

PARTS MANUAL

MODEL
Parts
Manual

EH650DC7140

03/14



SUBARU

Industrial Power Products

Subaru Industrial Power Products

905 Telser Road - Lake Zurich, IL 60047 - Phone 847-540-7300 - Fax 847-438-5012

e-mail: sales@subarupower.com - www.subarupower.com

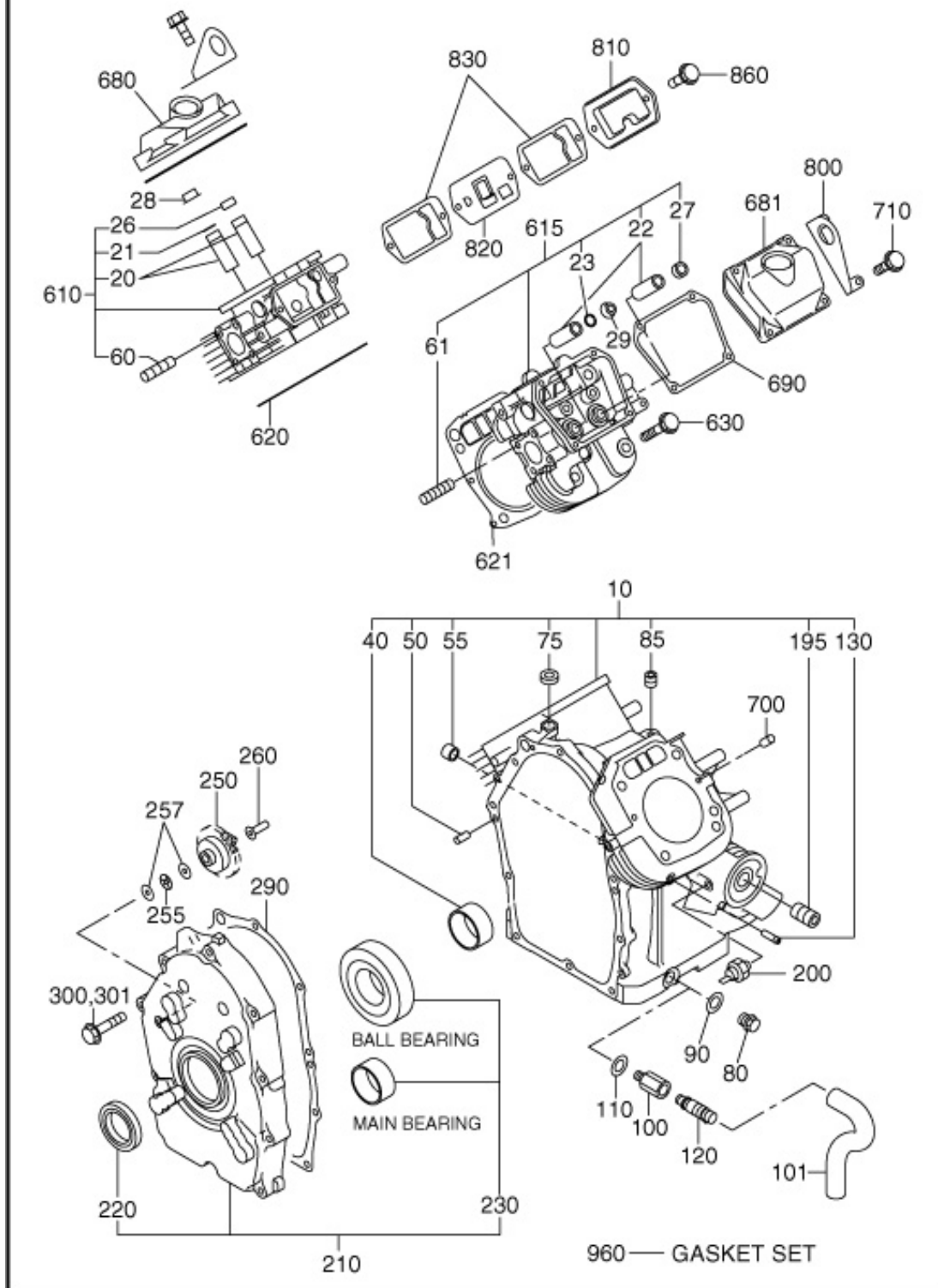
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100 Crankcase

FIG. 101



EH65/64/63

263010001W00

100 Crankcase

Ref	Part Number.	Description	Qty	Remark
10	263-10111-21	CRANK CASE CP	1	
20	263-14211-03	VALVE GUIDE	2	
21	056-51000-50	CLIP	1	
22	263-14211-03	VALVE GUIDE	2	
23	056-51000-50	CLIP	1	
26	132-07AA0-50	SEAL-INT VALVE	1	
27	132-07AA0-50	SEAL-INT VALVE	1	
28	263-35341-03	RETAINER PLATE	1	
29	263-35341-03	RETAINER PLATE	1	
40	263-15802-03	MAIN BEARING	1	
50	031-00801-10	DOWEL PIN	2	
55	263-55601-03	PIPE	2	
60	010-50802-90	STUD	4	
61	010-50802-90	STUD	4	
75	044-00800-10	OIL SEAL	1	
80	040-11400-30	PLUG	2	
85	235-15421-03	BLIND PLUG	1	
90	021-11400-20	GASKET	2	
130	159-65401-03	PIPE(PULSE)	1	
195	263-15901-03	UNION	1	
200	263-76102-H1	SWITCH OIL PRESSURE	1	
210	263-11002-51	MAINBEARING COVER CP	1	
220	044-04200-30	OIL SEAL	1	
230	X60-04500-20	BALL BEARING	1	
250	263-45003-11	GOVERNOR GEAR CP	1	
255	263-46215-A3	THRUST BEARING	1	
257	263-46214-03	WASHER	2	
260	277-41901-03	GOVERNOR SLEEVE	1	
290	263-16002-A3	GASKET (M.B COVER)	1	
300	011-00802-20	FLANGE BOLT	10	
610	263-13211-11	CYLINDER HEAD 1 CP	1	
615	263-13311-01	CYLINDER HEAD 2 CP	1	
620	263-15021-41	GASKET 1 (CYL HEAD)	1	
621	263-15121-31	GASKET 2 (CYL HEAD)	1	
630	011-01000-70	FLANGE BOLT	8	
680	263-15505-03	ROCKER COVER	1	
681	263-15503-03	ROCKER COVER	1	
690	263-16101-A3	GASKET(ROCKER COVER)	2	
700	031-00600-20	DOWEL PIN	4	

