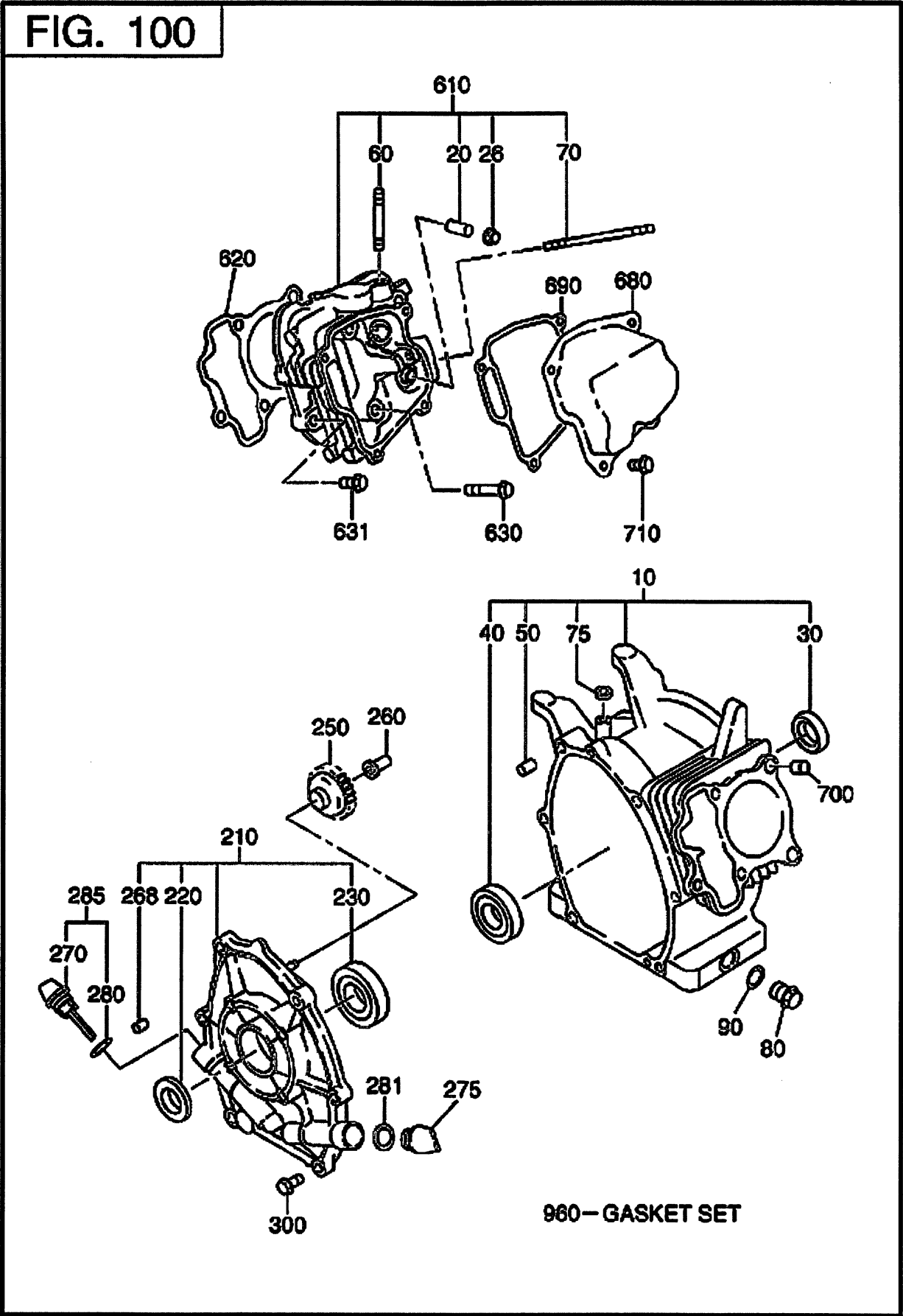
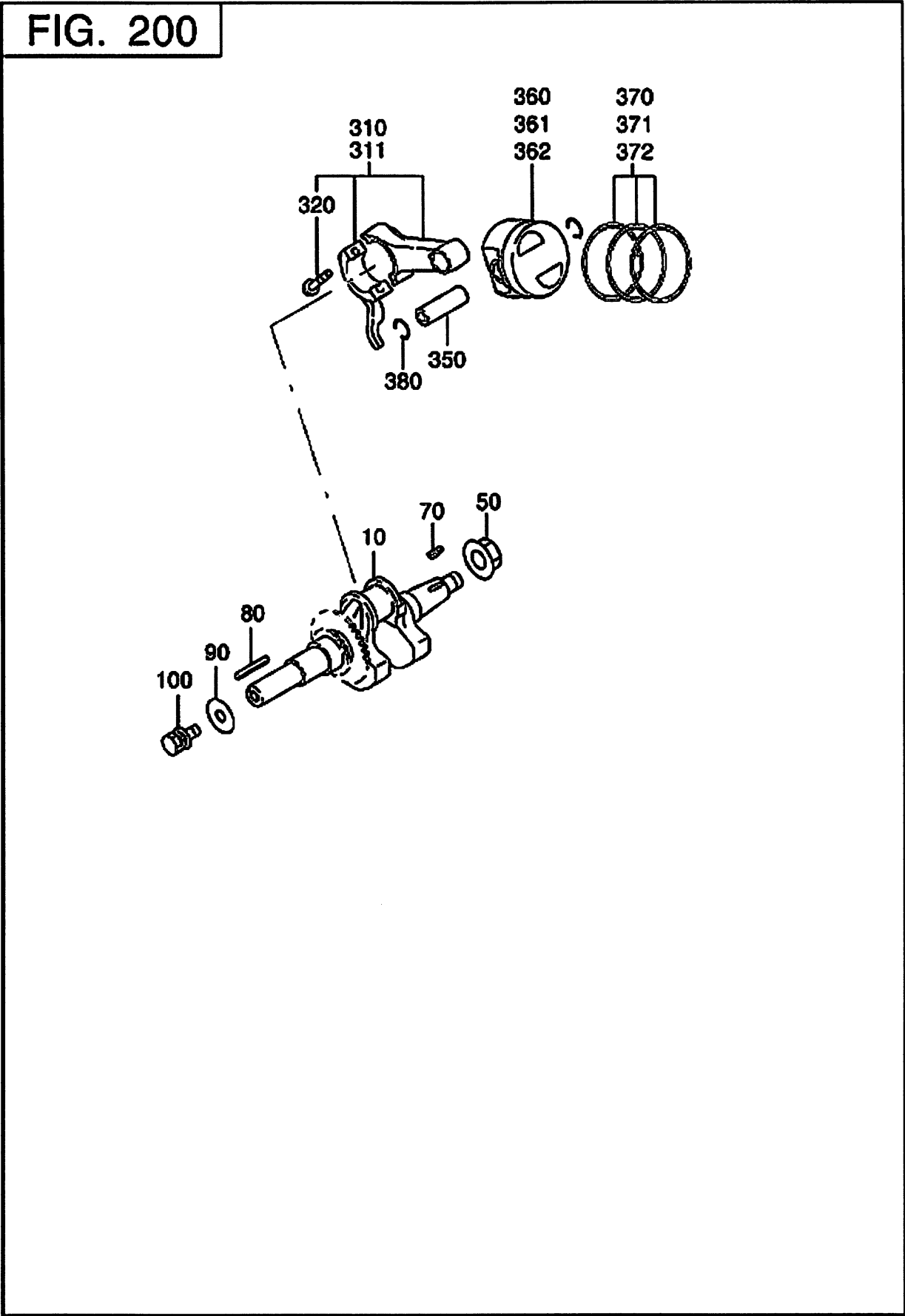




