KUD Bass Company

Wisconsin Robin™

# Oil Semsor



Robins America INC SERVICE FACILITIES

TELEDYNE TOTAL POWER™ Distributors and Service Centers, located throughout the U.S. and foreign countries, have been carefully selected to insure complete and efficient repair and inspection service to owners of TELEDYNE TOTAL POWER™ Engines. These service centers, equipped and staffed for complete engine repair, also stock engine parts to facilitate immediate delivery for the complete line of TELEDYNE TOTAL POWER™ Engines.

Order parts from the **TELEDYNE TOTAL POWER**<sup>TM</sup> Distributor or Service Center in your locality. Refer to the Yellow Pages of the Telephone Directory under ENGINES, or write to **TELEDYNE TOTAL POWER**<sup>TM</sup> for a free copy of a list of authorized Distributors and Service Centers. Do not order parts from **TELEDYNE TOTAL POWER**<sup>TM</sup>.

The MODEL, SPECIFICATION and SERIAL NUMBER of your engine must be given when ordering parts. The MODEL and SPECIFICATION number are on the name plate. The SERIAL NUMBER is stamped on the crankcase.

Copy the MODEL, SPECIFICATION and SERIAL NUMBER in the spaces provided below so that it will be available when ordering parts.

MODEL	SPECIFICATION
SERI	AL NUMBER

To insure prompt and accurate service, the following information must also be given:

- 1. State EXACTLY the quantity of each part and part number.
- 2. State definitely whether parts are to be shipped by express, freight or parcel post.
- 3. State exact mailing address.

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### GENERAL INFORMATION

The oil sensor developed for Wisconsin Robin engines monitors crankcase oil level and automatically stops the engine before an oil related failure can occur. Gasoline engines may also be equipped with a warning light providing a visual display of low oil condition

Oil sensor is a factory installed option and is unavailable for field installation.

Electrical power for the oil sensor is generated by the engine magneto. The oil sensor consists of a sensor section and a solid state controller. The solid state controller is maintenance free providing accuracy and dependability.

Depending on the engine type the following sensors are used.

Electro-vibration type oil sensor for gasoline engines: W1-145, W1-185, W1-230, EY25, EY27, W1-280, W1-340, W1-390

Pressure switch type oil sensor for diesel engines: WRD1-300, WRD1-350, WRD1-410

#### ENGINE OIL LEVEL

Oil sensor operates when oil level falls into range of 1.7 oz (50 cc) above to .3 oz (10 cc) below minimum.

	Operating Level		
Model	Max. Level	Min. Level	
W1-145	20.3 oz (600 cc)	8.5 oz (250 cc)	
W1-185 W1-230	23.7 oz (700 cc)	10.1 oz (300 cc)	
EY25 EY27 W1-280	28.7 oz (850 cc)	16.9 oz (500 cc)	
W1-340 W1-390	40.6 oz (1200 cc)	20.3 oz (600 cc)	
WRD1-300 WRD1-350	33.8 oz (1000 cc)	20.3 oz (600 cc)	
WRD1-400	37.2 oz (1100 cc)	23.7 oz (700 cc)	

#### **ENGINE STARTING**

If the engine is started while low on oil it will run for a few seconds then automatically stop. If equipped with a warning light, the lamp will flicker indicating low oil level. Before restarting engine, fill crankcase to maximum level on dipstick with oil specified in operator's manual.

#### **OPERATION ON UNEVEN SURFACES**

When operating on an uneven surface oil level may flow away from sensor probe activating oil sensor and stopping engine. Keep engine as level as possible to prevent unwanted shutdowns.

#### OIL SENSOR MOUNTING

Oil sensor for gasoline engines will not function properly if incorrectly positioned in the crankcase. Figure 1–1 shows correct sensor position for each gasoline engine.