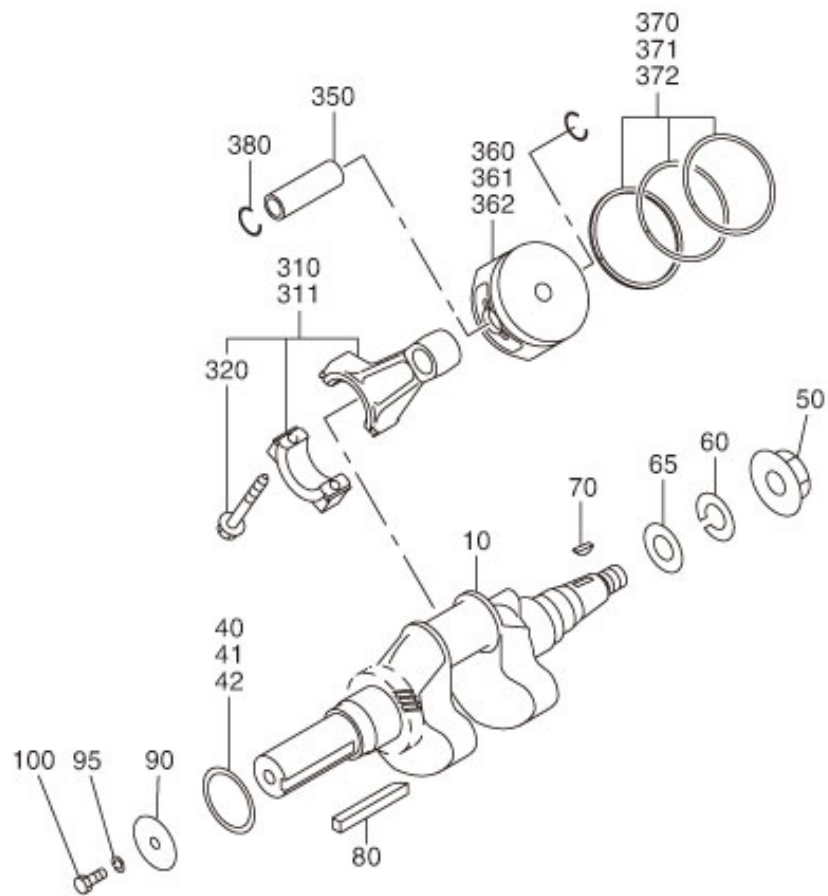
100 Crankcase

Ref	Part Number.	Description	Qty	Remark
710	011-00601-01	FLANGE BOLT	8	
800	280-19001-03	HOOK	2	
810	263-14301-03	BREATHER COVER	1	
820	280-14401-A1	BREATHER PLATE CP	1	
830	263-16006-03	GASKET(BREATHERPLATE	2	
860	011-00600-30	FLANGE BOLT	2	
960	263-99001-37	GASKET SET	1	

