

PARTS MANUAL

MODEL
EH722

EH722DS5250

01/16



SUBARU

Industrial Power Products

Subaru Industrial Power Products

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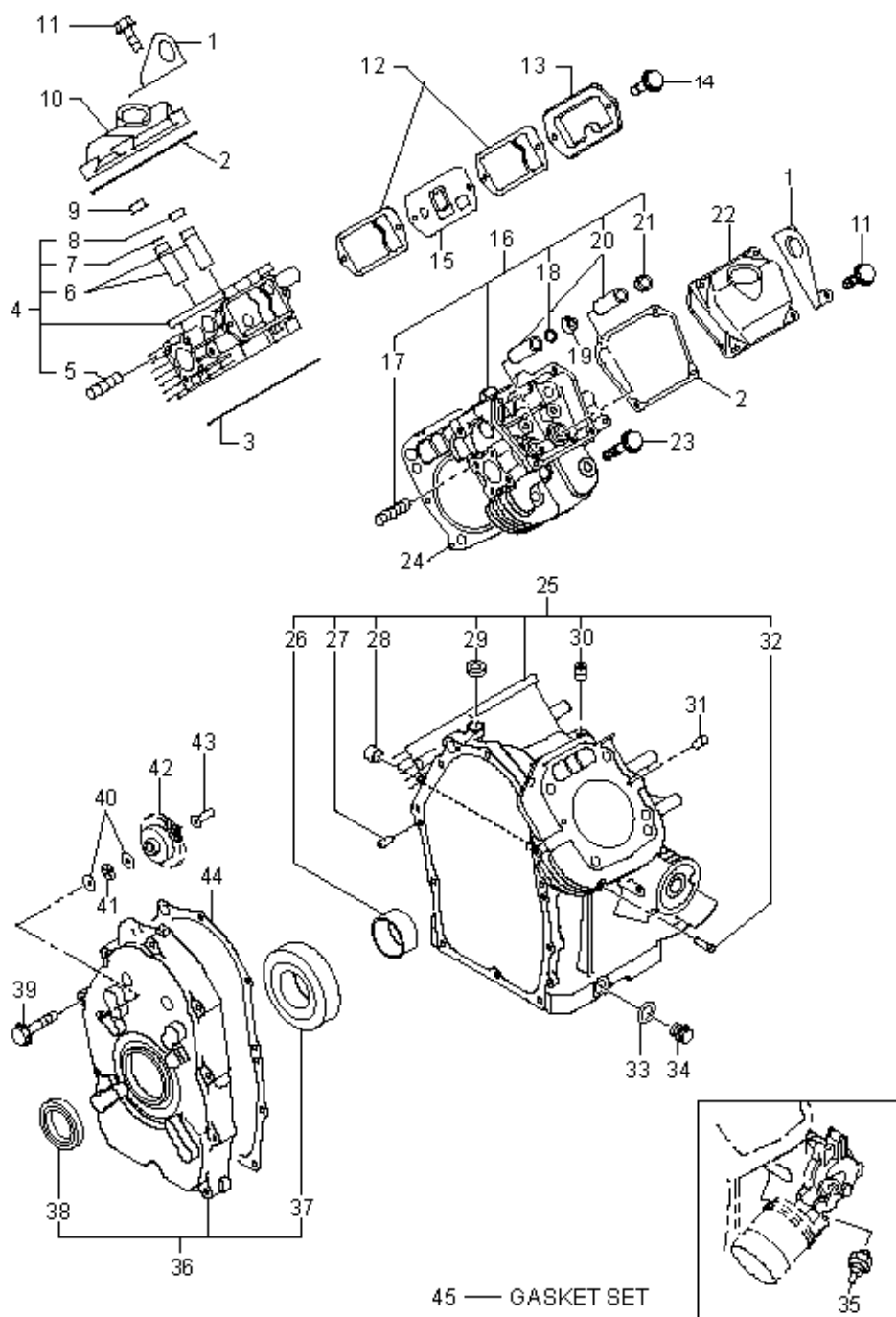
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100 Crankcase



20K010001W00

100 Crankcase

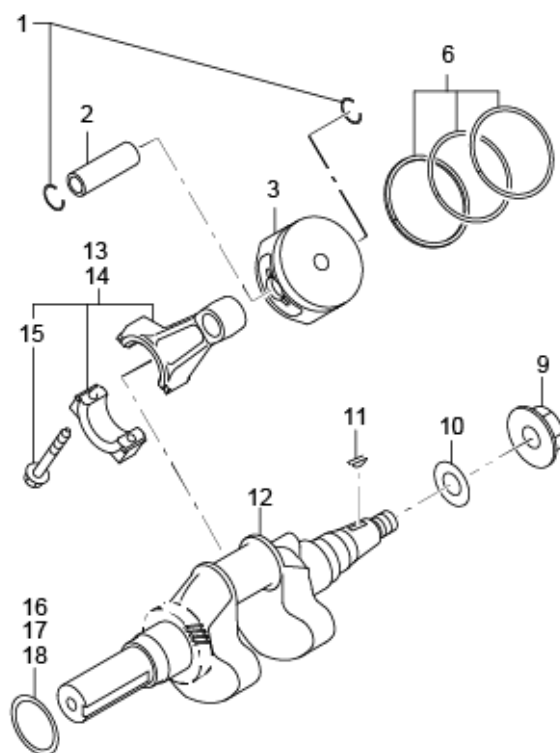
Ref	Part Number.	Description	Qty	Remark
1	280-19001-03	HOOK	2	
2	263-16111-03	GASKET(ROCKER COVER)	2	
3	280-15001-23	GASKET 1 (CYL HEAD)	1	
4	20K-13001-11	CYLINDER HEAD 1 CP	1	
5	010-50802-90	STUD	4	
6	263-14202-03	VALVE GUIDE	2	
7	056-51000-50	CLIP	1	
8	132-11AA1-10	SEAL-EXH VALVE	1	
9	263-14412-A3	RETAINER PLATE	1	
10	263-15505-03	ROCKER COVER	1	
11	011-00601-01	FLANGE BOLT	8	
12	263-16007-03	GASKET(BREATHERPLATE	2	
13	263-14302-03	BREATHER COVER	1	
14	011-00600-30	FLANGE BOLT	2	
15	280-14411-01	BREATHER PLATE CP	1	
16	20K-13101-11	CYLINDER HEAD 2 CP	1	
17	010-50802-90	STUD	4	
18	056-51000-50	CLIP	1	
19	263-35341-03	RETAINER PLATE	1	
20	263-14202-03	VALVE GUIDE	2	
21	132-11AA1-10	SEAL-EXH VALVE	1	
22	263-15503-03	ROCKER COVER	1	
23	011-01000-70	FLANGE BOLT	8	
24	280-15101-23	GASKET 2 (CYL HEAD)	1	
25	280-10101-21	CRANKCASE CP	1	
26	263-15805-03	MAIN BEARING	1	
27	031-00801-10	DOWEL PIN	2	
28	263-55601-03	PIPE	2	
29	044-00800-10	OIL SEAL	1	
30	235-15421-03	BLIND PLUG CP	1	
31	031-00600-20	DOWEL PIN	4	
32	263-19111-03	PLUG (PULSE PIPE HOLE)	1	
33	021-11400-20	GASKET	2	
34	040-11400-30	PLUG	2	
35	263-76002-A1	SWITCH OIL PRESSURE	1	
36	263-11004-41	MAINBEARING COVER CP	1	
37	X60-04500-20	BALL BEARING	1	
38	044-04200-30	OIL SEAL	1	
39	011-00802-20	FLANGE BOLT	10	

