

PARTS MANUAL

MODEL
Parts
Manual

EH722DS5250

04/14



SUBARU

Industrial Power Products

Subaru Industrial Power Products

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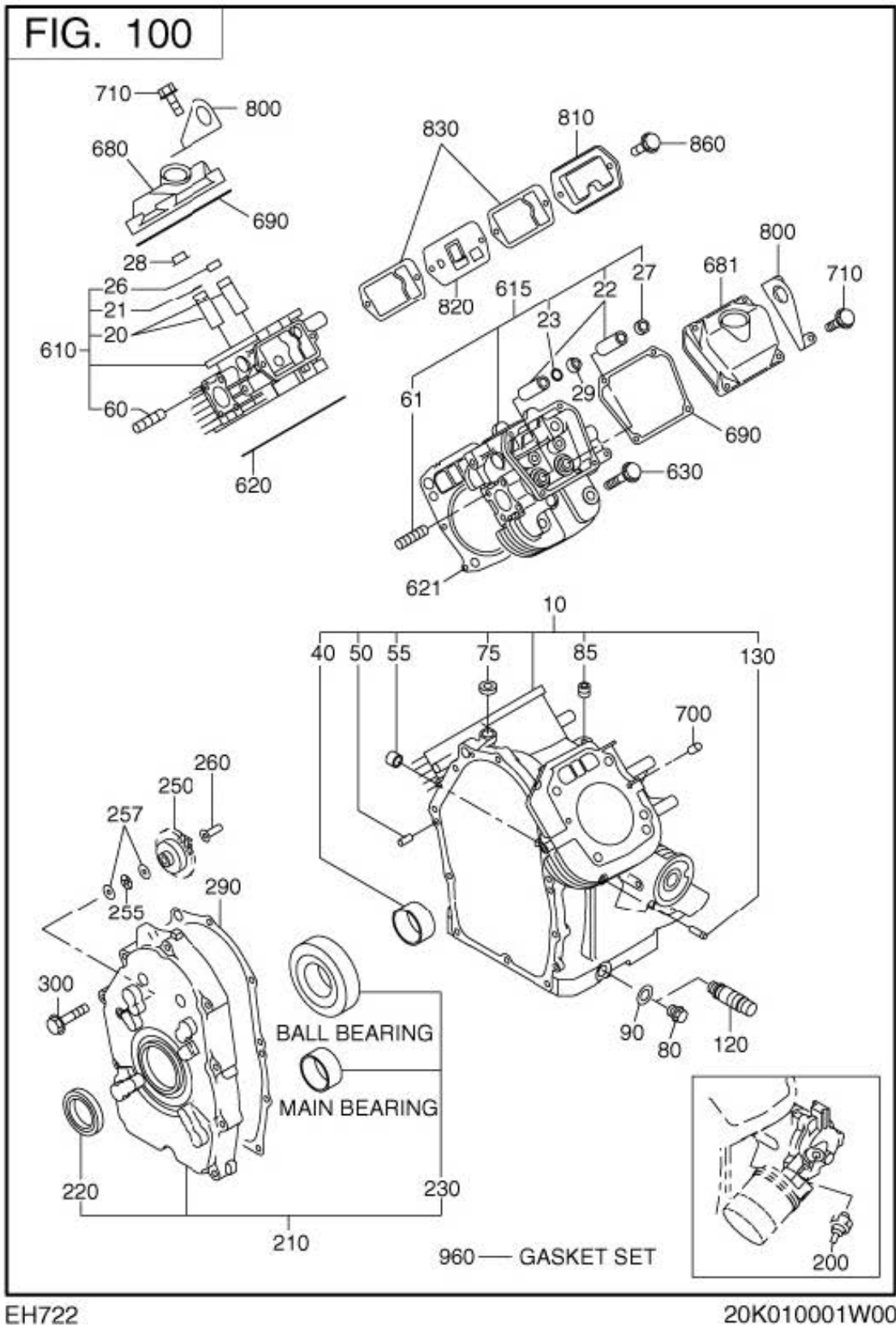
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100 Crankcase



100 Crankcase

Ref	Part Number.	Description	Qty	Remark
10	280-10101-21	CRANK CASE CP	1.00	
20	263-14211-03	VALVE GUIDE	2.00	6DX11DX32.5L.
21	056-51000-50	CLIP	1.00	10.7DX0.9D.
22	263-14211-03	VALVE GUIDE	2.00	6DX11DX32.5L.
23	056-51000-50	CLIP	1.00	10.7DX0.9D.
26	132-11AA1-10	SEAL-EXH VALVE	1.00	
27	132-11AA1-10	SEAL-EXH VALVE	1.00	
28	263-35341-03	RETAINER PLATE	1.00	11DX17.3DX27DX4.7H.
29	263-35341-03	RETAINER PLATE	1.00	11DX17.3DX27DX4.7H.
40	263-15802-03	MAIN BEARING	1.00	45DX50DX23B W/STOPER.
50	031-00801-10	DOWEL PIN	2.00	8DX18L.
55	263-55601-03	PIPE	2.00	11DX8.8DX8L.
60	010-50802-90	STUD	4.00	M8X1.25X30L.
61	010-50802-90	STUD	4.00	M8X1.25X30L.
75	044-00800-10	OIL SEAL	1.00	8DX14DX4B.
80	040-11400-30	PLUG	2.00	M14X1.5X20DX12L.
85	235-15421-03	BLIND PLUG CP	1.00	PT1/8X9L.
90	021-11400-20	GASKET	2.00	14.1DX19DX2.3T.

