

EH650DC 2480

65D

Issued:

3-2-04

Updated:

12-13-07

Sub

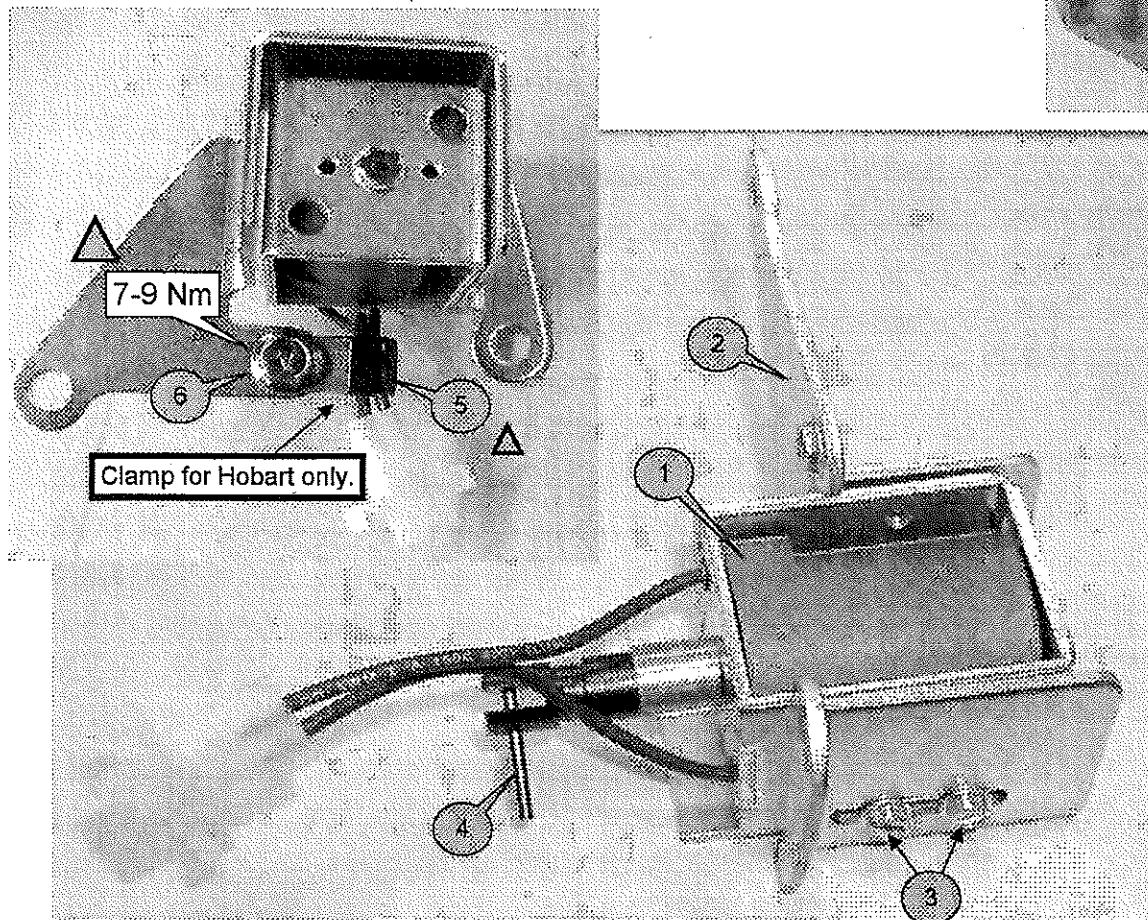
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Idle Solenoid (FE) sub assembly

Created by:

Dan

- Temporarily install alignment tool A2122 between idle solenoid and bracket before hand tightening 2 bolts.
- Spring pin to be pressed into idle solenoid pin and flush to back side.



Use these parts

- | | | |
|--------------------------|---------------------|--|
| 1. Idle solenoid | 263-75302-A1 | |
| 2. Idle solenoid bracket | 263-75404-A1 | |
| 3. Flange bolt 8-32x3/8" | 263-79902-A3 | |
| 4. Spring pin | X31-80300-20 | |
| 5. Clamp | 206-75501-A1 | |
| 6. Flange bolt M6x12 | X11-00600-20 | |

Quantity: 2

▲ 12-13-07 corrected flange bolt identifier 11-14-07 Changed clamp to US supplier per DCN#1541 4-3-06 Add torque tolerance. 4-8-04 Corrected part number of bracket.