

PARTS MANUAL

Models

**EX13, EX17, EX21
ENGINE**

PUB-EP1676
Rev. 09/08



Industrial Power Products

Robin America, Inc.

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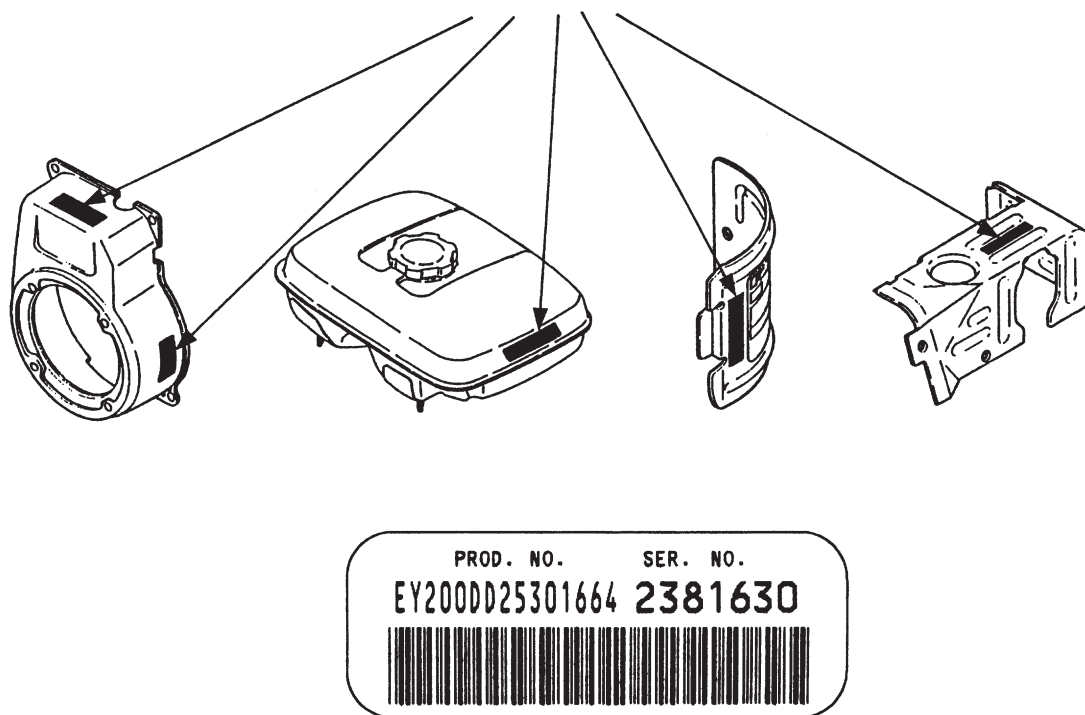
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HOW TO USE THIS MANUAL

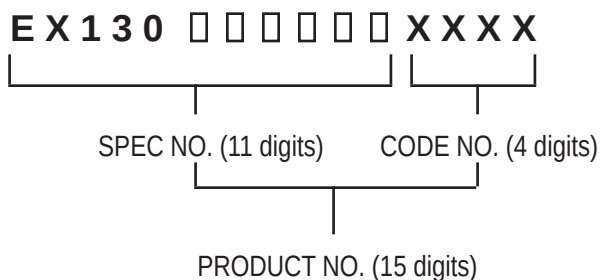
Robin engines are identified by MODEL, SPECIFICATION, and CODE NUMBER. For each model there may be many different versions called specifications. Each specification will be unique in some way. The difference may only be the paint color or it may have a different type of PTO or some other significant difference.

In order to identify the correct service part number, it is important to confirm the specification and code numbers for your engine. The specification and code number together are known as the PRODUCT NUMBER.

All Robin 4 cycle engines have a Product Number label similar to the label illustrated below.



The Product Number Label has a 15 digit alphanumeric string that consists of the SPECIFICATION (SPEC) number (11 digits) and the CODE number (4 digits). Please note the illustration below:



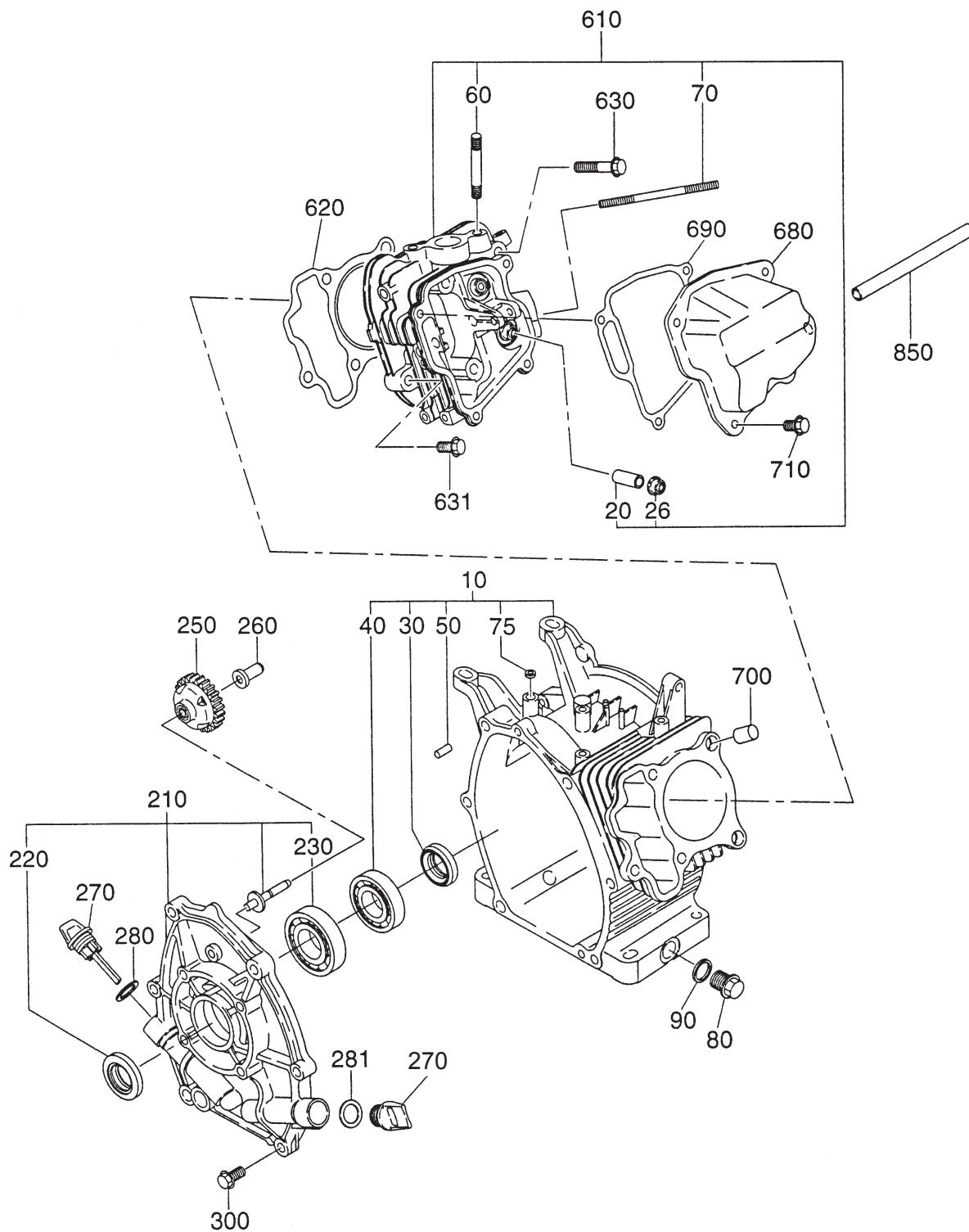
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INDEX OF DESCRIPTION SYMBOLS			
SYMBOL	DESCRIPTION	SYMBOL	DESCRIPTION
AY	ASSEMBLY	P=	PITCH (in mm)
CP	COMPLETE	P.T.O. (PTO)	POWER TAKE OFF
EX	EXPORT (from Japan)	REF	REFERENCE
FIG	FIGURE	R.H. (RH)	RIGHT HAND SIDE
FR	FRONT	RR.	REAR
"	INCH	STD.	STANDARD
INCL.	INCLUDE	SW	SWITCH
~L	LITER	T=	THICKNESS (in mm)
L=	LENGTH (in. mm)	UN	UNIT
L.H. (LH)	LEFT-HAND SIDE	U.S.	UNDER SIZE
MECH	MECHANICAL	~V	VOLTAGE
NO (NON)	NONE	~W	WATT
OPT	OPTIONAL	W/	WITH
O.S.	OVER SIZE	W/O	WITHOUT