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200 Crankshaft

FIG. 200



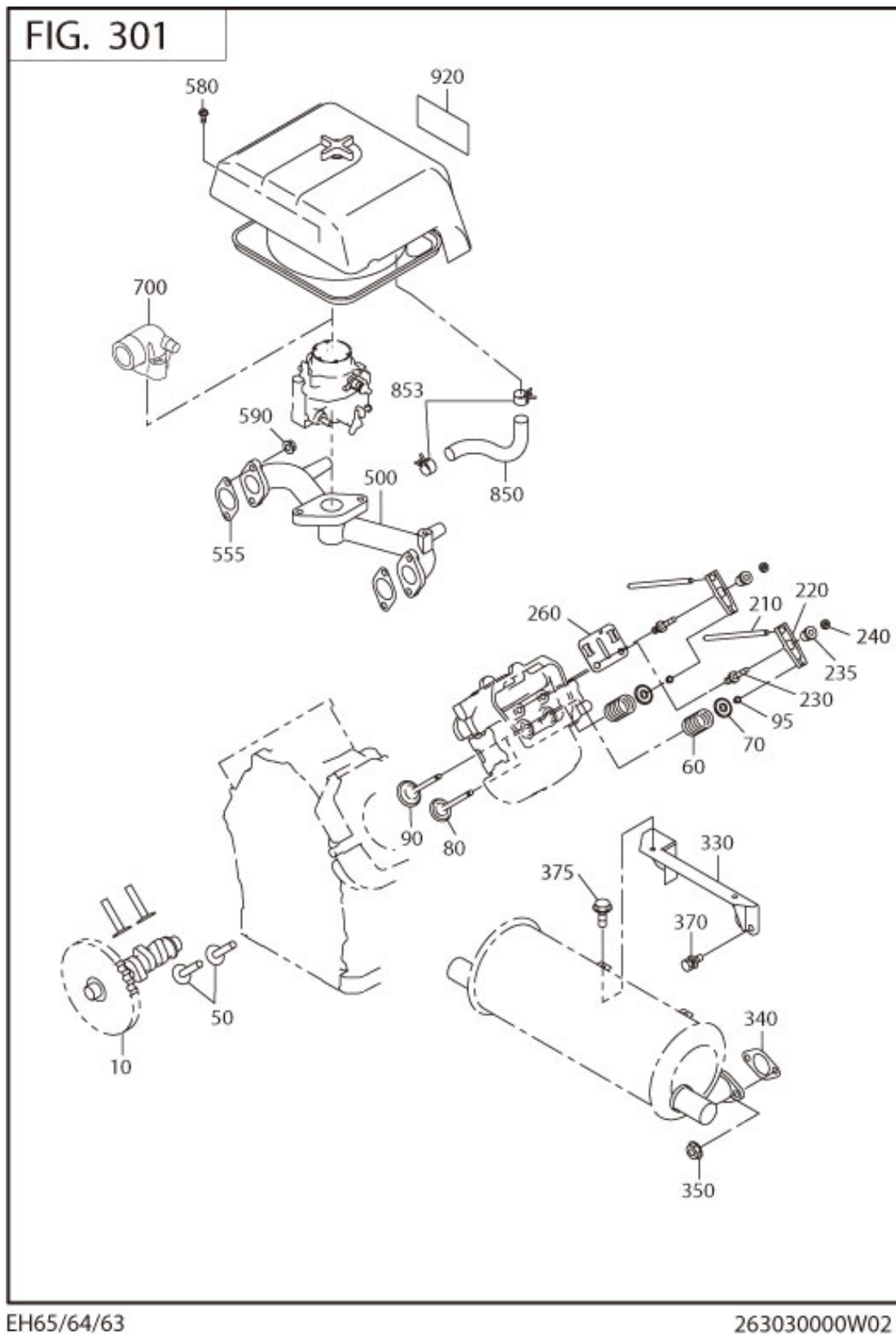
EH65/64/63

263020000W01

200 Crankshaft

Ref	Part Number.	Description	Qty	Remark
10	263-20922-11	CRANK SHAFT CP	1	
40	263-25012-A3	SPACER	1	
41	263-25013-A3	SPACER	1	
42	263-25014-A3	SPACER	1	
50	018-01800-10	FLANGE NUT	1	
65	003-10180-00	WASHER	1	
70	005-32054-01	WOODRUFF KEY	1	
310	263-22601-30	CONNECTING ROD AY	2	
320	001-05084-00	FLANGE BOLT	4	
350	263-23301-33	PISTON PIN	2	
360	263-23421-J3	PISTON	2	
361	263-23422-J3	PISTON	2	
362	263-23423-J3	PISTON	2	
370	263-23501-17	PISTON RING SET	2	
371	263-23502-17	PISTON RING SET	2	
372	263-23503-17	PISTON RING SET	2	
380	056-52100-20	CLIP	4	

300 Intake & Exhaust

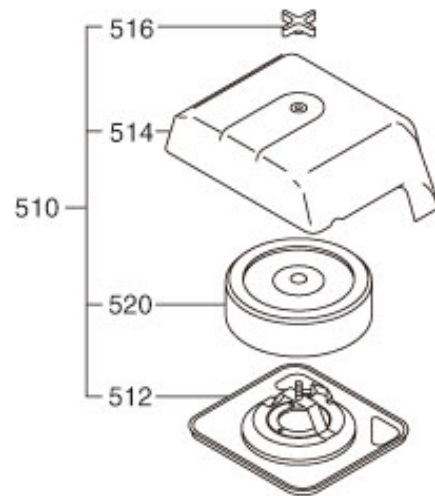


300 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
10	280-31701-13	CAM SHAFT	1	
50	263-33301-A3	TAPPET	4	
60	246-33611-03	VALVE SPRING	4	
70	246-33711-13	SPRING RETAINER	4	
80	263-33401-H3	INTAKE VALVE	2	
90	263-33502-H3	EXHAUST VALVE	2	
95	246-35501-03	COLLET-VALVE	8	
210	263-35322-A1	PUSH ROD CP	4	
220	267-36102-03	ROCKER ARM	4	
230	263-35801-03	BOLT(PIVOT)	4	
235	267-35701-03	PIVOT	4	
240	017-00601-10	NUT	4	
260	263-37002-A3	GUIDE PLATE	2	
500	280-33001-J3	INTAKE MANIFOLD	1	
555	263-35503-A3	GASKET(IN MANIFOLD)	2	
580	X11-00600-20	FLANGE BOLT	3	
590	002-38080-00	FLANGE NUT	4	
850	263-18003-03	RUBBER PIPE	1	
853	263-68512-A3	HOSE CLAMP	2	
920	263-91721-03	LABEL(TRADE MARK)	1	

