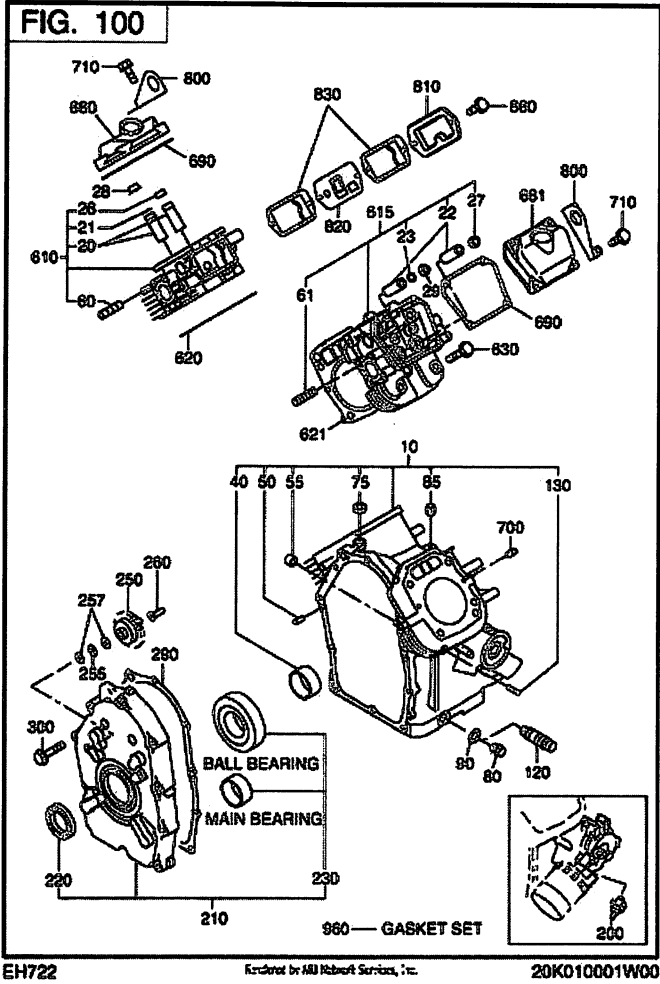




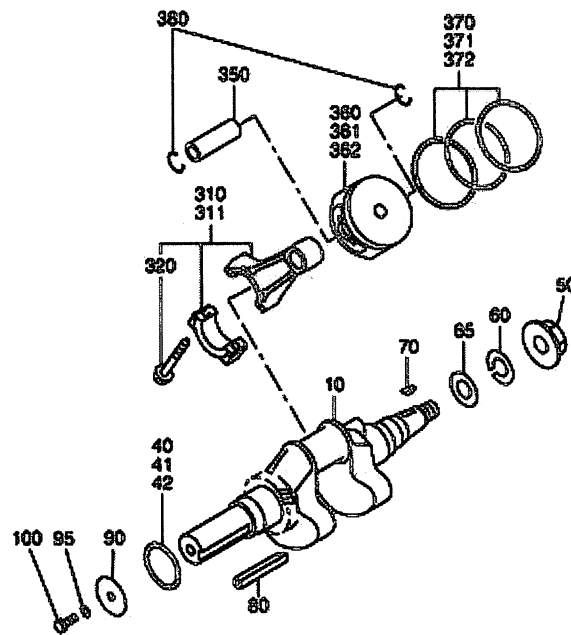
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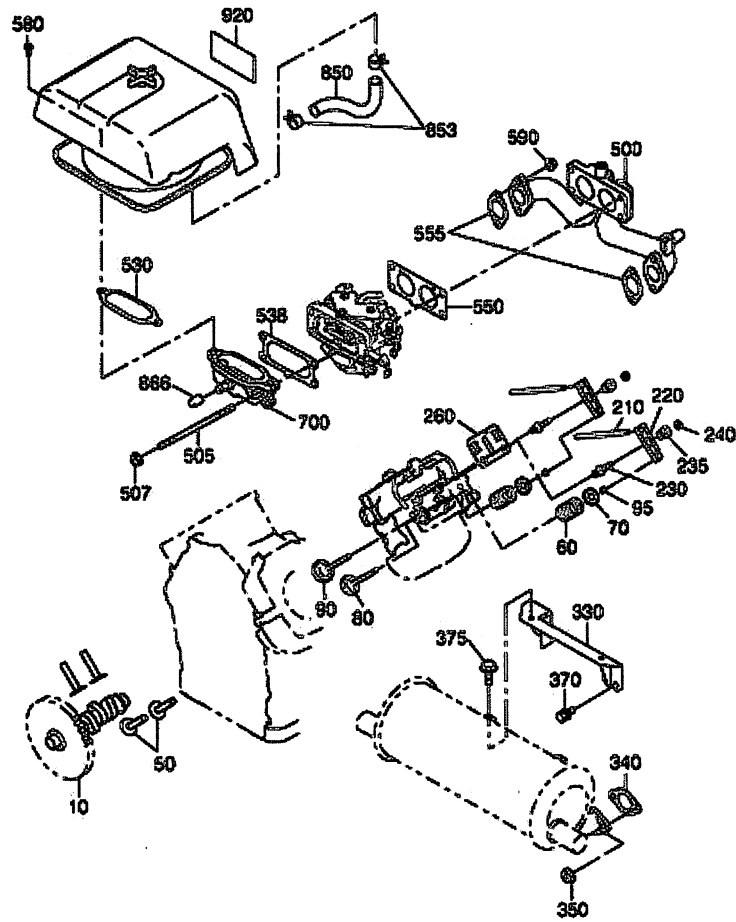
Ref #	Part #	Description	Qty	Context Note	Foot Note	MSRP
10	280-10102-11	CRANKCASE CP	1			
20	263-14211-03	VALVE GUIDE	2			
21	056-51000-50	CLIP	1			
22	263-14211-03	VALVE GUIDE	2			
23	056-51000-50	CLIP	1			
26	132-11AA1-10	EXHAUST VALVE SEAL	1			
27	132-11AA1-10	EXHAUST VALVE SEAL	1			
28	263-35341-03	RETAINER PLATE	1			
29	263-35341-03	RETAINER PLATE	1			
40	263-15802-03	MAIN BEARING	1			
50	031-00801-10	DOWEL PIN	2			
55	263-55601-03	PIPE	2			
60	010-50802-90	STUD	4	M8X1.25X30		
61	010-50802-90	STUD	4	M8X1.25X30		
75	044-00800-10	OIL SEAL	1			
80	040-11400-30	PLUG	2			
85	263-15911-A1	BLIND PLUG CP	1			
90	021-11400-20	GASKET	2			
200	263-76102-H1	SWITCH OIL PRESSURE	1			
210	263-11004-41	MAINBEARING COVER CP	1			
