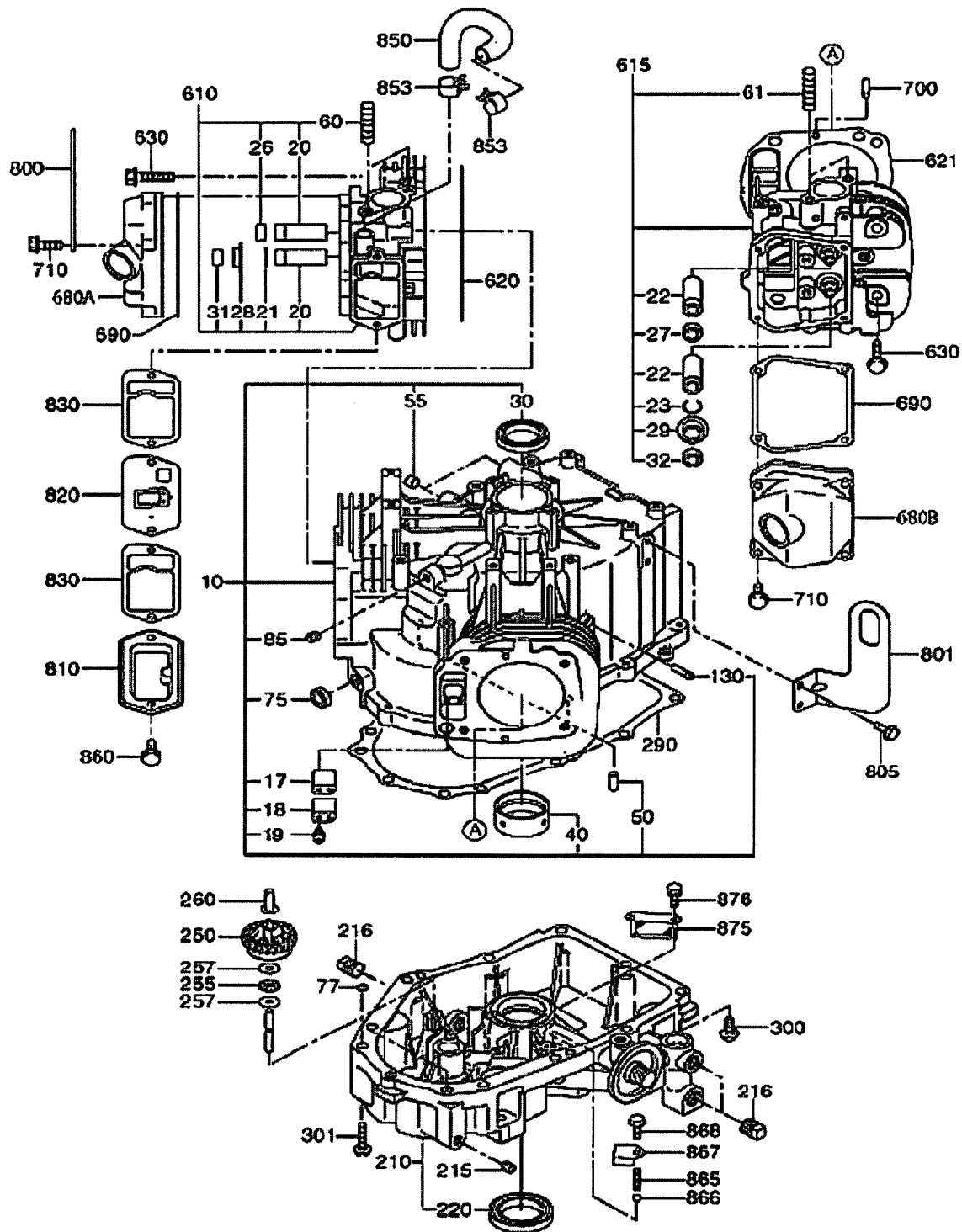


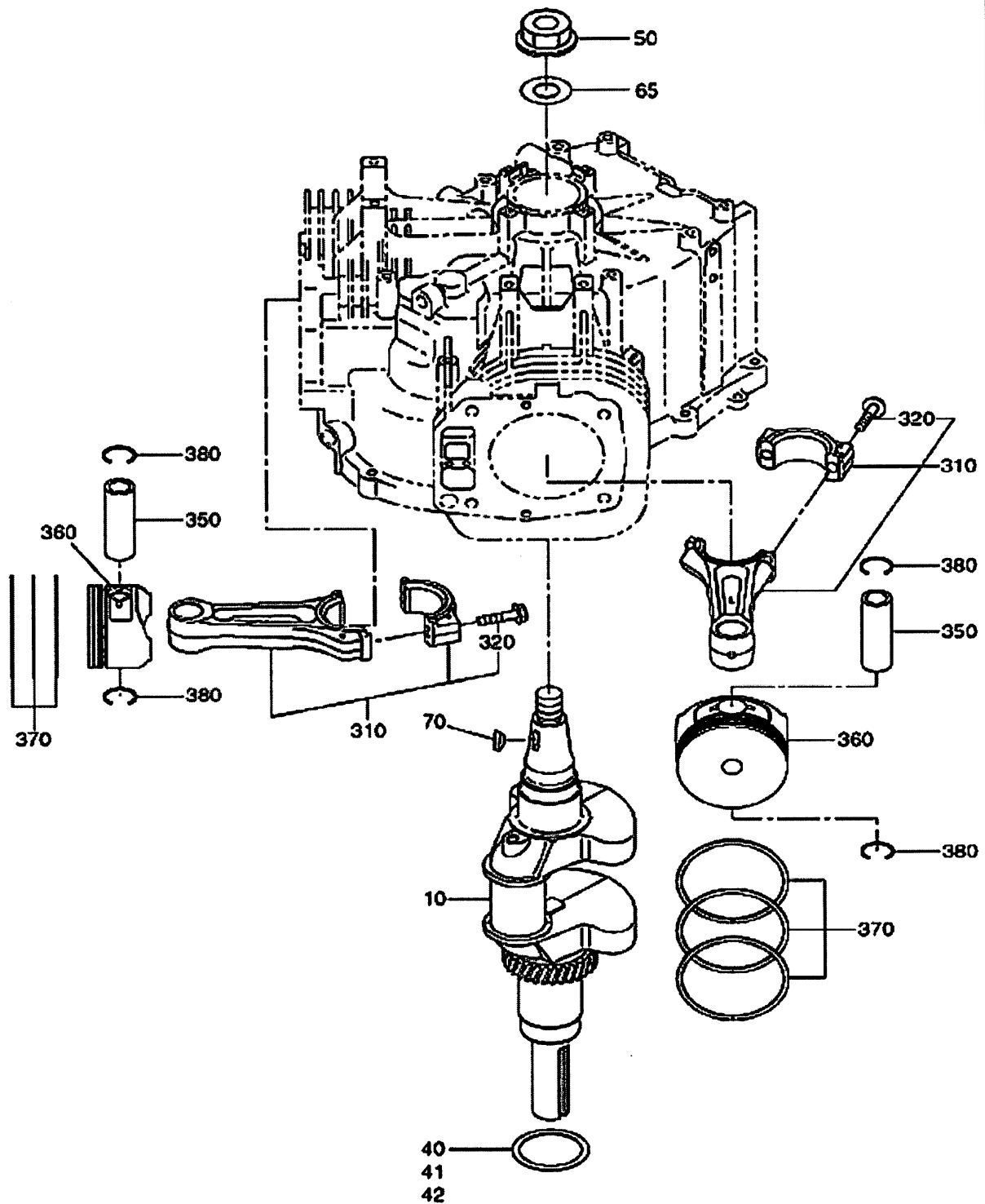


263010200W00

| Ref # | Part #       | Description             | Qty | Context Note | Foot Note |
|-------|--------------|-------------------------|-----|--------------|-----------|
| 10    | 263-10301-11 | CRANKCASE CP            | 1   |              |           |
| 17    | 263-17101-B3 | LEAF VALVE              | 2   |              |           |
| 18    | 263-17201-A3 | RETAINER PLATE          | 2   |              |           |
| 19    | 004-35041-00 | SCREW AND<br>WASHER AY  | 4   |              |           |
| 20    | 263-14202-03 | VALVE GUIDE             | 2   |              |           |
| 21    | 056-51000-50 | CLIP                    | 1   |              |           |
| 22    | 263-14202-03 | VALVE GUIDE             | 2   |              |           |
| 23    | 056-51000-50 | CLIP                    | 1   |              |           |
| 26    | 132-11AA1-10 | EXHAUST VALVE<br>SEAL   | 1   |              |           |
| 27    | 132-11AA1-10 | EXHAUST VALVE<br>SEAL   | 1   |              |           |
| 28    | 263-35341-03 | RETAINER PLATE          | 1   |              |           |
| 29    | 263-35341-03 | RETAINER PLATE          | 1   |              |           |
| 31    | 263-39001-01 | OIL SEAL EXH<br>VALVE   | 1   |              |           |
| 32    | 263-39001-01 | OIL SEALEXH<br>VALVE    | 1   |              |           |
| 40    | 263-15805-03 | MAIN BEARING            | 1   |              |           |