EX13

276010001W00

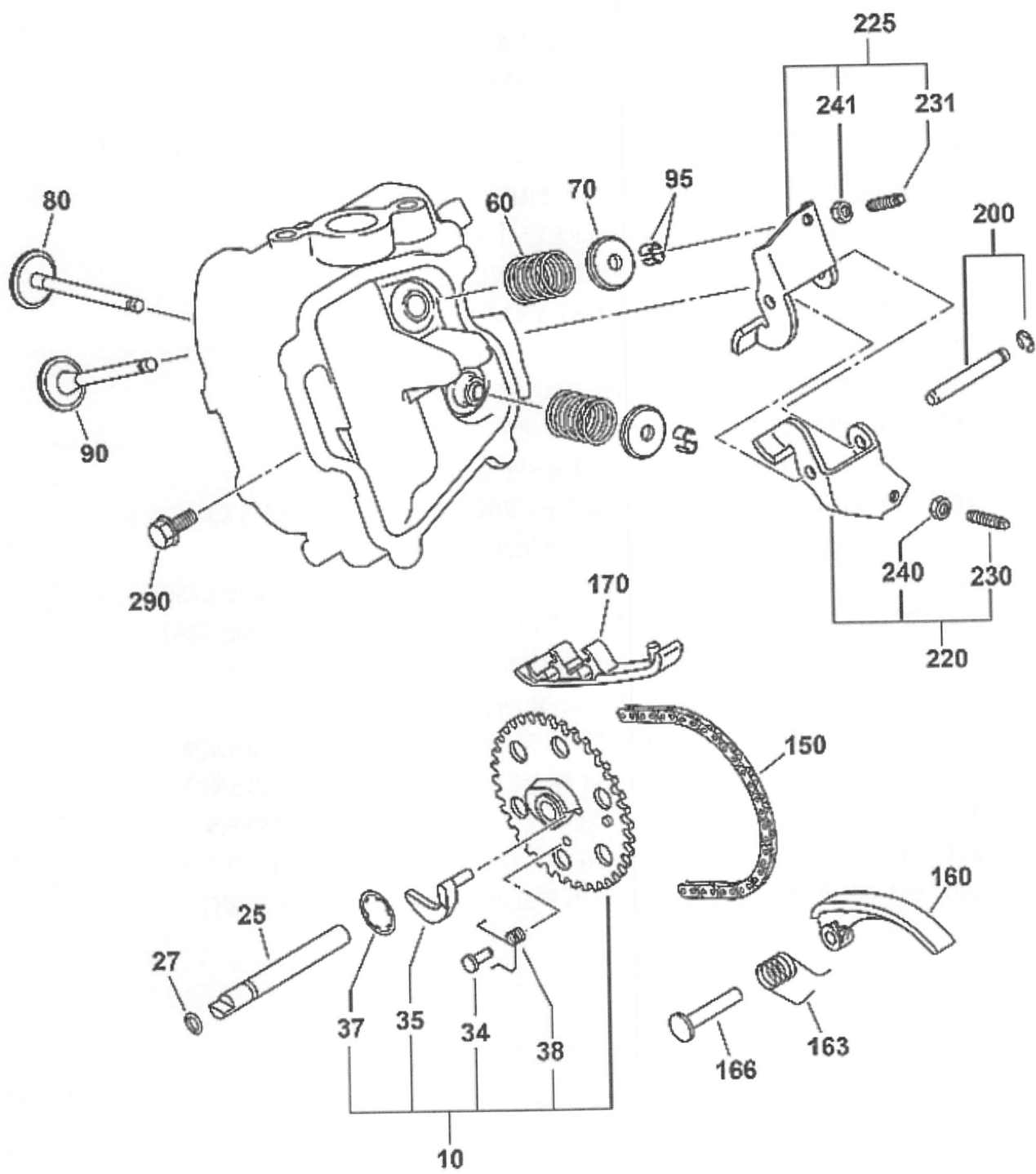
Ref #	Part #	Description	Qty	Context Note	Foot Note
10	276-10101-21	CRANKCASE CP	1	Start Code: 5631. Interchangeable with 276-10101-31.	
10	276-10101-11	CRANKCASE CP	1	Start Code: 5539. End Code: 5630.	
10	276-10101-01	CRANKCASE CP	1	End Code: 5538.	
20	237-14202-03	VALVE GUIDE	2	Remarks: 5.5DX9.5DX27L.	
26	277-16010-01	STEM SEAL	1	Remarks: 5.5DX9.5DX15DX7.8B.	
30	044-02502-00	OIL SEAL	1	Remarks: 25DX38DX7B.	
40	060-02800-20	BALL BEARING	1	Remarks: 28DX58DX16B. Interchangeable with 060-02800-21.	
50	277-15011-03	PIPE KNOCK	2	Remarks: 10.3DX8.5DX14L.	
60	010-50802-50	STUD	2	M8X1.25X25	
70	010-50603-51	STUD	2	Remarks: M6X1.0X98L.	
75	044-00600-20	OIL SEAL	1	Remarks: 6DX10DX2.5B.	
80	040-11400-30	PLUG	2	Remarks: M14X1.5X20DX12L.	
90	021-11400-20	GASKET	2	Remarks: 14.1DX19DX2.3T.	
210	277-11002-11	MAIN BEARING COVER C	1	Start Code: 5753. Remarks: FLANGE 4-5/16-24UNF. Interchangeable with 277-11002-21.	
210	277-11002-01	MAIN BEARING COVER C	1	End Code: 5752. Remarks: FLANGE 4-5/16-24UNF. Interchangeable with 277-11002-11.	
220	044-02502-10	OIL SEAL	1	Remarks: 25DX41.25DX6B.	
230	060-02500-10	BALL BEARING	1	Remarks: 6205 25DX52DX15B.	
250	277-45004-21	GOVERNOR GEAR CP	1	Remarks: 53DX28.8T N=33.	
260	263-41901-03	GOVERNOR SLEEVE	1	Remarks: 6DX7.6DX16DX26L.	
270	277-63601-03	OIL GAUGE ASSY	1	Remarks: M18X1.5 L=70+18. Interchangeable with 277-63601-13.	
275	277-65001-03	FILLER PLUG	1	Remarks: M18X1.5 L=12+18.	
280	021-31600-20	GASKET	1	Remarks: 16DX23DX1.2T RUBBER.	
281	021-31600-20	GASKET	1	Remarks: 16DX23DX1.2T RUBBER.	
300	001-04083-50	FLANGE BOLT	6	M8X1.25X35	
610	276-13001-01	CYLINDER HEAD CP	1		
620	276-15001-13	GASKET (HEAD)	1	Remarks: T=0.2.	
630	011-00802-40	FLANGE BOLT	4	M8X1.25X68	
631	001-04083-50	FLANGE BOLT	1	M8X1.25X35	
680	277-15501-01	ROCKER COVER CP	1		
690	277-16001-03	GASKET (ROCKER COVER)	1	Remarks: T=0.7.	
700	277-15011-03	PIPE KNOCK	2	Remarks: 10.3DX8.5DX14L.	
710	011-00600-20	FLANGE BOLT	4	M6X1.0X12	