100 Crankcase

Ref	Part Number.	Description	Qty	Remark
40	263-46214-03	WASHER	2	
41	263-46215-A3	THRUST BEARING	1	
42	263-45004-11	GOVERNOR GEAR CP	1	
43	277-41902-01	GOVERNOR SLEEVE CP	1	
44	263-16002-A3	GASKET (M.B COVER)	1	
45	280-99001-17	GASKET SET	1	

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200 Crankshaft

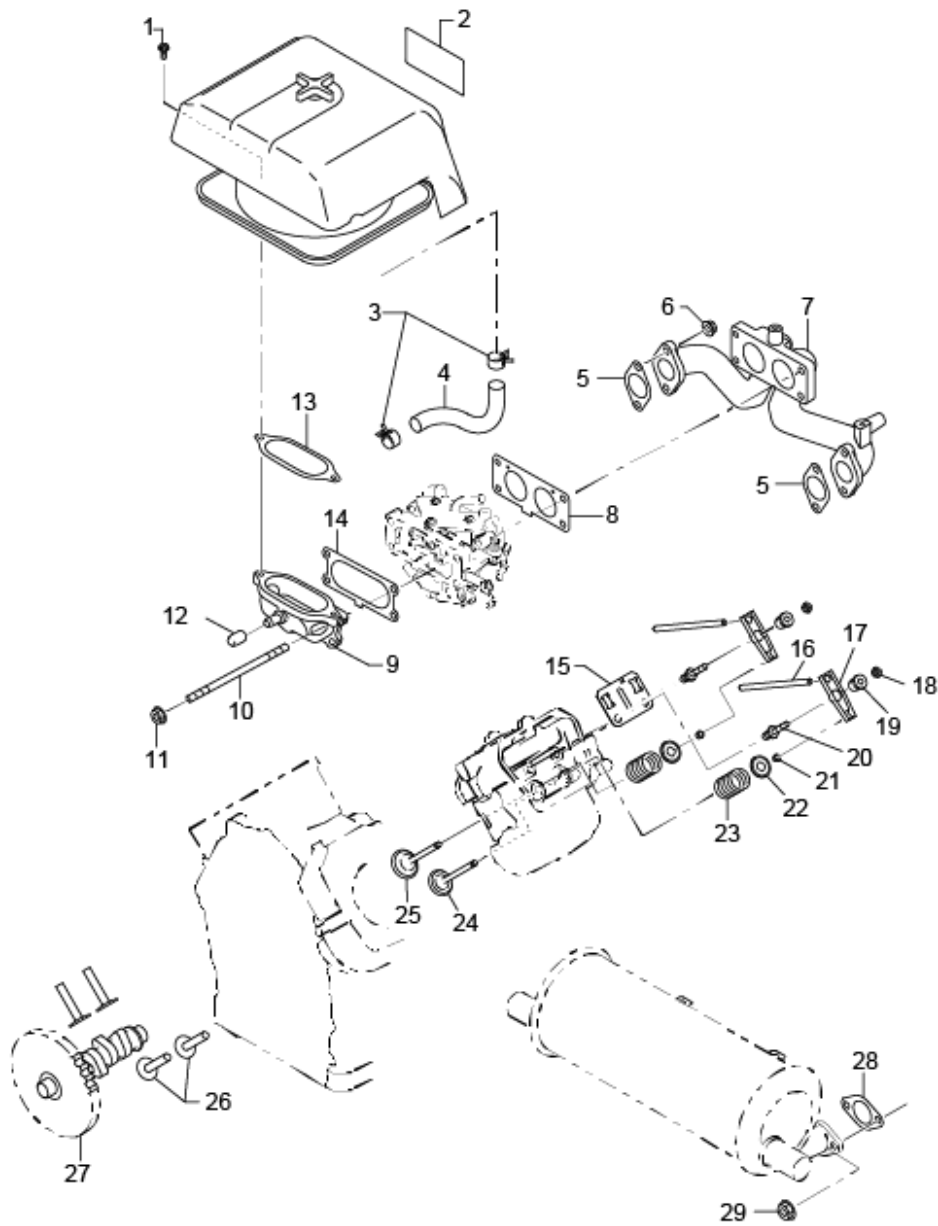


0200 0001 000

200 Crankshaft

Ref	Part Number.	Description	Qty	Remark
1	056-52100-20	CLIP	4	
2	263-23301-33	PISTON PIN	2	
3	280-23411-H3	PISTON	2	STANDARD
6	247-23501-17	PISTON RING SET	2	STANDARD
9	018-01800-10	FLANGE NUT	1	
10	003-10180-00	WASHER	1	
11	005-32054-01	WOODRUFF KEY	1	
12	263-21111-11	CRANKSHAFT CP	1	
13	263-22601-30	CONNECTING ROD AY	2	
15	001-05084-00	FLANGE BOLT	2	
16	263-25022-03	SPACER (0.8)	1	
17	263-25023-03	SPACER (1.0)	1	
18	263-25024-03	SPACER (1.2)	1	