220	044-04200-30	OIL SEAL	1			
230	X60-04500-20	BALL BEARING	1			
250	263-45003-11	GOVERNOR GEAR CP	1			
255	263-46215-A3	THRUST BEARING	1			
257	263-46214-A3	WASHER	2			
260	277-419-01-03	GOVERNOR SLEEVE	1			
290	263-16002-A3	GASKET (M.B COVER)	1			
300	011-00802-20	FLANGE BOLT	10			
610	20K-13002-01	CYLINDER HEAD 1 CP	1			
615	20K-13102-01	CYLINDER HEAD 2 CP	1			
620	280-15001-23	GASKET 1 (CYL HEAD)	1			
621	280-15101-03	GASKET 2 (CYL HEAD)	1			
630	011-01000-70	FLANGE BOLT	8			
680	263-15505-03	ROCKER COVER	1			
681	263-15503-03	ROCKER COVER	1			
690	263-16101-A3	GASKET(ROCKER COVER)	2			
700	031-00600-20	DOWEL PIN	4			
710	011-00601-01	FLANGE BOLT	8			
800	280-19001-A3	HOOK	2			
810	263-14301-03	BREATHER COVER	1			
820	280-14401-A1	BREATHER PLATE CP	1			
830	263-16006-03	GASKET(BREATHERPLATE	2			
860	011-00600-30	FLANGE BOLT	2	M6X1.0X14		
960	280-99001-17	GASKET SET	1			