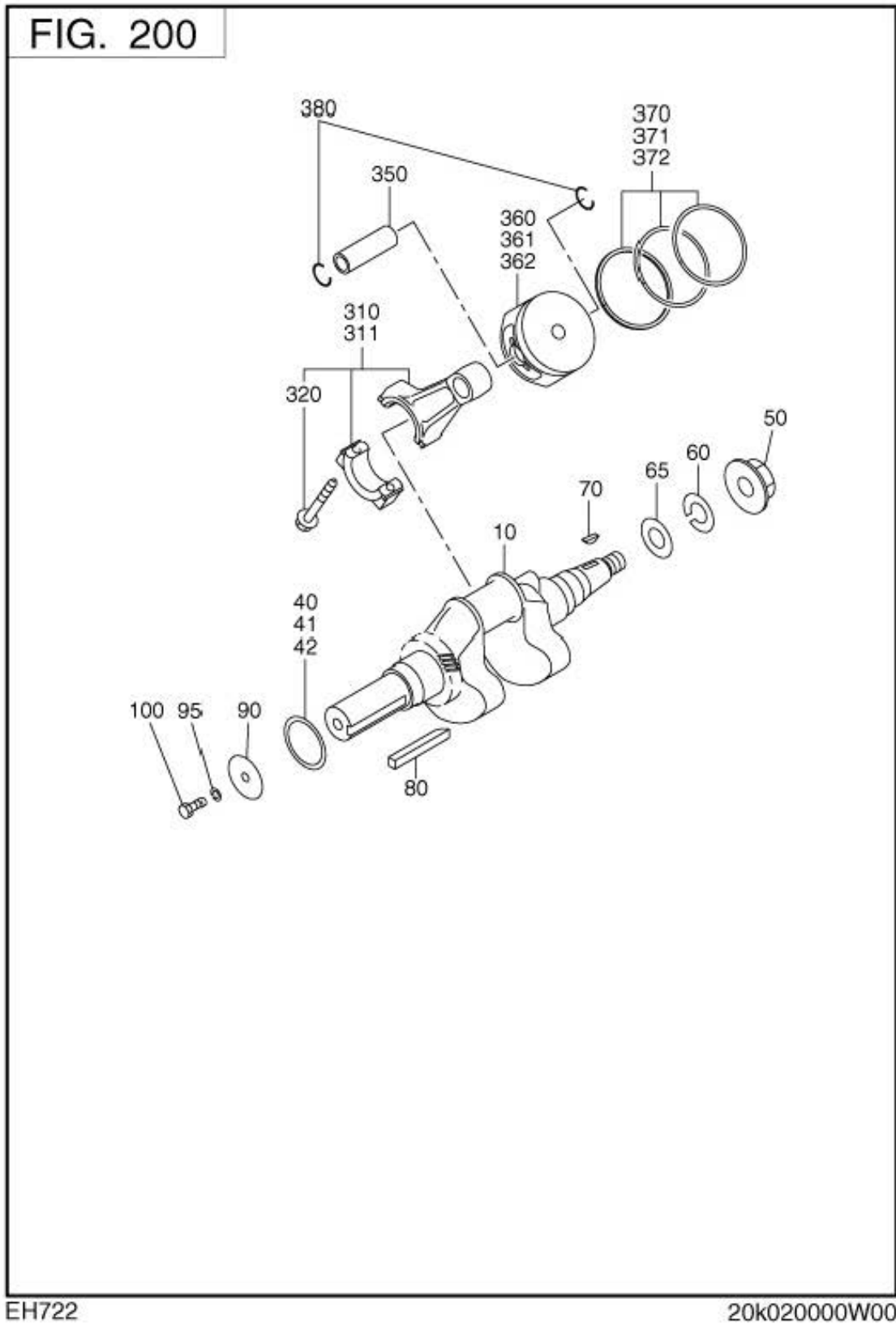
100 Crankcase

Ref	Part Number.	Description	Qty	Remark
120	263-65009-A3	OIL DRAIN VALVE	1	
130	159-65401-03	PIPE(PULSE)	1.00	4DX6DX25L.
200	263-76002-A1	SWITCH OIL PRESSURE	1.00	
210	263-11004-41	MAINBEARING COVER CP	1.00	
220	044-04200-30	OIL SEAL	1.00	42DX60DX9B.
230	X60-04500-20	BALL BEARING	1.00	
250	263-45003-11	GOVERNOR GEAR CP	1.00	52DX26T N=25.
255	263-46215-A3	THRUST BEARING	1.00	
257	263-46214-03	WASHER	2.00	
260	277-41901-03	GOVERNOR SLEEVE	1.00	
290	263-16002-A3	GASKET (M.B COVER)	1.00	T=0.5.
300	011-00802-20	FLANGE BOLT	10.00	M8X1.25X17DX45L.
610	20K-13001-01	CYLINDER HEAD 1 CP	1.00	
615	20K-13101-01	CYLINDER HEAD 2 CP	1.00	
620	280-15001-23	GASKET 1 (CYL HEAD)	1.00	
621	280-15101-23	GASKET 2 (CYL HEAD)	1.00	
630	011-01000-70	FLANGE BOLT	8.00	M10X1.25X19DX65L.
680	263-15505-03	ROCKER COVER	1.00	
681	263-15503-03	ROCKER COVER	1.00	
690	263-16101-A3	GASKET(ROCKER COVER)	2.00	T=0.4.
700	031-00600-20	DOWEL PIN	4.00	

100 Crankcase

Ref	Part Number.	Description	Qty	Remark
710	011-00601-01	FLANGE BOLT	8.00	M6X1.0X13DX28L.
800	280-19001-03	HOOK	2.00	
810	263-14301-03	BREATHER COVER	1.00	
820	280-14401-A1	BREATHER PLATE CP	1.00	
830	263-16006-03	GASKET(BREATHERPLATE	2.00	T=1.5.
860	X11-00600-30	FLANGE BOLT	2.00	M6X1.0X14DX14L.
960	280-99001-17	GASKET SET	1.00	

200 Crankshaft



200 Crankshaft

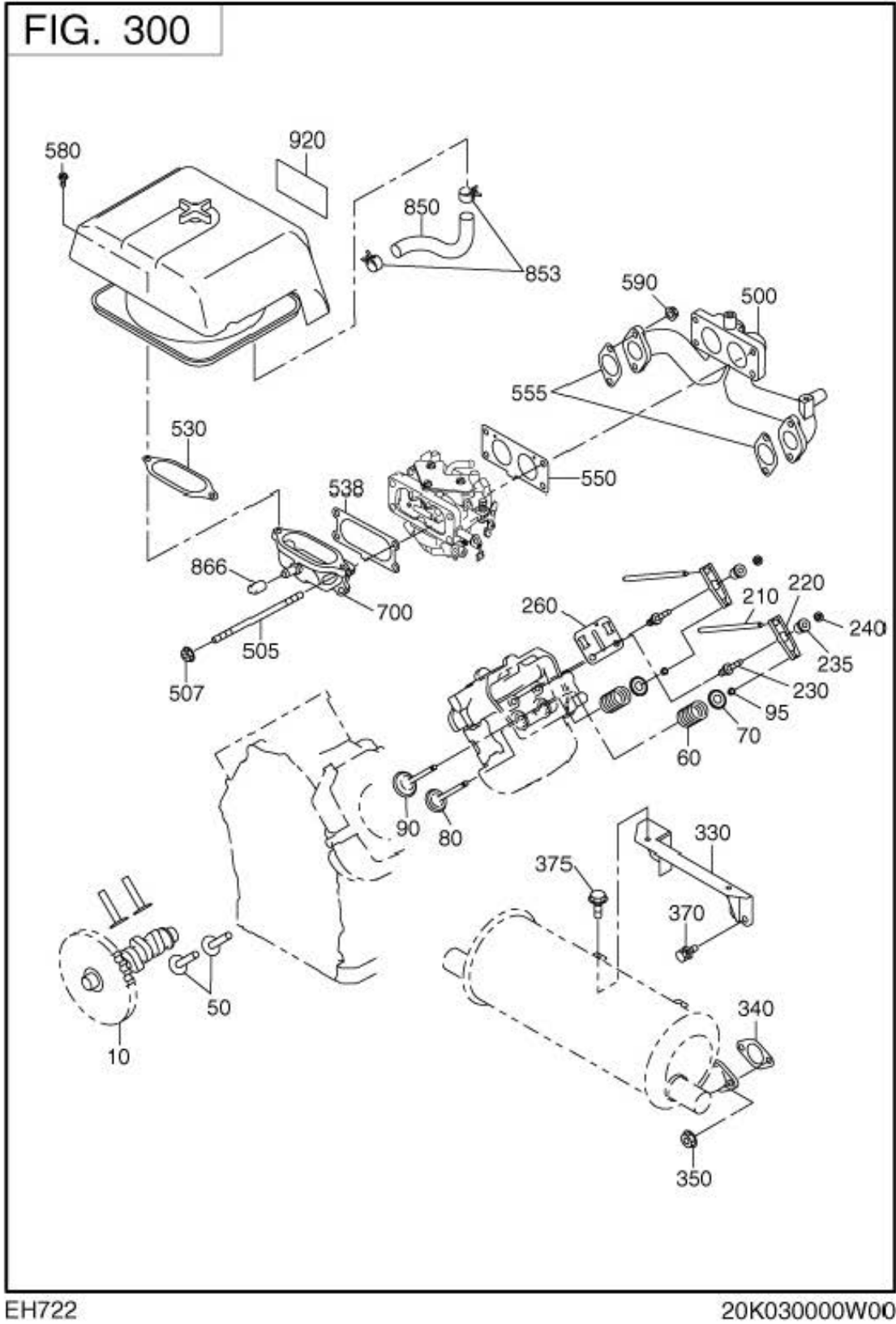
Ref	Part Number.	Description	Qty	Remark
10	263-21111-11	CRANK SHAFT CP	1.00	
40	263-25012-A3	SPACER	1.00	45.3DX58DX0.8T.
41	263-25013-A3	SPACER	1.00	45.3DX58DX1.0T.
42	263-25014-A3	SPACER	1.00	45.3DX58DX1.2T.
50	018-01800-10	FLANGE NUT	1.00	M18X1.5X31DX14H.
65	003-10180-00	WASHER	1.00	19DX32DX2.6T.
70	005-32054-01	WOODRUFF KEY	1.00	5BX7.5HX19D.
310	263-22601-30	CONNECTING ROD AY	2.00	
320	001-05084-00	FLANGE BOLT	4.00	M8X1.25X16DX40L.
350	263-23301-33	PISTON PIN	2.00	21DX15DX64.2L.
360	280-23411-H3	PISTON	2.00	STD 84DX55H.
361	280-23412-H3	PISTON	2.00	0.25 O.S. 84DX55H.
362	280-23413-H3	PISTON	2.00	0.50 O.S. 84DX55H.
370	280-23501-07	PISTON RING SET	2.00	STD (84D).
371	280-23502-07	PISTON RING SET	2.00	0.25 O.S.(84D).
372	280-23503-17	PISTON RING SET	2.00	0.50 O.S.(84D).

