE and EXHAUST GROUP

[illegible]

SECTION 4 GOVERNOR GROUP

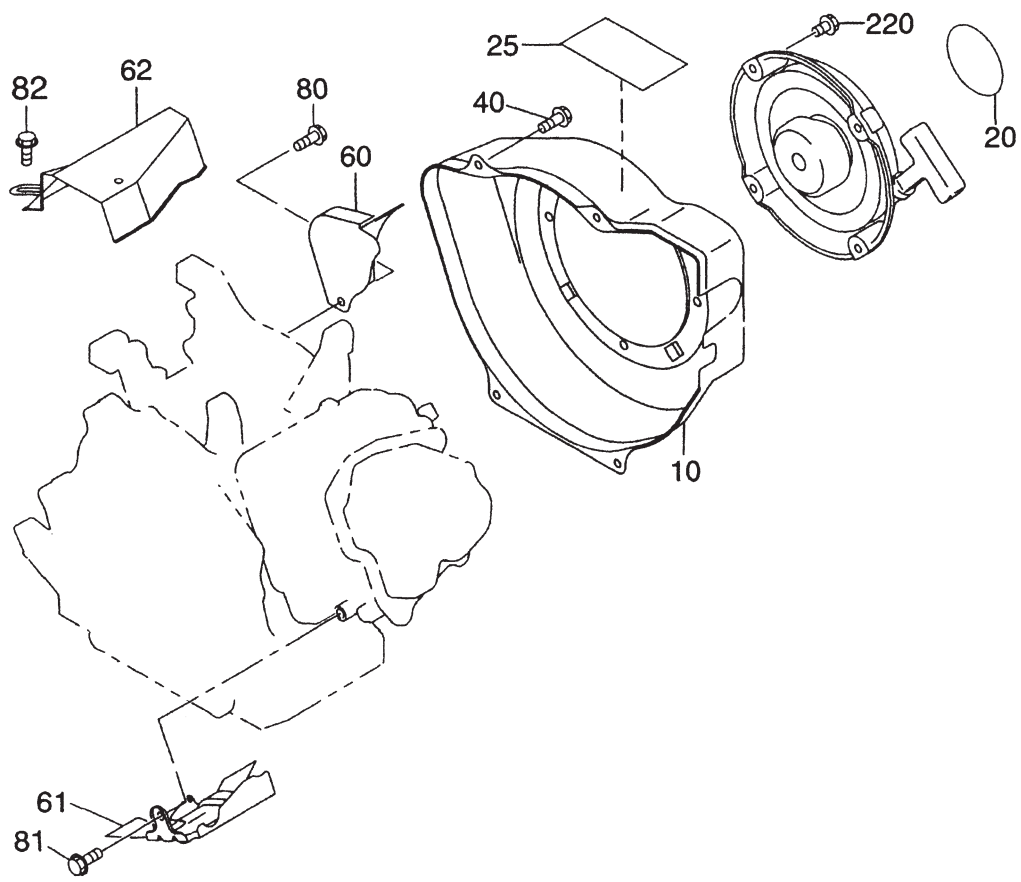
FIG. 400



SECTION 4 GOVERNOR GROUP

[illegible]