300 Intake & Exhaust

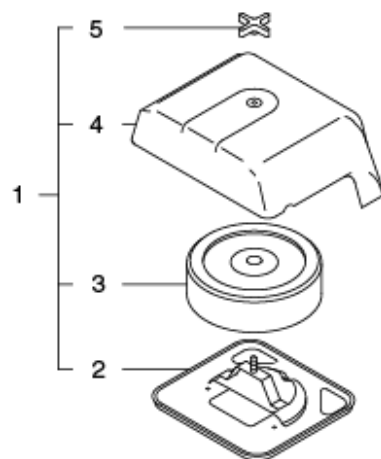


0300 0001 000

300 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
1	011-00600-20	FLANGE BOLT	3	
2	20K-91704-03	LABEL(TRADE MARK)	1	
3	056-12000-20	HOSE CLAMP	2	
4	280-18001-03	BREATHER PIPE	1	
5	263-35513-03	GASKET(IN MANIFOLD)	2	
6	002-38080-00	FLANGE NUT	4	
7	280-33005-H1	INTAKE MANIFOLD CP	1	
8	280-66202-03	GASKET(CARBURETOR)	1	
9	280-38001-03	CLEANER ADAPTER	1	
10	010-50601-91	STUD	4	
11	002-38060-00	FLANGE NUT	4	
12	X42-30600-30	CAP(VINYL)	1	
13	280-35622-03	GASKET(CLEANER)	1	
14	280-35501-03	GASKET(ADAPTER)	1	
15	263-37002-A3	GUIDE PLATE	2	
16	263-35331-01	PUSH ROD CP	4	
17	267-36102-03	ROCKER ARM	4	
18	017-00601-10	NUT	4	
19	267-35701-03	PIVOT	4	
20	263-35801-03	BOLT(PIVOT)	4	
21	246-35501-03	COLLET-VALVE	8	
22	246-33711-13	SPRING RETAINER	4	
23	246-33611-03	VALVE SPRING	4	
24	263-33401-H3	INTAKE VALVE	2	
25	263-33502-H3	EXHAUST VALVE	2	
26	263-33301-A3	TAPPET	4	
27	280-31801-03	CAM SHAFT	1	
28	270-35201-01	GASKET CP (MUFFLER)	2	
29	002-38080-00	FLANGE NUT	4	

317 Intake

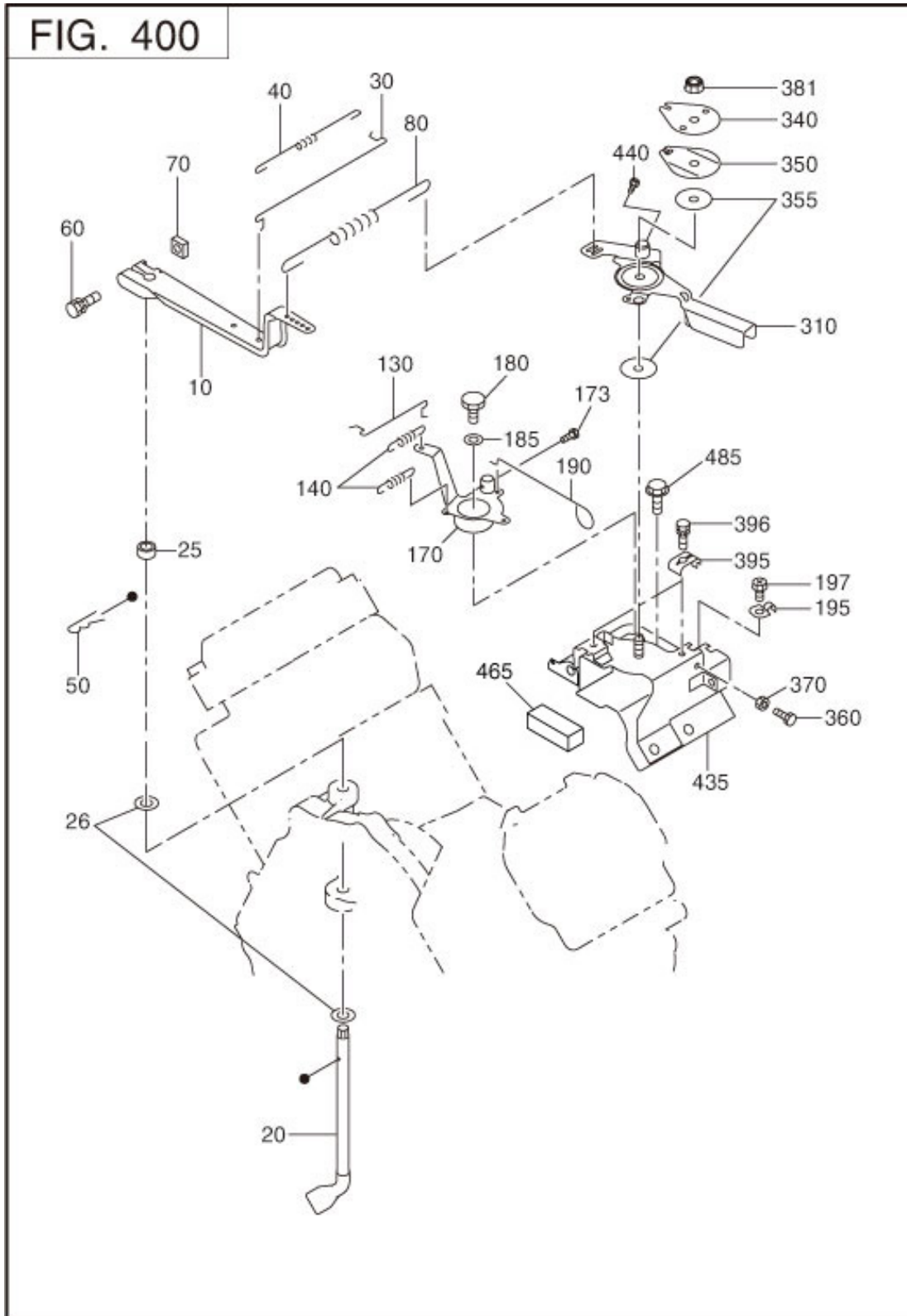


0317 0002 000

317 Intake

Ref	Part Number.	Description	Qty	Remark
1	20K-32601-A0	AIR CLEANER AY	1	
2	280-32626-A1	CLEANER BASE CP	1	
3	263-32610-A1	CLEANER ELEMENT CP	1	
4	263-32630-03	CLEANER COVER	1	
5	263-32640-01	WING NUT	1	