| 50    | X31-00800-80 | DOWEL PIN               | 2   |              |           |
| 60    | 010-50802-90 | STUD                    | 2   | M8X1.25X30   |           |
| 61    | 010-50802-90 | STUD                    | 2   | M8X1.25X30   |           |
| 75    | 044-00800-10 | OIL SEAL                | 1   |              |           |
| 85    | 263-15911-A1 | BLIND PLUG CP           | 1   |              |           |
| 210   | 263-11301-B1 | MAINBEARING<br>COVER CP | 1   |              |           |
| 215   | 263-15911-A1 | BLIND PLUG CP           | 1   |              |           |
| 216   | 263-17402-A3 | PLUG                    | 1   |              |           |
| 220   | 044-04200-30 | OIL SEAL                | 1   |              |           |
| 250   | 263-45103-C1 | GOVERNOR GEAR<br>CP     | 1   |              |           |
| 255   | 263-46215-A3 | THRUST BEARING          | 1   |              |           |
| 257   | 263-46214-03 | WASHER                  | 2   |              |           |
| 260   | 277-41902-01 | GOVERNOR SLEEVE         | 1   |              |           |
| 290   | 263-16012-A3 | GASKET (M.B.<br>COVER)  | 1   |              |           |
| 300   | X11-00802-90 | FLANGE BOLT             | 10  |              |           |
| 610   | 263-13202-B1 | CYLINDER HEAD 1<br>CP   | 1   |              |           |
| 615   | 263-13302-B1 | CYLINDER HEAD 2<br>CP   | 1   |              |           |

|     |              |                            |   |                                                             |