EX13

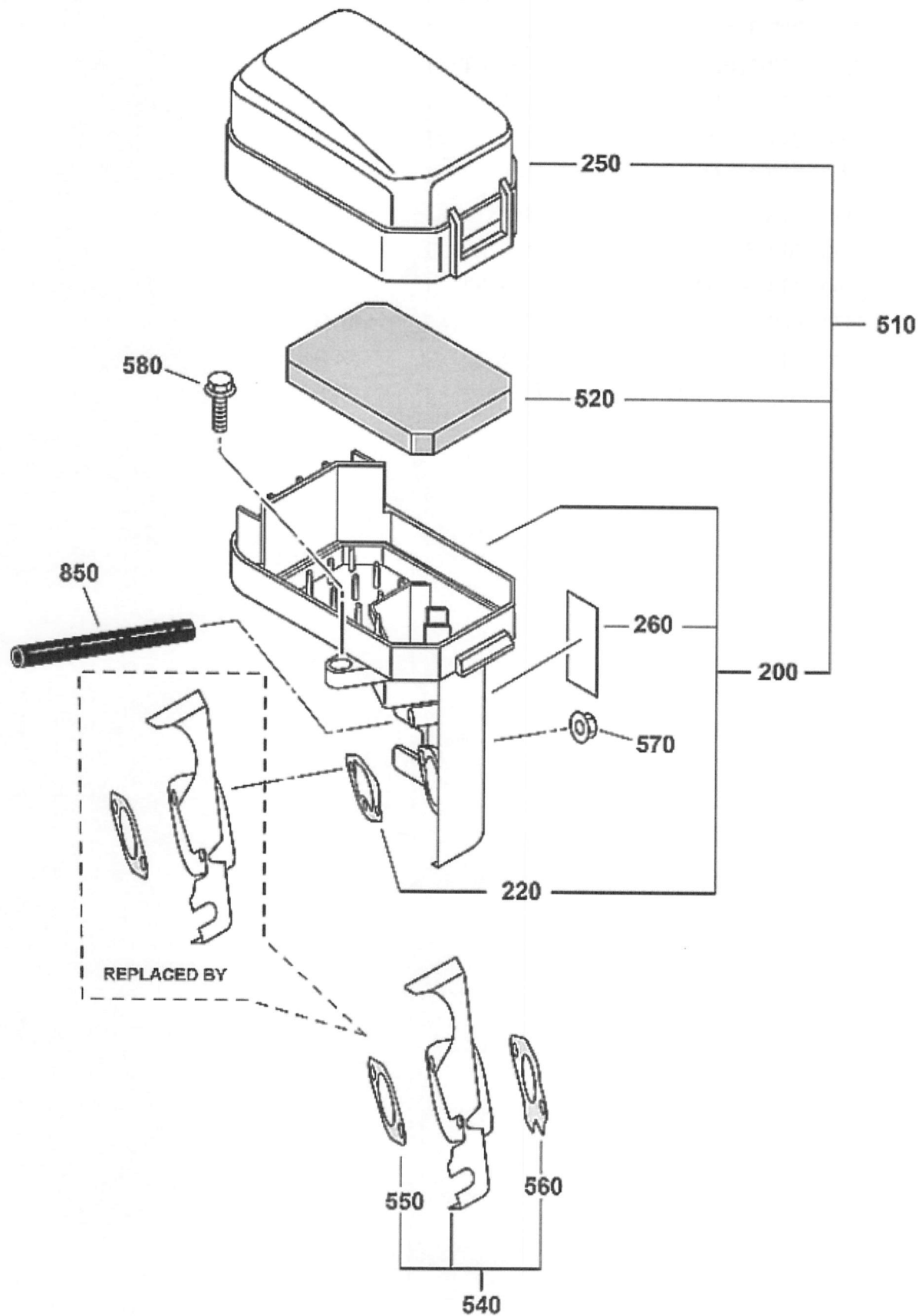
276020000W01

Ref #	Part #	Description	Qty	Context Note	Foot Note
10	276-20901-01	CRANKSHAFT CP	1	Remarks: L=260 DU 19.05DX58.5. Interchangable with 276-20901-11.	
50	018-01400-20	FLANGE NUT	1	M14X1.5	
70	032-30300-10	WOODRUFF KEY	1	M3X6X16	
310	276-22501-10	CONNECTING ROD AY	1	Remarks: 80.2CDX25B 30D&13D.	
320	277-23001-03	FLANGE BOLT	2	M6X1.0X33	
350	276-23301-03	PISTON PIN	1	Remarks: 13DX9DX44L.	
360	276-23401-03	PISTON	1	Remarks: STD.(58DX35H).	
361	276-23403-03	PISTON	1	Remarks: 0.25 O.S.(58DX35H).	
362	276-23404-03	PISTON	1	Remarks: 0.50 O.S.(58DX35H).	
370	276-23511-07	PISTON RING SET	1	Remarks: STD. OIL:EXPANDER.	
371	276-23512-07	PISTON RING SET	1	Remarks: 0.25 O.S. OIL:EXPAND.	
372	276-23513-07	PISTON RING SET	1	Remarks: 0.50 O.S. OIL:EXPAND.	
380	215-25004-03	CLIP	2	Remarks: 12.9DX1.2D.	