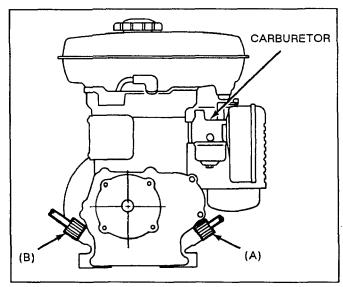


Figure 1-1. (A) Sensor probe mounted on carburetor side of engine. (B) Sensor probe mounted opposite carburetor side of engine.

Model	Oil Sensor Position
W1-145	(B)
W1-185	(B)
W1-230	(B)
EY25	(B)
EY27	(B)
W1-280	(B)
W1-340	(A) or (B)
W1-390	(A) or (B)

# **NOTES**

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### **OPERATION AND TROUBLESHOOTING**

# OIL SENSOR FOR GASOLINE ENGINE Principle of Operation

Figure 2-1

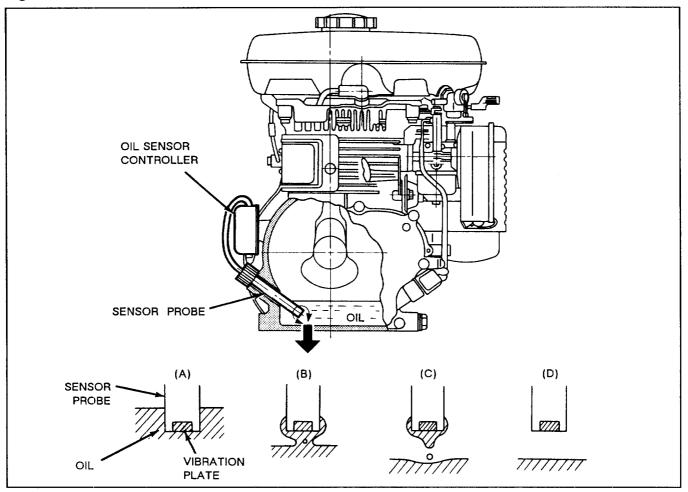


Figure 2-1.

The electro-vibration oil sensor for gasoline engines consists of a constant vibration sensor and a delayed reaction controller.

When emersed in oil the vibration plate moves slowly against the sensor probe. As oil level falls, less oil cushions the vibration plate allowing it to move faster in the probe. This increased movement generates a signal to the controller indicating low oil level.

The controller is powered by the exciter coil in the magneto. The controller monitors signals from the sensor, and delays engine shutdown until a predetermined number of signals has been exceeded. In this way unwanted shutdowns, such as those generated by operating on an uneven surface, are reduced. When sufficiant signals have been received the controller shorts primary current from the ignition coil to ground stopping the engine.

# Troubleshooting Electro-Vibration Type Sensor

# Oil Sensor Stops Gasoline Engines Figures 2-2 and 2-3

- Check oil level. Fill crankcase to maximum level on dipstick.
- 2. Inspect and repair all loose, broken or corroded wires.
- 3. Check Sensor (Figures 2-2 and 2-3).

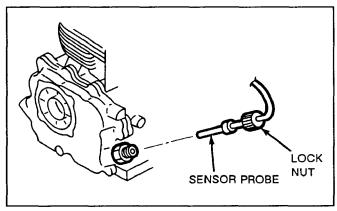


Figure 2-2.

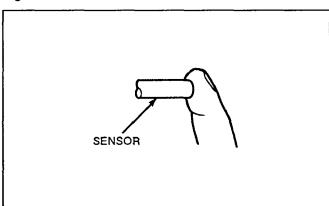


Figure 2-3.

Loosen lock nut and carefully remove sensor probe from engine.

Cap opening in crankcase.

Wipe oil from sensor probe.

Hold tip of sensor probe with finger and start engine.

After 10 seconds release tip of sensor probe.

If engine stops sensor is operating properly.

If engine continues to run sensor is malfunctioning and must be replaced.

# OIL SENSOR WARNING LIGHT PART NUMBER EY2277700200

#### Figure 2-4

An optional L.E.D. (Light Emitting Diode) may be installed as an oil level warning light on Wisconsin Robin gasoline engines: W1-145, W1-185, W1-230, EY25, EY27, W1-280, W1-340, W1-390.