200 Crankshaft

Ref	Part Number.	Description	Qty	Remark
380	056-52100-20	CLIP	4.00	22.1DX1.4D.

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300 Intake & Exhaust



300 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
10	280-31801-03	CAM SHAFT	1.00	
50	263-33301-A3	TAPPET	4.00	27DX9DX48L.
60	246-33611-03	VALVE SPRING	4.00	22.2DX2.9DX37L N=6.5.
70	246-33711-13	SPRING RETAINER	4.00	7.6DX26DX8T.
80	263-33401-H3	INTAKE VALVE	2.00	35DX6DX79.8L.
90	263-33502-H3	EXHAUST VALVE	2.00	31DX6DX80.3L.
95	246-35501-03	COLLET-VALVE	8.00	
210	263-35322-A1	PUSH ROD CP	4.00	
220	267-36102-03	ROCKER ARM	4.00	
230	263-35801-03	BOLT(PIVOT)	4.00	
235	267-35701-03	PIVOT	4.00	
240	017-00601-10	NUT	4.00	M6X0.75X3.6H.
260	263-37002-A3	GUIDE PLATE	2.00	
500	280-33005-H1	INTAKE MANIFOLD CP	1.00	
505	010-50601-91	STUD	4.00	M6X1.0X88L.
507	002-38060-00	FLANGE NUT	4.00	M6X1.0X13DX6H.
530	280-35622-03	GASKET(CLEANER)	1.00	
538	280-35501-03	GASKET(ADAPTER)	1.00	
550	280-66202-03	GASKET(CARBURETOR)	1.00	

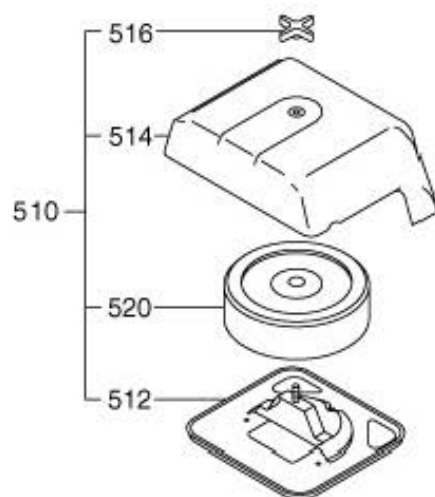
300 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
555	263-35503-A3	GASKET(IN MANIFOLD)	2.00	T=0.4 31D 8.5DX52P.
580	X11-00600-20	FLANGE BOLT	3.00	M6X1.0X14DX12L.
590	002-38080-00	FLANGE NUT	4.00	M8X1.25X17DX7.5H.
700	280-38001-03	CLEANER ADAPTER	1.00	
850	280-18001-03	BREATHHER PIPE	1.00	
853	263-68512-A3	HOSE CLAMP	2.00	
866	X42-30600-30	CAP(VINYL)	1.00	
920	20K-91701-03	LABEL(TRADE MARK)	1.00	

