

PARTS MANUAL

MODEL
Parts
Manual

EH650DC7140

03/14



SUBARU

Industrial Power Products

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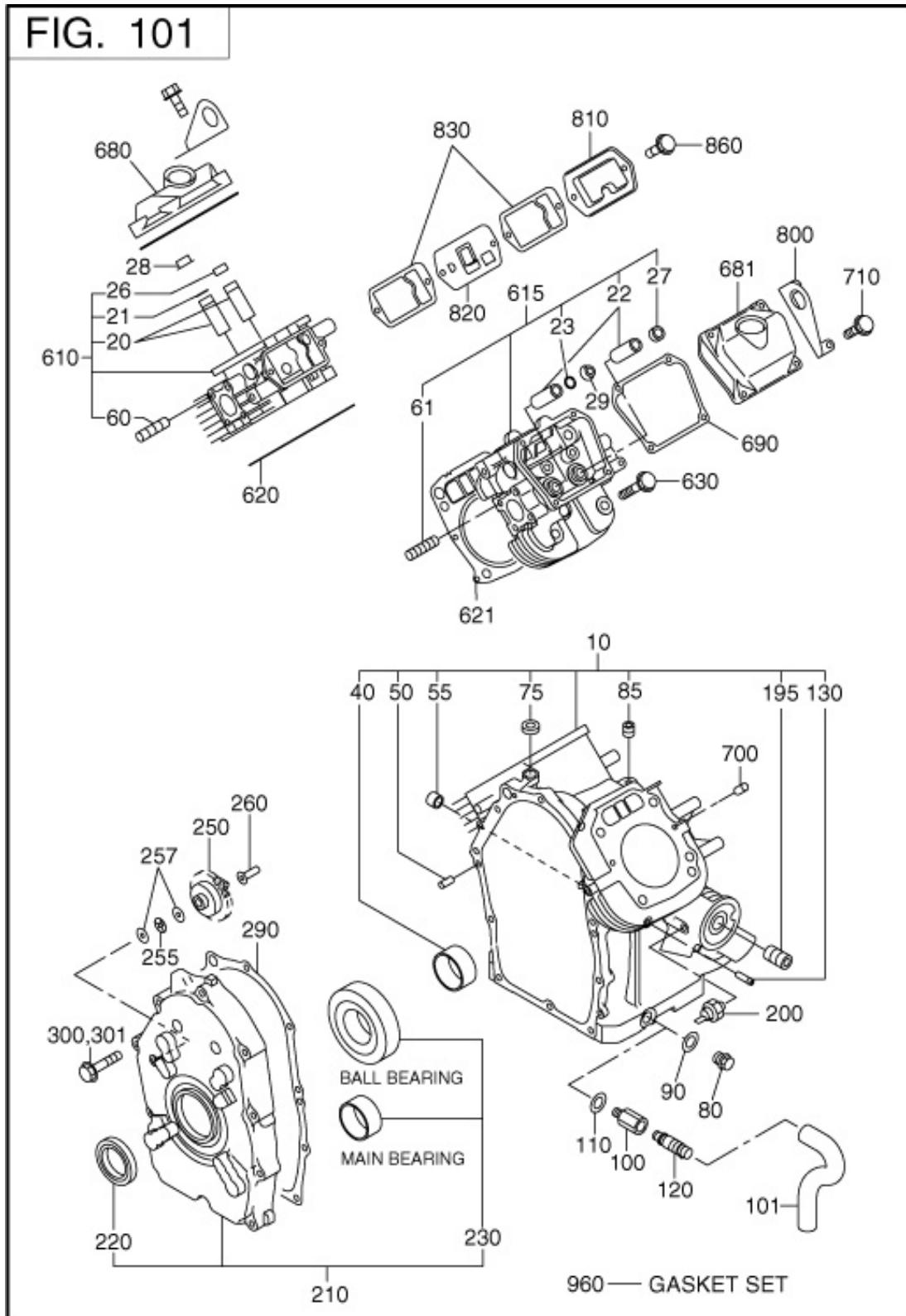
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100 Crankcase

FIG. 101



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263010001W00

100 Crankcase

Ref	Part Number.	Description	Qty	Remark
10	263-10111-21	CRANK CASE CP	1	
20	263-14211-03	VALVE GUIDE	2	
21	056-51000-50	CLIP	1	
22	263-14211-03	VALVE GUIDE	2	
23	056-51000-50	CLIP	1	
26	132-07AA0-50	SEAL-INT VALVE	1	
27	132-07AA0-50	SEAL-INT VALVE	1	
28	263-35341-03	RETAINER PLATE	1	
29	263-35341-03	RETAINER PLATE	1	
40	263-15802-03	MAIN BEARING	1	
50	031-00801-10	DOWEL PIN	2	
55	263-55601-03	PIPE	2	
60	010-50802-90	STUD	4	
61	010-50802-90	STUD	4	
75	044-00800-10	OIL SEAL	1	
80	040-11400-30	PLUG	2	
85	235-15421-03	BLIND PLUG	1	
90	021-11400-20	GASKET	2	
130	159-65401-03	PIPE(PULSE)	1	
195	263-15901-03	UNION	1	
200	263-76102-H1	SWITCH OIL PRESSURE	1	
210	263-11002-51	MAINBEARING COVER CP	1	
220	044-04200-30	OIL SEAL	1	
230	X60-04500-20	BALL BEARING	1	
250	263-45003-11	GOVERNOR GEAR CP	1	
255	263-46215-A3	THRUST BEARING	1	
257	263-46214-03	WASHER	2	
260	277-41901-03	GOVERNOR SLEEVE	1	
290	263-16002-A3	GASKET (M.B COVER)	1	
300	011-00802-20	FLANGE BOLT	10	
610	263-13211-11	CYLINDER HEAD 1 CP	1	
615	263-13311-01	CYLINDER HEAD 2 CP	1	
620	263-15021-41	GASKET 1 (CYL HEAD)	1	
621	263-15121-31	GASKET 2 (CYL HEAD)	1	
630	011-01000-70	FLANGE BOLT	8	
680	263-15505-03	ROCKER COVER	1	
681	263-15503-03	ROCKER COVER	1	
690	263-16101-A3	GASKET(ROCKER COVER)	2	
700	031-00600-20	DOWEL PIN	4	