|-----|--------------|----------------------------|---|-------------------------------------------------------------|
| 620 | 263-15021-41 | CYLINDER HEAD<br>GASKET 1  | 1 |                                                             |
| 621 | 263-15121-31 | CYLINDER HEAD<br>GASKET 2  | 1 |                                                             |
| 630 | X11-01000-30 | FLANGE BOLT                | 8 |                                                             |
| 680 | 263-15511-H3 | ROCKER COVER               | 1 | USE PART # ENDING IN H3 UNTIL<br>GONE THEN USE 263-15511-J3 |
| 690 | 263-16101-A3 | GASKET (ROCKET<br>COVER)   | 2 | INTERCHANGEABLE W/263-16111-03                              |
| 700 | X31-00600-20 | DOWEL PIN                  | 4 |                                                             |
| 710 | X11-00601-01 | FLANGE BOLT                | 8 | M6X1.0X28                                                   |
| 810 | 263-14301-03 | BREATHER COVER             | 1 |                                                             |
| 820 | 263-14421-01 | BREATHER PLATE<br>CP       | 1 |                                                             |
| 830 | 263-16007-03 | GASKET<br>(BREATHER PLATE) | 2 |                                                             |
| 860 | X11-00600-30 | FLANGE BOLT                | 2 | M6X1.0X14                                                   |
| 867 | 263-14422-03 | RETAINER PLATE             | 1 |                                                             |