FIG. 200



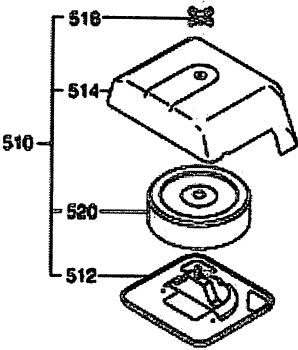
Ref #	Part #	Description	Qty	Context Note	Foot Note	MSRP
10	280-21101-11	CRANKSHAFT CP	1			
40	263-25012-A3	SPACER	1			
41	263-25013-A3	SPACER	1			
42	263-25014-A3	SPACER	1			
50	018-01800-10	FLANGE NUT (M18)	1			
65	003-10180-00	WASHER	1			
70	005-32054-01	WOODRUFF KEY	1			
310	263-22601-20	CONNECTING ROD AY	2			
311	263-22602-10	CONNECTING ROD AY	2			
320	001-05084-00	FLANGE BOLT	4	M8X1.25X40		
350	263-23301-33	PISTON PIN	2			
360	280-23411-H3	PISTON	2			
361	280-23412-H3	PISTON	2			
362	280-23413-H3	PISTON	2			
370	280-23501-07	PISTON RING SET	2			
371	280-23502-07	PISTON RING SET	2			
372	280-23503-17	PISTON RING SET	2			
380	056-52100-20	CLIP	4			

FIG. 300



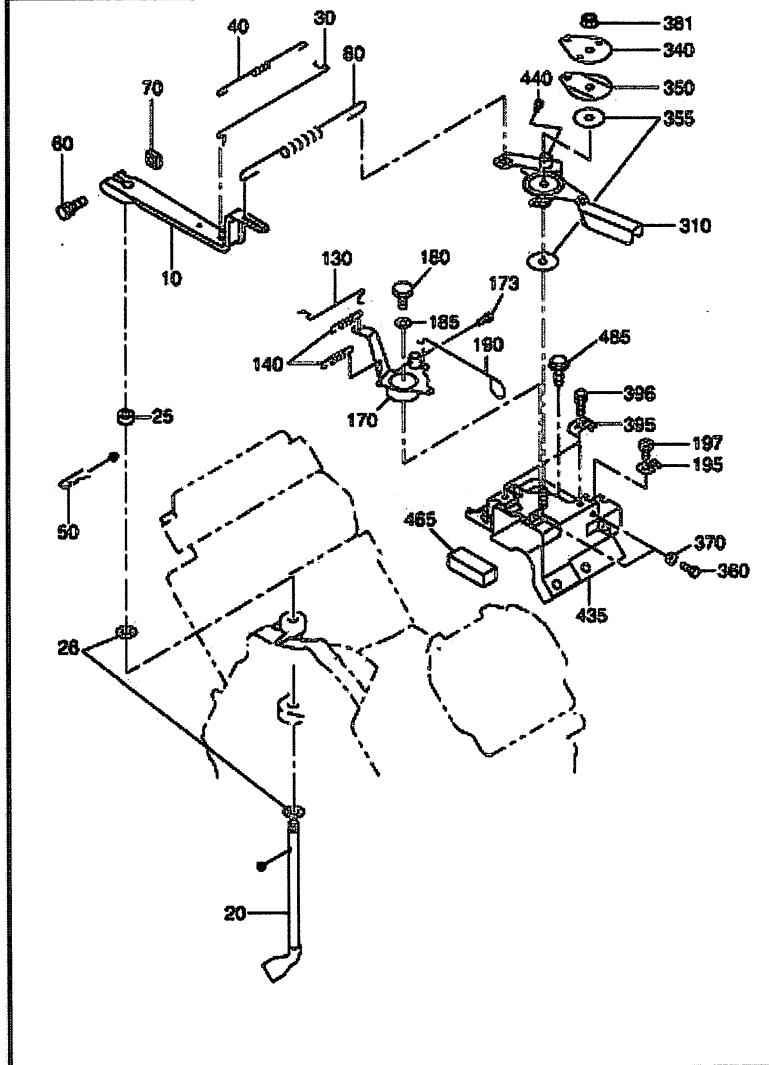
Ref #	Part #	Description	Qty	Context Note	Foot Note	MSRP
10	280-31801-03	CAM SHAFT	1			
50	263-33301-A3	TAPPET	4			
60	246-33611-03	VALVE SPRING	4			
70	246-33711-13	SPRING RETAINER	4			
80	263-33401-03	INTAKE VALVE	2			
90	263-33502-13	EXHAUST VALVE	2			
95	246-35501-03	VALVE COLLET	8			
210	263-35322-A1	PUSH ROD CP	4			
220	267-36102-03	ROCKER ARM	4			
230	263-35801-03	BOLT(PIVOT)	4			
235	267-35701-03	PIVOT	4			
240	017-00601-10	NUT	4			
260	263-37002-A3	GUIDE PLATE	2			
500	280-33005-H1	INTAKE MANIFOLD CP	1			
505	010-50601-91	STUD	4			
507	002-38060-00	FLANGE NUT	4	M6X1.0		
530	280-35622-03	GASKET(CLEANER)	1			
538	280-35501-03	GASKET(ADAPTER)	1			
550	280-66202-03	GASKET(CARBURETOR)	1			
555	263-35503-A3	GASKET(IN MANIFOLD)	2			
580	011-00600-20	FLANGE BOLT	3	M6X1.0X12		
590	002-38080-00	FLANGE NUT	4	M8X1.25		
700	280-38001-03	CLEANER ADAPTER	1			
850	280-18001-03	BREATHER PIPE	1			
853	263-68512-A3	HOSE CLAMP	2			
866	X42-30600-30	CAP(VINYL)	1			
920	20K-91702-03	LABEL(TRADE MARK)	1			