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315 Intake & Exhaust

FIG. 315



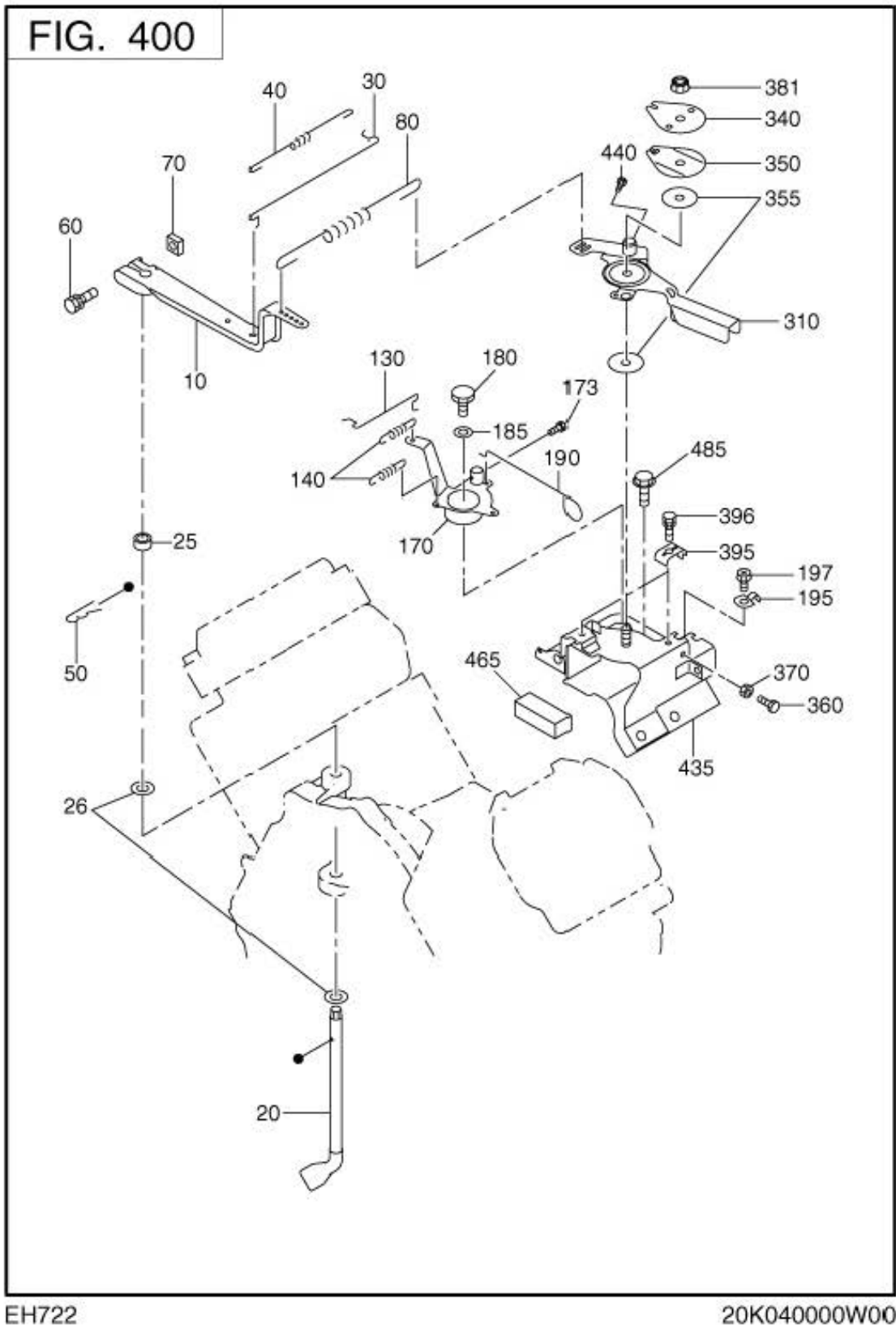
EH722

20K031500W00

315 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
510	20K-32601-A0	AIR CLEANER AY	1.00	
512	280-32626-A1	CLEANER BASE CP	1.00	
514	263-32630-03	CLEANER COVER	1.00	
516	263-32640-01	WING NUT	1.00	
520	263-32610-A1	CLEANER ELEMENT CP	1.00	

400 Governor



400 Governor

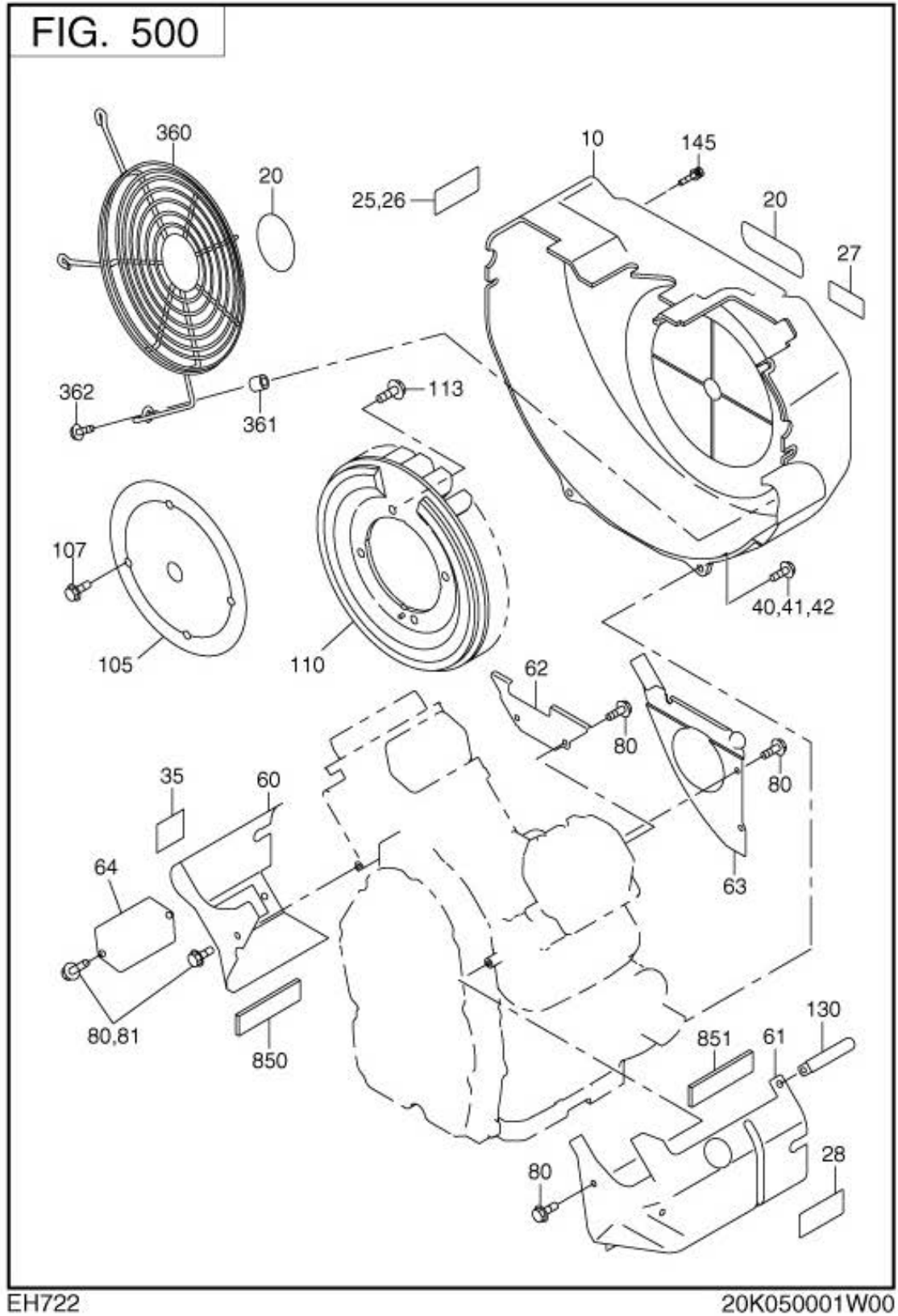
Ref	Part Number.	Description	Qty	Remark
10	263-42301-B3	GOVERNOR LEVER	1.00	
20	263-42201-A3	GOVERNOR SHAFT	1.00	
25	X23-00801-50	SPACER	1.00	8.3DX11.9DX6.4T.
26	003-10080-00	WASHER	2.00	8.5DX16DX1.2T.
30	20K-42701-03	GOVERNOR ROD	1.00	
40	20K-42801-03	GOVERNOR ROD SPRING	1.00	
50	005-11060-01	SNAP PIN	1.00	
60	001-14063-00	BOLT AND WASHER AY	1.00	M6X1.0X30L W/W,SW.
70	018-60600-20	NUT	1.00	M6X1.0X4.9H SQUARE.
80	263-42501-13	GOVERNOR SPRING	1.00	10.5DX1.2DX139L N=36.
130	280-46011-03	CHOKE CONTROL ROD	1.00	
140	261-45201-13	RETURN SPRING	1.00	6.8DX0.7DX35L N=15.
170	280-46001-03	CHOKE CONTROL LINK	1.00	
180	226-43101-01	LINK PIVOT	1.00	
190	263-43901-13	CHOKE KNOB	1.00	
195	263-46010-03	CLAMP(CHOKE KNOB)	1.00	
197	015-20500-10	TAPPING SCREW	1.00	M5X10DX10L.
310	20K-43301-A3	SPEED CONTROL LEVER	1.00	
340	227-43501-13	STOP PLATE	1.00	