400 Governor



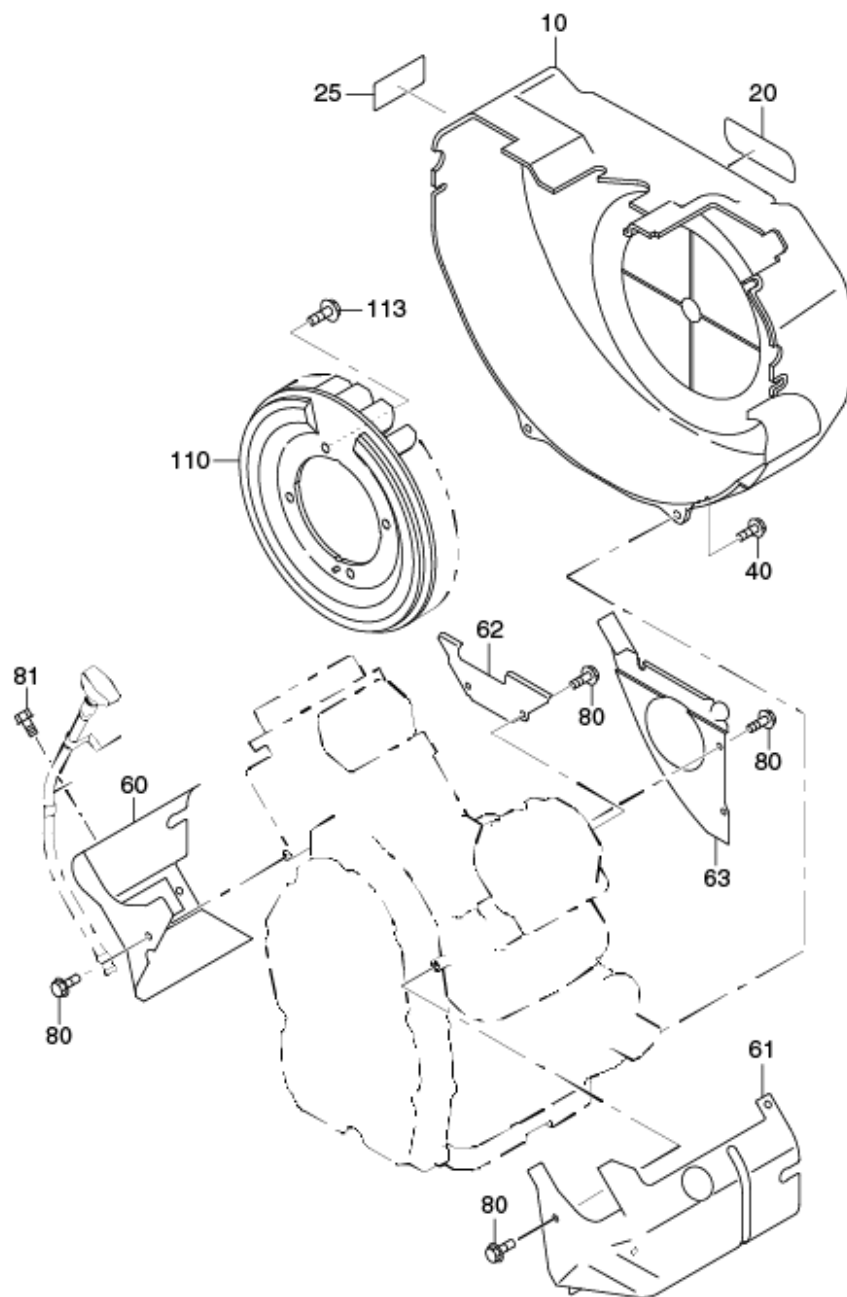
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400 Governor

Ref	Part Number.	Description	Qty	Remark
10	263-42301-B3	GOVERNOR LEVER CP	1	
20	263-42201-A3	GOVERNOR SHAFT	1	
25	X23-00801-50	SPACER	1	
26	003-10080-00	WASHER	2	
30	20K-42701-03	GOVERNOR ROD	1	
40	20K-42801-03	GOVERNOR ROD SPRING	1	
50	005-11060-01	SNAP PIN	1	
60	001-14063-00	BOLT AND WASHER AY	2	
70	018-60600-20	NUT	1	
80	263-42501-13	GOVERNOR SPRING	1	
130	280-46011-A3	CHOKE CONTROL ROD	1	
140	261-45201-03	RETURN SPRING	1	
170	280-46001-03	CHOKE CONTROL LINK	1	
180	226-43101-01	LINK PIVOT CP	1	
190	263-43901-A3	CHOKE KNOB	1	
195	263-46010-03	CLAMP(CHOKE KNOB)	1	
197	015-20500-10	TAPPING SCREW	1	
310	20K-43301-A3	SPEED CONTROL LEVER	1	
340	227-43501-13	STOP PLATE	1	
350	227-45002-03	SPRING WASHER	1	
355	021-70600-30	FRICTION WASHER	2	
360	011-50500-20	BOLT	2	
370	002-27050-00	NUT	1	
381	002-35060-00	SELF LOCK NUT	1	
395	261-43901-03	CLAMP	2	
396	001-17052-00	BOLT AND WASHER AY	2	
435	263-45011-A2	BRACKET UN(SPD CTL)	1	
465	X84-14320-00	RUBBER FOAM	1	
485	011-00600-20	FLANGE BOLT	2	