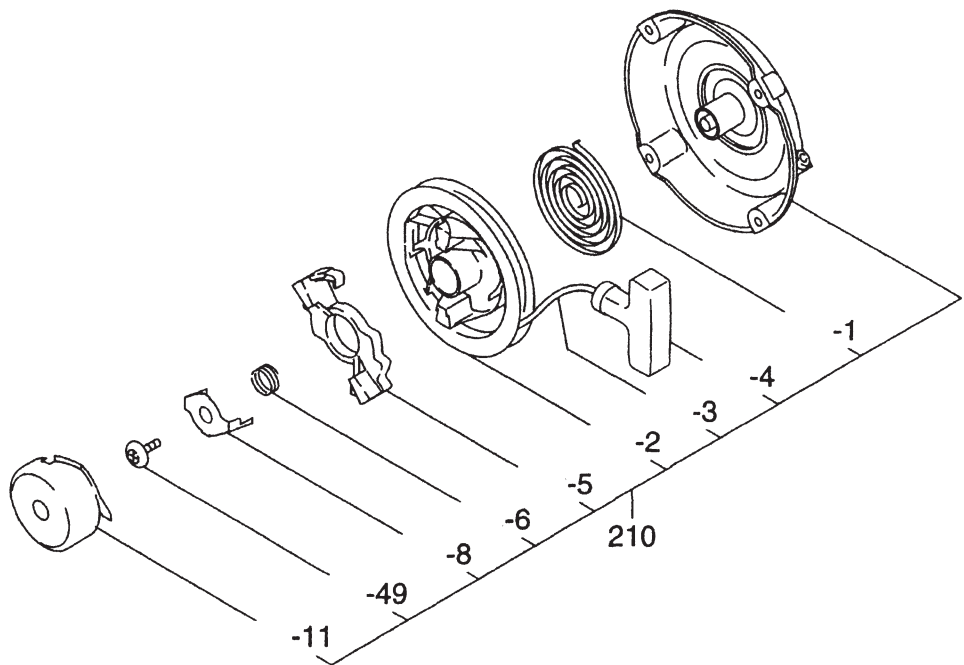
FIG. 500



COOLING and STARTING GROUP

[illegible]

FIG. 510



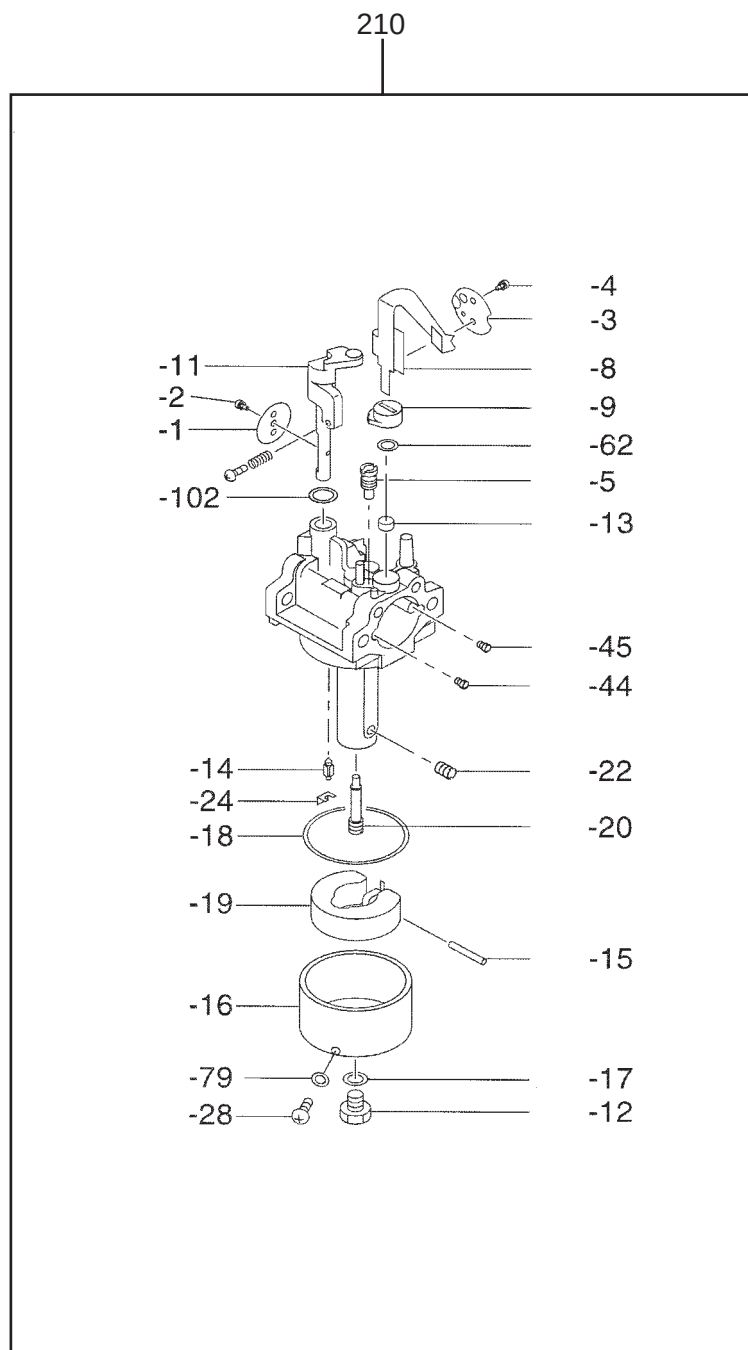
SECTION 5

COOLING and STARTING GROUP

[illegible]