400 Governor

Ref	Part Number.	Description	Qty	Remark
350	263-45002-03	SPRING WASHER	1.00	
355	021-70600-30	FRICTION WASHER	2.00	6.5DX33DX0.6T FIBER.
360	011-50500-20	BOLT	2.00	M5X0.8X35L.
370	002-27050-00	NUT	2.00	
381	002-35060-00	SELF LOCK NUT	1.00	M6X1.0X13DX6.9H.
395	261-43901-03	CLAMP	2.00	
396	001-17052-00	BOLT & WASHER AY	2.00	
435	263-45011-A2	BRACKET UN(SPD CTL)	1.00	
465	X84-14320-00	RUBBER FOAM	1.00	
485	011-00600-20	FLANGE BOLT	2.00	M6X1.0X14DX12L.

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500 Cooling & Starting

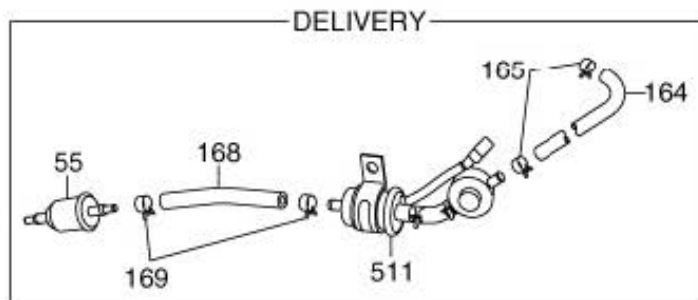
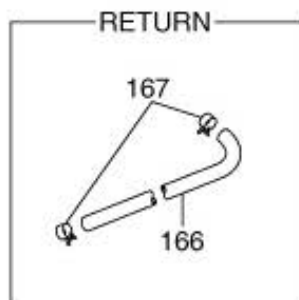
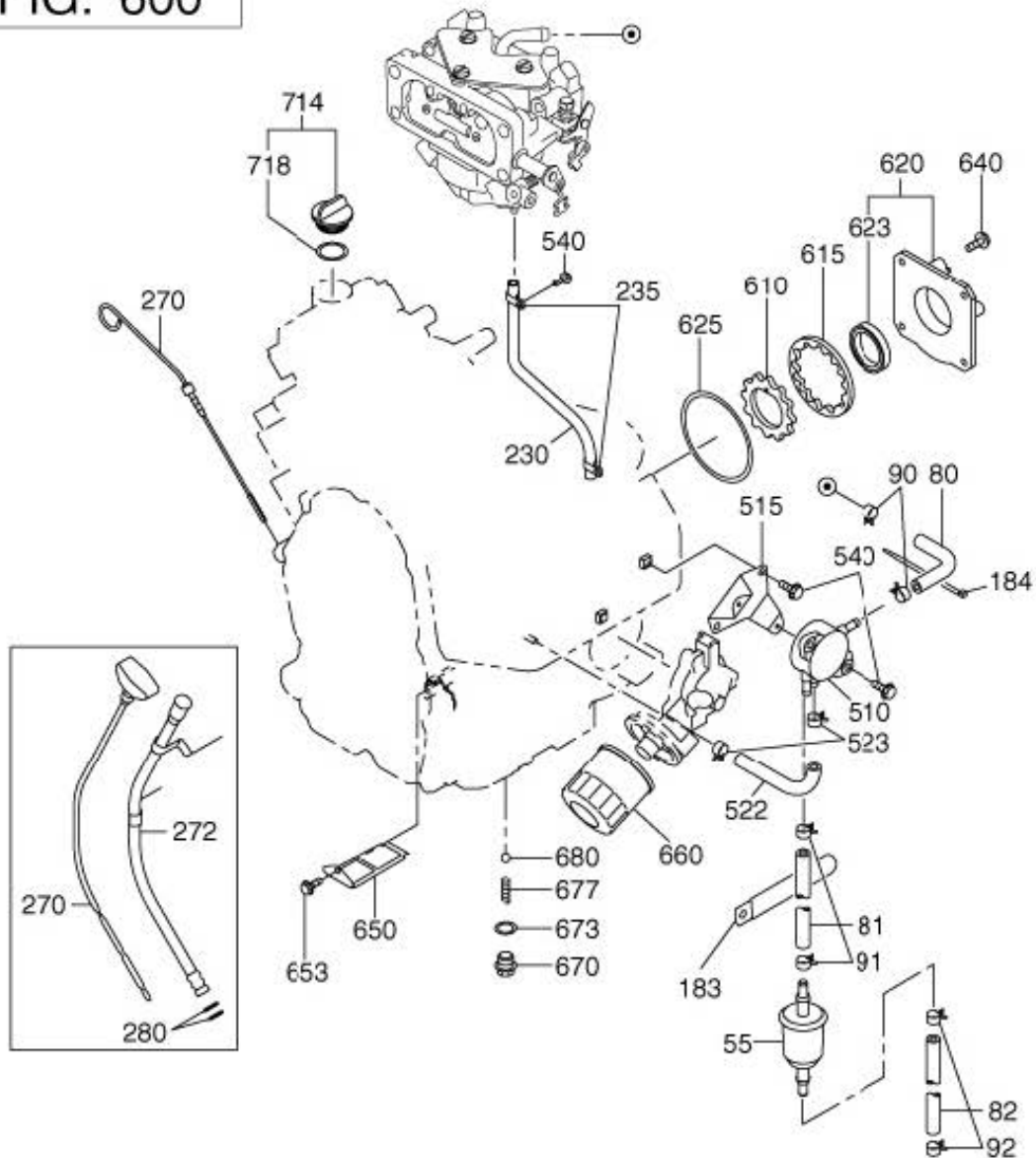


500 Cooling & Starting

Ref	Part Number.	Description	Qty	Remark
10	280-51202-A2	BLOWER HOUSING UN	1.00	
25	073-20057-60	LABEL(WARNING)	1.00	
40	X11-00600-30	FLANGE BOLT	8.00	M6X1.0X14DX14L.
60	263-52612-A1	CYLINDER BAFFLE 1 CP	1.00	
61	280-52701-C1	CYLINDER BAFFLE 2 CP	1.00	
62	280-52801-A2	CYLINDER BAFFLE 3 UN	1.00	
63	263-52912-A2	CYLINDER BAFFLE 4 UN	1.00	
80	X11-00600-20	FLANGE BOLT		M6X1.0X14DX12L.
81	011-00600-20	FLANGE BOLT	1.00	M6X1.0X14DX12L.
110	263-54101-A2	COOLING BLOWER UN	1.00	
113	001-14061-60	BOLT AND WASHER AY	4.00	M6X1.0X16L W/W,SW.
145	X11-00600-10	FLANGE BOLT	2.00	M6X1.0X14DX8L.