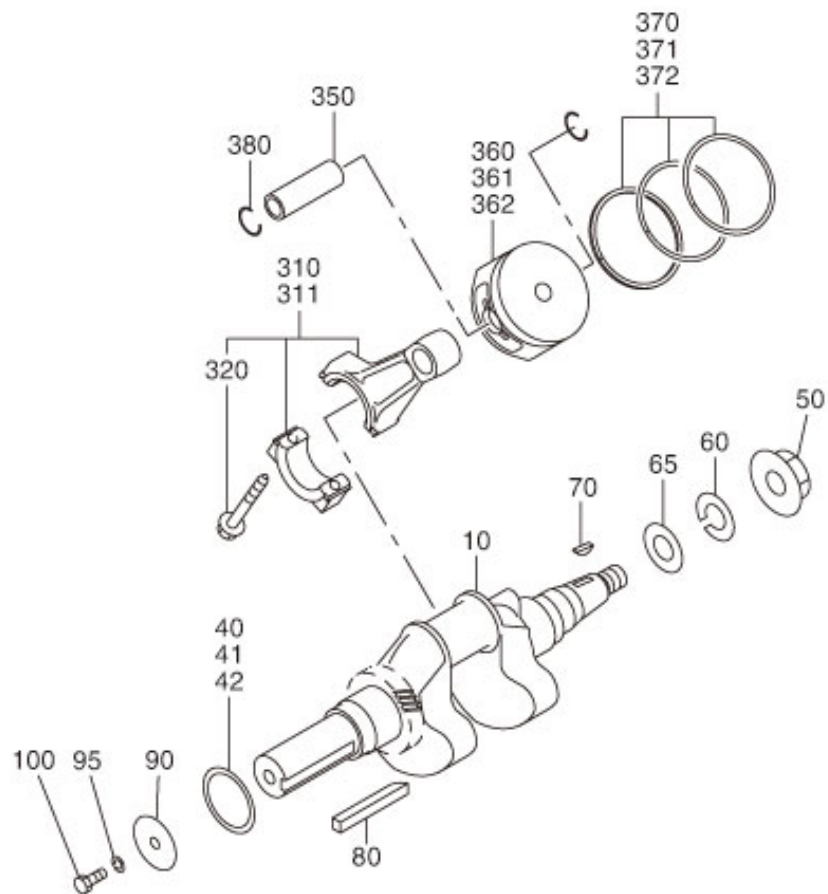
100 Crankcase

Ref	Part Number.	Description	Qty	Remark
710	011-00601-01	FLANGE BOLT	8	
800	280-19001-03	HOOK	2	
810	263-14301-03	BREATHER COVER	1	
820	280-14401-A1	BREATHER PLATE CP	1	
830	263-16006-03	GASKET(BREATHERPLATE	2	
860	011-00600-30	FLANGE BOLT	2	
960	263-99001-37	GASKET SET	1	