SECTION 1 CRANKCASE GROUP

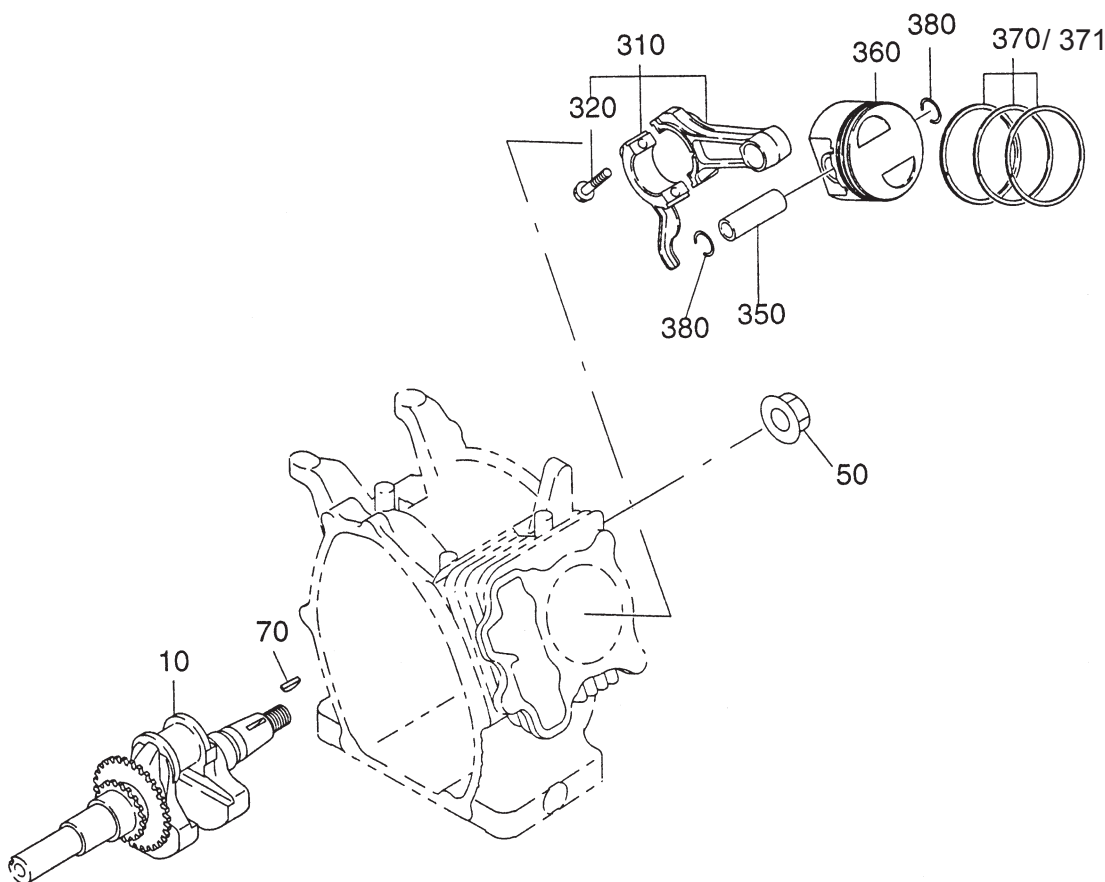
FIG. 100



SECTION 1 CRANKCASE GROUP

REF.	PART NO.	DESCRIPTION	QTY.	REMARKS	FROM-TO	FIG.
10	276-10101-41	Crankcase Cp	1	EX13, w/o oil sensor		100
	276-10102-41	Crankcase Cp	1	EX13, w/ oil sensor		100
10	277-10101-41	Crankcase Cp	1	EX17, w/o oil sensor		100
	277-10102-41	Crankcase Cp	1	EX17, w/ oil sensor		100
10	278-10101-41	Crankcase Cp	1	EX21, w/o oil sensor		100
	278-10102-41	Crankcase Cp	1	EX21, w/ oil sensor		100
20	237-14202-03	Valve Guide	2			100
26	277-16010-01	Stem Seal	1			100
30	044-02502-00	Oil Seal	1			100
40	060-02800-21	Ball Bearing	1			100
50	277-15011-03	Pipe Knock	2			100
60	010-50802-50	Stud	2	Exhaust		100
70	010-50603-51	Stud	2	Intake		100
75	044-00600-20	Oil Seal	1			100
80	040-11400-30	Plug	2			100
90	021-11400-20	Gasket	2			100
210	277-11002-21	Main Bearing Cover CP	1	SAE		100
	277-11001-31	Main Bearing Cover CP	1	Metric		100
220	044-02502-10	Oil Seal	1			100
230	060-02501-40	Ball Bearing	1			100
250	277-45004-J1	Governor Gear Cp	1			100
260	277-41901-03	Governor Sleeve	1			100
270	277-63601-23	Oil Gauge	2			100
280	021-31600-20	Gasket	1			100
281	021-31600-20	Gasket	1			100
300	001-04083-50	Flange Bolt	6			100
610	276-13001-11	Cylinder Head Cp	1	EX13, New Style	2100000~	100
	276-13001-01	Cylinder Head Cp	1	EX13, Old Style	~2099999	100
610	277-13001-11	Cylinder Head Cp	1	EX17, New Style	2100000~	100
	277-13001-01	Cylinder Head Cp	1	EX17, Old Style	~2099999	100
610	278-13001-11	Cylinder Head Cp	1	EX21, New Style	2100000~	100
	278-13001-01	Cylinder Head Cp	1	EX21, Old Style	~2099999	100
620	276-15001-33	Gasket, cylinder head	1	EX13		100
	277-15001-23	Gasket, cylinder head	1	EX17, 21		100
630	011-00802-40	Flange Bolt	4			100
631	011-00803-10	Flange Bolt	1			100
680	277-15503-01	Rocker Cover Cp	1			100
690	277-16001-13	Gasket, rocker cover	1			100
700	277-15011-03	Pipe Knock	2			100
710	011-00600-20	Flange Bolt	4			100
850	085-10800-00	Rubber Pipe	1			100
960	276-99001-27	Gasket Set	1	EX13		100
	277-99001-27	Gasket Set	1	EX17, 21		100
	EX0-20000-01	Gasket in a Tube	1			100