600 Fuel & Lubricant

FIG. 600



EH722

20K060001W00

600 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
55	263-65012-A3	FILTER,FUEL	1.00	
80	X85-10615-42	RUBBER PIPE	1.00	
81	X85-10613-81	RUBBER PIPE	1.00	6.4DX12.7DX80L. Interchangable with X85-10610-07.
90	263-68501-03	HOSE CLAMP	2.00	11.4DX7.9BX0.7T.
91	263-68501-03	HOSE CLAMP	2.00	11.4DX7.9BX0.7T.
230	085-10301-10	RUBBER PIPE	1.00	3DX6DX350L.
235	206-75501-A1	CLAMP CP	1.00	
270	263-63604-11	GAUGE CP,OIL LEVEL	1.00	
272	263-63622-01	GUIDE CP	1.00	
280	024-01000-20	O-RING	2.00	
510	267-62201-10	FUEL PUMP AY	1.00	
515	263-65002-A3	BRACKET(FUEL PUMP)	1.00	
522	X85-10616-30	RUBBER PIPE	1.00	6.4DX12.7DX160L. Interchangable with X85-10610-07.
523	263-68501-03	HOSE CLAMP	2.00	11.4DX7.9BX0.7T.
540	X11-00600-20	FLANGE BOLT	9.00	M6X1.0X14DX12L.
610	263-63901-13	INNER ROTOR	1.00	
615	263-63902-13	OUTER ROTOR	1.00	
620	263-64002-A1	OIL PUMP COVER CP	1.00	

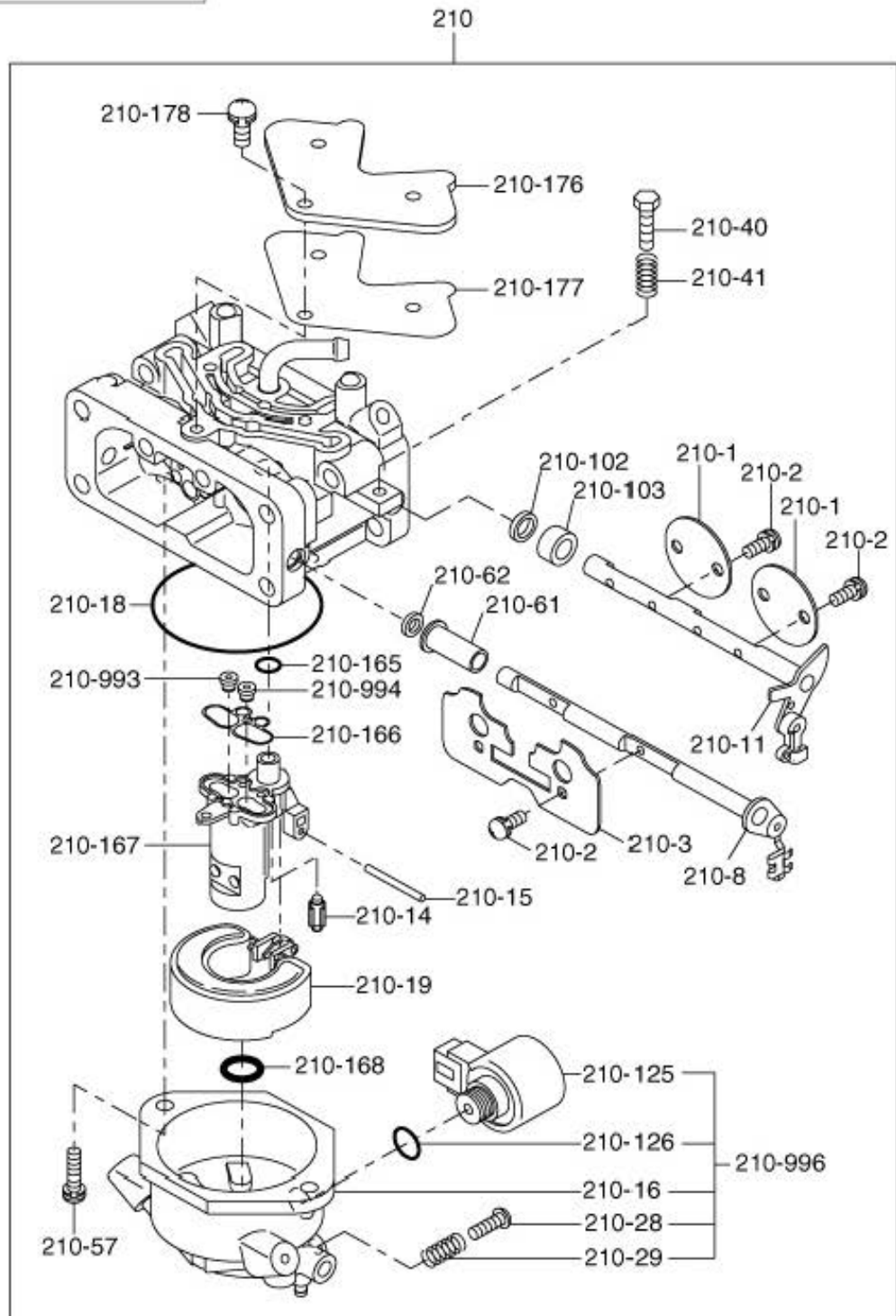
600 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
623	044-03501-70	OIL SEAL	1.00	35DX48DX8B.
625	X24-08900-30	O RING	1.00	88.2DX94.4D.
640	X11-00600-30	FLANGE BOLT	4.00	M6X1.0X14DX14L.
650	263-64302-02	OIL PUMP FILTER UN	1.00	
653	263-65011-A3	FLANGE BOLT	1.00	
660	248-65801-00	OIL FILTER AY	1.00	
670	X40-11400-50	PLUG(OIL RELIEF)	1.00	
673	003-70140-00	GASKET,ALUMINUM	1.00	
677	263-66001-03	SPRING(RELIEF VALVE)	1.00	7.8DX1DX25L N=8.5.
680	006-90308-00	STEEL BALL	1.00	
714	280-63602-A1	OIL FILLER CAP CP	1.00	
718	263-64414-A3	O RING	1.00	26.6DX31.9D.

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640 Carburetor

FIG. 640



EH722

20K064000W00

640 Carburetor

Ref	Part Number.	Description	Qty	Remark
210-2	258-62555-08	SCREW SET(VAIVE)	6.00	
210-3	20K-62525-08	VALVE,CHOKE	1.00	
210-8	20K-62520-08	SHAFT ASSY,CHOKE	1.00	
210-11	20K-62530-08	SHAFT COMPL,THROTTLE	1.00	
210-14	20K-62500-08	VALVE,FLOAT	1.00	
210-15	20K-62515-08	PIN,FLOAT	1.00	
210-16	20K-62556-08	CHAMBER ASSY,FLOAT	1.00	
210-18	20K-62540-08	GASKET,FLOAT CHAMBER	1.00	
210-19	263-62505-08	FLOAT	1.00	
210-28	215-62353-08	SCREW,DRAIN	1.00	
210-29	215-62446-08	SPRING,DRAIN	1.00	
210-40	20K-62553-08	SCREW,THROTTLE ADJUS	1.00	
210-41	258-62445-08	SPRING(ADJUST SCREW)	1.00	
210-57	20B-62453-08	SCREW	2.00	
210-61	20K-62560-08	COLLAR,CHOKE	1.00	
210-62	263-62574-08	SEAL,TH'SHAFT	1.00	
210-102	20K-62550-08	SEAL,THROTTLE	1.00	
210-103	20K-62551-08	COLLAR,THROTTLE	1.00	
210-0	20K-62301-10	CARBURETOR AY	1.00	
210-1	20K-62536-08	VALVE,THROTTLE	2.00	
210-125	20K-62557-08	VALVE COMPL,SOLENOID	1.00	
210-126	20B-62556-08	GASKET	1.00	