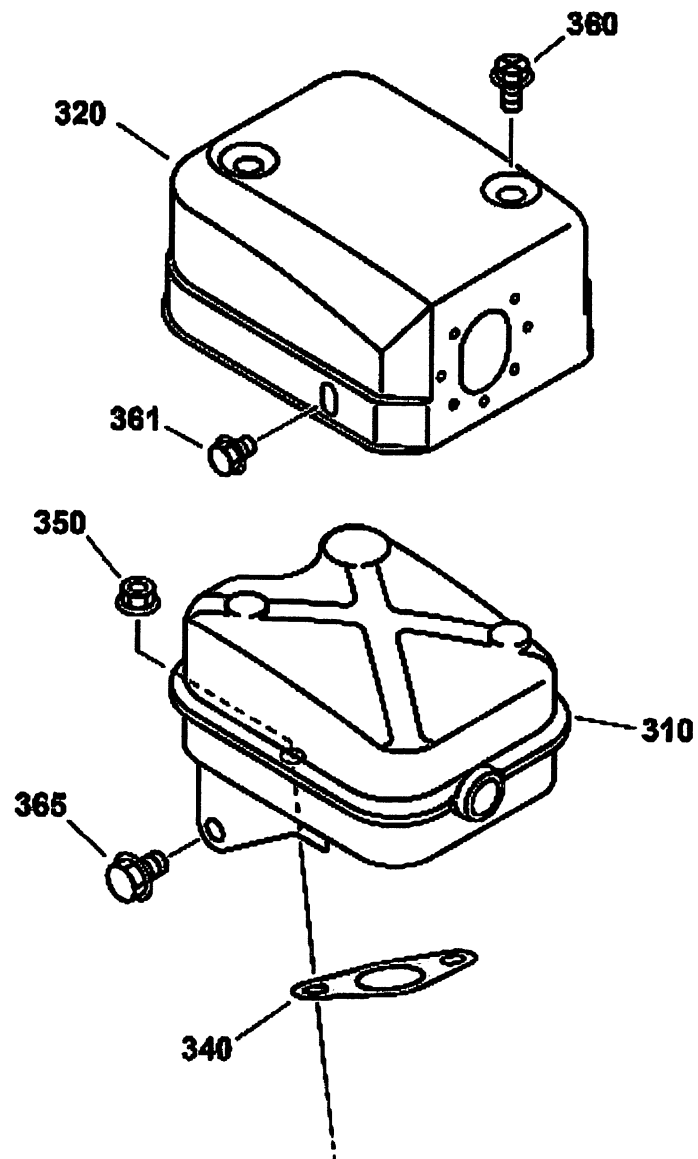
0300 0031 000

Ref #	Part #	Description	Qty	Context Note	Foot Note
10	277-31601-01	CAMSHAFT CP	1		
25	277-35101-03	CAMSHAFT PIN	1		
27	024-00600-10	O-RING	1		
34	277-38601-03	SPRING PIN	1		
35	277-36401-03	RELEASE LEVER	1		
37	277-36501-03	CLIP	1		
38	277-38701-03	RETURN SPRING	1		
60	279-33601-03	VALVE SPRING	2		
70	269-33701-03	SPRING RETAINER	2		
80	276-33401-33	INTAKE VALVE	1		
90	276-33501-33	EXHAUST VALVE	1		
95	132-10KA0-31	VALVE COLLET	4		
150	276-35601-01	TIMING CHAIN CP (86 LINK)	1		
160	277-36911-03	TENTIONER	1		
163	277-37101-03	TENTIONER SPRING	1		
166	277-36902-03	TENTIONER PIN	1	6X13X34	
170	277-36913-13	CHAIN GUIDE	1		
200	277-35001-03	ROCKER PIN	1	End Code: 5660	
200	277-35001-13	ROCKER PIN	1	Start Code: 5661	
220	277-36101-00	INTAKE ROCKER ARM ASSY	1		
225	277-36102-00	EXHAUST ROCKER ARM ASSY	1		
230	014-90500-10	ADJUST SCREW	1	M5X0.5X23	
231	014-90500-10	ADJUST SCREW	1	M5X0.5X23	
240	017-00500-20	NUT	1	M5X0.5	
241	017-00500-20	NUT	1	M5X0.5	
290	011-00600-20	FLANGE BOLT	1	M6X1.0X12	

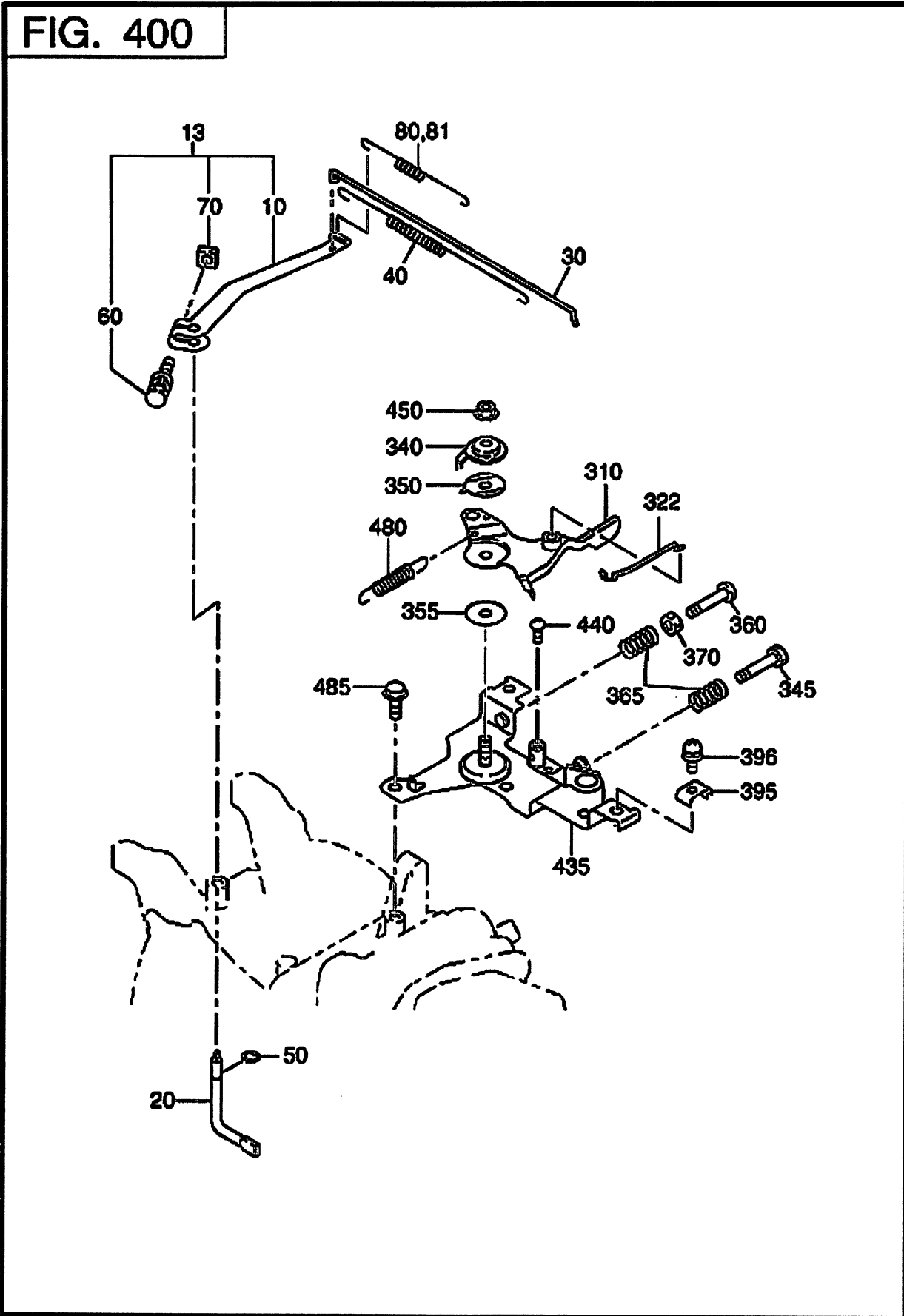


0315 0033 000

Ref #	Part #	Description	Qty	Context Note	Foot Note
510	277-32611-00	AIR CLEANER AY	1		
200	277-32601-08	BASE CP	1		
220	277-32604-08	INTAKE GASKET	1		
250	277-32602-08	COVER CP	1		
260	277-32609-08	LABEL	1		
520	277-32603-08	ELEMENT	1		
540	20A-32902-01	INSULATOR	1		
550	20A-35903-01	INTAKE GASKET	1		
560	20A-35902-03	INTAKE GASKET	1		
570	002-38060-00	FLANGE NUT	2	M6X1.0	
580	011-00600-50	FLANGE BOLT	1	M6X1.0X20	
850	085-10800-00	RUBBER PIPE	1	8X11	