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200 Crankshaft

FIG. 200



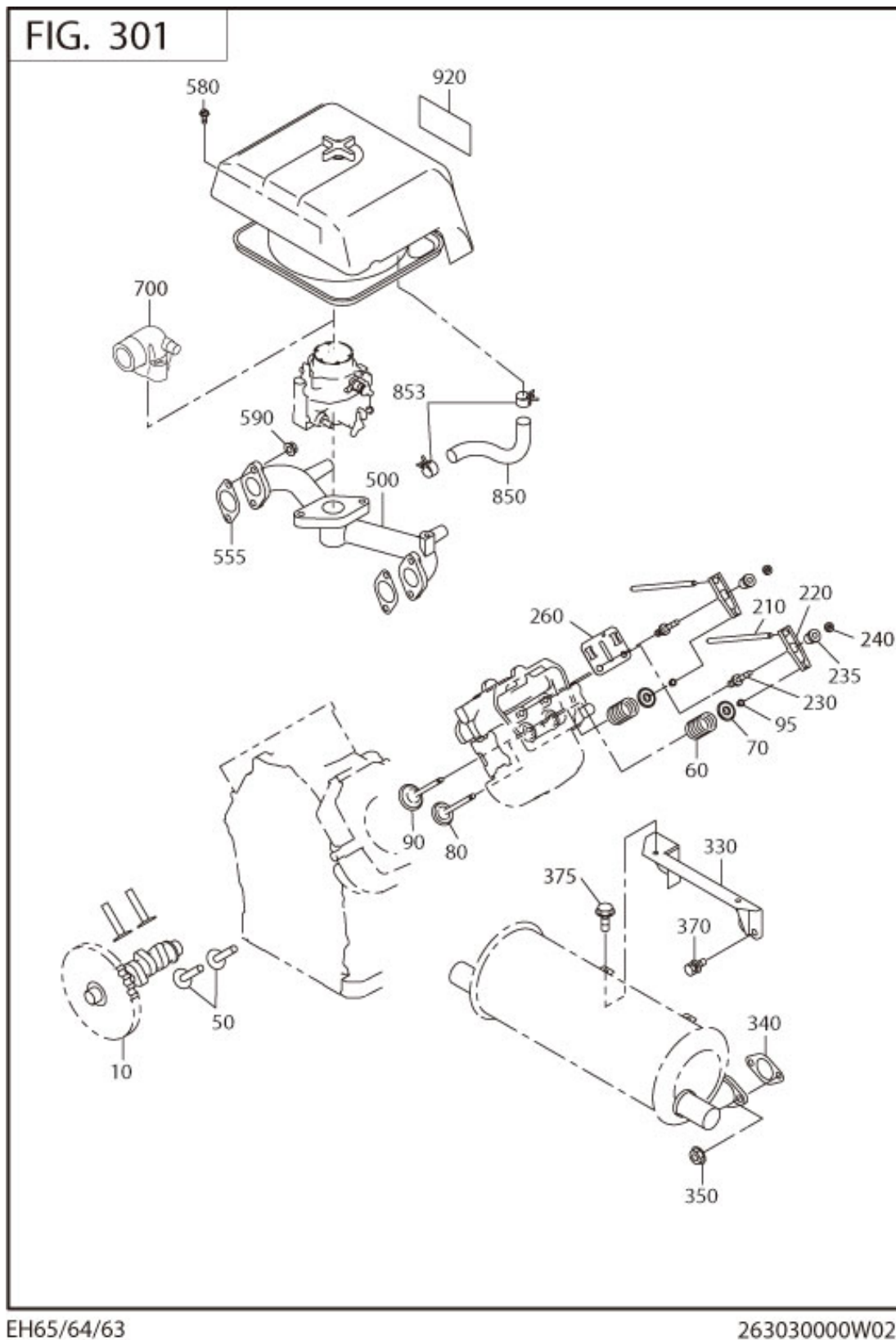
EH65/64/63

263020000W01

200 Crankshaft

Ref	Part Number.	Description	Qty	Remark
10	263-20922-11	CRANK SHAFT CP	1	
40	263-25012-A3	SPACER	1	
41	263-25013-A3	SPACER	1	
42	263-25014-A3	SPACER	1	
50	018-01800-10	FLANGE NUT	1	
65	003-10180-00	WASHER	1	
70	005-32054-01	WOODRUFF KEY	1	
310	263-22601-30	CONNECTING ROD AY	2	
320	001-05084-00	FLANGE BOLT	4	
350	263-23301-33	PISTON PIN	2	
360	263-23421-J3	PISTON	2	
361	263-23422-J3	PISTON	2	
362	263-23423-J3	PISTON	2	
370	263-23501-17	PISTON RING SET	2	
371	263-23502-17	PISTON RING SET	2	
372	263-23503-17	PISTON RING SET	2	
380	056-52100-20	CLIP	4	

300 Intake & Exhaust

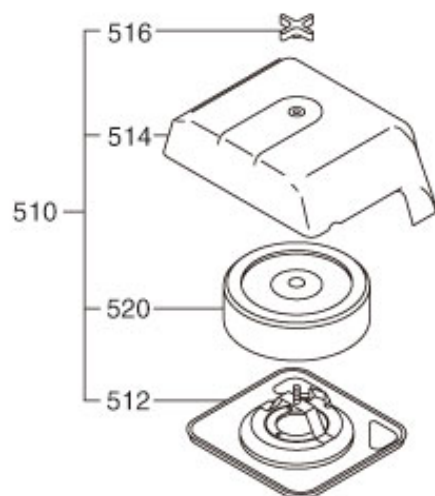


300 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
10	280-31701-13	CAM SHAFT	1	
50	263-33301-A3	TAPPET	4	
60	246-33611-03	VALVE SPRING	4	
70	246-33711-13	SPRING RETAINER	4	
80	263-33401-H3	INTAKE VALVE	2	
90	263-33502-H3	EXHAUST VALVE	2	
95	246-35501-03	COLLET-VALVE	8	
210	263-35322-A1	PUSH ROD CP	4	
220	267-36102-03	ROCKER ARM	4	
230	263-35801-03	BOLT(PIVOT)	4	
235	267-35701-03	PIVOT	4	
240	017-00601-10	NUT	4	
260	263-37002-A3	GUIDE PLATE	2	
500	280-33001-J3	INTAKE MANIFOLD	1	
555	263-35503-A3	GASKET(IN MANIFOLD)	2	
580	X11-00600-20	FLANGE BOLT	3	
590	002-38080-00	FLANGE NUT	4	
850	263-18003-03	RUBBER PIPE	1	
853	263-68512-A3	HOSE CLAMP	2	
920	263-91721-03	LABEL(TRADE MARK)	1	