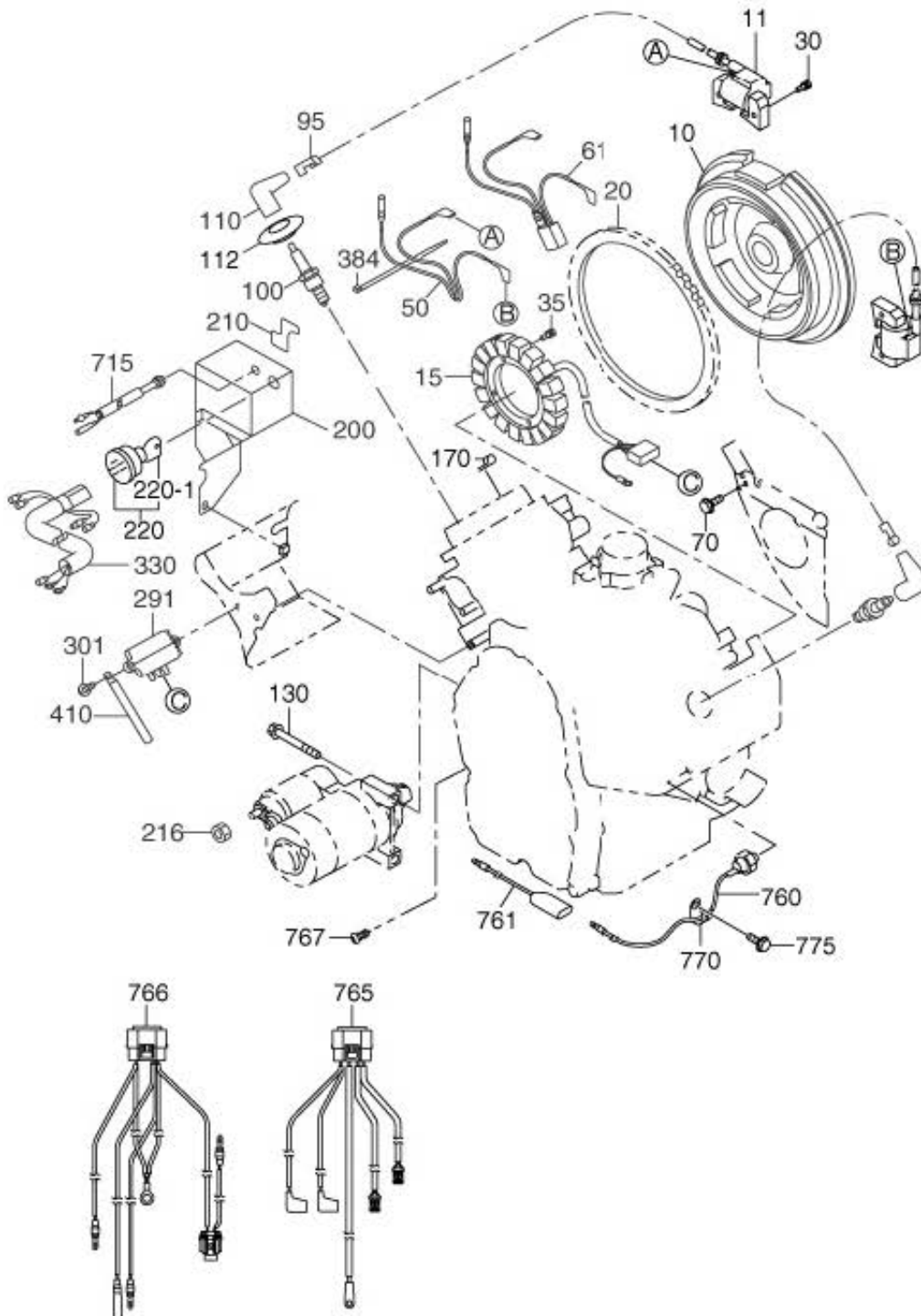
640 Carburetor

Ref	Part Number.	Description	Qty	Remark
210-165	20B-62541-08	O RING	1.00	
210-166	20K-62541-08	GASKET,SPACER	1.00	
210-167	20K-62554-08	SPACER,CARB	1.00	
210-168	20K-62542-08	O-RING	1.00	
210-176	20K-62559-08	COVER,SLOW PASSAGE	1.00	
210-177	20K-62558-08	GASKET,SLOW PASSAGE	1.00	
210-178	107-62462-08	SCREW	3.00	
210-993	20K-62400-08	JET COML,MAIN(L)	1.00	
210-994	20K-62401-08	JET COML,MAIN(R)	1.00	
210-996	20K-62555-08	CHAMBER COMPL,FLOAT	1.00	