500 Cooling & Starting

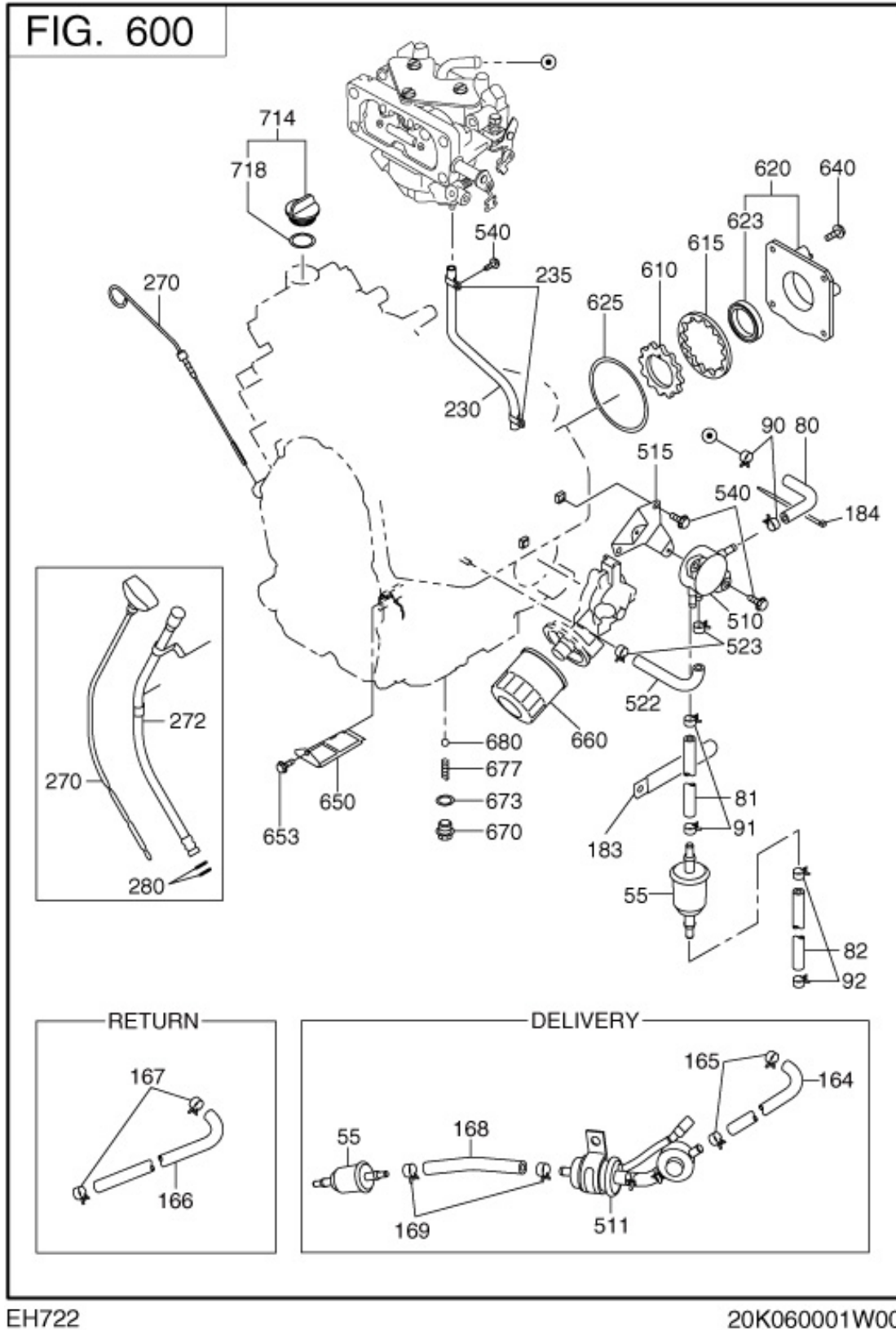


0500 0001 000

500 Cooling & Starting

Ref	Part Number.	Description	Qty	Remark
10	20K-51206-J2	BLOWER HOUSING UN	1	
20	073-20057-20	LABEL(FI)	1	
25	073-20058-60	LABEL(WARNING)	1	
25	073-20057-60	LABEL(WARNING)	1	
40	011-00600-30	FLANGE BOLT	8	M6X1.0X4DX14L
60	263-52622-01	CYLINDER BAFFLE 1 CP	1	
61	280-52721-01	CYLINDER BAFFLE 2 CP	1	
62	20K-52801-02	CYLINDER BAFFLE 3 UN	1	
63	263-52922-02	CYLINDER BAFFLE 4 UN	1	
80	011-00600-20	FLANGE BOLT	8	
81	011-00600-20	FLANGE BOLT	1	
110	263-54101-H2	COOLING BLOWER UN	1	
113	001-14061-60	BOLT AND WASHER AY	4	

600 Fuel & Lubricant



600 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
55	263-65012-A3	FILTER,FUEL	1.00	Start Date: 1/14/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
80	X85-10615-42	RUBBER PIPE	1.00	Start Date: 7/7/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
81	X85-10613-81	RUBBER PIPE	1.00	Start Date: 1/14/2009 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 6.4DX12.7DX80L. Interchangable with X85-10610-07.
90	263-68501-03	HOSE CLAMP	2	Start Date: 1/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 11.4DX7.9BX0.7T.
91	263-68501-03	HOSE CLAMP	2	Start Date: 1/14/2009 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 11.4DX7.9BX0.7T.
230	085-10301-10	RUBBER PIPE	1.00	Start Date: 11/22/2001 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 3DX6DX350L.
235	206-75501-01	CLAMP CP	1.00	Start Date: 1/14/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
270	263-63603-01	GAUGE CP,OIL LEVEL	1.00	Start Date: 1/14/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
510	267-62201-10	FUEL PUMP AY	1.00	Start Date: 8/1/2004 0:00:00. Start Date: 12/31/9999 0:00:00.
515	263-65002-A3	BRACKET(FUEL PUMP)	1.00	Start Date: 7/7/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
522	X85-10616-30	RUBBER PIPE	1.00	Start Date: 11/1/2006 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 6.4DX12.7DX160L. Interchangable with X85-10610-07.
523	263-68501-03	HOSE CLAMP	2	Start Date: 1/1/2008 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 11.4DX7.9BX0.7T.
540	011-00600-20	FLANGE BOLT	9	Start Date: 1/14/2009 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M6X1.0X14DX12L.
610	263-63901-13	INNER ROTOR	1.00	Start Date: 4/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
615	263-63902-13	OUTER ROTOR	1.00	Start Date: 4/1/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
620	263-64002-01	OIL PUMP COVER CP	1.00	Start Code: 8433. Start Date: 2/1/2010 0:00:00. Start Date: 12/31/9999 0:00:00.
623	044-03501-70	OIL SEAL	1.00	Start Date: 6/1/2002 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 35DX48DX8B.
625	X24-08900-30	O RING	1.00	Start Date: 7/1/2003 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 88.2DX94.4D.