As low oil level signal is received by controller primary current is directed from ignition coil, through L.E.D., to ground. Primary current running through the L.E.D. excites diode illuminating light until engine stops.

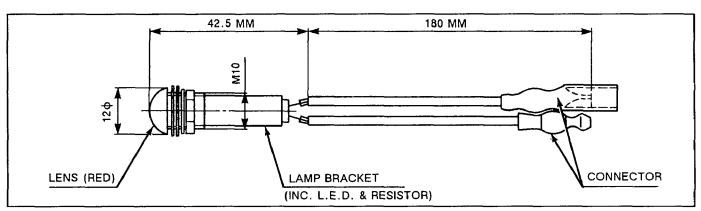


Figure 2-4.

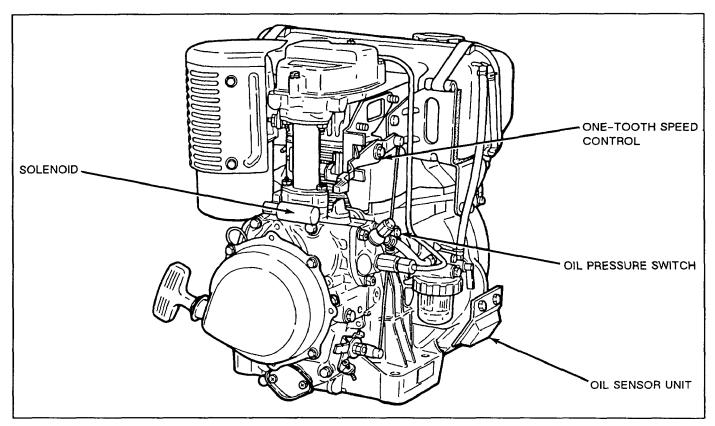


Figure 2-5.

The pressure switch oil sensor for diesel engines consists of a normally open pressure switch, delayed reaction controller, solenoid and mechanical linkage.

The pressure switch senses crankcase oil pressure. When pressure falls below 4.3 psi (0.3 kg/cm²) switch contact closes, signaling controller.

The controller is powered by the charge coil in the magneto. When low pressure signal is received, controller delays engine shutdown before energizing solenoid. In this way unwanted shutdowns, such as those generated during a momentary pressure drop, are reduced.

Solenoid releases latch allowing control lever and mechanical linkage to shutdown fuel supply, stopping engine.

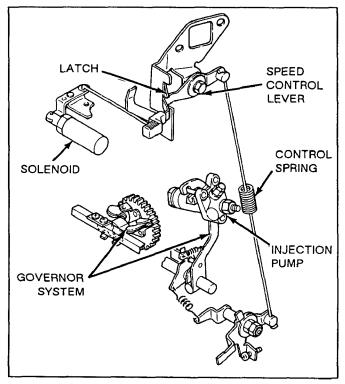


Figure 2-6.

# Troubleshooting Pressure Switch Type Sensor

#### Oil Sensor Stops Diesel Engine

#### Figure 2-7

- 1. Check oil level. Fill crankcase to maximum level on dipstick.
- 2. Inspect and repair all loose, broken or corroded wires.
- 3. Check Solenoid (Figure 2-7).

Measure resistance between leads. Resistance reading should be approximately 235-290 $\Omega$ . Replace solenoid if reading is not within specification.

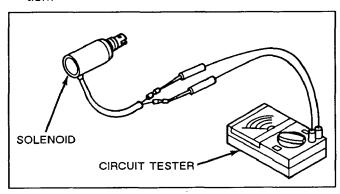


Figure 2-7.

#### 4. Check Controller

Disconnect Black/Yellow lead from controller at pressure switch. Start engine and ground lead to crankcase. If engine stops controller is operating properly. If engine continues to run sensor is malfunctioning and must be replaced.

#### 5. Check Pressure Switch

Disconnect Black/Yellow lead at controller. With engine stopped measure resistance between lead and ground. Resistance reading should be infinite. Start engine and measure resistance between lead and ground. Resistance reading should be 0. Replace pressure switch if readings are not within specifications.