FIG. 200

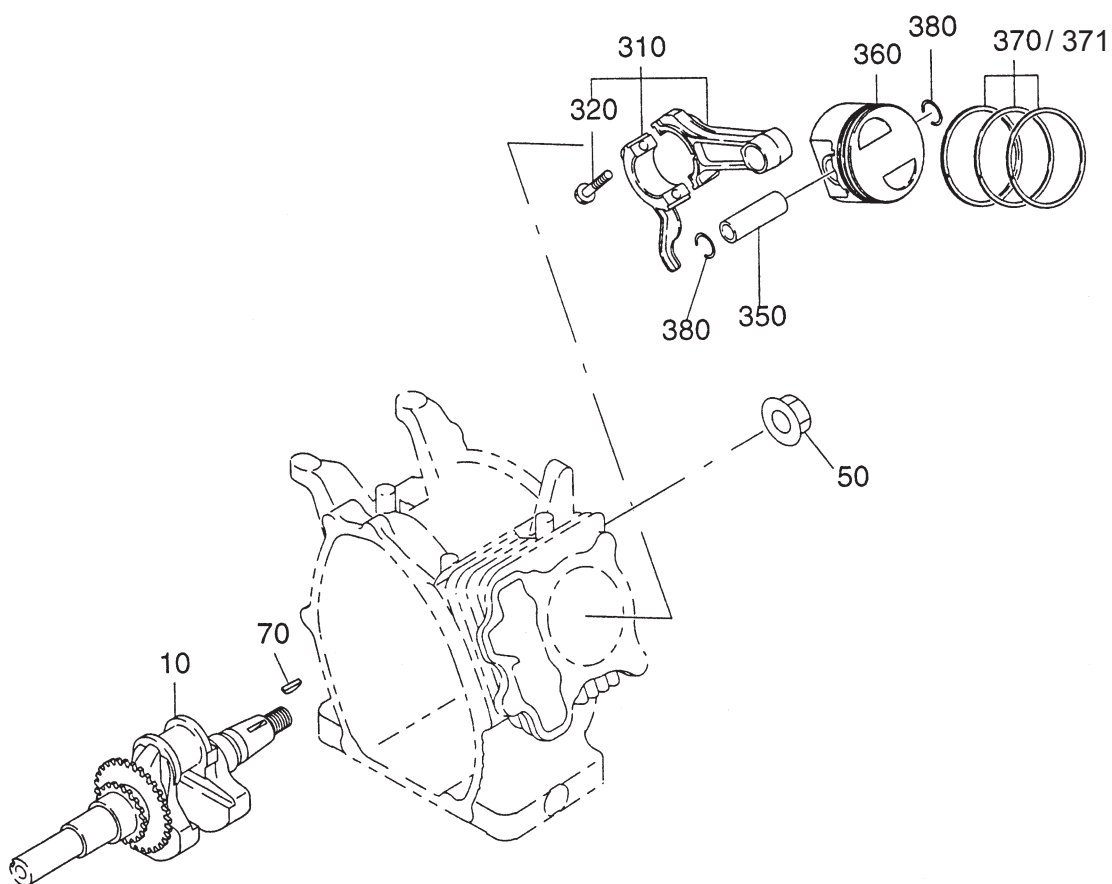


SECTION 2 CRANKSHAFT GROUP

REF.	PART NO.	DESCRIPTION	QTY.	REMARKS	FROM-TO	FIG.
10	276-20901-41	Crankshaft Cp	1	EX13 - 3/4" key, 5/16 tap		200
	276-21001-21	Crankshaft Cp	1	EX13 - 5/8" Pump		200
	276-21201-21	Crankshaft Cp	1	EX13 - SAE Taper		200
	276-20201-51	Crankshaft Cp	1	EX13 - Metric 18mm		200
	276-20301-31	Crankshaft Cp	1	EX13 - Metric Pump 18mm		200
	276-20701-21	Crankshaft Cp	1	EX13 - Metric Taper		200
10	277-20901-51	Crankshaft Cp	1	EX17 - 3/4" key, 5/16 tap		200
	277-21001-21	Crankshaft Cp	1	EX17 - 5/8" Pump		200
	277-21201-21	Crankshaft Cp	1	EX17 - SAE Taper		200
	277-20201-41	Crankshaft Cp	1	EX17 - Metric 20mm		200
	277-20301-21	Crankshaft Cp	1	EX17 - Metric Pump 20mm		200
	277-20701-21	Crankshaft Cp	1	EX17 - Metric Taper		200
10	278-20901-61	Crankshaft Cp	1	EX21 - 3/4" key, 5/16 tap		200
	278-21001-31	Crankshaft Cp	1	EX21 - 5/8" Pump		200
	278-21201-31	Crankshaft Cp	1	EX21 - SAE Taper		200
	278-20201-51	Crankshaft Cp	1	EX21 - Metric 20mm		200
	278-20301-31	Crankshaft Cp	1	EX21 - Metric Pump 20mm		200
	278-20701-31	Crankshaft Cp	1	EX21 - Metric Taper		200
50	018-01400-20	Flange Nut	1			200
70	032-30300-10	Woodruff Key	1			200
310	276-22501-10	Connecting Rod Ay	1	EX13 - STD		200
	276-22502-00	Connecting Rod Ay	1	EX13 - Undersize 0.25mm		200
310	277-22501-10	Connecting Rod Ay	1	EX17 - STD		200
	277-22502-00	Connecting Rod Ay	1	EX17 - Undersize 0.25mm		200
310	278-22501-10	Connecting Rod Ay	1	EX21 - STD		200
	278-22502-00	Connecting Rod Ay	1	EX21 - Undersize 0.25mm		200
320	277-23001-03	Connecting Rod Bolt	2			200
350	276-23301-13	Piston Pin	1	EX13		200
	277-23301-13	Piston Pin	1	EX17, 21		200
360	276-23401-H3	Piston	1	EX13 - STD		200
	276-23403-H3	Piston	1	EX13 - Oversize 0.25mm		200
	276-23404-H3	Piston	1	EX13 - Oversize 0.50mm		200
360	277-23401-J3	Piston	1	EX17, 21 - STD		200
	277-23403-J3	Piston	1	EX17, 21 - Oversize 0.25mm		200
	277-23404-J3	Piston	1	EX17, 21 - Oversize 0.50mm		200
370	276-23511-17	Piston Ring Set	1	EX13 - STD		200
	276-23512-17	Piston Ring Set	1	EX13 - Oversize 0.25mm		200
	276-23513-17	Piston Ring Set	1	EX13 - Oversize 0.50mm		200
370	277-23511-17	Piston Ring Set	1	EX17, 21 - STD		200
	277-23512-17	Piston Ring Set	1	EX17, 21 - Oversize 0.25mm		200
	277-23513-17	Piston Ring Set	1	EX17, 21 - Oversize 0.50mm		200
371	276-23531-07	Piston Ring Set - DE	1	EX13 - STD		200
	276-23532-07	Piston Ring Set - DE	1	EX13 - Oversize 0.25mm		200
	276-23533-07	Piston Ring Set - DE	1	EX13 - Oversize 0.50mm		200