FIG. 202

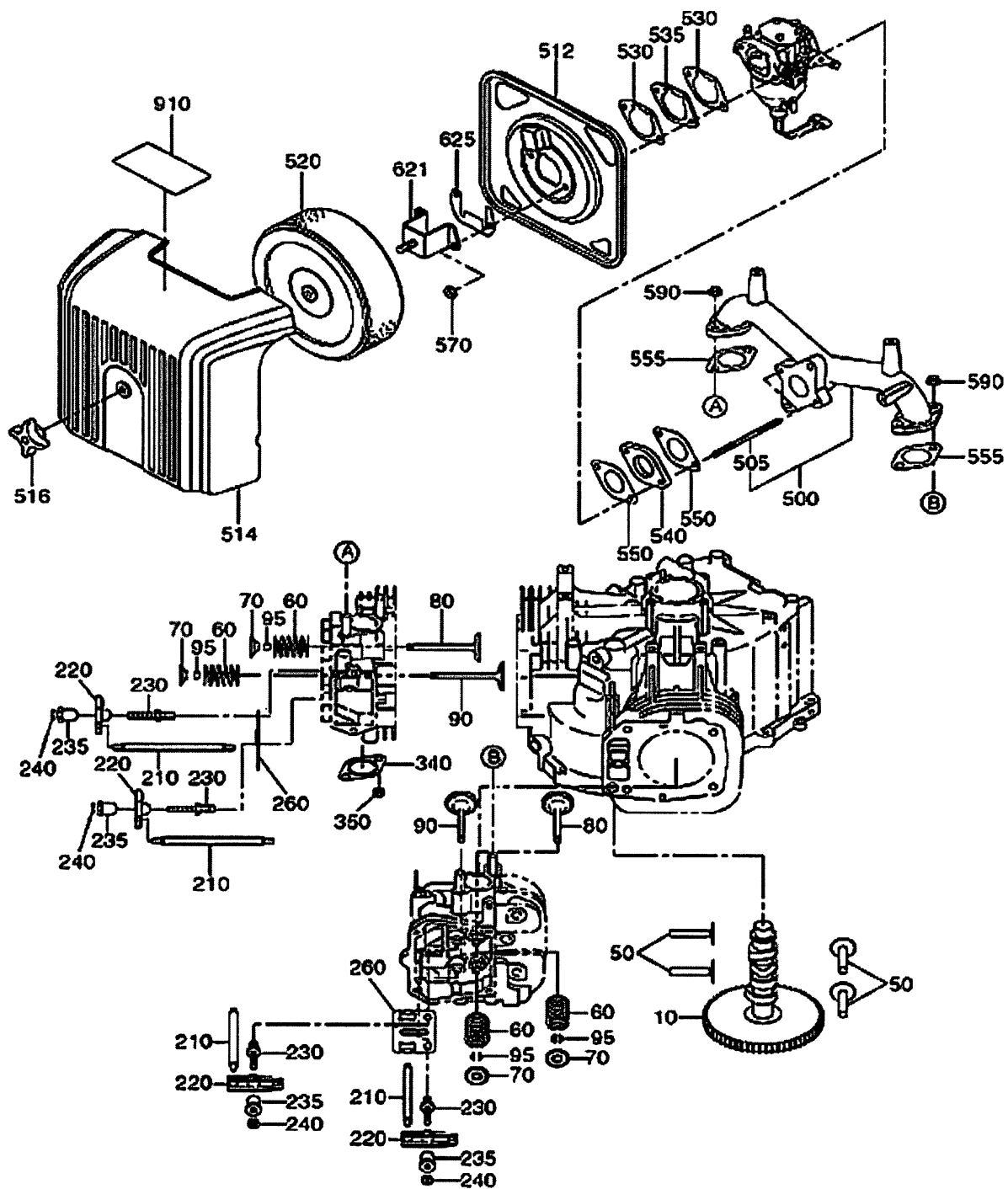


EH65/64/63

263020200W00

| Ref # | Part #       | Description          | Qty | Context Note                   | Foot Note |
|-------|--------------|----------------------|-----|--------------------------------|-----------|
| 10    | 263-21701-C1 | CRANKSHAFT CP        | 1   | INTERCHANGEABLE W/263-21701-B1 |           |
| 40    | 263-25012-A3 | SPACER               | 1   |                                |           |
| 41    | 263-25013-A3 | SPACER               | 1   |                                |           |
| 42    | 263-25014-A3 | SPACER               | 1   |                                |           |
| 310   | 263-22601-30 | CONNECTING ROD<br>AY | 2   |                                |           |
| 320   | 001-05084-00 | FLANGE BOLT          | 2   | M8X1.25X40                     |           |
| 350   | 263-23301-33 | PISTON PIN           | 2   |                                |           |
| 360   | 263-23421-J3 | PISTON               | 2   |                                |           |
| 370   | 263-23501-27 | PISTON RING SET      | 2   |                                |           |
| 380   | 056-52100-20 | CLIP                 | 4   |                                |           |