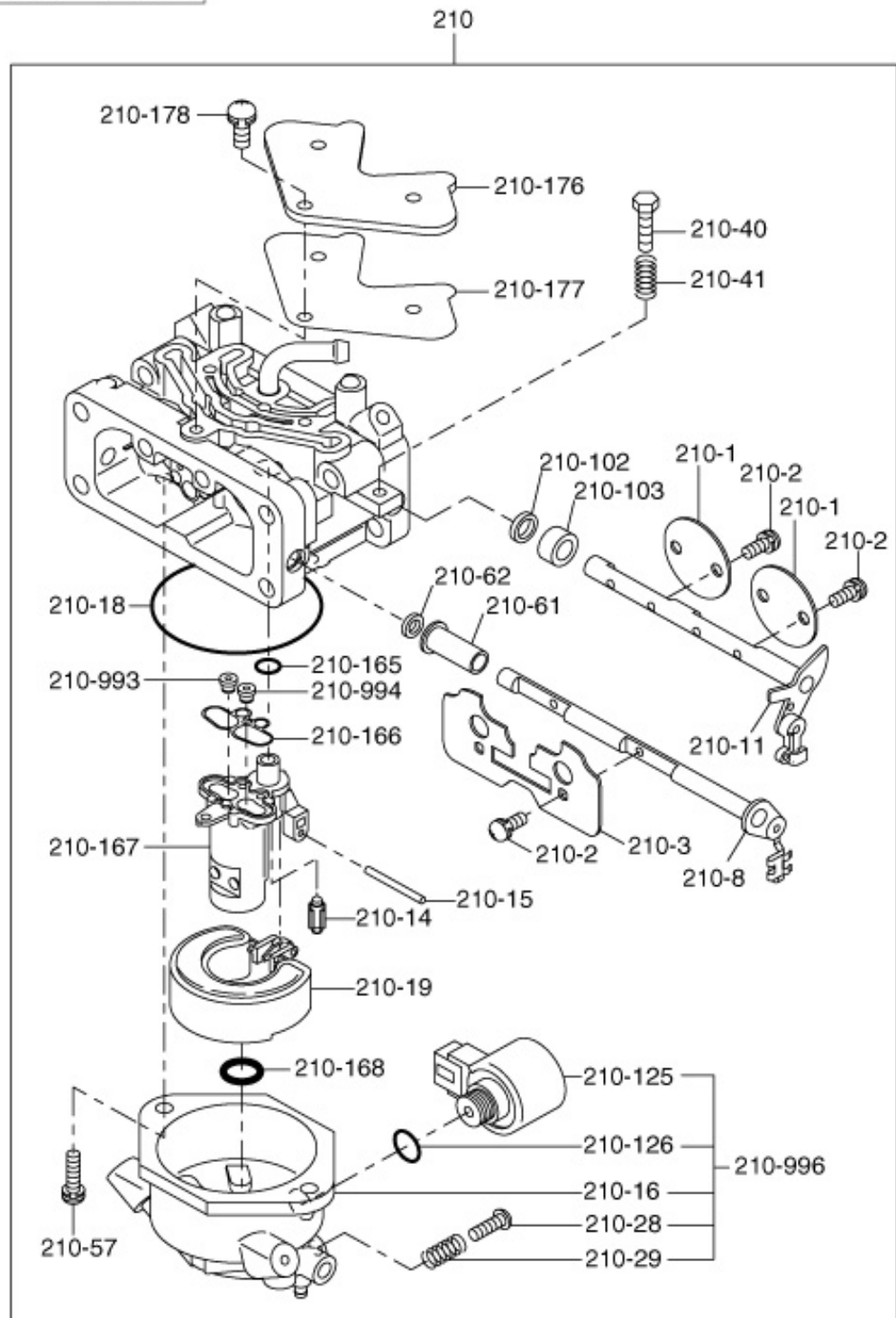
600 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
640	011-00600-30	FLANGE BOLT	4	Start Date: 1/14/2009 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: M6X1.0X14DX14L.
650	263-64302-02	OIL PUMP FILTER UN	1.00	Start Date: 11/22/2001 0:00:00. Start Date: 12/31/9999 0:00:00.
653	263-65011-A3	FLANGE BOLT	1.00	Start Date: 5/11/2005 0:00:00. Start Date: 12/31/9999 0:00:00.
660	248-65801-10	OIL FILTER AY	1.00	Start Date: 11/22/2001 0:00:00. Start Date: 12/31/9999 0:00:00.
670	263-65001-13	PLUG(OIL RELIEF)	1.00	Start Date: 1/14/2009 0:00:00. Start Date: 12/31/9999 0:00:00.
673	003-70140-00	GASKET,ALUMINUM	1	Start Date: 11/22/2001 0:00:00. Start Date: 12/31/9999 0:00:00.
677	263-66001-03	SPRING(RELIEF VALVE)	1.00	Start Date: 11/1/2004 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 7.8DX1DX25L N=8.5.
680	006-90308-00	STEEL BALL	1.00	Start Date: 11/22/2001 0:00:00. Start Date: 12/31/9999 0:00:00.
714	280-63602-A1	OIL FILLER CAP CP	1.00	Start Date: 11/22/2001 0:00:00. Start Date: 12/31/9999 0:00:00.
718	263-64414-A3	O RING	1.00	Start Date: 11/22/2001 0:00:00. Start Date: 12/31/9999 0:00:00. Remarks: 26.6DX31.9D.

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640 Carburetor

FIG. 640



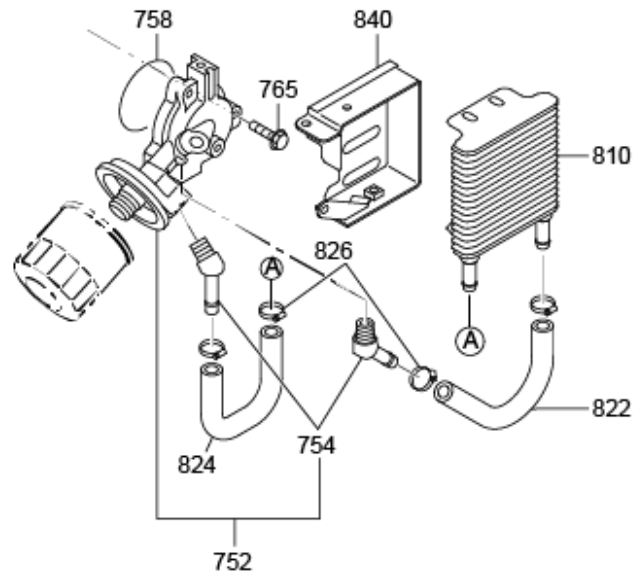
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640 Carburetor