SECTION 2 CRANKSHAFT GROUP

FIG. 200



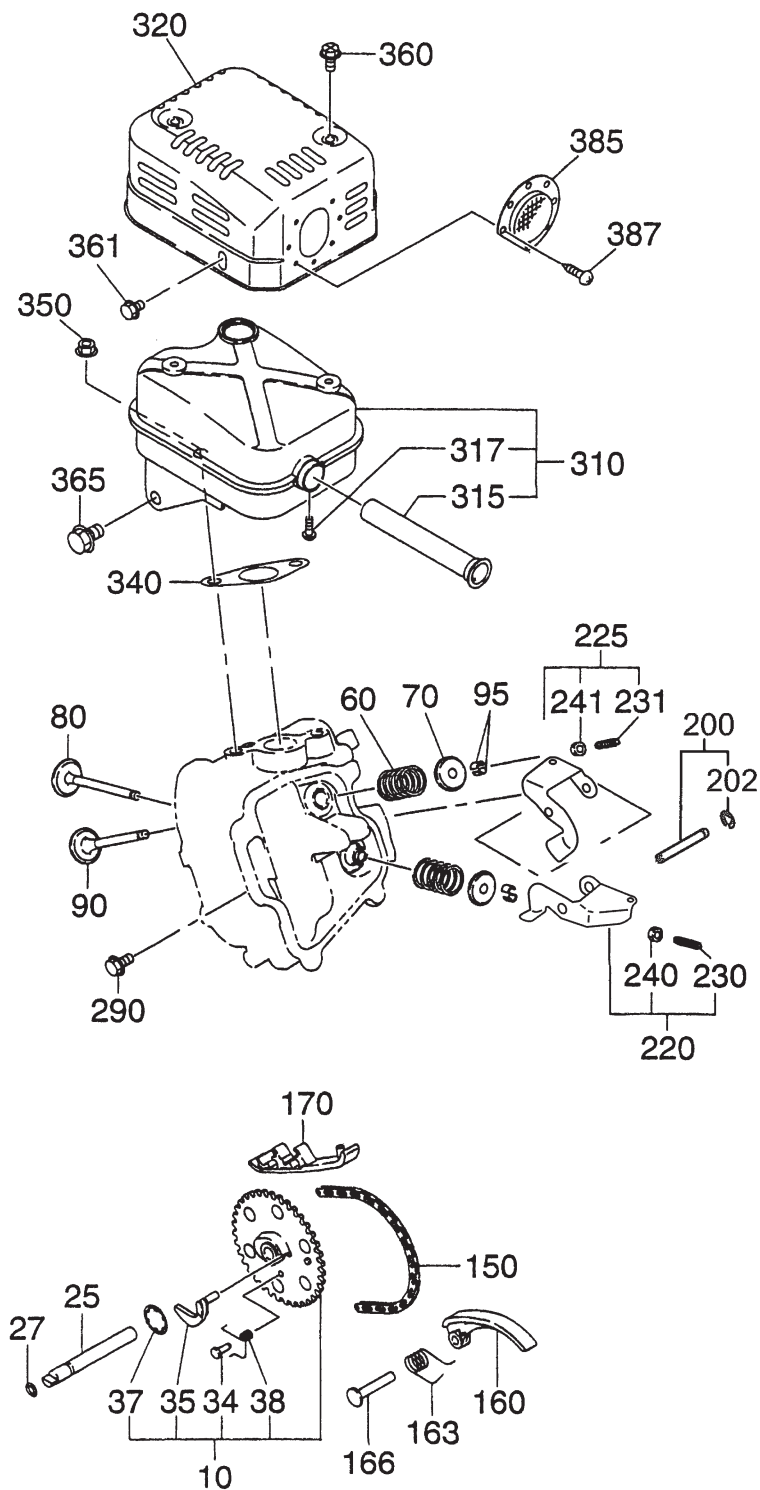
SECTION 2

CRANKSHAFT GROUP

[illegible]