FIG. 302

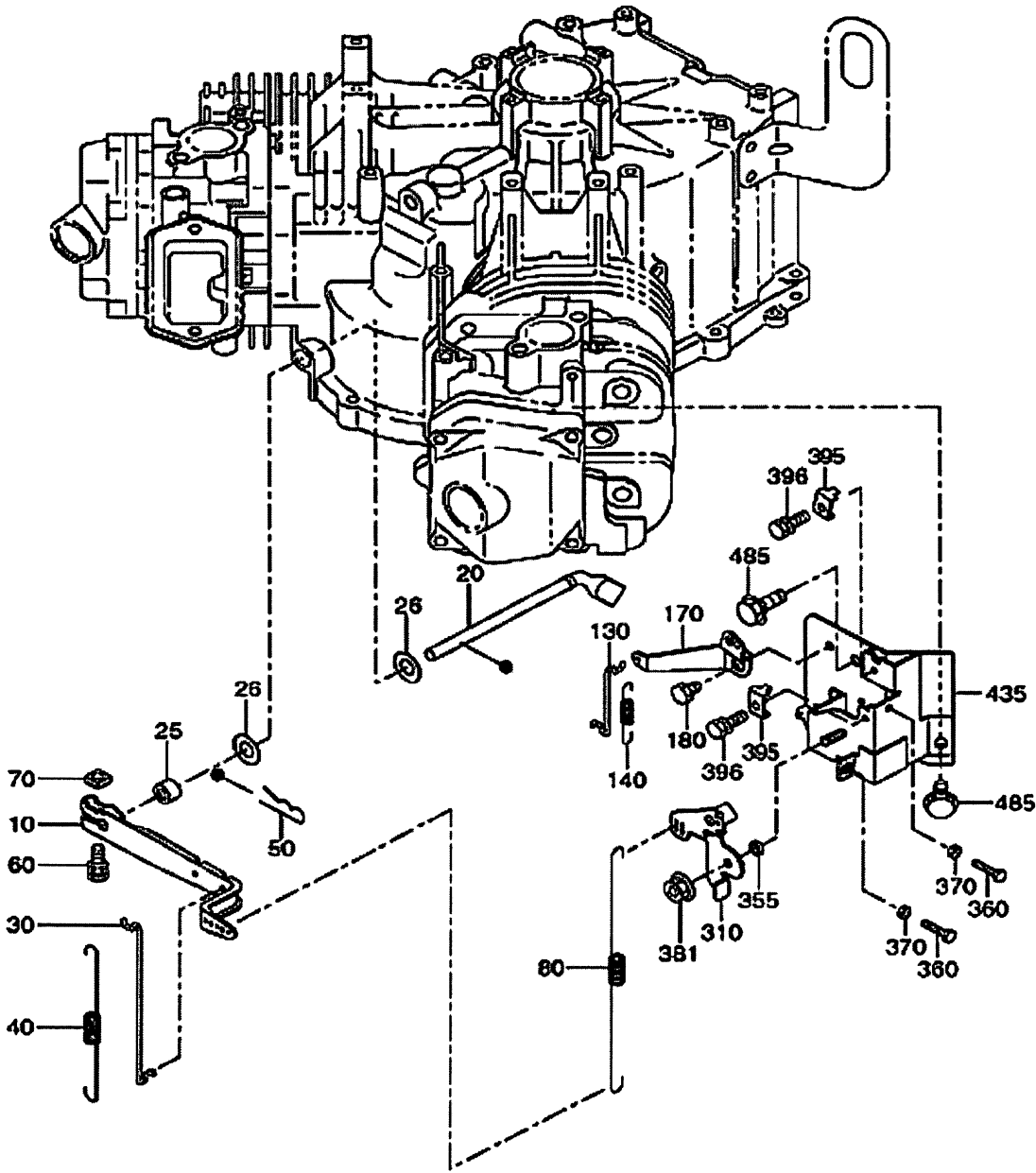


EH65/64/63

263030200W00

| Ref # | Part #       | Description     | Qty | Context | Note | Foot | Note |
|-------|--------------|-----------------|-----|---------|------|------|------|
| 10    | 263-31801-13 | CAM SHAFT CP    | 1   |         |      |      |      |
| 50    | 263-33301-A3 | TAPPET          | 4   |         |      |      |      |
| 60    | 246-33611-03 | VALVE SPRING    | 4   |         |      |      |      |
| 70    | 246-33711-13 | SPRING RETAINER | 4   |         |      |      |      |
| 80    | 263-33401-H3 | INTAKE VALVE    | 2   |         |      |      |      |
| 90    | 263-33502-H3 | EXHAUST VALVE   | 2   |         |      |      |      |
| 95    | 246-35501-03 | VALVE COLLET    | 8   |         |      |      |      |
| 210   | 263-35331-01 | PUCH ROD CP     | 4   |         |      |      |      |
| 220   | 267-36102-03 | ROCKER ARM      | 4   |         |      |      |      |
| 230   | 263-35801-03 | BOLT (PIVOT)    | 4   |         |      |      |      |
| 235   | 267-35701-03 | PIVOT           | 4   |         |      |      |      |
| 240   | X17-00601-10 | NUT             | 4   |         |      |      |      |
| 260   | 263-37002-A3 | GUIDE PLATE     | 2   |         |      |      |      |