Ref	Part Number.	Description	Qty	Remark
210	20K-62301-30	CARBURETOR AY	1	
1	20K-62536-08	VALVE,THROTTLE	2	
2	258-62555-08	SCREW SET(VALVE)	6	
3	20K-62525-08	VALVE,CHOKE	1	
8	20K-62520-08	SHAFT ASSY,CHOKE	1	
11	20K-62530-08	SHAFT COMPL,THROTTLE	1	
14	20K-62500-08	VALVE,FLOAT	1	
15	20K-62515-08	PIN,FLOAT	1	
16	20K-62556-08	CHAMBER ASSY,FLOAT	1	
18	20K-62540-08	GASKET,FLOAT CHAMBER	1	
19	263-62505-08	FLOAT	1	
28	215-62353-08	SCREW,DRAIN	1	
29	215-62446-08	SPRING,DRAIN	1	
40	20K-62553-08	SCREW,THROTTLE ADJUS	1	
41	258-62445-08	SPRING(ADJUST SCREW)	1	
57	20B-62453-08	SCREW	2	
61	20K-62560-08	COLLAR,CHOKE	1	
62	263-62574-08	SEAL,TH'SHAFT	1	
102	20K-62550-08	SEAL,THROTTLE	1	
103	20K-62551-08	COLLAR,THROTTLE	1	
125	20K-62557-08	VALVE COMPL,SOLENOID	1	
126	20B-62556-08	GASKET	1	
165	20B-62541-08	O RING	1	
166	20K-62541-08	GASKET,SPACER	1	
167	20K-62554-08	SPACER,CARB	1	
168	20K-62542-08	O-RING	1	
176	20K-62559-08	COVER,SLOW PASSAGE	1	
177	20K-62558-08	GASKET,SLOW PASSAGE	1	
178	107-62462-08	SCREW	3	
993	20K-62400-08	JET COML,MAIN(L)	1	
994	20K-62401-08	JET COML,MAIN(R)	1	
996	20K-62555-08	CHAMBER COMPL,FLOAT	1	

685 Oil Cooler



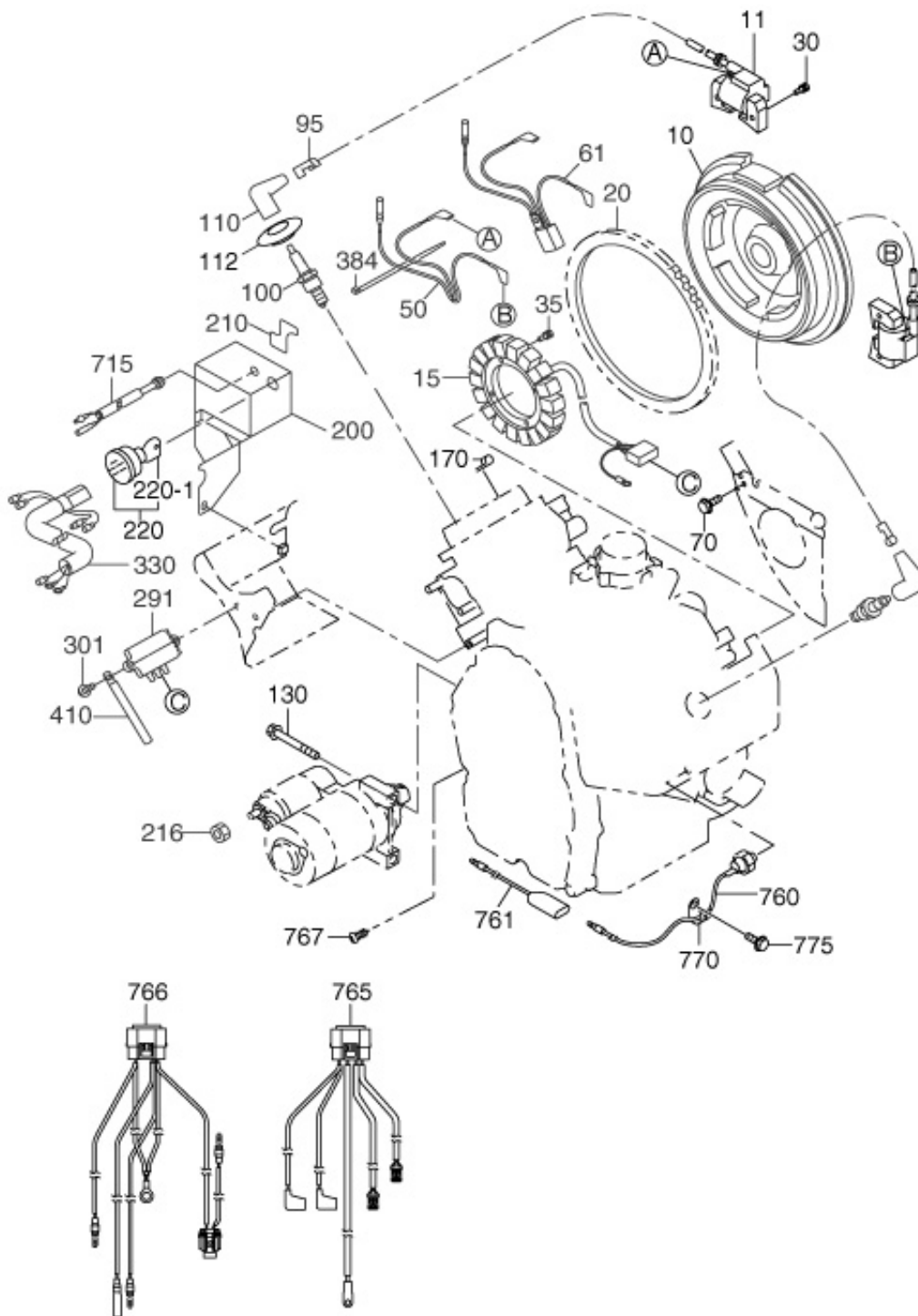
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685 Oil Cooler

Ref	Part Number.	Description	Qty	Remark
752	280-65011-03	ADAPTER(OIL COOL) CP	1	
754	280-65025-A3	ELBOW ADAPTER 1	2	
758	024-05900-30	O RING	1	
765	011-00601-01	FLANGE BOLT	3	M6X1.0X13DX28L
810	280-65001-C1	OIL COOLER CP	1	
822	280-65037-03	HOSE 1, OIL COOLER	1	
824	280-65038-03	HOSE 2, OIL COOLER	1	
826	X56-10900-30	HOSE CLAMP	4	
840	280-65030-01	BRACKET CP, OIL COOLER	1	