SECTION 3 INTAKE and EXHAUST GROUP - New Style

FIG. 300

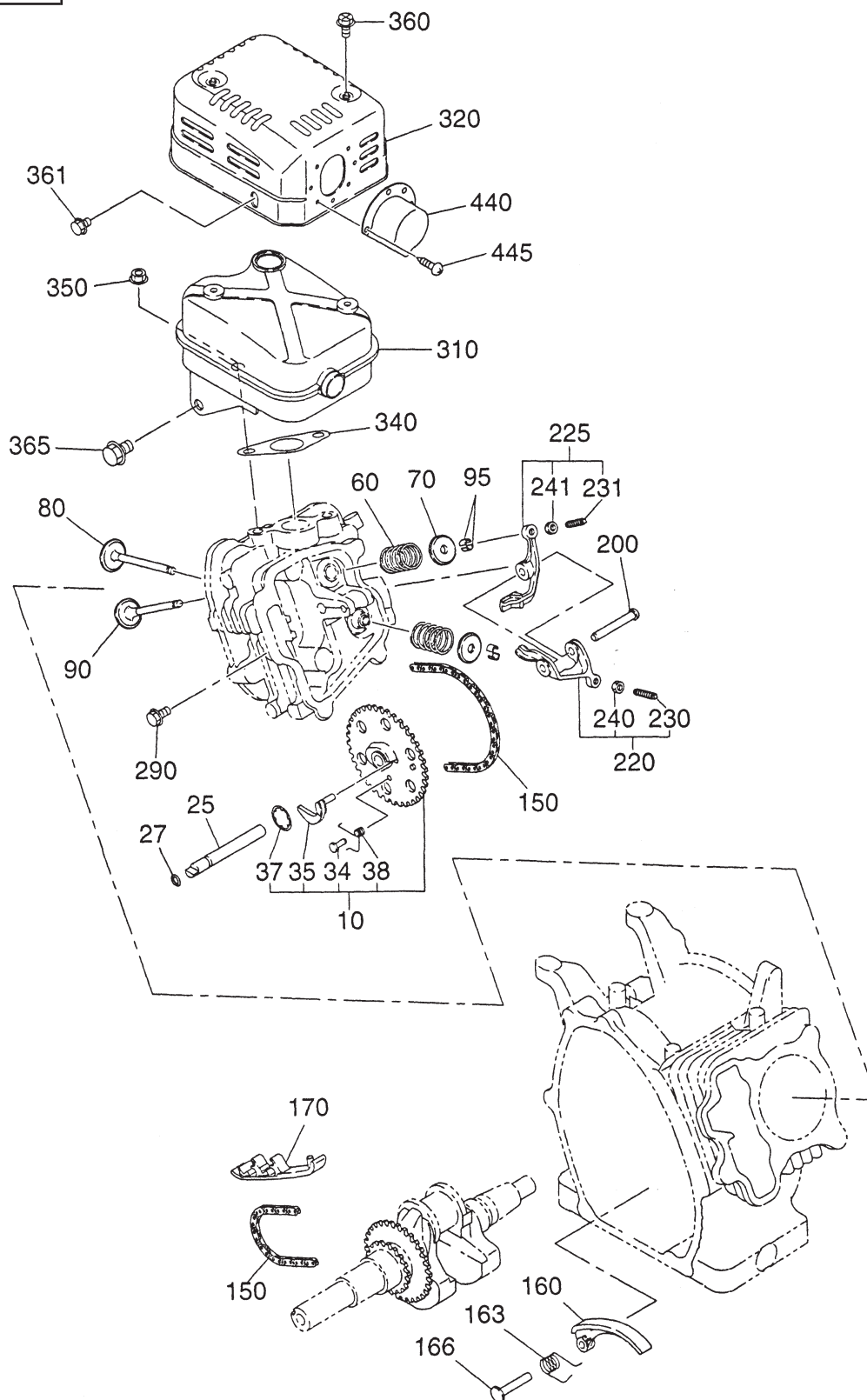


SECTION 3 INTAKE and EXHAUST GROUP - New Style

REF.	PART NO.	DESCRIPTION	QTY.	REMARKS	FROM-TO	FIG.
10	277-31601-31	Camshaft Cp	1		2100000~	300
25	277-35101-03	Pin, camshaft	1		2100000~	300
27	024-00600-10	O ring	1		2100000~	300
34	277-38601-03	Pin, spring	1		2100000~	300
35	277-36401-03	Release Lever	1		2100000~	300
37	277-36501-03	Clip	1		2100000~	300
38	277-38702-03	Return Spring	1		2100000~	300
60	279-33601-03	Valve Spring	2		2100000~	300
70	269-33701-03	Spring Retainer	2		2100000~	300
80	276-33401-H3	Intake Valve	1	EX13	2100000~	300
	277-33401-H3	Intake Valve	1	EX17, 21	2100000~	300
90	276-33501-H3	Exhaust Valve	1	EX13	2100000~	300
	277-33501-H3	Exhaust Valve	1	EX17, 21	2100000~	300
95	132-10KA0-31	Collet Valve	4		2100000~	300
150	276-35601-11	Timing Chain	1	EX13 - 86 Link	2100000~	300
	277-35601-11	Timing Chain	1	EX17 - 88 Link	2100000~	300
	278-35601-11	Timing Chain	1	EX21 - 92 Link	2100000~	300
160	277-36911-03	Tentioner	1		2100000~	300
163	277-37101-03	Spring, tentioner	1		2100000~	300
166	277-36902-03	Pin, tentioner	1		2100000~	300
170	277-36913-13	Chain Guide	1		2100000~	300
200	277-35002-01	Pin, rocker	1		2100000~	300
202	003-13050-00	Clip	1		2100000~	300
220	277-36201-00	Rocker Arm Ay, intake	1		2100000~	300
225	277-36202-00	Rocker Arm Ay, exhaust	1		2100000~	300
230	014-90500-20	Adjust Screw	2		2100000~	300
240	017-00500-30	Nut	2		2100000~	300
290	011-00600-20	Flange Bolt	1		2100000~	300
310	276-30111-J1	Muffler Cp	1	EX13	2100000~	300
	277-30111-J1	Muffler Cp	1	EX17,21	2100000~	300
	276-30112-H1	Muffler Cp	1	50 State - EX13	2100000~	300
	277-30112-H1	Muffler Cp	1	50 State - EX17, 21	2100000~	300
315	277-37601-01	Spark Arrester Cp	1		2100000~	300
317	015-00400-60	Tapping Screw	1		2100000~	300
320	276-34201-21	Muffler Cover	1	EX13	2100000~	300
	277-34201-31	Muffler Cover	1	EX17, 21	2100000~	300
340	277-35201-13	Gasket, muffler	1		2100000~	300
350	980-20082-80	Flange Nut	2		2100000~	300
360	015-20600-90	Tapping Bolt	2		2100000~	300
361	011-00600-10	Flange Bolt	1		2100000~	300
365	011-00803-20	Flange Bolt	1		2100000~	300
385	277-37203-H1	Screen Cp	1		2100000~	300
387	015-00400-60	Tapping Screw	2		2100000~	300
440	277-37001-H1	Deflector Cp	1	Incl. screen	2100000~	300
445	015-00400-60	Tapping Screw	2		2100000~	300

SECTION 3 INTAKE and EXHAUST GROUP - Old Style

FIG. 300



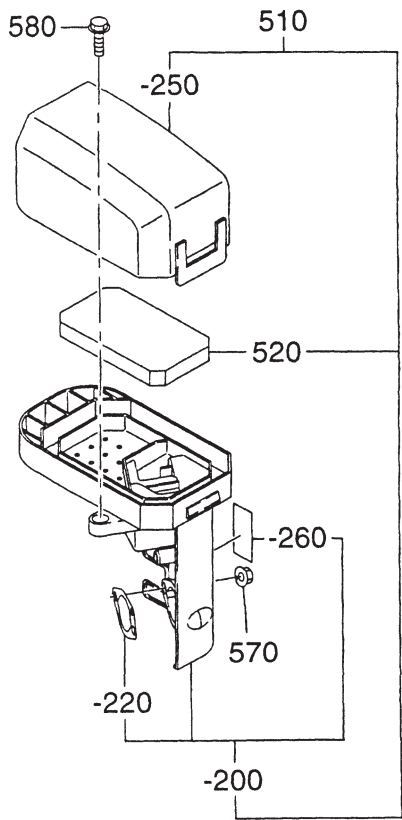
SECTION 3 INTAKE and EXHAUST GROUP - Old Style