**0330 0008 000**

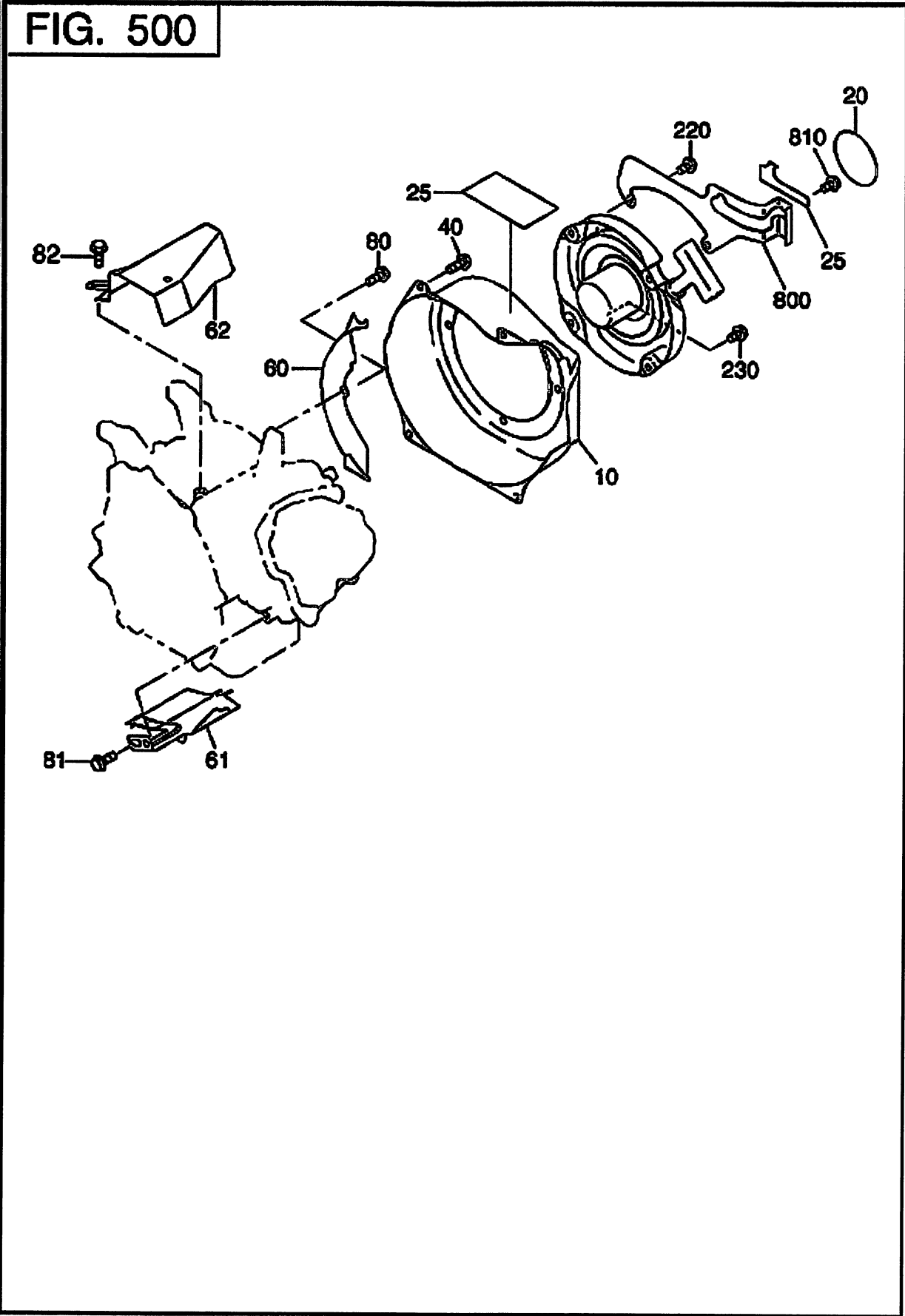
Ref #	Part #	Description	Qty	Context Note	Foot Note
310	276-30101-11	MUFFLER CP	1		
320	277-34201-01	MUFFLER COVER CP	1	Interchangable with 277-34201-11.	
340	277-35201-03	EXHAUST GASKET	1		
350	980-20082-80	FLANGE NUT	2	M8	
360	015-20600-90	TAPPING BOLT	2	M6X10	
361	011-00600-10	FLANGE BOLT	1	M6X1.10X8	
365	011-00801-50	FLANGE BOLT	1	M8X1.25X12	