315 Intake & Exhaust

FIG. 315



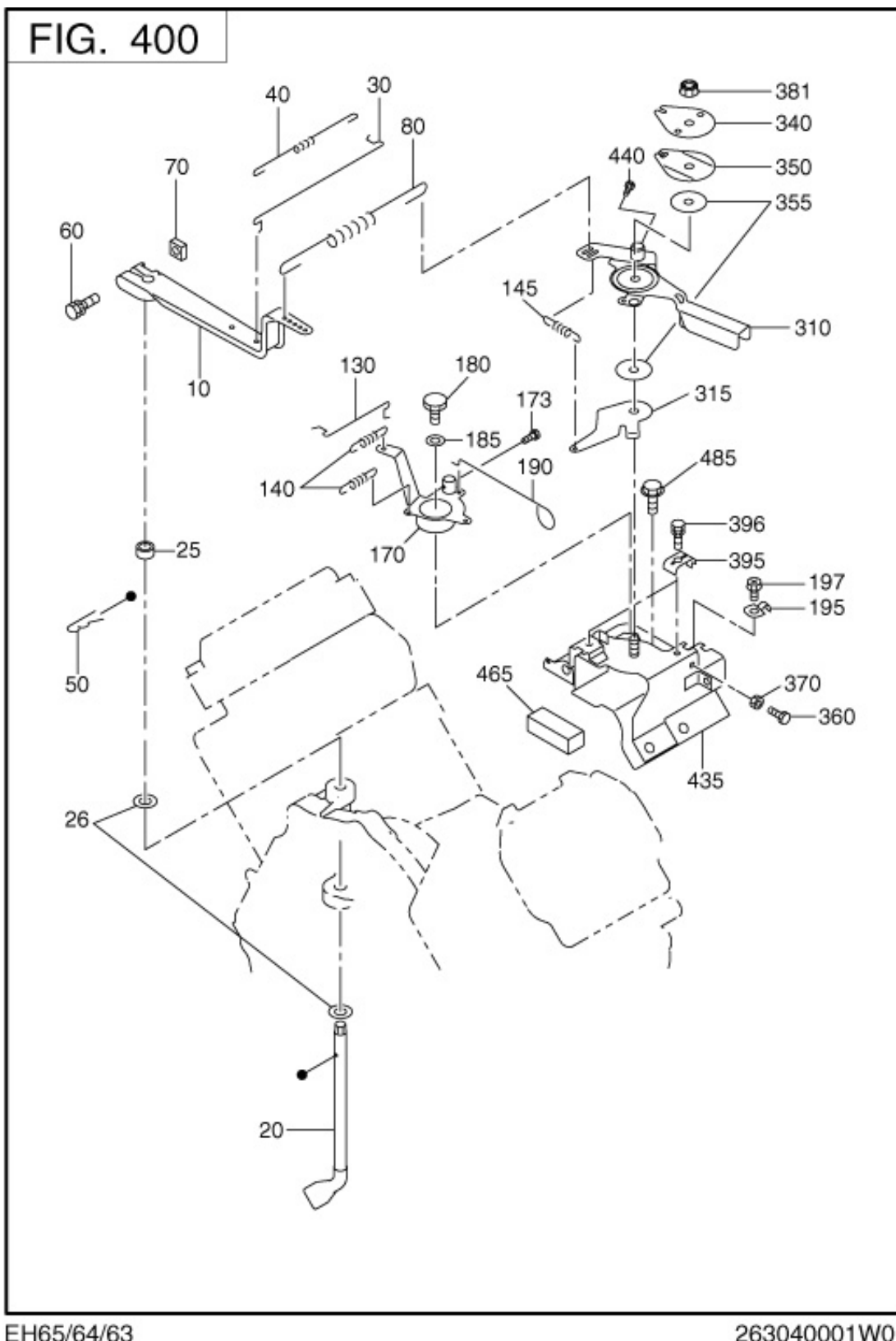
EH65/64/63

263031500W01

315 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
510	280-32602-00	AIR CLEANER AY	1	
512	280-32625-01	CLEANER BASE CP	1	
514	263-32630-03	CLEANER COVER	1	
516	263-32640-01	WING NUT	1	
520	263-32610-A1	CLEANER ELEMENT CP	1	

400 Governor



EH65/64/63

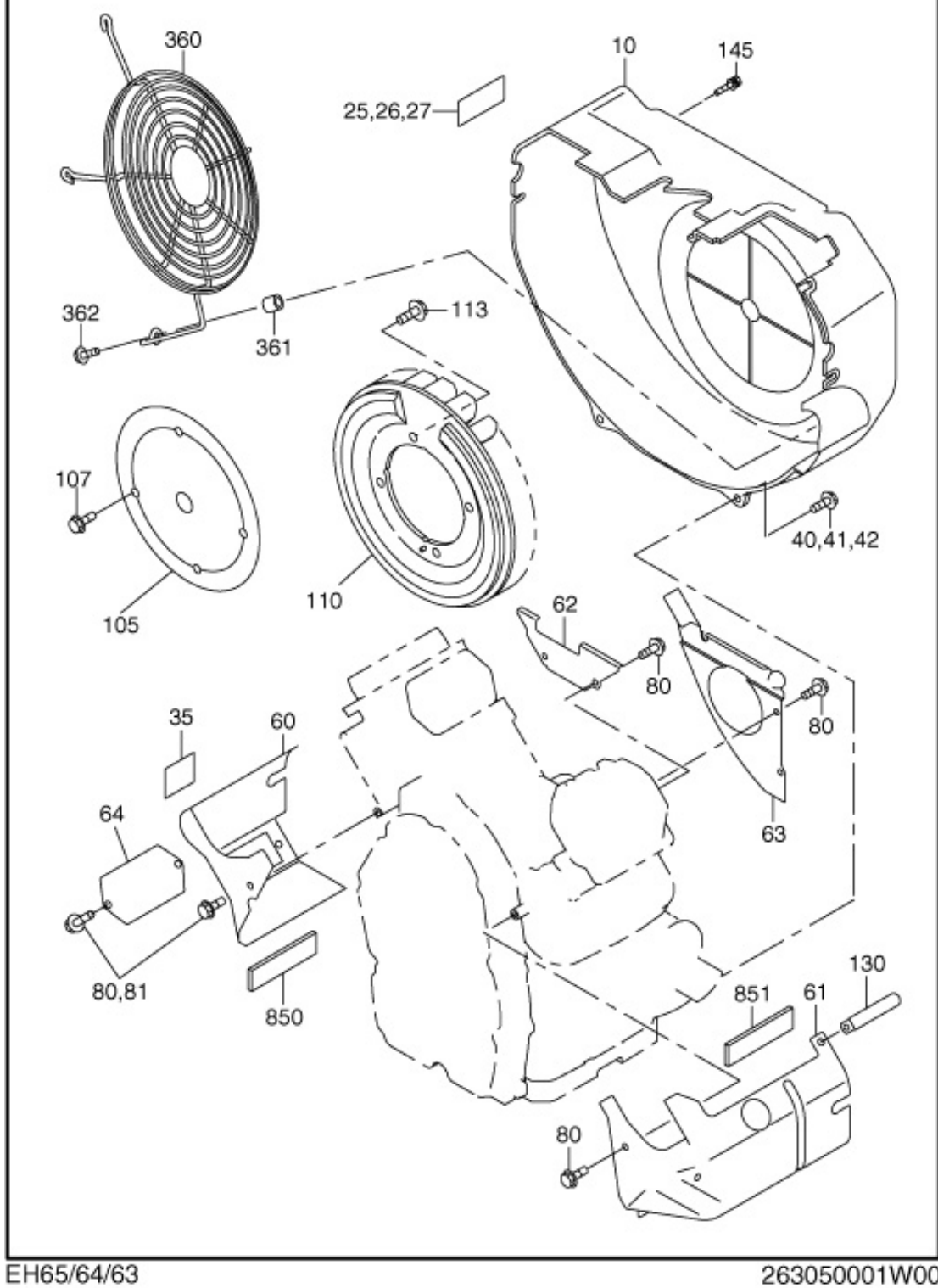
263040001W01

400 Governor

Ref	Part Number.	Description	Qty	Remark
10	263-42301-B3	GOVERNOR LEVER	1	
20	263-42201-A3	GOVERNOR SHAFT	1	
25	X23-00801-50	SPACER	1	
26	003-10080-00	WASHER	2	
30	263-42701-13	GOVERNOR ROD	1	
40	263-42801-13	ROD SPRING	1	
50	005-11060-01	SNAP PIN	1	
60	001-14063-00	BOLT AND WASHER AY	1	
70	018-60600-20	NUT	1	
80	263-42501-13	GOVERNOR SPRING	1	
130	263-46011-13	CHOKE CONTROL ROD	1	
140	261-45201-13	RETURN SPRING	2	
145	263-45030-03	SPRING(CONTROL)	1	
170	263-46021--B3	CHOKE LEVER	1	
180	226-43101-01	LINK PIVOT	1	
185	003-22100-00	WAVED WASHER	1	
190	263-43901-A3	CHOKE KNOB	1	
195	263-46010-03	CLAMP(CHOKE KNOB)	1	
197	X15-20500-10	TAPPING SCREW	1	
310	263-43312-A3	SPEED CONTROL LEVER	1	
315	263-47001-A3	BRACKET,RETURN SP	1	
340	227-43501-13	STOP PLATE	1	
350	263-45002-03	SPRING WASHER	1	
355	261-45301-03	SPACER	1	
360	011-50500-20	BOLT	2	
370	002-27050-00	NUT	2	
381	002-38060-00	FLANGE NUT	1	
395	261-43901-03	CLAMP	2	
396	001-17052-00	BOLT & WASHER AY	2	
435	263-45021-A2	BRACKET(SPD CONTROL)	1	
485	011-00600-20	FLANGE BOLT	3	