FIG. 315

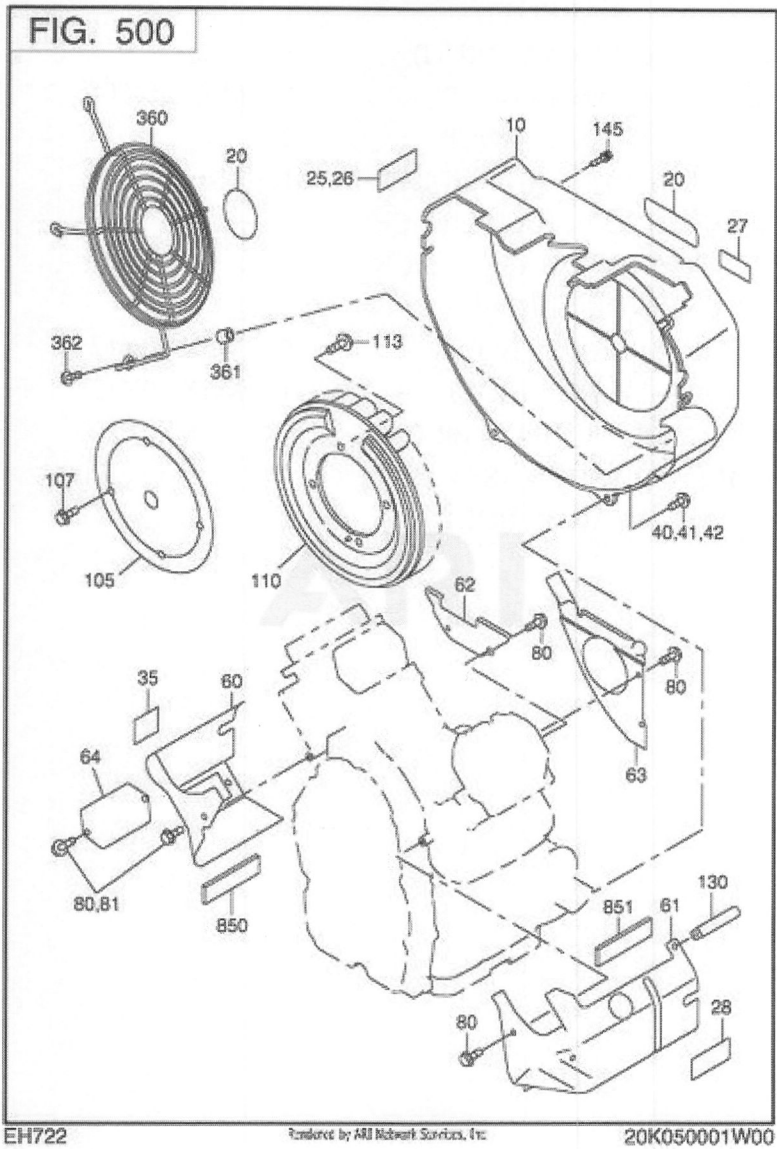


Ref #	Part #	Description	Qty	Context Note	Foot Note	MSRP
510	20K-32601-A0	AIR CLEANER AY	1			
512	280-32626-A1	CLEANER BASE CP	1			
514	263-32630-03	CLEANER COVER	1			
516	263-32640-01	WING NUT	1			
520	263-32610-A1	CLEANER ELEMENT CP	1			