315 Intake & Exhaust

FIG. 315



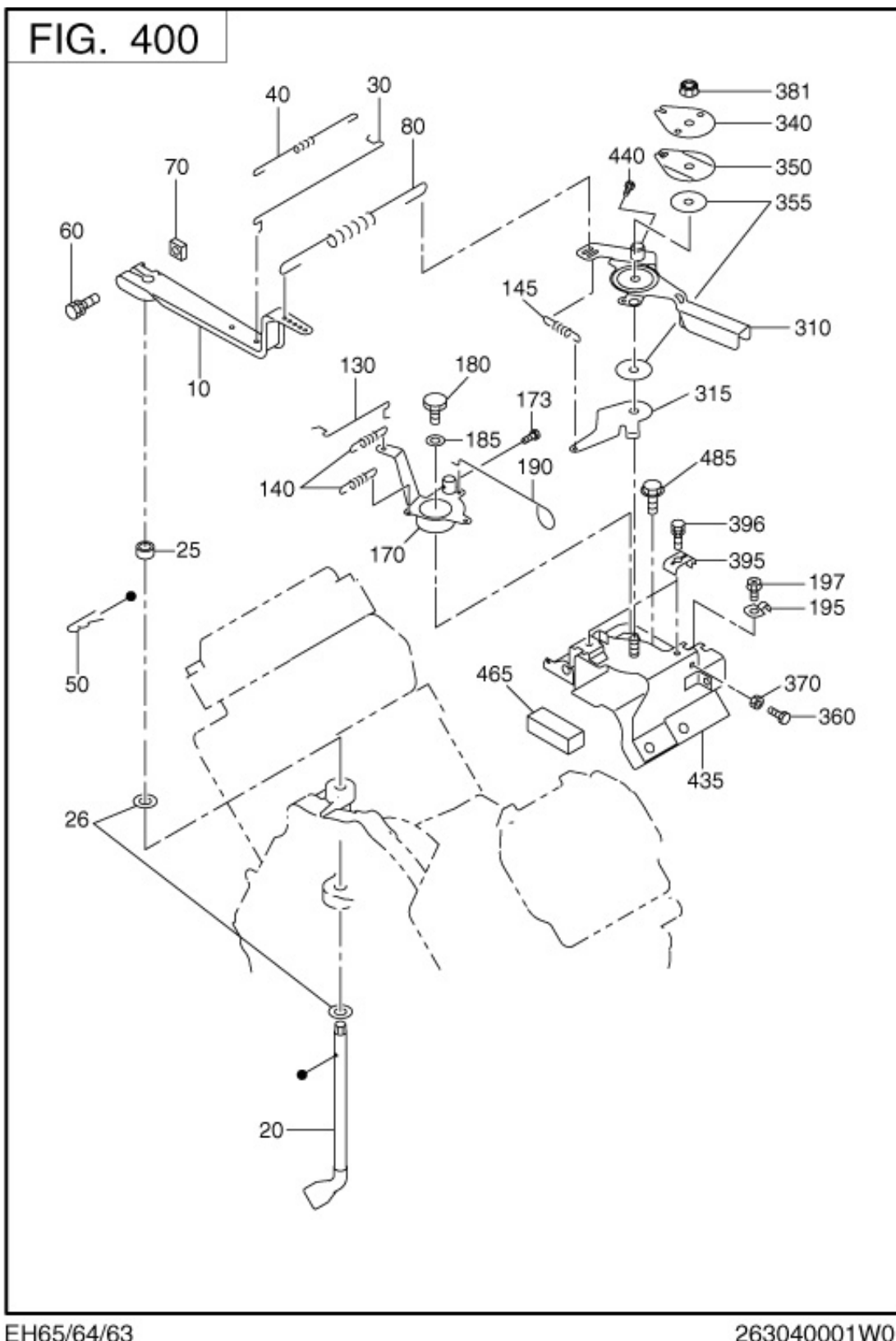
EH65/64/63

263031500W01

315 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
510	280-32602-00	AIR CLEANER AY	1	
512	280-32625-01	CLEANER BASE CP	1	
514	263-32630-03	CLEANER COVER	1	
516	263-32640-01	WING NUT	1	
520	263-32610-A1	CLEANER ELEMENT CP	1	