500 Cooling & Starting

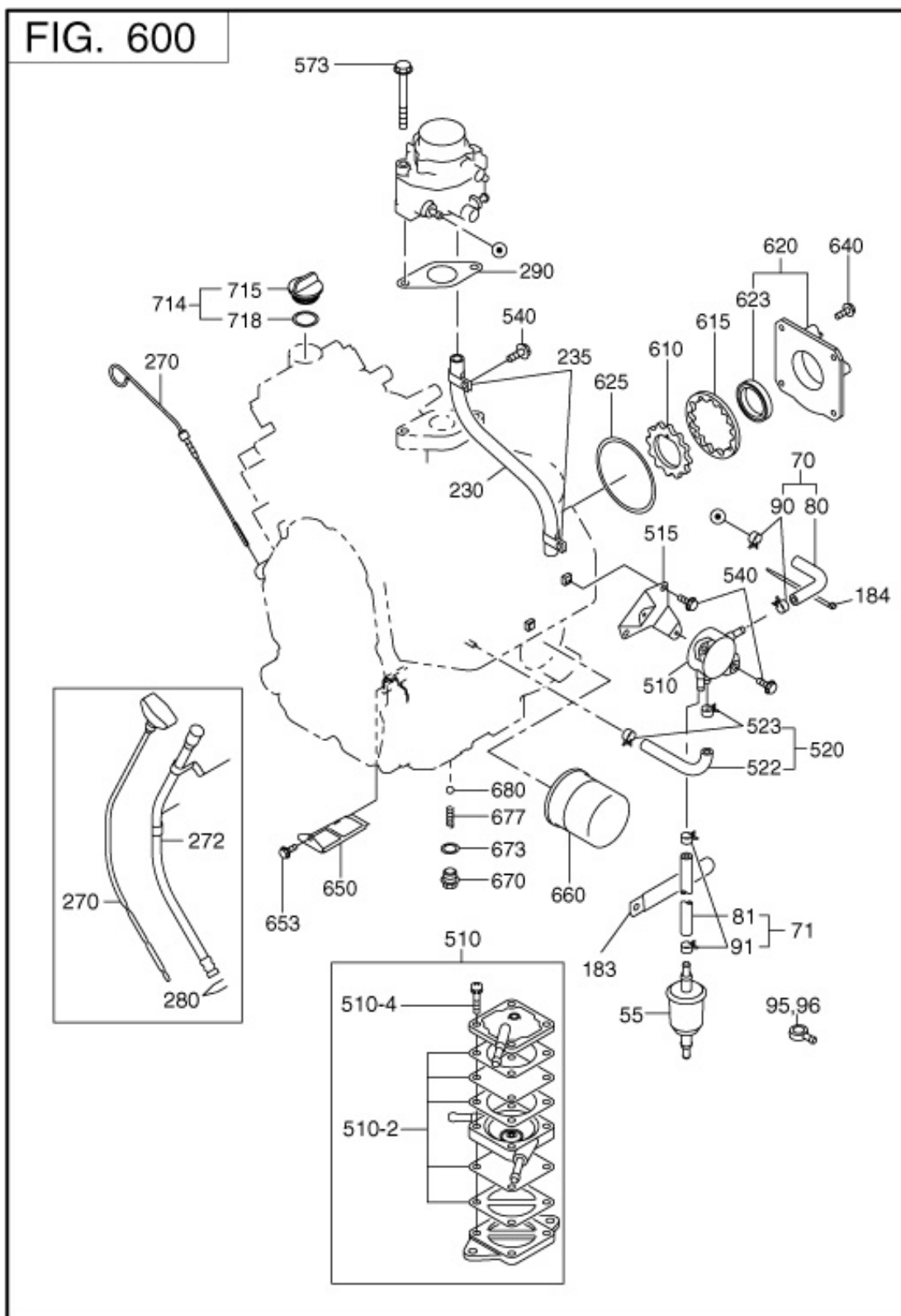
FIG. 500



500 Cooling & Starting

Ref	Part Number.	Description	Qty	Remark
10	263-51121-B2	BLOWER HOUSING UN	1	
25	073-20044-50	LABEL(CAUTION)	1	
26	X73-20057-60	LABEL(WARNING)	1	
40	011-00600-30	FLANGE BOLT	8	
41	X11-00601-40	FLANGE BOLT	2	
60	263-52612-A1	CYLINDER BAFFLE 1 CP	1	
61	263-52704-A1	CYLINDER BAFFLE 2 CP	1	
62	263-52802-A3	CYLINDER BAFFLE 3	1	
63	263-52912-A2	CYLINDER BAFFLE 4 UN	1	
80	011-00600-20	FLANGE BOLT	8	
110	263-54101-H2	COOLING BLOWER UN	1	
113	001-14061-60	BOLT AND WASHER AY	4	