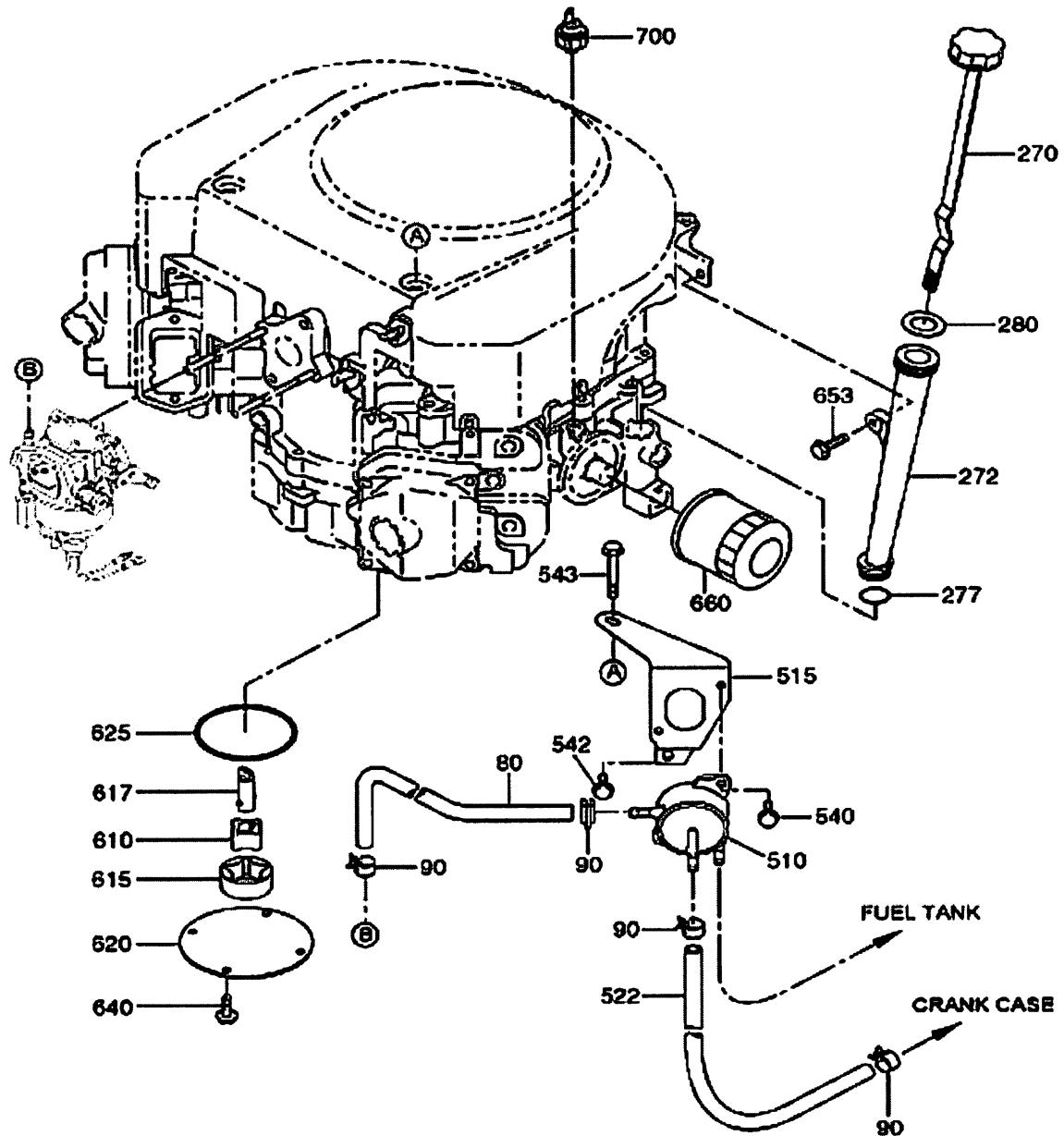
FIG. 402



EH65/64/63

263040200W00

| Ref # | Part #       | Description    | Qty | Context | Note | Foot | Note |
|-------|--------------|----------------|-----|---------|------|------|------|
| 20    | 263-42212-13 | GOVERNOR SHAFT | 1   |         |      |      |      |
| 26    | 003-10080-00 | WASHER (M8)    | 2   |         |      |      |      |
| 50    | 005-11060-01 | SNAP PIN       | 1   |         |      |      |      |