FIG. 400

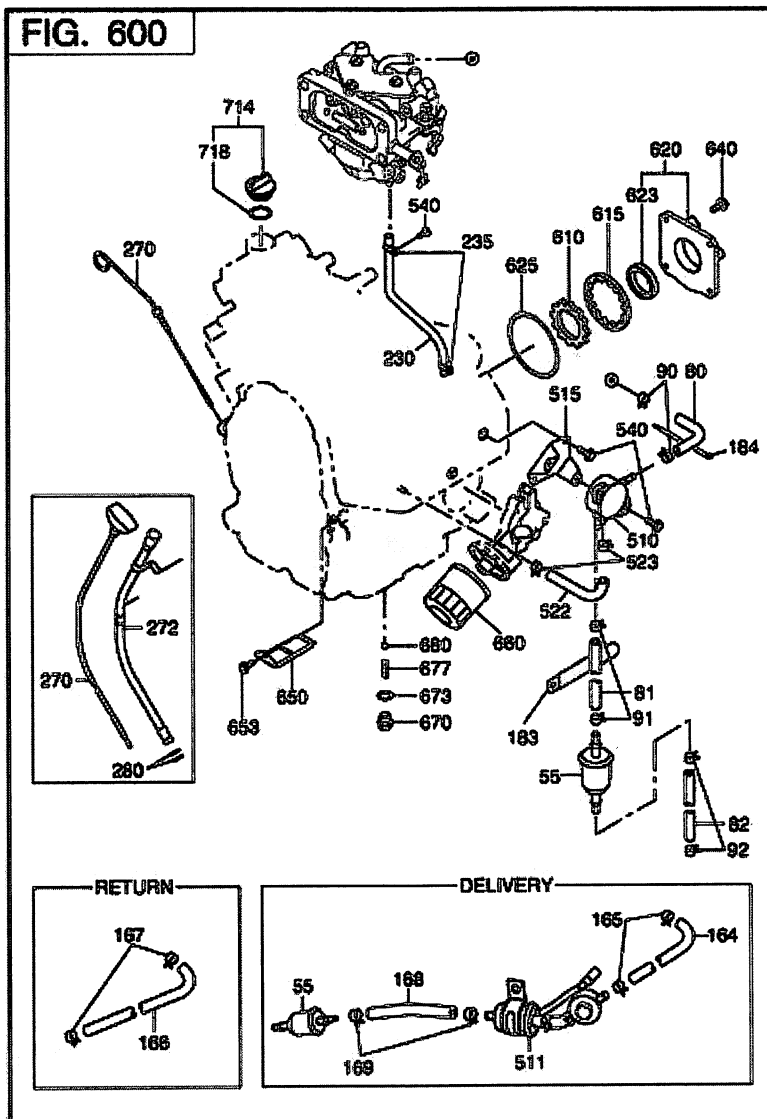


Ref #	Part #	Description	Qty	Context	Note	Foot	Note	MSRP
10	263-42301-B3	GOVERNOR LEVER	1					
20	263-42201-A3	GOVERNOR SHAFT	1					
25	X23-00801-50	SPACER	1					
26	003-10080-00	WASHER (M8)	2					
30	20K-42701-A3	GOVERNOR ROD	1					
40	20K-42801-B3	GOVERNOR ROD SPRING	1					
50	005-11060-01	SNAP PIN	1					
60	001-14063-00	BOLT & WASHER ASSY (M6X30)	1					
70	018-60600-20	SQUARE NUT	1	M6X1.0X4.9				
80	263-42501-A3	GOVERNOR SPRING	1					
310	263-43301-A3	SPEED CONTROL LEVER	1					
340	227-43501-13	STOP PLATE	1					
350	263-45002-03	SPRING WASHER	1					
355	021-70600-30	FRICTION WASHER	2					
360	011-50500-20	BOLT	2					
370	002-27050-00	NUT	2					
381	002-35060-00	LOCKNUT	1	M6X1.0				
395	261-43901-03	CLAMP	2					
396	001-17052-00	BOLT & WASHER AY	2					
435	263-45011-A2	BRACKET UN(SPD CTL)	1					
465	X84-14320-00	RUBBER FOAM	1					
485	011-00600-20	FLANGE BOLT	2	M6X1.0X12				