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700 Electric Device

FIG. 700



EH722

20K070000W00

700 Electric Device

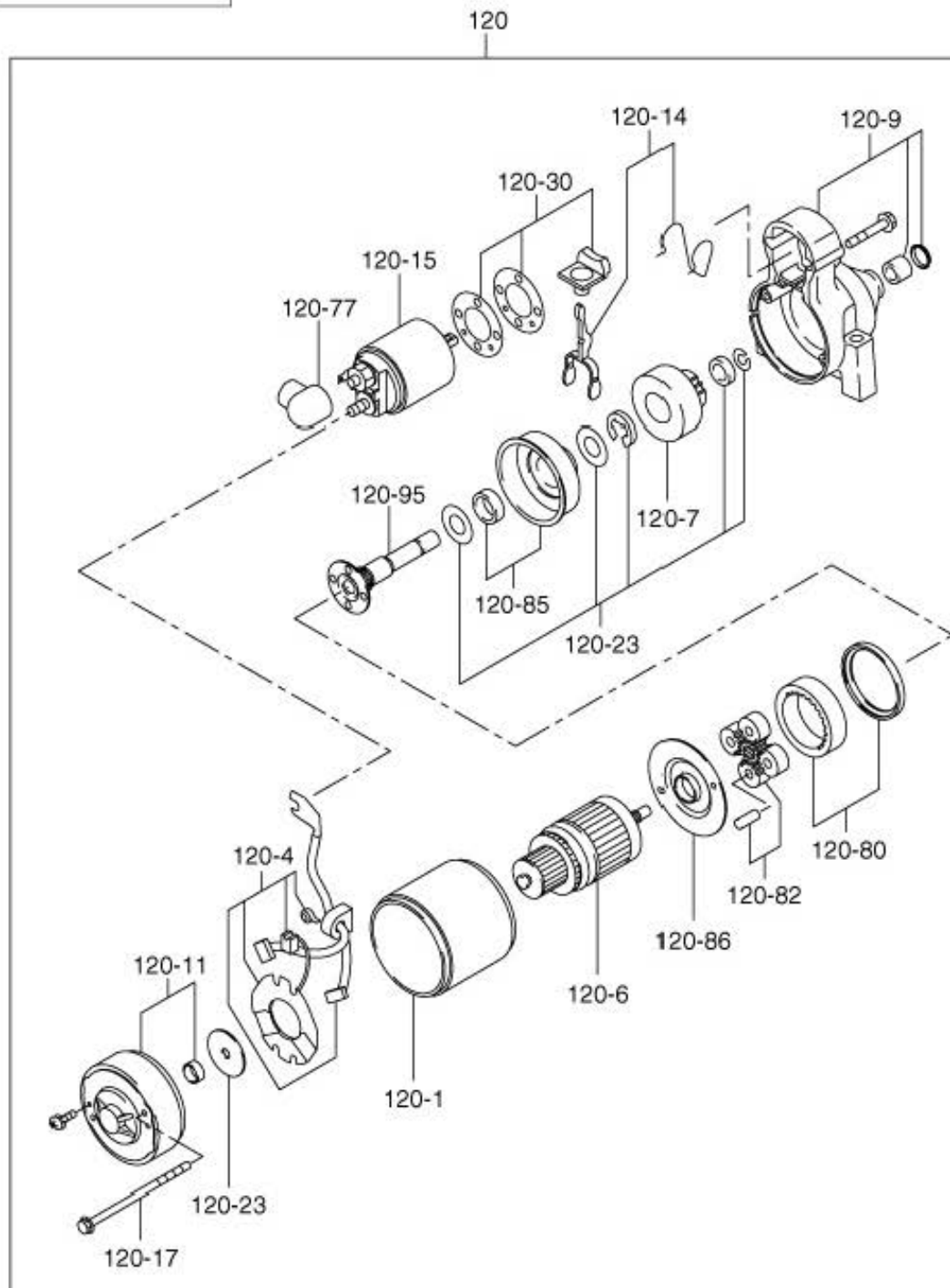
Ref	Part Number.	Description	Qty	Remark
10	263-77207-01	FLYWHEEL CP	1.00	
11	263-78203-01	IGNITION COIL CP	2.00	
15	263-79402-B1	CHARGE COIL CP	1.00	
20	263-71002-03	RING GEAR	1.00	202DX233DX8.7B N=90.
30	001-14062-50	BOLT AND WASHER AY	4.00	M6X1.0X25L W/W,SW.
35	001-16052-50	BOLT AND WASHER AY	4.00	
50	263-73126-H1	WIRE CP(IG.COIL)	1.00	Black
95	X65-91000-10	PLUG TERMINAL	2.00	
100	X65-01407-30	SPARK PLUG	2.00	NGK BPR4EY.
110	X65-51000-10	SPARK PLUG CAP	2.00	
112	279-55201-03	GROMMET(PLUG CAP)	1.00	
130	X11-00801-00	FLANGE BOLT	2.00	M8X1.25X17DX65L.
216	002-38080-00	FLANGE NUT	1.00	M8X1.25X17DX7.5H.
291	263-71902-A1	REGULATOR CP	1.00	
301	X11-00601-40	FLANGE BOLT	2.00	M6X1.0X14DX18L.
330	263-73127-C1	WIRING HARNESS	1.00	
384	X56-30000-80	WIRE BAND	3.00	4.8BX1.2TX190L.
410	056-60002-50	CLAMP	1.00	6.5DX10BX95LX0.6T.

700 Electric Device

Ref	Part Number.	Description	Qty	Remark
760	263-73102-11	WIRE AY(OIL PRE.SW.)	1.00	L=900 GRAY.
761	280-73102-01	WIRE CP(FUEL CUT)	1.00	
770	206-75501-A1	CLAMP CP	2.00	
775	X11-00600-10	FLANGE BOLT	1.00	M6X1.0X14DX8L.

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FIG. 731



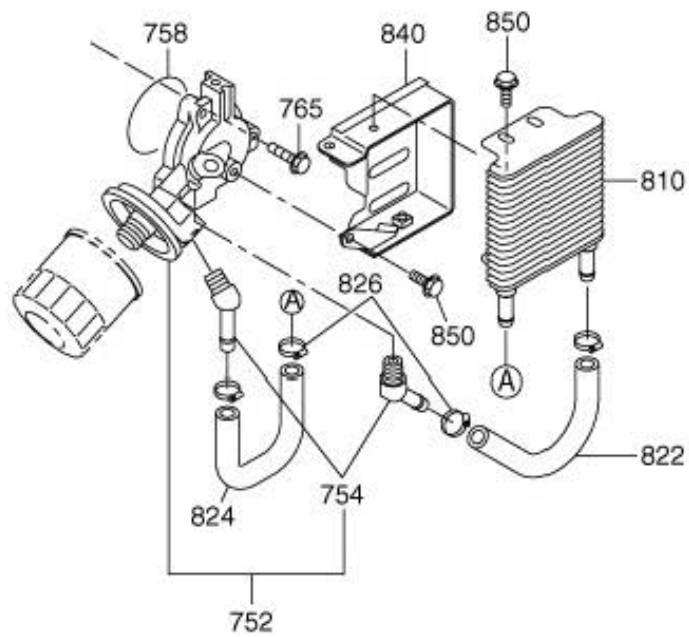
EH722

20K073100W00

Ref	Part Number.	Description	Qty	Remark
120	263-70503-00	STARTING MOTOR AY	1.00	
120	263-70561-08	YOKE AY	1.00	
120	245-70503-08	BRUSH HOLDER AY	1.00	
120	263-70512-08	ARMATURE AY	1.00	
120	263-70522-08	PINION AY	1.00	
120	263-70503-08	GEAR CASE AY	1.00	
120	263-70507-08	REAR COVER AY	1.00	
120	245-70518-08	SHIFT LEVER SET	1.00	
120	263-70515-08	MAGNETIC SWITCH AY	1.00	
120	207-70524-08	THROUGH BOLT	2.00	
120	245-70516-08	WASHER STOPPER SET	1.00	
120	245-70520-08	DUST COVER KIT	1.00	
120	207-70526-08	RUBBER CAP BS	1.00	
120	263-70596-08	INTERNAL GEAR	1.00	
120	263-70576-08	PLANET GEAR	3.00	
120	245-70509-08	CENTER BRACKET(P)	1.00	
120	263-70591-08	CENTER BRACKET (A)	1.00	
120	263-70571-08	PINION SHAFT	1.00	

Oil Cooler

FIG. 685



EH722

20K068500W00

Oil Cooler

Ref	Part Number.	Description	Qty	Remark
752	280-65011-A1	ADAPTER CP RMI	1.00	
754	280-65025-A3	ELBOW ADAPTER 1	2.00	
758	280-65050-A3	O RING RMI	1.00	
765	X11-00601-01	FLANGE BOLT	3.00	M6X1.0X13DX28L.
810	280-65001-C1	OIL COOLER CP	1.00	
822	280-65037-03	HOSE 1(OIL COOLER)	1.00	
824	280-65038-03	HOSE 2(OIL COOLER)	1.00	
826	X56-10900-30	HOSE CLAMP	4.00	
840	280-65030-01	BRACKET CP(OIL COOL)	1.00	

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