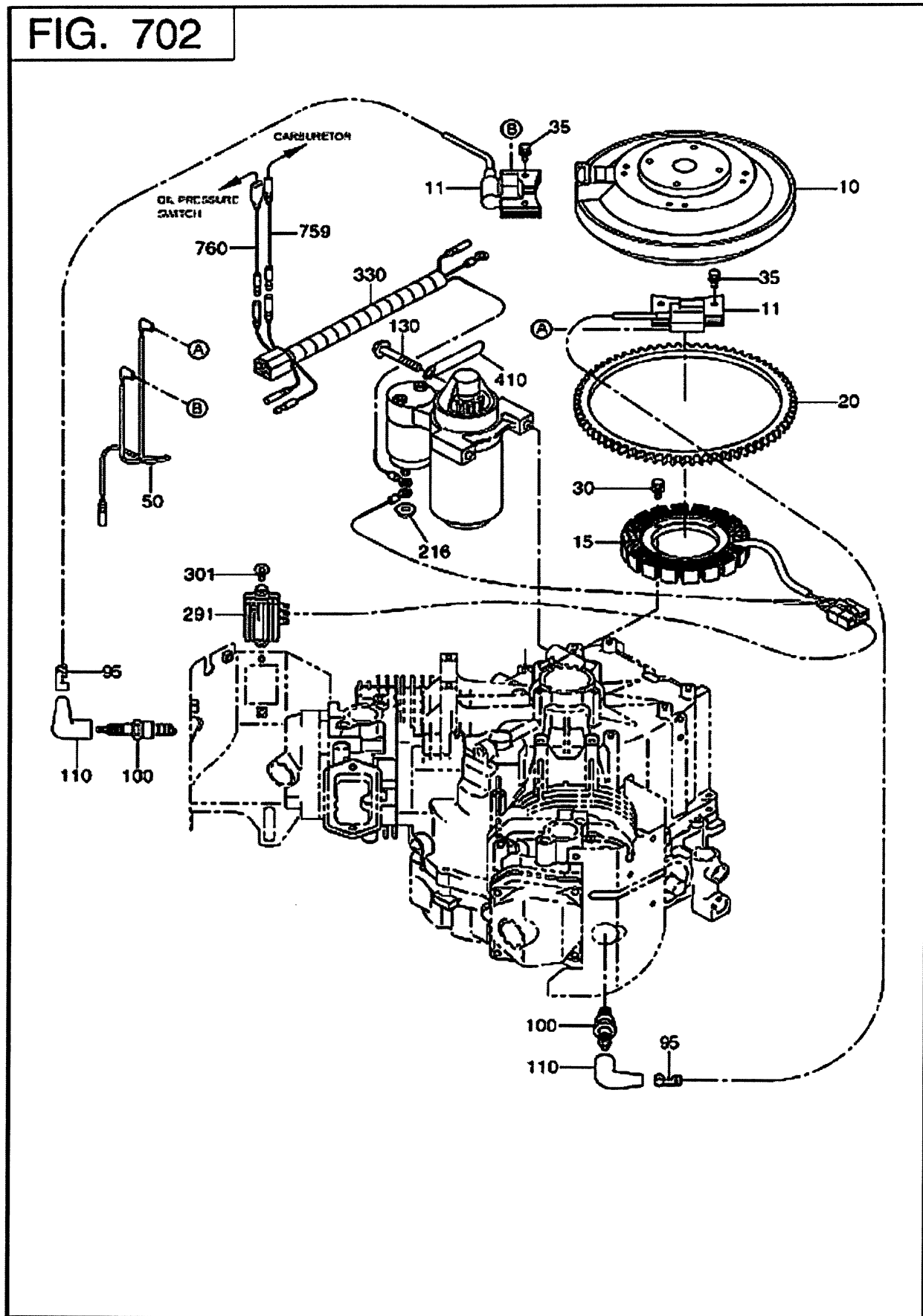
**FIG. 602**


EH65/64/63

263060200W00

| Ref # | Part #       | Description         | Qty | Context Note                | Foot Note |
|-------|--------------|---------------------|-----|-----------------------------|-----------|
| 270   | 263-63631-A0 | OIL GUAGE AY        | 1   |                             |           |
| 272   | 263-64414-A3 | O-RING              | 1   |                             |           |
| 610   | 263-63923-H3 | INNER ROTOR         | 1   |                             |           |
| 615   | 263-63933-H3 | OUTER ROTOR         | 1   |                             |           |
| 617   | 263-63942-A3 | SHAFT(OIL PUMP)     | 1   | USE INSTEAD OF 263-63943-J3 |           |
| 620   | 263-64012-J3 | OIL PUMP COVER      | 1   |                             |           |
| 625   | X24-08900-30 | O-RING              | 1   |                             |           |
| 660   | 263-65901-A0 | OIL FILTER AY       | 1   |                             |           |
| 700   | 263-76102-H1 | SWITCH OIL PRESSURE | 1   |                             |           |

FIG. 702



EH65/64/63

263070200W00

| Ref # | Part #       | Description | Qty | Context | Note | Foot | Note |
|-------|--------------|-------------|-----|---------|------|------|------|
| 100   | X65-01407-30 | SPARK PLUG  | 2   |         |      |      |      |