400 Governor



EH65/64/63

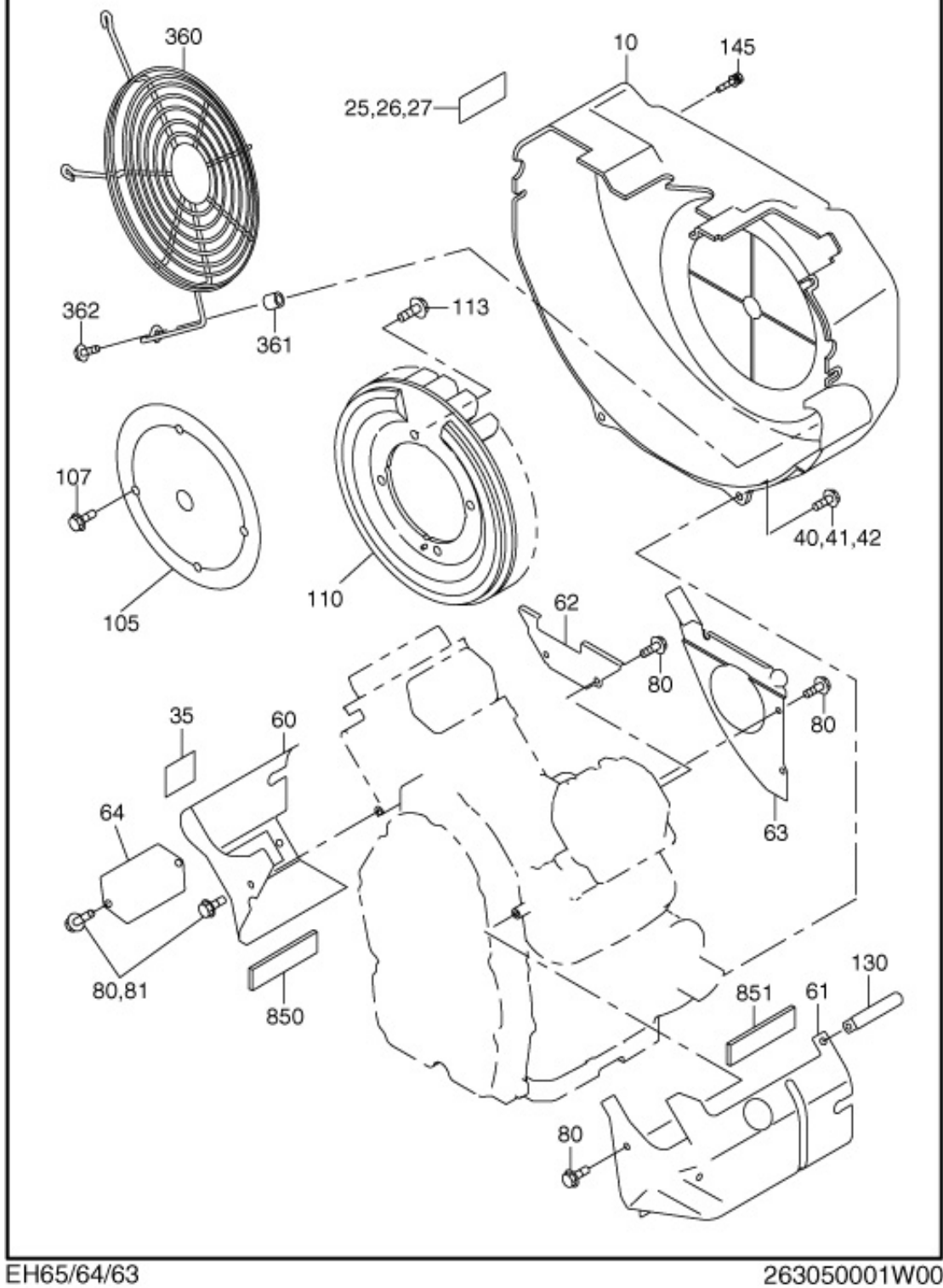
263040001W01

400 Governor

Ref	Part Number.	Description	Qty	Remark
10	263-42301-B3	GOVERNOR LEVER	1	
20	263-42201-A3	GOVERNOR SHAFT	1	
25	X23-00801-50	SPACER	1	
26	003-10080-00	WASHER	2	
30	263-42701-13	GOVERNOR ROD	1	
40	263-42801-13	ROD SPRING	1	
50	005-11060-01	SNAP PIN	1	
60	001-14063-00	BOLT AND WASHER AY	1	
70	018-60600-20	NUT	1	
80	263-42501-13	GOVERNOR SPRING	1	
130	263-46011-13	CHOKE CONTROL ROD	1	
140	261-45201-13	RETURN SPRING	2	
145	263-45030-03	SPRING(CONTROL)	1	
170	263-46021--B3	CHOKE LEVER	1	
180	226-43101-01	LINK PIVOT	1	
185	003-22100-00	WAVED WASHER	1	
190	263-43901-A3	CHOKE KNOB	1	
195	263-46010-03	CLAMP(CHOKE KNOB)	1	
197	X15-20500-10	TAPPING SCREW	1	
310	263-43312-A3	SPEED CONTROL LEVER	1	
315	263-47001-A3	BRACKET,RETURN SP	1	
340	227-43501-13	STOP PLATE	1	
350	263-45002-03	SPRING WASHER	1	
355	261-45301-03	SPACER	1	
360	011-50500-20	BOLT	2	
370	002-27050-00	NUT	2	
381	002-38060-00	FLANGE NUT	1	
395	261-43901-03	CLAMP	2	
396	001-17052-00	BOLT & WASHER AY	2	
435	263-45021-A2	BRACKET(SPD CONTROL)	1	
485	011-00600-20	FLANGE BOLT	3	

500 Cooling & Starting

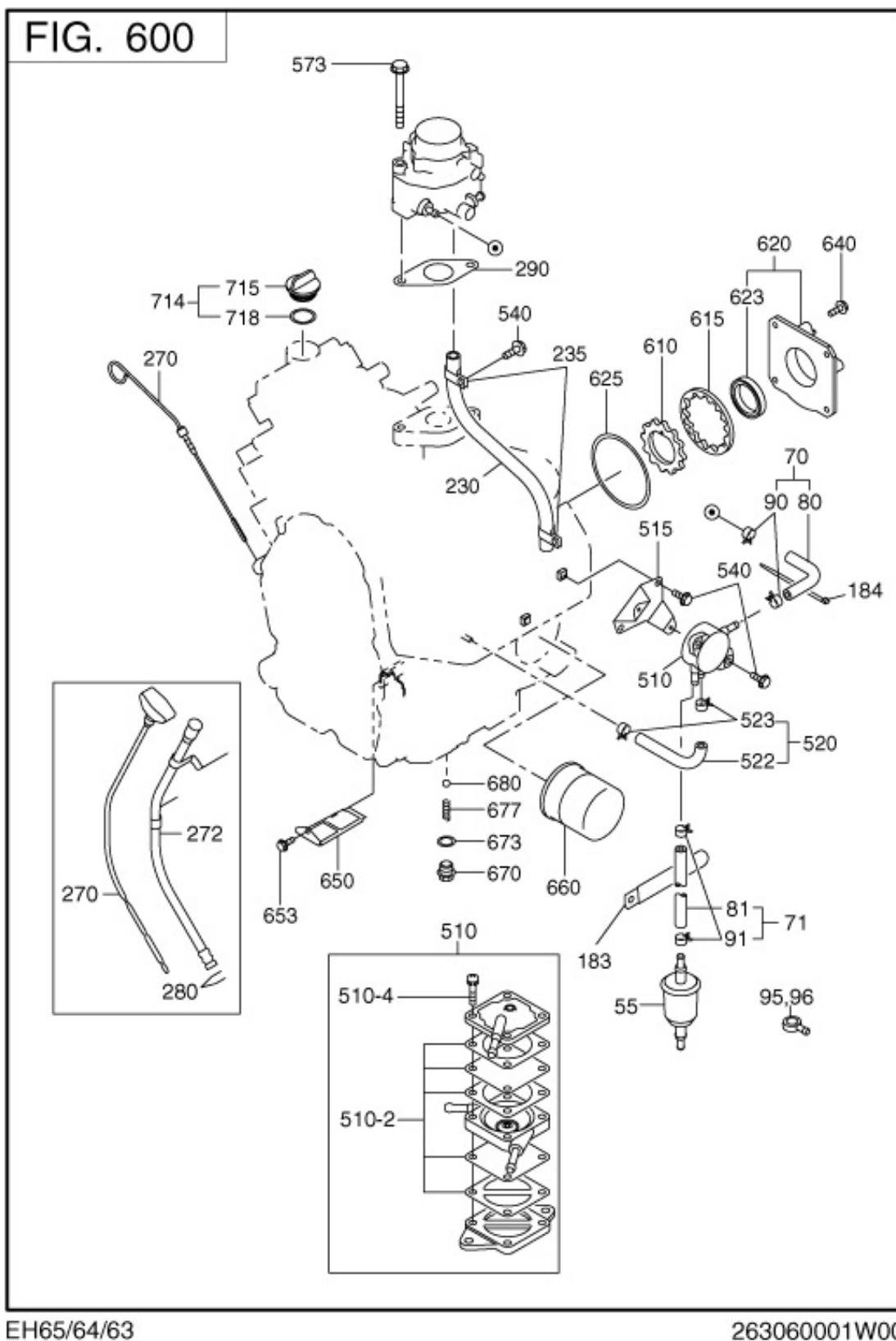
FIG. 500



500 Cooling & Starting

Ref	Part Number.	Description	Qty	Remark
10	263-51121-B2	BLOWER HOUSING UN	1	
25	073-20044-50	LABEL(CAUTION)	1	
26	X73-20057-60	LABEL(WARNING)	1	
40	011-00600-30	FLANGE BOLT	8	
41	X11-00601-40	FLANGE BOLT	2	
60	263-52612-A1	CYLINDER BAFFLE 1 CP	1	
61	263-52704-A1	CYLINDER BAFFLE 2 CP	1	
62	263-52802-A3	CYLINDER BAFFLE 3	1	
63	263-52912-A2	CYLINDER BAFFLE 4 UN	1	
80	011-00600-20	FLANGE BOLT	8	
110	263-54101-H2	COOLING BLOWER UN	1	
113	001-14061-60	BOLT AND WASHER AY	4	