Ref #	Part #	Description	Qty	Context Note	Foot Note	MSRP
10	280-51202-A2	BLOWER HOUSING UN	1			
20	073-20057-20	LABEL(FI)	1			
25	073-20057-60	LABEL (WARNING)	1			
40	011-00600-30	FLANGE BOLT	6	M6X1.0X14		
41	011-00601-40	FLANGE BOLT	2			
60	263-52612-A1	CYLINDER BAFFLE 1 CP	1			
61	280-52701-C1	CYLINDER BAFFLE 2 CP	1			
62	280-52801-A2	CYLINDER BAFFLE 3 UN	1			
63	263-52912-A2	CYLINDER BAFFLE 4 UN	1			
80	011-00600-20	FLANGE BOLT	6	M6X1.0X12		
81	011-00600-20	FLANGE BOLT	1	M6X1.0X12		
110	263-54101-A2	COOLING BLOWER UN	1			
113	001-14061-60	BOLT & WASHER ASSY (M6X16)	4			
145	X11-00600-10	FLANGE BOLT	2			

FIG. 600



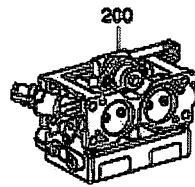
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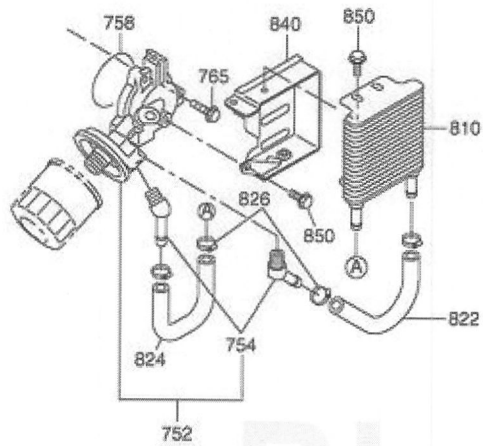
Ref #	Part #	Description	Qty	Context Note	Foot Note	MSRP
55	263-65012-A3	FILTER,FUEL	1			
80	263-62612-B1	FUEL PIPE 11 CP	1			
90	263-68501-03	HOSE CLAMP	2			
164	X85-10616-60	RUBBER PIPE	1			
165	263-68501-03	HOSE CLAMP	2			
166	X85-10614-81	RUBBER PIPE	1			
167	263-68501-03	HOSE CLAMP	2			
168	X85-10613-81	RUBBER PIPE	1			
169	263-68501-03	HOSE CLAMP	2			
270	263-63604-11	GAUGE CP,OIL LEVEL	1			
272	263-63622-01	GUIDE CP	1			
280	024-01000-10	O-RING	2			
511	20K-62201-00	FUEL PUMP ASSY	1			
540	011-00600-20	FLANGE BOLT	6	M6X1.0X12		
610	263-63901-13	INNER ROTOR	1			
615	263-63902-13	OUTER ROTOR	1			
620	263-64002-01	OIL PUMP COVER CP	1			
623	044-03501-70	OIL SEAL	1			
625	X24-08900-30	O-RING	1			
640	011-00600-30	FLANGE BOLT	4	M6X1.0X14		
650	263-64302-02	OIL PUMP FILTER UN	1			
653	263-65011-A3	FLANGE BOLT	1			
660	248-65801-00	OIL FILTER AY	1			
670	263-65001-13	PLUG(OIL RELIEF)	1			
673	003-70140-00	GASKET,ALUMINUM	1			
677	263-66001-03	SPRING(RELIEF VALVE)	1			
680	006-90308-00	STEEL BALL	1			
714	280-63602-A1	OIL FILLER CAP CP	1			
718	263-64414-A3	O-RING	1			