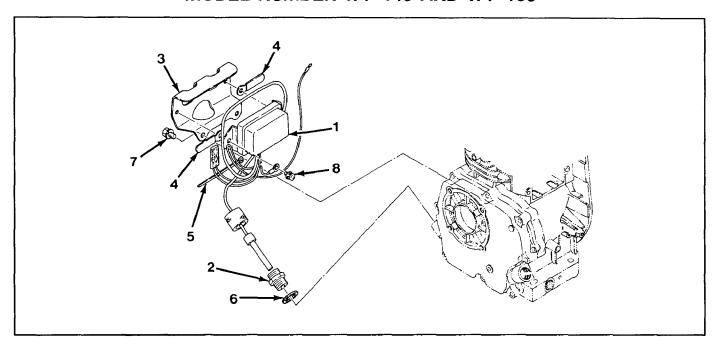
## **REPAIR PARTS LISTS**

### OIL SENSOR TO ADAPTER CROSS-REFERENCE

OIL SENSOR	ADAPTER	SPACER (if required)
EY2137600201	EY2277620103	
EY2137600301	EY2137606103	EY2137608103
EY2137600401	EY2137606103	EY2137608103
EY2137600501	EY2327620103	
EY2247620101	EY2137606103	EY2137608103
EY2247620111	EY2247606103	EY2247608103
EY2247620201	EY2247606203	
EY2247620301	EY2247606303	EY2247608203
EY2247620401	EY2247606403	
EY2277600201	EY2277600203	
EY2277600401	EY2277620103	
EY2277600501	EY2277620103	
EY2277601001	EY2277621003	
EY2347600111	EY2347620103	
EY2347610201	EY2347620203	
EY2347610301	EY2347620203	

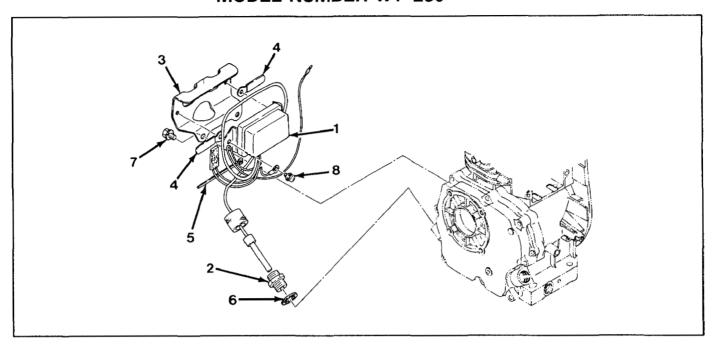
<sup>\*</sup> Oil sensor part numbers are shown for reference only, and are replaced by complete assemblies as identified in the repair parts list. Complete assemblies include new adapter fitting, and spacer if required. When ordering a replacement oil sensor assembly, refer to the correct parts list for latest part numbers.

# MODEL NUMBER W1-145 AND W1-185



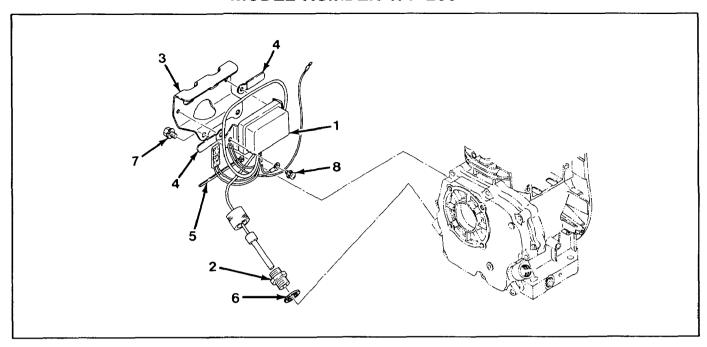
NO NO	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	EY2277601000	OIL SENSOR ASSY.	1	Includes Item 2
2	EY2277601003	ADAPTER	1	
3	EY2277650301	BRACKET, OIL SENSOR	1	
4	EY2267510103	CLAMP	1 1	
5	EY0563000020	WIRE BAND	1 1	
6	EY0213160010	GASKET	1	
7	EY0011008160	BOLT & WASHER ASSY.	2	
8	EY0043606120	SCREW & WASHER ASSY.	2	