600 Fuel & Lubricant

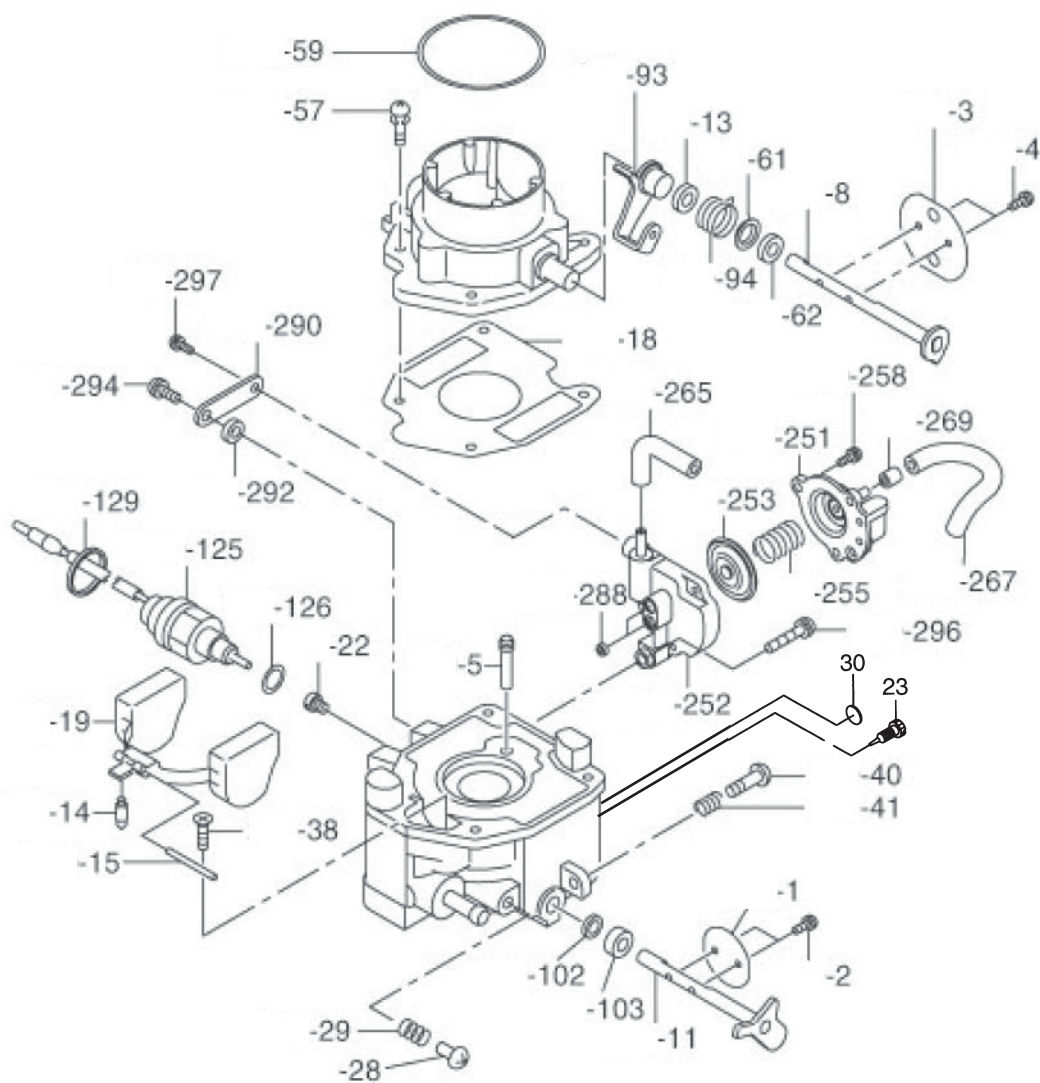


600 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
55	263-65012-A3	FILTER,FUEL	1	
80	X85-10616-60	RUBBER PIPE	1	
81	X85-10613-81	RUBBER PIPE	1	
90	263-68501-03	HOSE CLAMP	2	
91	263-68501-03	HOSE CLAMP	2	
230	085-10301-10	RUBBER PIPE	1	
235	206-75501-01	CLAMP CP	2	
270	263-63603-01	OIL GAUGE CP	1	
290	263-66201-A3	GASKET(CARBURETOR)	1	
510	267-62201-10	FUEL PUMP AY	1	
515	263-65002-A3	BRACKET(FUEL PUMP)	1	
522	X85-10616-60	RUBBER PIPE	1	
523	263-68501-03	HOSE CLAMP	2	
540	011-00600-20	FLANGE BOLT	5	
573	011-00801-10	FLANGE NUT	2	
610	263-63901-13	INNER ROTOR	1	
615	263-63902-13	OUTER ROTOR	1	
620	263-64002-01	OIL PUMP COVER CP	1	
623	044-03501-70	OIL SEAL	1	
625	X24-08900-30	O RING	1	
640	011-00600-30	FLANGE BOLT	4	
650	263-64302-02	OIL PUMP FILTER UN	1	
653	263-65011-A3	FLANGE BOLT	1	
660	248-65801-00	OIL FILTER AY	1	
670	263-65001-13	PLUG(OIL RELIEF)	1	
673	003-70140-00	GASKET,ALUMINUM	1	
677	263-66001-03	SPRING(RELIEF VALVE)	1	
680	006-90308-00	STEEL BALL	1	
714	280-63602-A1	OIL FILLER CAP CP	1	
718	263-64414-A3	O RING	1	