600 Fuel & Lubricant



EH65/64/63

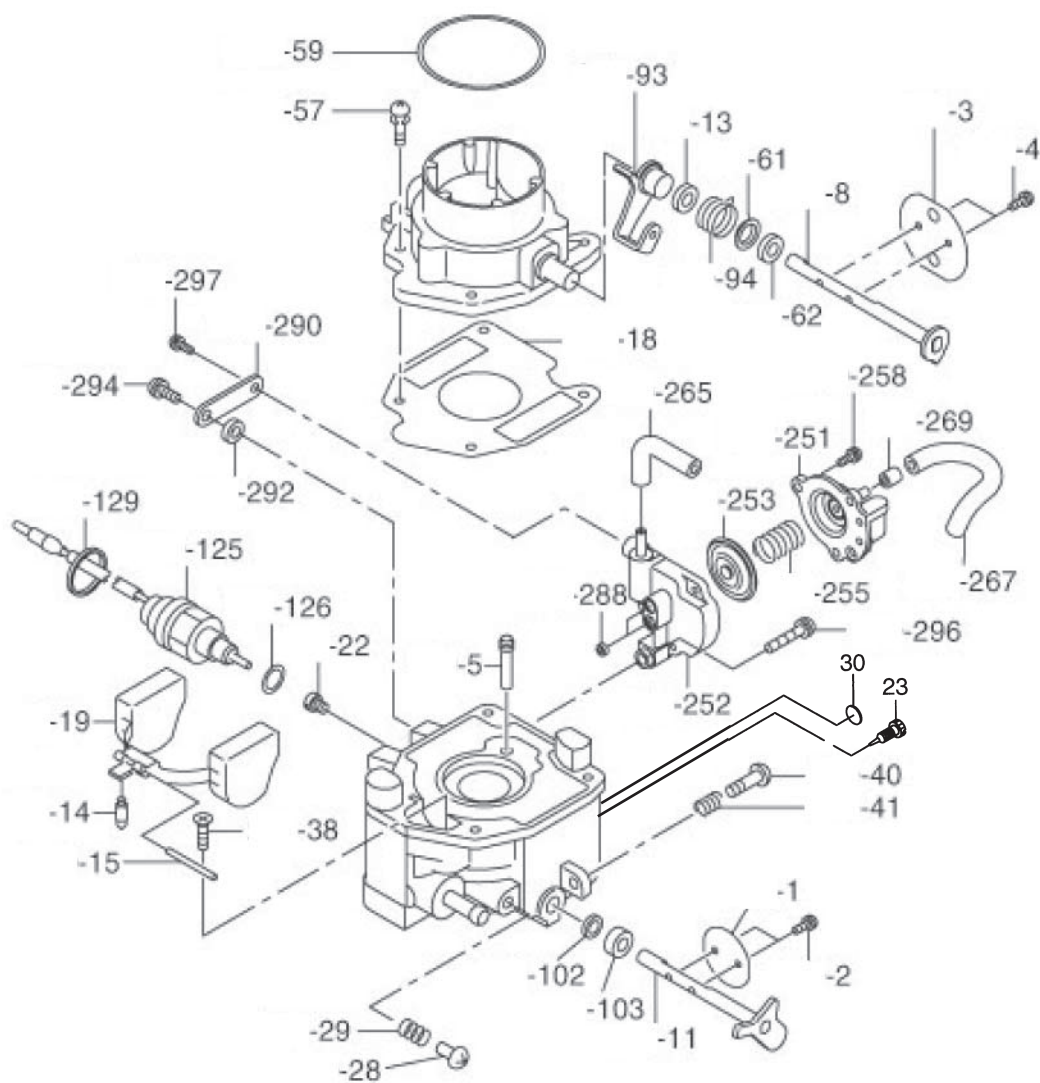
263060001W00

600 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
55	263-65012-A3	FILTER,FUEL	1	
80	X85-10616-60	RUBBER PIPE	1	
81	X85-10613-81	RUBBER PIPE	1	
90	263-68501-03	HOSE CLAMP	2	
91	263-68501-03	HOSE CLAMP	2	
230	085-10301-10	RUBBER PIPE	1	
235	206-75501-01	CLAMP CP	2	
270	263-63603-01	OIL GAUGE CP	1	
290	263-66201-A3	GASKET(CARBURETOR)	1	
510	267-62201-10	FUEL PUMP AY	1	
515	263-65002-A3	BRACKET(FUEL PUMP)	1	
522	X85-10616-60	RUBBER PIPE	1	
523	263-68501-03	HOSE CLAMP	2	
540	011-00600-20	FLANGE BOLT	5	
573	011-00801-10	FLANGE NUT	2	
610	263-63901-13	INNER ROTOR	1	
615	263-63902-13	OUTER ROTOR	1	
620	263-64002-01	OIL PUMP COVER CP	1	
623	044-03501-70	OIL SEAL	1	
625	X24-08900-30	O RING	1	
640	011-00600-30	FLANGE BOLT	4	
650	263-64302-02	OIL PUMP FILTER UN	1	
653	263-65011-A3	FLANGE BOLT	1	
660	248-65801-00	OIL FILTER AY	1	
670	263-65001-13	PLUG(OIL RELIEF)	1	
673	003-70140-00	GASKET,ALUMINUM	1	
677	263-66001-03	SPRING(RELIEF VALVE)	1	
680	006-90308-00	STEEL BALL	1	
714	280-63602-A1	OIL FILLER CAP CP	1	
718	263-64414-A3	O RING	1	