## **MODEL NUMBER W1-230**



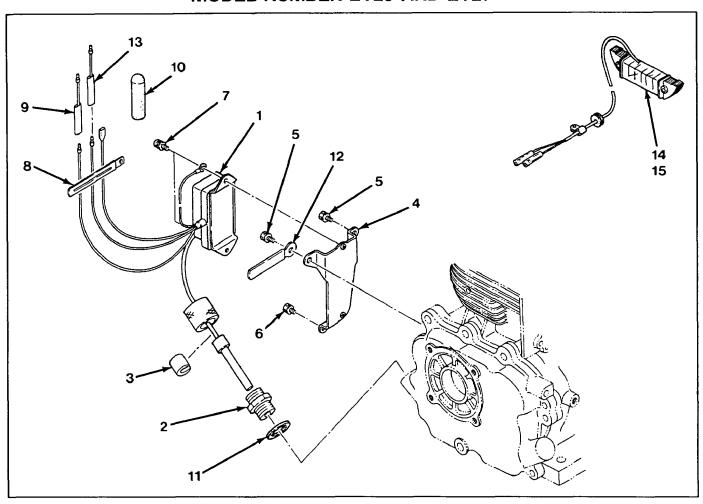
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	EY2327601000	OIL SENSOR ASSY.	1	Includes Item 2
2	EY2327621003	ADAPTER	1 1	
3	EY2277650301	BRACKET, OIL SENSOR	1 1	
4	EY2267510103	CLAMP	1 1	
5	EY0563000020	WIRE BAND	1	
6	EY0213160010	GASKET	1 1	
7	EY0011008160	BOLT & WASHER ASSY	2	
8	EY0043606120	SCREW & WASHER ASSY	2	

## **MODEL NUMBER W1-280**



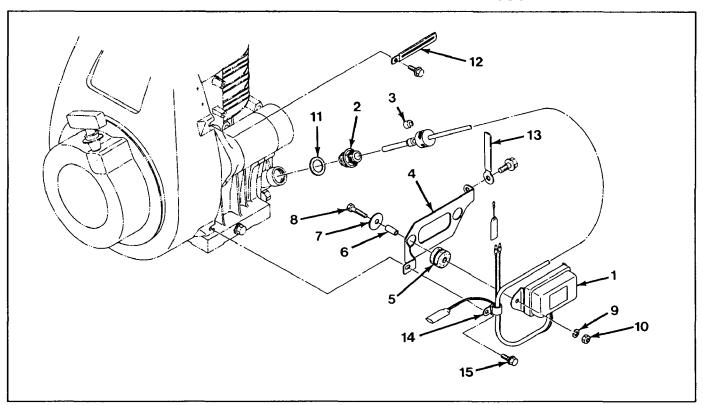
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	EY2347600110	OIL SENSOR ASSY.	1	Includes Item 2
2	EY2347620103	ADAPTER	1	
3	EY2277650301	BRACKET, OIL SENSOR	1	
4	EY2267510103	CLAMP	1	
5	EY0563000020	WIRE BAND	1 1	
6	EY0213160010	GASKET	1	
7	EY0011008160	BOLT & WASHER ASSY.	2	
8	EY0043606120	SCREW & WASHER ASSY.	2	