640 CARBURETOR GROUP

FIG. 640



640 CARBURETOR GROUP

REF.	PART NUMBER	DESCRIPTION	QTY.	REMARKS	FROM-TO	FIG.
19	263-62392-00	CARBURETOR AY	1			640
-1	263-62535-08	VALVE, THROTTLE	1			640
-2	261-62352-08	SCREW, VALVE SET	2			640
-3	263-62528-08	VALVE, CHOKE	1			640
-4	258-62555-08	SCREW SET (VALVE)	2			640
-5	263-62423-08	JET, SLOW (#50)	1			640
-8	263-62520-08	SHAFT ASSY, CHOKE	1			640
-11	263-62530-08	SHAFT ASSY, THROTTLE	1			640
-13	258-62551-08	RING (CHOKE LEVER)	1			640
-14	263-62507-08	VALVE, FLOAT	1			640
-15	258-62515-08	FLOAT PIN	1			640
-18	280-62545-08	GASKET, AIR HORN	1			640
-19	280-62505-08	FLOAT	1			640
-22	263-62400-08	JET, MAIN	1			640
-23	263-62452-08	NEEDLE, IDLE, ADJUST	1			640
-28	215-62353-08	SCREW, DRAIN	1			640
-29	215-62446-08	SPRING, DRAIN	1			640
-30	261-62358-08	PLUG, EXPANSION	1			640
-38	258-62556-08	SCREW SET (FLOAT PIN)	1			640
-40	263-62451-08	SCREW, THRO ADJUST	1			640
-41	258-62445-08	SPRING (ADJUST SCREW)	1			640
-57	258-62450-08	SCREW SET (AIR HORN)	4			640
-59	263-62560-08	O-RING, AIR HORN	1			640
-61	280-62551-08	COLLAR, CHOKE	1			640
-62	258-62554-08	FILTER (CHOKE SHAFT)	1			640
-93	263-62524-08	LEVER ASSY. CHOKE	1			640
-94	263-62445-08	SPRING, CHOKE	1			640
-102	226-62580-08	FILTER, AIR	1			640
-103	258-62570-08	COLLAR (THRO SHAFT)	1			640
-125	263-62556-08	VALVE CP (SOLENOID)	1			640
-126	258-62546-08	GASKET, MAIN PASSAGE	1			640
-129	258-62566-08	CLAMP (SOLENOID) WIRE	1			640
-251	280-62359-08	COVER AY, PUMP	1			640
-252	280-62361-08	BODY AY, PUMP	1			640
-253	280-62358-08	DIAPHRAGM AY, PUMP	1			640
-255	280-62320-08	SPRING, PUMP DIAPH	1			640
-258	263-62585-08	SCREW, WITH WASHER	3			640
-265	280-62356-08	PIPE, CONNECTOR	1			640
-267	280-62357-08	HOSE, RUBBER (85MM)	1			640
-269	280-62450-08	JET, ECONOMIZER BLEED	1			640
-288	280-62355-08	U RING	2			640
-290	280-62589-08	HOLDER, PUMP BODY	1			640
-292	280-62588-08	SPACER	1			640
-294	247-69969-08	SCREW, COVER SET	1			640
-296	280-62587-08	SCREW, BODY SET	1			640
-297	263-62585-08	SCREW, WITH WASHER	1			640

FIG. 700

This exploded view diagram illustrates the assembly of a vehicle interior component, possibly a seat or headrest. The diagram shows the following components and their assembly relationships:

- Top Assembly:** Includes a bracket (55) with a pin (56) and a bolt (95). A cable (61) is connected to a component (10) via a connector (30). A circular component (20) is shown with a ring (15) and a cable (35).
- Central Assembly:** Features a main housing (200) with a bracket (210) and a pin (220-1). A cable (384) is connected to a component (50) via a connector (35). A circular component (15) is shown with a ring (15) and a cable (35).
- Bottom Assembly:** Includes a motor (130) with a pin (216) and a cable (761). A cable (760) is connected to a component (770) via a connector (760). A cable (345) is connected to a component (70) via a connector (70).
- Other Components:** A cable (715) is connected to a component (220) via a connector (220-1). A cable (410) is connected to a component (301) via a connector (301).