640 CARBURETOR GROUP

FIG. 640

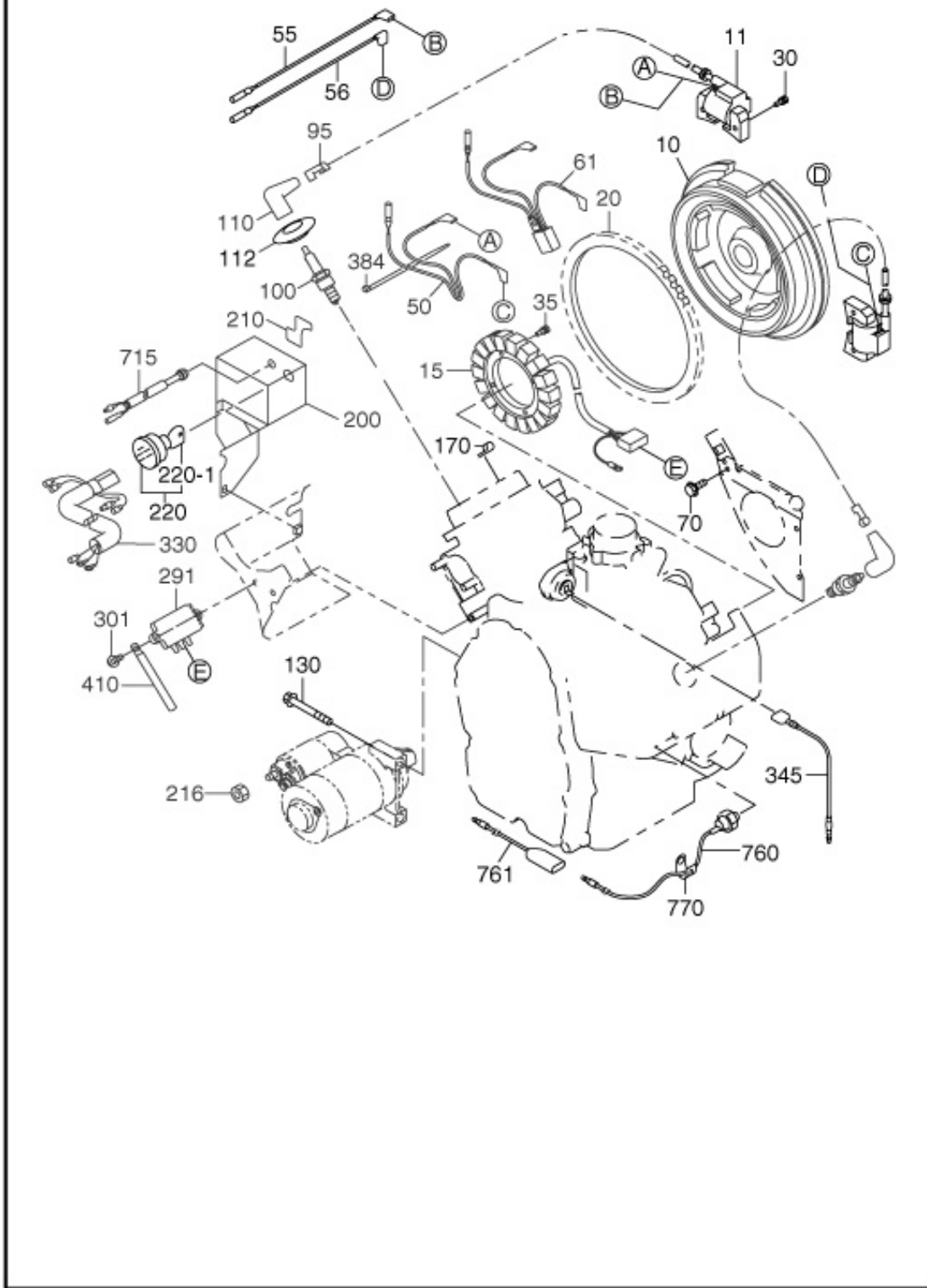


640 CARBURETOR GROUP

REF.	PART NUMBER	DESCRIPTION	QTY.	REMARKS	FROM-TO	FIG.
19	263-62392-00	CARBURETOR AY	1			640
-1	263-62535-08	VALVE, THROTTLE	1			640
-2	261-62352-08	SCREW, VALVE SET	2			640
-3	263-62528-08	VALVE, CHOKE	1			640
-4	258-62555-08	SCREW SET (VALVE)	2			640
-5	263-62423-08	JET, SLOW (#50)	1			640
-8	263-62520-08	SHAFT ASSY, CHOKE	1			640
-11	263-62530-08	SHAFT ASSY, THROTTLE	1			640
-13	258-62551-08	RING (CHOKE LEVER)	1			640
-14	263-62507-08	VALVE, FLOAT	1			640
-15	258-62515-08	FLOAT PIN	1			640
-18	280-62545-08	GASKET, AIR HORN	1			640
-19	280-62505-08	FLOAT	1			640
-22	263-62400-08	JET, MAIN	1			640
-23	263-62452-08	NEEDLE, IDLE, ADJUST	1			640
-28	215-62353-08	SCREW, DRAIN	1			640
-29	215-62446-08	SPRING, DRAIN	1			640
-30	261-62358-08	PLUG, EXPANSION	1			640
-38	258-62556-08	SCREW SET (FLOAT PIN)	1			640
-40	263-62451-08	SCREW, THRO ADJUST	1			640
-41	258-62445-08	SPRING (ADJUST SCREW)	1			640
-57	258-62450-08	SCREW SET (AIR HORN)	4			640
-59	263-62560-08	O-RING, AIR HORN	1			640
-61	280-62551-08	COLLAR, CHOKE	1			640
-62	258-62554-08	FILTER (CHOKE SHAFT)	1			640
-93	263-62524-08	LEVER ASSY. CHOKE	1			640
-94	263-62445-08	SPRING, CHOKE	1			640
-102	226-62580-08	FILTER, AIR	1			640
-103	258-62570-08	COLLAR (THRO SHAFT)	1			640
-125	263-62556-08	VALVE CP (SOLENOID)	1			640
-126	258-62546-08	GASKET, MAIN PASSAGE	1			640
-129	258-62566-08	CLAMP (SOLENOID) WIRE	1			640
-251	280-62359-08	COVER AY, PUMP	1			640
-252	280-62361-08	BODY AY, PUMP	1			640
-253	280-62358-08	DIAPHRAGM AY, PUMP	1			640
-255	280-62320-08	SPRING, PUMP DIAPH	1			640
-258	263-62585-08	SCREW, WITH WASHER	3			640
-265	280-62356-08	PIPE, CONNECTOR	1			640
-267	280-62357-08	HOSE, RUBBER (85MM)	1			640
-269	280-62450-08	JET, ECONOMIZER BLEED	1			640
-288	280-62355-08	U RING	2			640
-290	280-62589-08	HOLDER, PUMP BODY	1			640
-292	280-62588-08	SPACER	1			640
-294	247-69969-08	SCREW, COVER SET	1			640
-296	280-62587-08	SCREW, BODY SET	1			640
-297	263-62585-08	SCREW, WITH WASHER	1			640