## **MODEL NUMBER EY25 AND EY27**



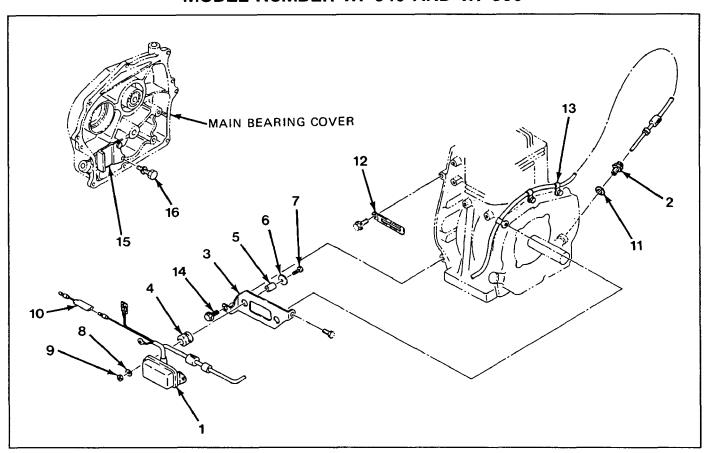
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	EY2137600200	OIL SENSOR ASSY.	1	For Point Ignition Includes Items 2 & 3
	EY2137600300	OIL SENSOR ASSY.	1	For PIT Ignition Includes Items 2 & 3
	EY2137600400	OIL SENSOR ASSY.	1	For CD Ignition Includes Items 2 & 3
2	EY2137606103	ADAPTER	1	•
3	EY2137608103	SPACER	1	
4	EY2077810701	BRACKET, OIL SENSOR	1	
5	EY0011108160	BOLT & WASHER ASSY.	2	
6	EY0011106100	BOLT & WASHER ASSY.	1	
7	EY0043606100	SCREW & WASHER ASSY.	1 1	
8	EY0566000250	CLAMP	1	
9	EY2147312201	WIRE	1	
10	EY0423210010	CAP, VINYL	1	
11	EY0213200010	GASKET	1	
12	EY0566120050	CLAMP	1	
13	EY2147312201	WIRE	1	For Elec Start Only
14	EY2137016608	COIL, CHARGE	1	For Elec Start Only
15	EY2137043608	COIL, EXCITER	1	

# MODEL NUMBER W1-340 AND W1-390



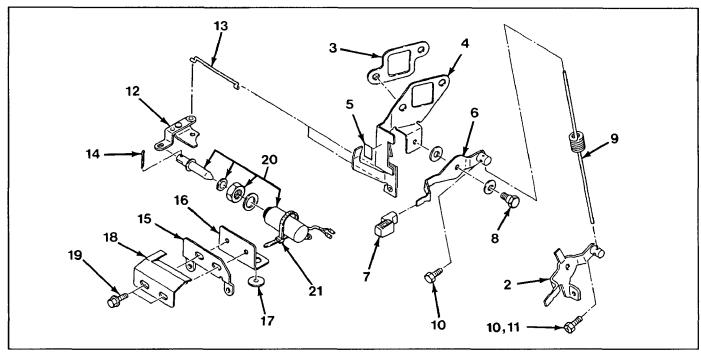
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	EY2247620300	OIL SENSOR ASSY.	1	Opposite Carburetor Side Includes Items 2 & 3
2	EY2247606303	ADAPTER	1 1	
3	EY2247608203	SPACER	1 1	
4	EY2247710401	BRACKET, OIL SENSOR	1 1	
5	EY9642108020	GROMMET	2	
6	EY0230060180	SPACER	2	
7	EY0200080050	WASHER	2	
8	EY0016506300	BOLT	2	
9	EY0032006000	SPRING WASHER	2	
10	EY0021706000	NUT	2	
11	EY0213200010	GASKET	1 1	
12	EY0566000250	CLAMP	1	
13	EY0566000170	CLAMP	1	
14	EY0267550101	CLAMP	1	
15	EY0110060020	FLANGE BOLT	1 1	