EX13

276040001W00

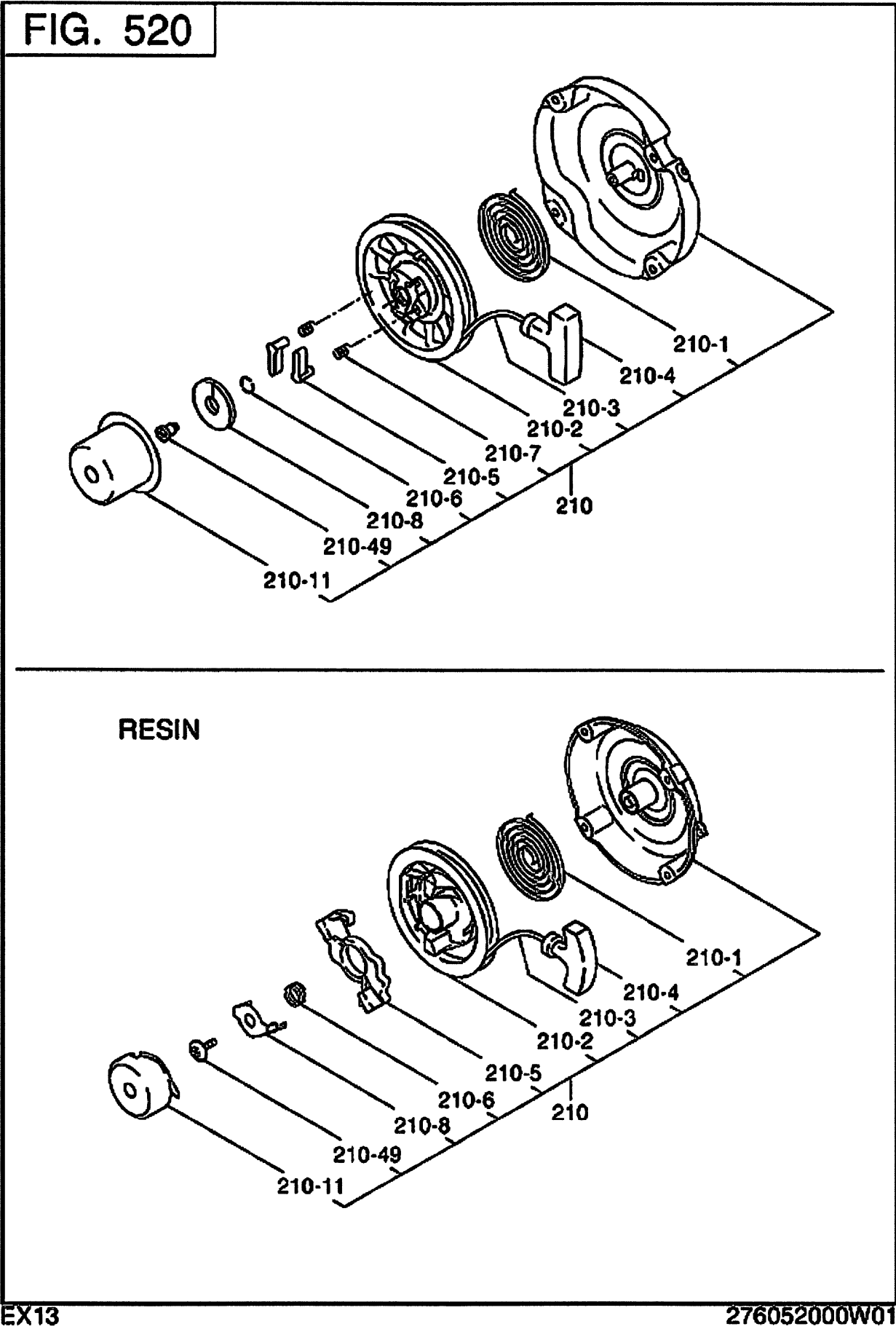
Ref #	Part #	Description	Qty	Context Note	Foot Note
10	277-42301-13	GOVERNOR LEVER	1		
20	277-42201-23	GOVERNOR SHAFT	1	Start Code: 5539. End Code: 5599. Interchangable with 277-42201-33.	
20	277-42201-13	GOVERNOR SHAFT	1	End Code: 5538. Interchangable with 277-42201-23.	
20	277-42201-33	GOVERNOR SHAFT	1	Start Code: 5600.	
30	279-42701-01	GOVERNOR ROD CP	1		
40	277-42801-13	ROD SPRING	1	Remarks: 7DX0.5DX182L N=16.	
50	003-13050-00	CLIP	1		
60	013-00602-40	BOLT & WASHER ASSY	1	M6X1.0X25	
70	018-60600-20	SQUARE NUT	1	M6X1.0X4.9	
80	276-42505-43	GOVERNOR SPRING	1		
310	277-43302-01	SPEED CONT.LEVER CP	1	Remarks: W/SWIVEL.	
340	277-43501-03	STOP PLATE	1		
350	020-00601-70	WASHER	1	Remarks: 6DX24DX0.4T.	
355	021-70600-70	FRICTION WASHER	1	NYLON	
360	014-00601-80	SCREW	1	Remarks: M6X1.0X35L.	
365	237-45004-23	ADJUST SPRING	1		
370	002-17060-00	NUT	1		
395	277-43901-03	CLAMP	1		
396	004-36051-60	SCREW AND WASHER AY	1	Interchangable with 001-17051-60.	
435	277-46001-01	SPEED CONT.BRKT CP	1		
440	004-31040-80	SCREW(M4X8)	1		
450	002-35060-00	LOCKNUT	1	M6X1.0	
480	277-45101-03	RETURN SPRING	1		
485	011-00600-20	FLANGE BOLT	2	M6X1.0X12	



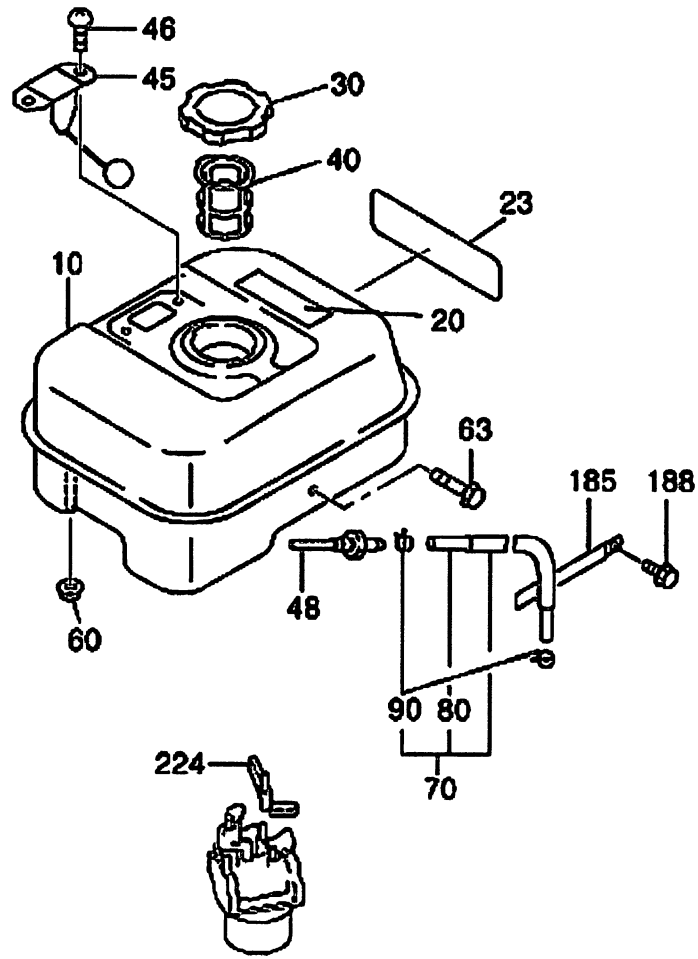
EX13

276050001W00

Ref #	Part #	Description	Qty	Context Note	Foot Note
10	276-51202-01	BLOWER HOUSING CP	1	Remarks: BLACK.	
20	073-20051-40	LABEL(TRADE MARK)	1	Remarks: 64D.	
40	011-00600-30	FLANGE BOLT	4	M6X1.0X14	
60	277-52711-11	BAFFLE 1(CASE) CP	1	Start Code: 5631.	
60	277-52711-01	BAFFLE 1(CASE) CP	1	End Code: 5630.	
61	277-52702-03	HEAD BAFFLE 2	1		
80	001-04061-60	FLANGE BOLT	1	M6X1.0X16	Start Code: 5631
80	011-00600-20	FLANGE BOLT	1	M6X1.0X12	
81	011-00600-20	FLANGE BOLT	1	M6X1.0X12	
220	011-00600-10	FLANGE BOLT	4	M6X1.10X8	