REF.	PART NO.	DESCRIPTION	QTY.	REMARKS	FROM-TO	FIG.
10	277-31601-01	Camshaft Cp	1		~2099999	300
25	277-35101-03	Pin, Camshaft	1		~2099999	300
27	024-00600-10	O ring	1		~2099999	300
34	277-38601-03	Pin, spring	1		~2099999	300
35	277-36401-03	Release Lever	1		~2099999	300
37	277-36501-03	Clip	1		~2099999	300
38	277-38701-03	Return Spring	1		~2099999	300
60	279-33601-03	Valve Spring	2		~2099999	300
70	269-33701-03	Retainer Valve Spring	2		~2099999	300
80	276-33501-33	Intake Valve	1	EX13	~2099999	300
	277-33401-13	Intake Valve	1	EX17,EX21	~2099999	300
90	276-33501-33	Exhaust Valve	1	EX13	~2099999	300
	277-33501-13	Exhaust Valve	1	EX17,EX21	~2099999	300
95	132-10KA0-31	Collet Valve	4		~2099999	300
150	276-35601-01	Timing Chain	1	EX13	~2099999	300
	277-35601-01	Timing Chain	1	EX17	~2099999	300
	278-35601-01	Timing Chain	1	EX21	~2099999	300
160	277-36911-03	Tentioner	1		~2099999	300
163	277-37101-03	Spring, tentioner	1		~2099999	300
166	277-36902-03	Pin, tentioner	1		~2099999	300
170	277-36913-13	Chain Guide	1		~2099999	300
200	277-35001-23	Pin, rocker	1		~2099999	300
220	277-36101-00	Rocker Arm Ay, exhaust	1		~2099999	300
225	277-36102-00	Rocker Arm Ay, intake	1		~2099999	300
230	014-90500-10	Adjust Screw	1		~2099999	300
231	014-90500-10	Adjust Screw	1		~2099999	300
240	017-00500-20	Nut	1		~2099999	300
241	017-00500-20	Nut	1		~2099999	300
290	011-00600-20	Flange Bolt	1		~2099999	300
310	276-30101-11	Muffler	1	EX13	~2099999	300
	277-30101-11	Muffler	1	EX17	~2099999	300
	278-30101-11	Muffler	1	EX21	~2099999	300
310	276-30111-01	Muffler	1	EX13 w/ spark arrester	~2099999	300
	277-30111-01	Muffler	1	EX17,21 w/spark arrester	~2099999	300
315	277-37601-01	Spark Arrester	1		~2099999	300
317	015-00400-60	Tapping Screw	1		~2099999	300
320	277-34201-01	Muffler Cover	1		~2099999	300
340	277-35201-03	Gasket, muffler	1		~2099999	300
350	980-20082-80	Flange Nut	2		~2099999	300
360	015-20600-90	Tapping Bolt	2		~2099999	300
361	011-00600-10	Flange Bolt	1		~2099999	300
365	011-00801-50	Flange Bolt	1		~2099999	300
385	277-37203-01	Screen Cp	1		~2099999	300
387	015-00400-60	Tapping Screw	2		~2099999	300
440	277-37001-03	Deflector	1		~2099999	300
445	015-00400-60	Tapping Screw	2		~2099999	300