700 Electric Device

FIG. 700



EH722

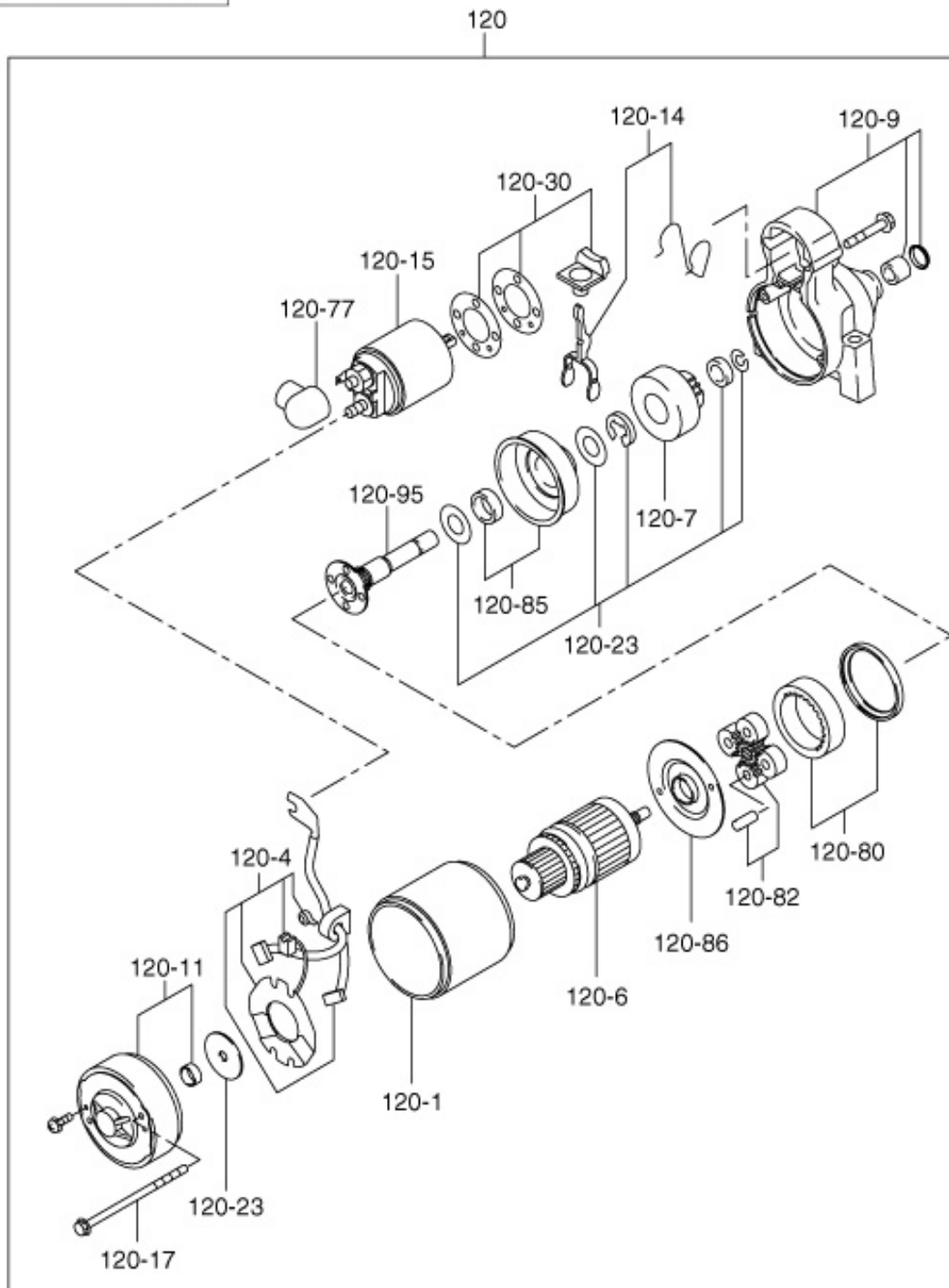
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700 Electric Device

Ref	Part Number.	Description	Qty	Remark
10	263-77207-01	FLYWHEEL CP	1	
11	263-78203-01	IGNITION COIL CP	2	
15	263-79402-B1	CHARGE COIL CP	1	
20	263-71002-H3	RING GEAR	1	
30	001-14062-50	BOLT AND WASHER AY	4	
35	001-16052-50	BOLT AND WASHER AY	4	
50	263-73126-H1	WIRE CP(IG.COIL)	1	
95	X65-91000-10	PLUG TERMINAL	2	
100	065-01402-80	SPARK PLUG	2	
110	X65-51000-10	SPARK PLUG CAP	2	
112	279-55201-03	GROMMET(PLUG CAP)	1	
130	011-00801-00	FLANGE BOLT	2	
216	002-38080-00	FLANGE NUT	1	
291	263-71902-A1	REGULATOR CP	1	
301	X11-00601-40	FLANGE BOLT	2	
330	263-73130-A1	WIRING HARNESS	1	
384	056-30000-10	WIRE BAND	3	
410	056-60002-50	CLAMP	1	
760	263-73102-11	WIRE AY(OIL PRE.SW.)	1	
761	280-73102-01	WIRE CP(FUEL CUT)	1	
770	206-75501-01	CLAMP CP	2	
775	011-00600-10	FLANGE BOLT	1	

720 Starter Motor

FIG. 731



EH722

20K073100W00

720 Starter Motor

Ref	Part Number.	Description	Qty	Remark
120	263-70504-J0	STARTING MOTOR AY	1	
120	263-70561-08	YOKE AY	1	
120	245-70503-08	BRUSH HOLDER AY	1	
120	263-70512-08	ARMATURE AY	1	
120	263-70522-08	PINION AY	1	
120	263-70503-08	GEAR CASE AY	1	
120	263-70507-08	REAR COVER AY	1	
120	245-70518-08	SHIFT LEVER SET	1	
120	263-70515-08	MAGNETIC SWITCH AY	1	
120	207-70524-08	THROUGH BOLT	2	
120	245-70516-08	WASHER STOPPER SET	1	
120	245-70520-08	DUST COVER KIT	1	
120	207-70526-08	RUBBER CAP BS	1	
120	263-70596-08	INTERNAL GEAR	1	
120	263-70576-08	PLANET GEAR	3	
120	245-70509-08	CENTER BRACKET(P)	1	
120	263-70591-08	CENTER BRACKET (A)	1	
120	263-70571-08	PINION SHAFT	1	

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