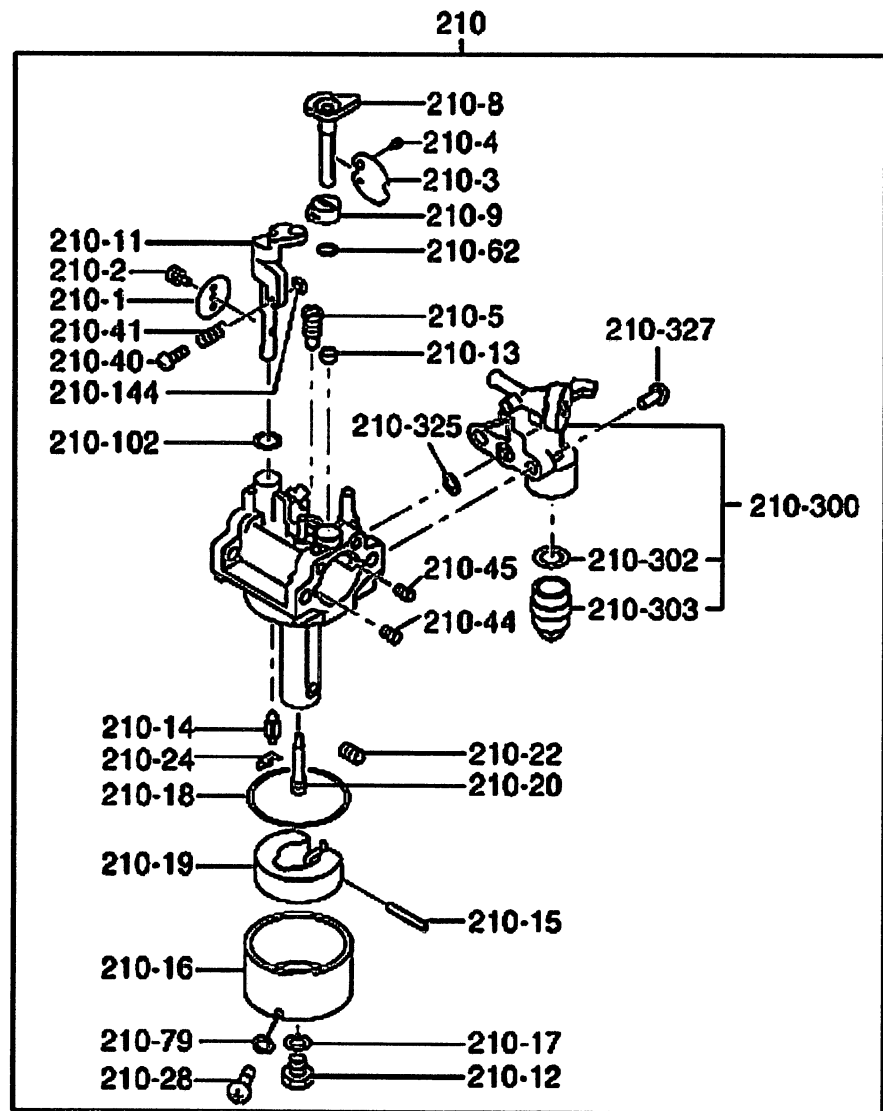
Ref #	Part #	Description	Qty	Context Note	Foot Note
210	270-50125-08	RATCHET	2		
210	268-50201-20	RECOIL STARTER AY	1	Remarks: D 160PD.	
210	270-50115-08	SPIRAL SPRING	1		
210	227-50152-08	SET SCREW	1		
210	270-50261-08	RATCHET GUIDE	1		
210	268-50145-18	STARTER PULLEY	1		
210	227-50131-08	FRICTION SPRING	1		
210	269-50120-08	REEL	1		
210	269-50112-08	STARTER ROPE	1		
210	261-50100-08	STARTER KNOB	1		

FIG. 600

EX13

276060000W02

Ref #	Part #	Description	Qty	Context Note	Foot Note
10	276-60102-01	FUEL TANK CP	1	Remarks: 2.7L BLACK.	
20	073-20051-80	LABEL(WARNING)	1	Remarks: 42X104 ENGLISH.	
23	276-95101-03	LABEL(MODEL)	1	Remarks: 23X87.	
30	043-04400-50	FUEL TANK CAP CP	1	Remarks: 43DX68DX14H BLACK.	
40	064-13600-10	FUEL FILTER	1	Remarks: 36DX46DX43H.	
48	050-51200-20	UNION	1	Remarks: M12X4DX78L W/FILTER.	
60	002-38060-00	FLANGE NUT	2	M6X1.0	
63	011-00601-30	FLANGE BOLT (M6X25)	1		
80	085-10600-00	RUBBER PIPE	1	Remarks: 6DX12D.	
90	056-11000-30	HOSE CLAMP	2	Remarks: 10DX8BX1T.	
224	277-43801-01	CHOKE LEVER CP	1		