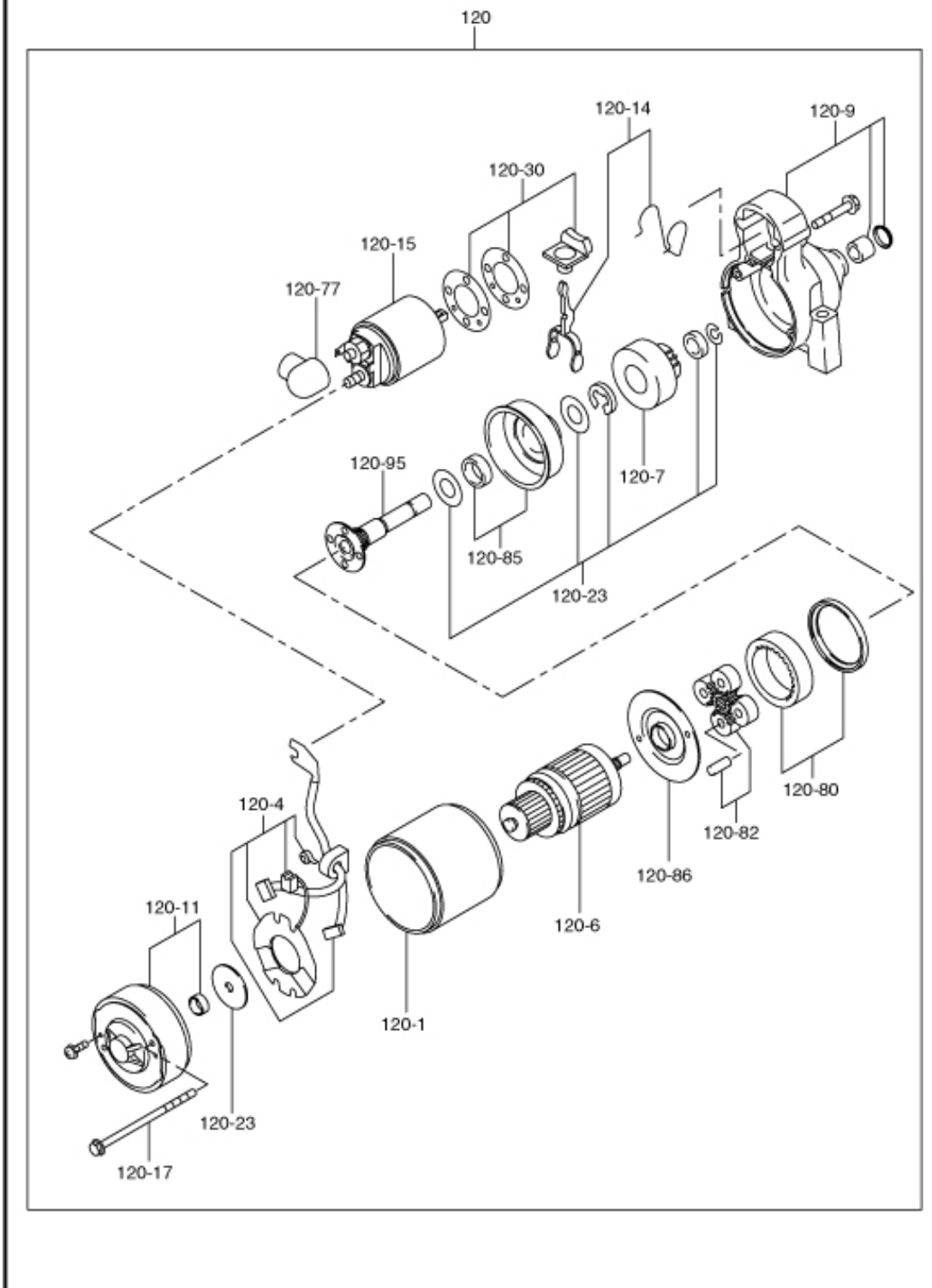
The diagram uses dashed lines to indicate the assembly path and alignment of the components. Various callouts (A, B, C, D, E) are used to identify specific parts or connection points.

700 Electric Device

Ref	Part Number.	Description	Qty	Remark
10	263-77202-11	FLYWHEEL CP	1	
11	263-78203-01	IGNITION COIL CP	2	
15	263-79402-B1	CHARGE COIL CP	1	
20	263-71002-03	RING GEAR	1	
30	001-14062-50	BOLT AND WASHER	4	
35	001-16052-50	BOLT AND WASHER	4	
50	263-73126-H1	WIRE CP, IGNITION COIL	1	
95	X65-91000-10	PLUG TERMINAL	2	
100	065-01405-50	SPARK PLUG	2	
110	X65-51000-10	SPARK PLUG CAP	2	
130	011-00801-00	FLANGE BOLT	2	
216	002-38080-00	FLANGE NUT	1	
291	263-71902-A1	REGULATOR CP	1	
301	011-00601-40	FLANGE BOLT	2	
330	263-73130-A1	WIRING HARNESS	1	
384	056-30000-10	WIRE BAND	3	
410	056-60002-50	CLAMP	1	
760	263-73102-11	WIRE AY, OIL PRESSURE SWITCH	1	
770	206-75501-01	CLAMP CP	2	

730 Electric Device

FIG. 731



EH65/64/63

263073100W00

730 Electric Device

Ref	Part Number.	Description	Qty	Remark
120	263-70504-H0	STARTING MOTOR AY	1	
-1	263-70561-08	YOKE AY	1	
-4	245-70503-08	BRUSH HOLDER AY	1	
-6	263-70512-08	ARMATURE AY	1	
-7	263-70522-08	PINION AY	1	
-9	263-70503-08	GEAR CASE AY	1	
-11	263-70507-08	REAR COVER AY	1	
-14	245-70518-08	SHIFT LEVER SET	1	
-15	263-70515-08	MAGNETIC SWITCH AY	1	
-17	207-70524-08	THROUGH BOLT	2	
-23	245-70516-08	WASHER STOPPER SET	1	
-30	245-70520-08	DUST COVER KIT	1	
-77	207-70526-08	RUBBER CAP BS	1	
-80	263-70596-08	INTERNAL GEAR	1	
-82	263-70576-08	PLANET GEAR	3	
-85	245-70509-08	CENTER BRACKET(P)	1	
-86	263-70591-08	CENTER BRACKET (A)	1	
-95	263-70571-08	PINION SHAFT	1	

Part Number Index

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001-16052-50	23	215-62446-08	21	263-45030-03	15	X11-00600-20	11
001-17052-00	15	226-43101-01	15	263-46010-03	15	X11-00601-40	17
002-27050-00	15	227-43501-13	15	263-46011-13	15	X15-20500-10	15
002-38060-00	15	235-15421-03	5	263-46021--B3	15	X23-00801-50	15
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003-70140-00	19	245-70520-08	25	263-52612-A1	17	X73-20057-60	17
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005-32054-01	9	246-33711-13	11	263-52802-A3	17	X85-10616-60	19
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018-60600-20	15	263-15021-41	5	263-64302-02	19		
021-11400-20	5	263-15121-31	5	263-64414-A3	19		
031-00600-20	5	263-15503-03	5	263-65001-13	19		
031-00801-10	5	263-15505-03	5	263-65002-A3	19		
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044-03501-70	19	263-16002-A3	5	263-66001-03	19		
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Subaru Industrial Power Products

905 Telser Road - Lake Zurich, IL 60047

Phone 847-540-7300 - Fax 847-438-5012

e-mail: sales@subarupower.com - www.subarupower.com