SECTION 6 FUEL, LUBRICATION GROUP

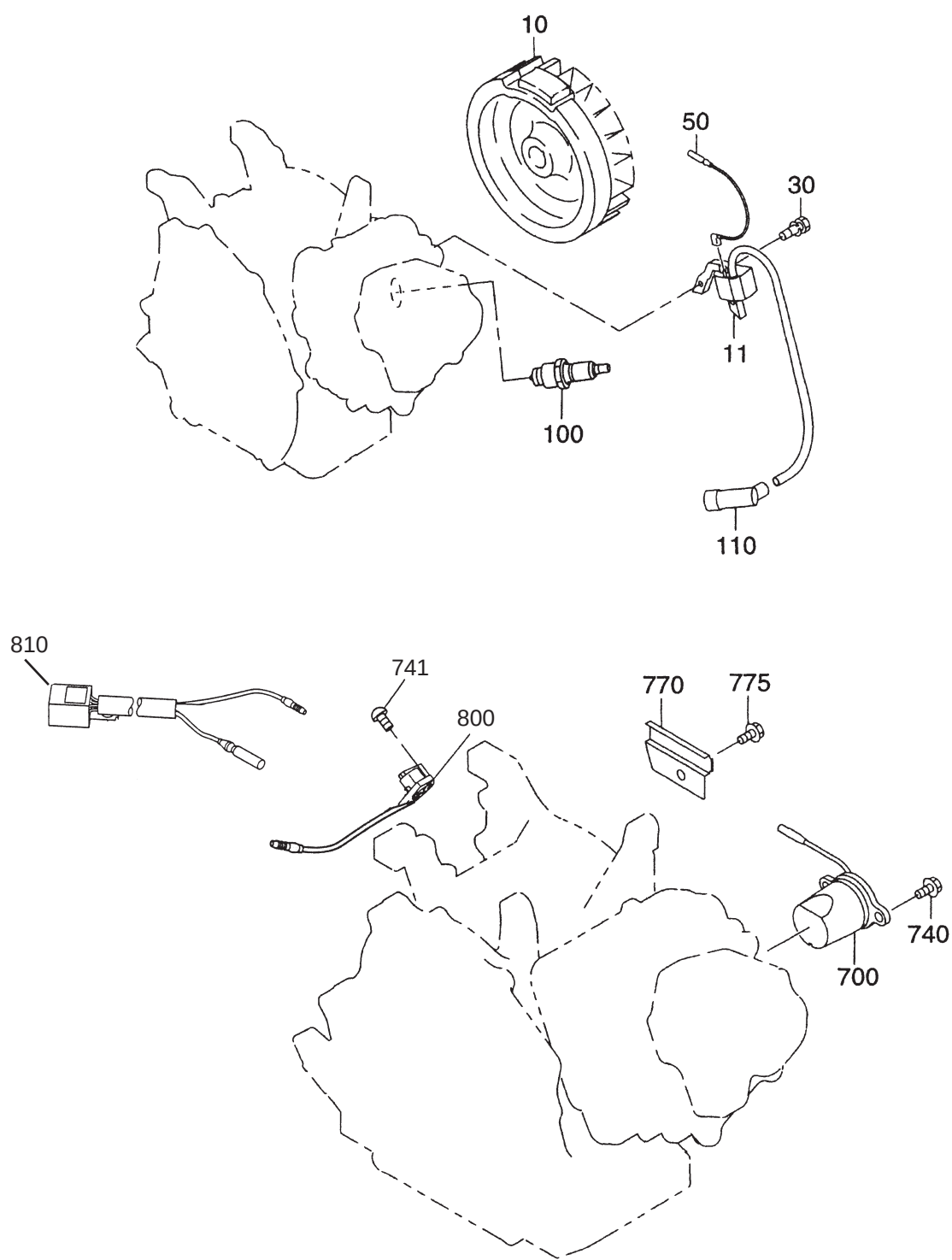
FIG. 610



SECTION 6 FUEL, LUBRICATION GROUP

[illegible]

FIG. 700



SECTION 7

[illegible]

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