# MODEL NUMBER WI-340 AND WI-390



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	EY2247620400	OIL SENSOR ASSY.	1	Carburetor Side Includes Item 2
2	EY2247606403	ADAPTER	1	
3	EY2247710401	OIL SENSOR BRACKET	1	
4	EY9642108020	GROMMET	2	
5	EY0230060180	SPACER	2	
6	EY0200080050	WASHER	2	
7	EY0016506300	BOLT	2	
8	EY0032006000	SPRING WASHER	2	
9	EY0021706000	NUT	2	
10	EY2247311301	WIRE	1	
11	EY0213200010	GASKET	1	
12	EY0566000250	CLAMP	1	
13	EY0566000170	CLAMP	1	
14	EY0110060020	FLANGE BOLT	1	
15	EY2247630203	OIL GUIDE PLATE	1	
16	EY0011308160	BOLT AND WASHER ASSY.	1	

# MODEL NUMBER WRD1-300, WRD1-350, WRD1-410



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REMARKS
	5V0400054000	OIL EDECOLIDE OVALLE		N. O.
1	EY9429951300	OIL PRESSURE SWITCH	1	Not Shown
2	EY2284331111	SPEED CONTROL	1 1	WRD1-300, WRD1-350
2	EY2314331101	SPEED CONTROL		WRD1-410
3	EY2283500603	MUFFLER GASKET	1	
4	EY2284015101	CONTROL PANEL	1	
5	EY2289210903	OPERATION LABEL	1 1	
6	EY2284336101	SPEED CONTROL	1 1	
7	EY2274360103	KNOB	1 1	
8	EY2284530101	LINK PIVOT	1 1	
9	EY2284500501	CONTROL SPRING	1	WRD1-300, WRD1-350
9	EY2314500501	CONTROL SPRING	1 1	WRD1-410
10	EY0115050010	BOLT	2	WRD1-300, WRD1-350
			1	WRD1-410
11	EY0043105120	SCREW	1	WRD1-410
12	EY2284611000	LINK ASSY.	1 1	WRD1-300, WRD1-350
12	EY2314611000	LINK ASSY.	1	WRD1-410
13	EY2284501801	ROD	1	
14	EY0051030150	COTTER PIN	1	
15	EY2287590101	BASE BRACKET	1 1	
16	EY2287580101	SOLENOID BRACKET	1 1	
17	EY0241030010	GROMMET	1 1	
18	EY2287570101	SOLENOID COVER	1 1	
19	EY0110060010	FLANGE BOLT	2	
20	EY2287500400	SOLENOID ASSY.	1 1	
21	EY0563000010	WIRE BAND	1 1	
22	EY2287314301	WIRE	1 1	Not Shown
23	EY2287600101	OIL SENSOR ASSY.	1 1	Not Shown
24	EY2287200201	REGULATOR BRACKET	1 1	Not Shown
25	EY2287040208	STATOR	1 1	Not Shown