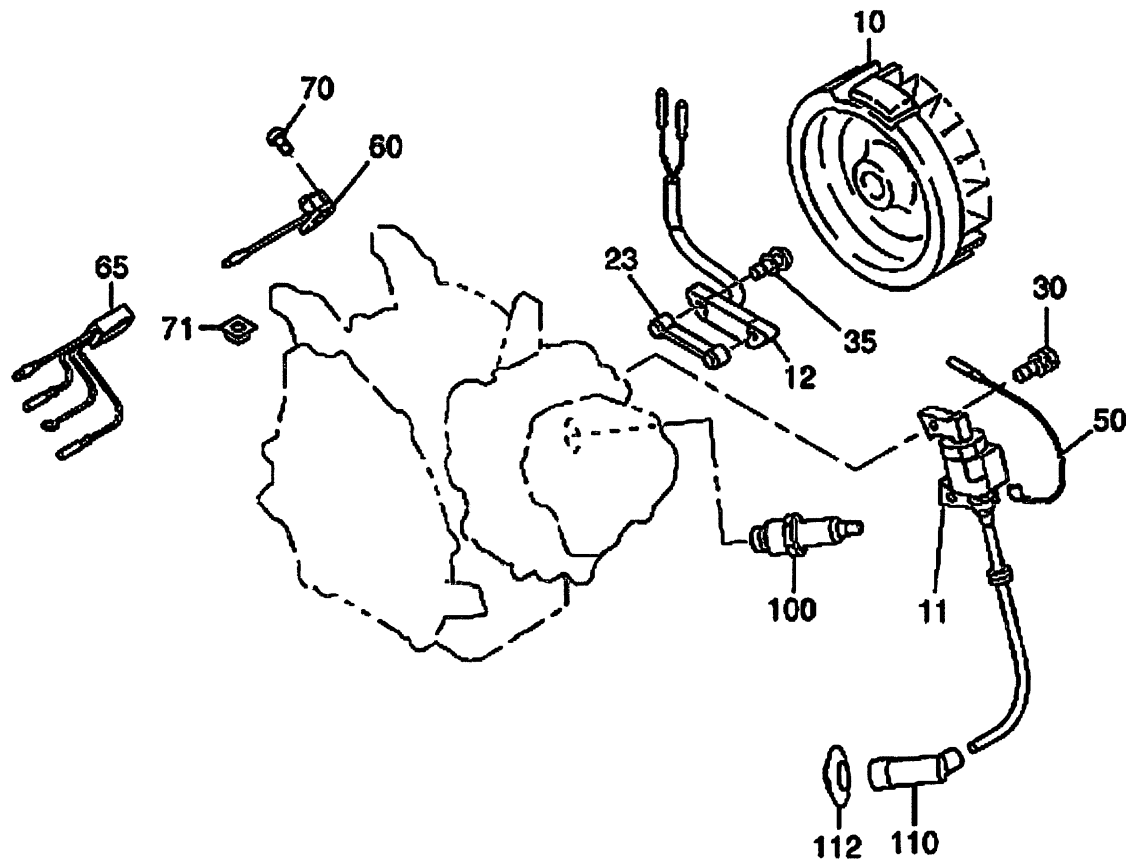
FIG. 640

EX13

276064000W02

Ref #	Part #	Description	Qty	Context Note	Foot Note
210-11	276-62530-08	THROTTLE SHAFT	1	Start Code: 5661.	
210-303	064-20078-10	CUP	1	Start Code: 5661.	
210-24	226-62701-08	CLIP	1	End Code: 5660.	
210-22	276-62400-08	MAIN JET	1	End Code: 5660. Remarks: #63.8.	
210-20	276-62440-08	MAIN NOZZLE	1	End Code: 5660.	
210-19	226-62506-08	FLOAT AY	1	End Code: 5660.	
210-17	214-62450-08	PACKING	1	End Code: 5660.	
210-16	277-62505-08	FLOAT BODY	1	End Code: 5660.	
210-12	227-62451-08	BOLT	1	Start Code: 5661.	
210-302	064-20064-10	PACKING	1	End Code: 5660.	
210-8	277-62520-08	CHOKE LEVER	1	Start Code: 5661.	
210-5	246-62420-08	PILOT JET	1	Start Code: 5661. Remarks: #40.	
210-3	277-62525-08	CHOKE VALVE	1	Start Code: 5661.	
210-2	209-62351-08	SCREW	1	Start Code: 5661.	
210-1	106-62538-08	THROTTLE VALVE	1	Start Code: 5661. Remarks: #200.	
210-0	276-62301-10	CARBURETOR AY	1	Start Code: 5661.	
210-14	277-62500-08	NEEDLE	1	Start Code: 5661.	
210-18	214-62540-08	CHAMBER PACKING	1	Start Code: 5661.	
210-0	276-62301-00	CARBURETOR AY	1	End Code: 5660. Interchangeable with 276-62301-10.	
210-45	106-62410-08	AIR JET(PILOT)	1	Start Code: 5661.	
210-44	207-62410-08	AIR JET	1	Start Code: 5661.	
210-28	277-62360-08	BOLT	1	Start Code: 5661.	
210-24	226-62701-18	CLIP	1	Start Code: 5661.	
210-22	277-62404-08	MAIN JET	1	Start Code: 5661. Remarks: #70.	
210-302	064-20064-10	PACKING	1	Start Code: 5661.	
210-19	226-62506-08	FLOAT AY	1	Start Code: 5661.	
210-303	064-20078-10	CUP	1	End Code: 5660.	
210-17	214-62450-08	PACKING	1	Start Code: 5661.	
210-16	277-62506-08	FLOAT BODY	1	Start Code: 5661.	
210-28	277-62350-08	BOLT	1	End Code: 5660.	
210-44	242-62321-08	AIR JET	1	End Code: 5660.	
210-45	106-62410-08	AIR JET(PILOT)	1	End Code: 5660.	
210-104	236-62541-08	PACKING	1	End Code: 5660.	
210-15	277-62515-08	PIN	1	Start Code: 5661.	

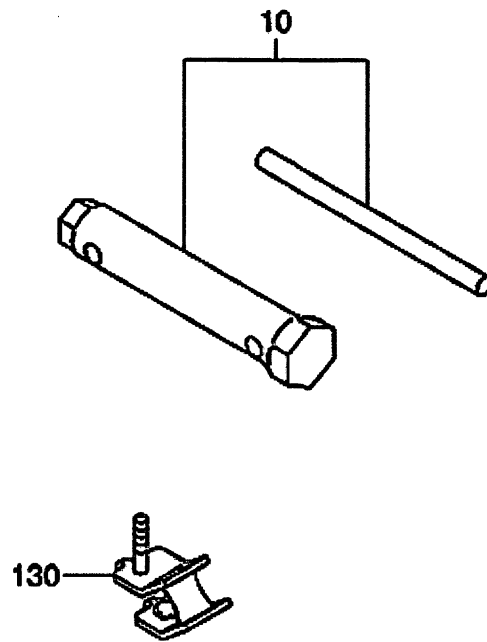
210-20	276-62440-08	MAIN NOZZLE	1	Start Code: 5661.
210-11	276-62530-08	THROTTLE SHAFT	1	End Code: 5660.
210-18	214-62540-08	CHAMBER PACKING	1	End Code: 5660.
210- 104	236-62541-08	PACKING	1	Start Code: 5661.
210-5	234-62421-08	PILOT JET	1	End Code: 5660. Remarks: #37.5.
210-3	277-62525-08	CHOKE VALVE	1	End Code: 5660.
210-8	277-62520-08	CHOKE LEVER	1	End Code: 5660.
210-12	227-62451-08	BOLT	1	End Code: 5660.
210-14	277-62500-08	NEEDLE	1	End Code: 5660.
210-15	277-62515-08	PIN	1	End Code: 5660.
210-1	106-62538-08	THROTTLE VALVE	1	End Code: 5660. Remarks: #200.

FIG. 700

EX13

276070000W01

Ref #	Part #	Description	Qty	Context Note	Foot Note
10	276-79230-01	FLYWHEEL CP	1		
11	277-79430-11	IGNITION COIL CP	1		
30	001-14062-50	BOLT AND WASHER ASSY	2	M6X1.0X25	
50	277-73102-01	WIRE 2 CP	1	Remarks: L=360 BLACK.	
60	X66-00003-61	SWITCH AY	1		
70	015-00400-90	TAPPING SCREW	2	M4X12	
100	065-01401-50	SPARK PLUG (NGK BR6HS)	1		
110	065-50002-70	SPARK PLUG CAP	1		

FIG. 900

EX13

276090000W02

Ref #	Part #	Description	Qty	Context Note	Foot Note
10	277-90301-H0	ACCESSORY TOOL KIT	1		