700 Electric Device

FIG. 700



EH65/64/63

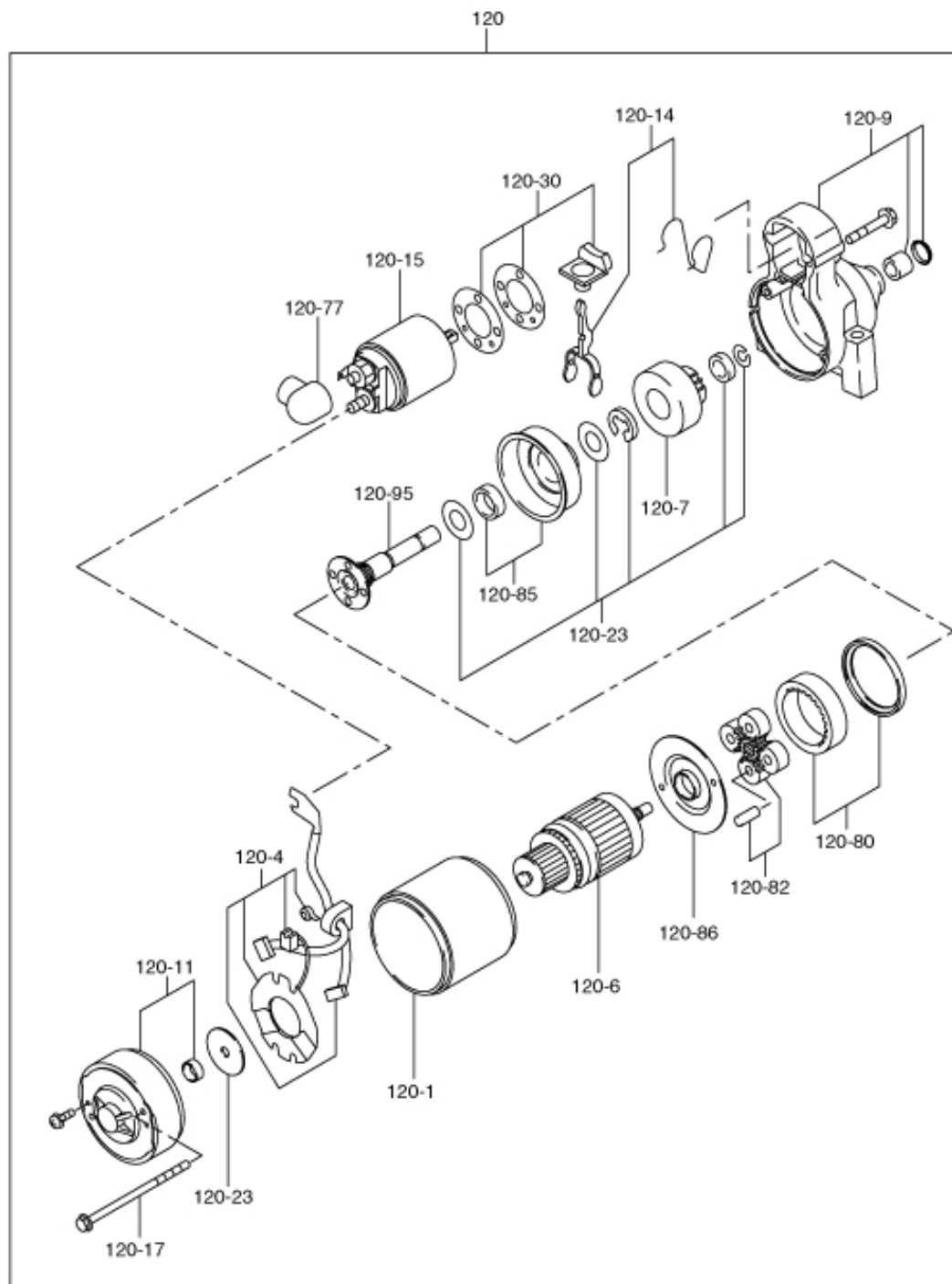
263070001W00

700 Electric Device

Ref	Part Number.	Description	Qty	Remark
10	263-77202-11	FLYWHEEL CP	1	
11	263-78203-01	IGNITION COIL CP	2	
15	263-79402-B1	CHARGE COIL CP	1	
20	263-71002-03	RING GEAR	1	
30	001-14062-50	BOLT AND WASHER	4	
35	001-16052-50	BOLT AND WASHER	4	
50	263-73126-H1	WIRE CP, IGNITION COIL	1	
95	X65-91000-10	PLUG TERMINAL	2	
100	065-01405-50	SPARK PLUG	2	
110	X65-51000-10	SPARK PLUG CAP	2	
130	011-00801-00	FLANGE BOLT	2	
216	002-38080-00	FLANGE NUT	1	
291	263-71902-A1	REGULATOR CP	1	
301	011-00601-40	FLANGE BOLT	2	
330	263-73130-A1	WIRING HARNESS	1	
384	056-30000-10	WIRE BAND	3	
410	056-60002-50	CLAMP	1	
760	263-73102-11	WIRE AY, OIL PRESSURE SWITCH	1	
770	206-75501-01	CLAMP CP	2	

730 Electric Device

FIG. 731



EH65/64/63

263073100W00

730 Electric Device

Ref	Part Number.	Description	Qty	Remark
120	263-70504-H0	STARTING MOTOR AY	1	
-1	263-70561-08	YOKE AY	1	
-4	245-70503-08	BRUSH HOLDER AY	1	
-6	263-70512-08	ARMATURE AY	1	
-7	263-70522-08	PINION AY	1	
-9	263-70503-08	GEAR CASE AY	1	
-11	263-70507-08	REAR COVER AY	1	
-14	245-70518-08	SHIFT LEVER SET	1	
-15	263-70515-08	MAGNETIC SWITCH AY	1	
-17	207-70524-08	THROUGH BOLT	2	
-23	245-70516-08	WASHER STOPPER SET	1	
-30	245-70520-08	DUST COVER KIT	1	
-77	207-70526-08	RUBBER CAP BS	1	
-80	263-70596-08	INTERNAL GEAR	1	
-82	263-70576-08	PLANET GEAR	3	
-85	245-70509-08	CENTER BRACKET(P)	1	
-86	263-70591-08	CENTER BRACKET (A)	1	
-95	263-70571-08	PINION SHAFT	1	

Part Number Index

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001-14062-50	23	20K-62561-08	21	263-45003-11	5	280-33001-J3	11
001-14063-00	15	215-62353-08	21	263-45021-A2	15	280-63602-A1	19
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001-17052-00	15	226-43101-01	15	263-46010-03	15	X11-00601-40	17
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003-70140-00	19	245-70520-08	25	263-52612-A1	17	X73-20057-60	17
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056-30000-10	23	263-16101-A3	5	263-68501-03	19		
056-51000-50	5	263-18003-03	11	263-68512-A3	11		
056-52100-20	9	263-20922-11	9	263-70503-08	25		
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065-01405-50	23	263-23301-33	9	263-70507-08	25		
073-20044-50	17	263-23421-J3	9	263-70512-08	25		
085-10301-10	19	263-23422-J3	9	263-70515-08	25		
107-62462-08	21	263-23423-J3	9	263-70522-08	25		
132-07AA0-50	5	263-23501-17	9	263-70561-08	25		
159-65401-03	5	263-23502-17	9	263-70571-08	25		
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