# **WIRING DIAGRAMS**

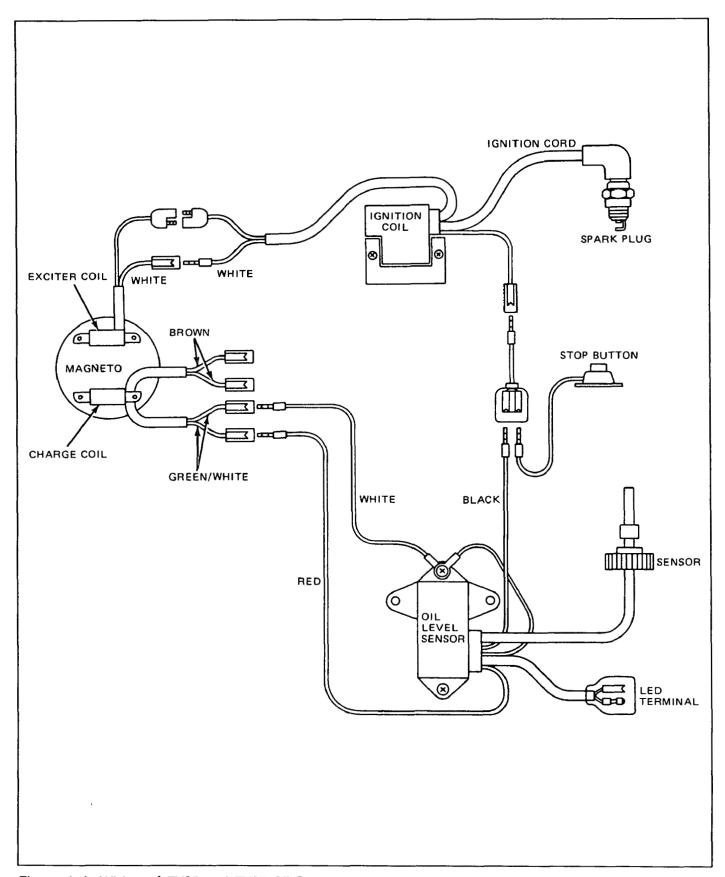


Figure 4-1. Wiring of EY25 and EY27 Oil Sensor

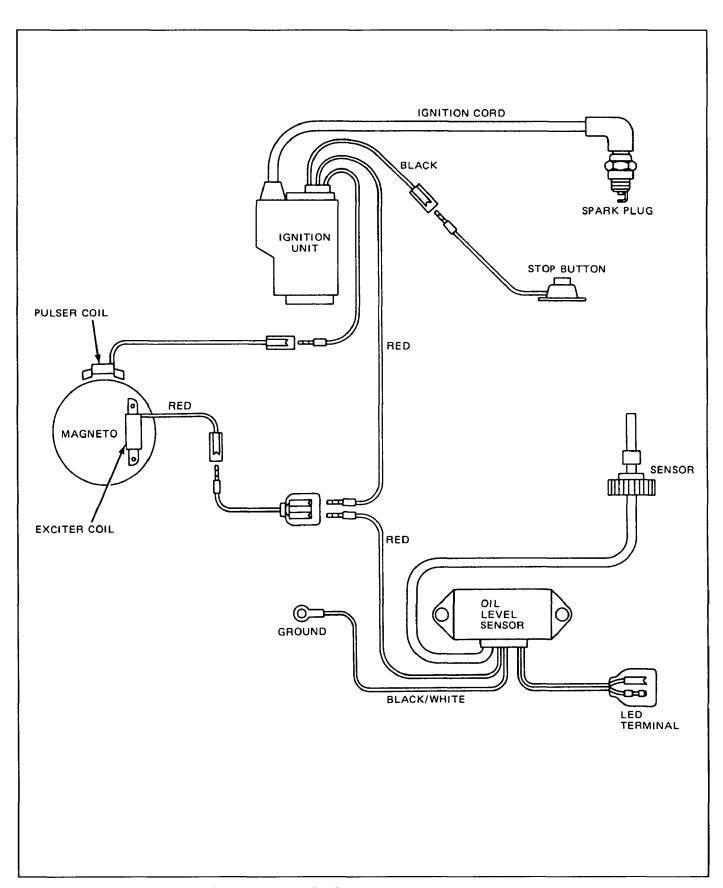


Figure 4-2. Wiring of W1-340 and W1-390 Oil Sensor

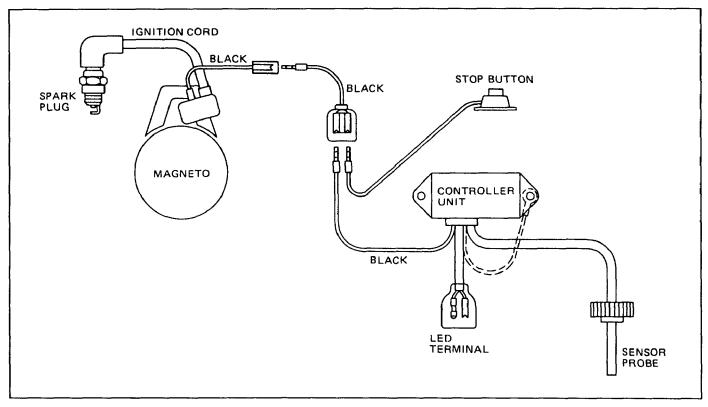


Figure 4-3. Wiring of W1-145, W1-185, W1-230 and W1-280 Oil Sensor

# **NOTES**