FIG. 660



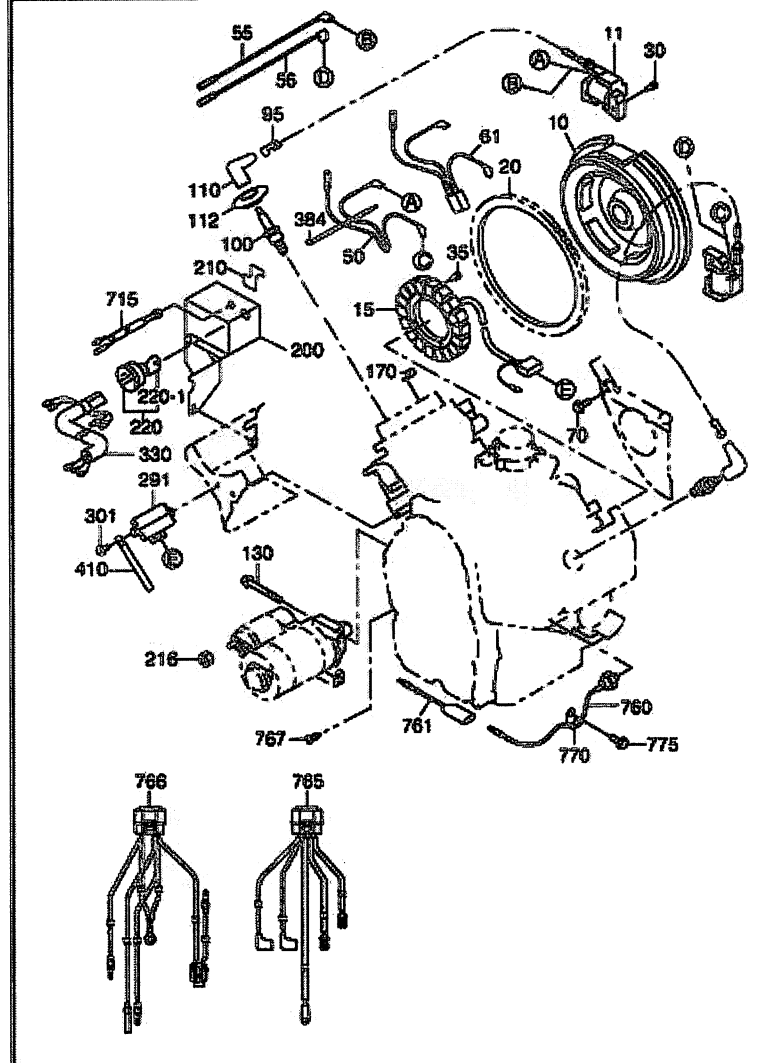
Ref #	Part #	Description	Qty	Context	Note	Foot	Note	MSRP
200	20K-62401-00	THROTTLE BODY AY	1					

FIG. 685



Ref #	Part #	Description	Qty	Context Note	Foot Note	MSRP
752	280-65011-01	ADAPTER CP	1			
754	280-65025-A3	ELBOW ADAPTER 1	2			
758	280-65050-A3	O-RING	1			
765	011-00601-01	FLANGE BOLT	3			
810	280-65001-C1	OIL COOLER CP	1			
822	280-65037-03	HOSE 1, OIL COOLER	1			
824	280-65038-03	HOSE 2, OIL COOLER	1			
826	X56-10900-30	HOSE CLAMP	4			
840	280-65030-01	BRACKET CP, OIL COOLER	1			

FIG. 700



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Ref #	Part #	Description	Qty	Context Note	Foot Note	MSRP
10	263-77203-11	FLYWHEEL CP	1			
11	263-78202-11	IGNITION COIL CP	2			
15	263-79402-B1	CHARGE COIL CP	1			
20	263-71002-03	RING GEAR	1			
30	001-14062-50	BOLT AND WASHER ASSY	4	M6X1.0X25		
35	001-16052-50	BOLT & WASHER AY	4			
95	X65-91000-10	PLUG TERMINAL	2			
100	065-01402-80	SPARK PLUG	2			
110	X65-51000-10	SPARK PLUG CAP	2			
112	279-55201-03	GROMMET(PLUG CAP)	1			
130	011-00801-00	FLANGE BOLT	2			
216	002-38080-00	FLANGE NUT	1	M8X1.25		
291	263-71902-A1	REGULATOR CP 30A	1			
301	011-00601-40	FLANGE BOLT	2			
330	280-73101-A1	WIRING HARNESS	1			
384	056-30000-10	WIRE BAND	4			
410	056-60002-50	CLAMP	1			
760	263-73102-11	WIRE AY(OIL PRE.SW.)	1			
765	20K-73101-01	WIRING HARNESS 1	1			
766	20K-73102-11	WIRING HARNESS 2	1			
767	015-00400-10	TAPPING SCREW	1			
770	206-75501-01	CLAMP CP	1			

No IMAGE

Ref #	Part #	Description	Qty	Context Note	Foot Note	MSRP
120	263-70503-00	STARTING MOTOR AY	1			