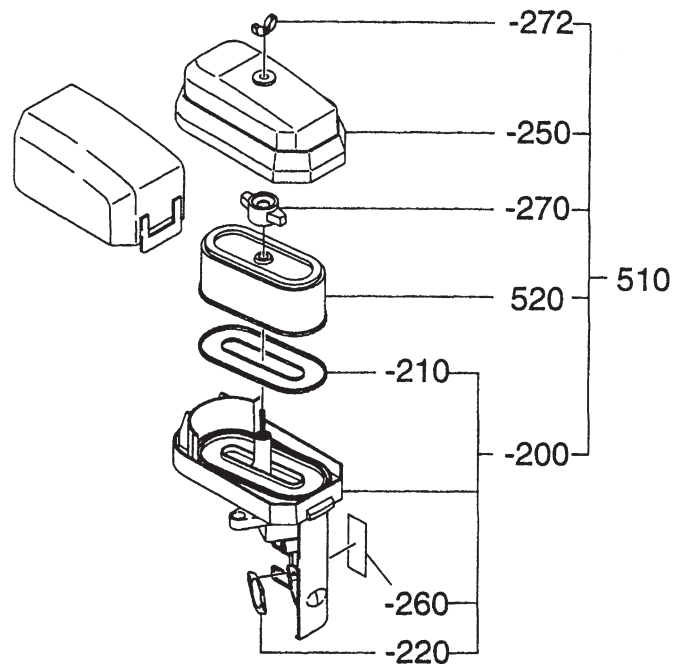
SECTION 3 INTAKE and EXHAUST GROUP

FIG. 310

A



B

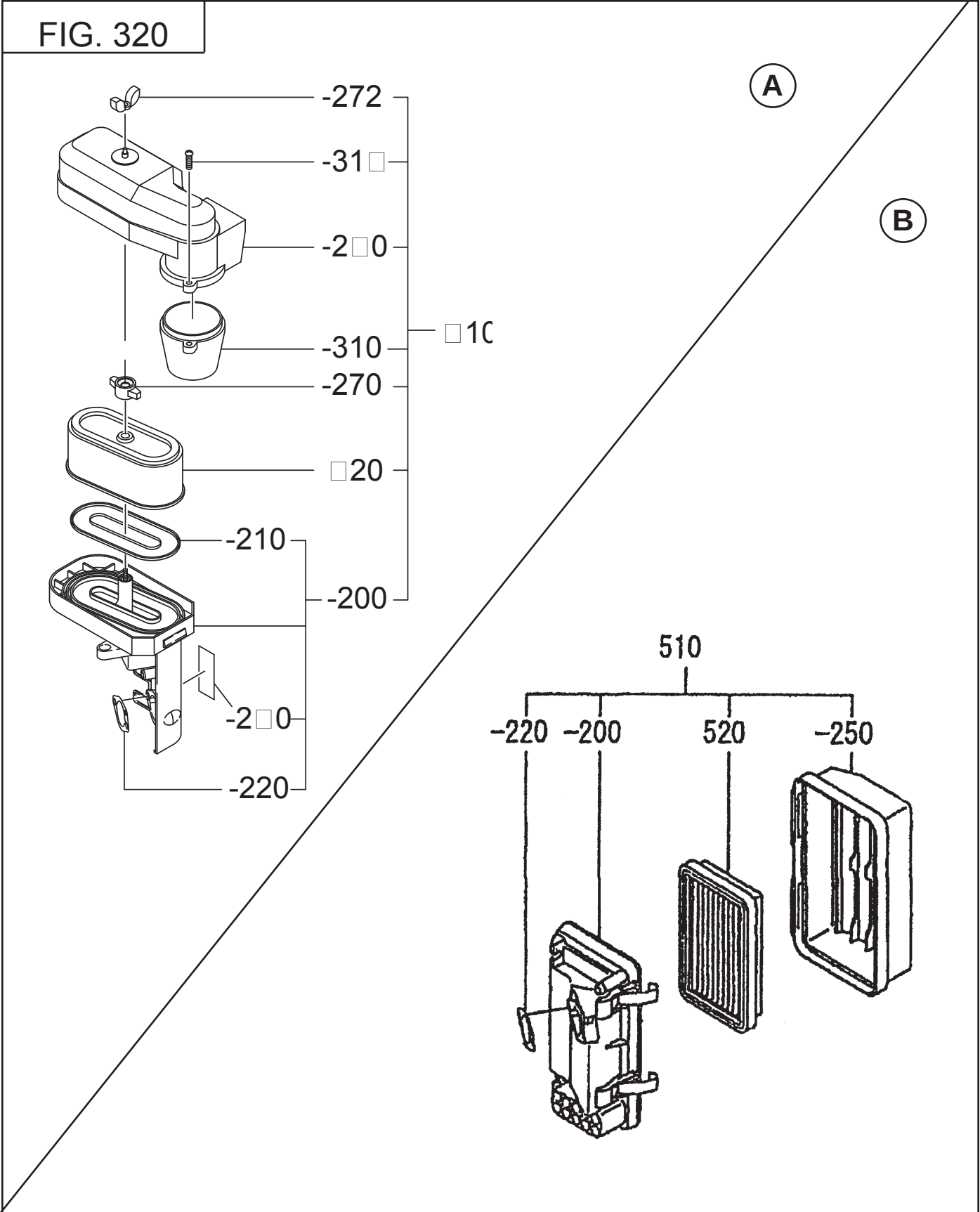


SECTION 3

INTAKE and EXHAUST GROUP

[illegible]

SECTION 3 INTAKE and EXHAUST GROUP

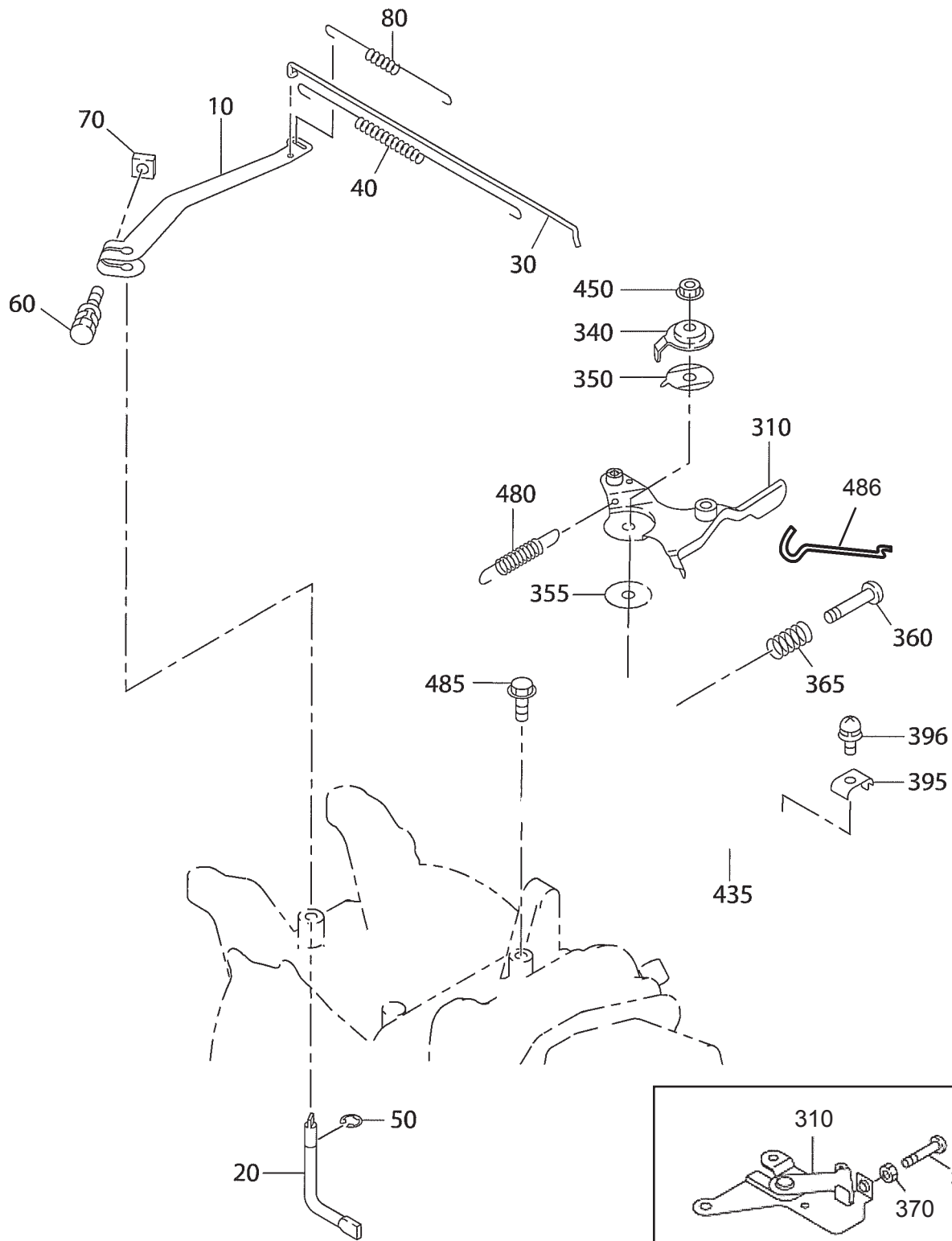


SECTION 3 INTAKE and EXHAUST GROUP

[illegible]

SECTION 4 GOVERNOR GROUP - New Style

FIG. 400

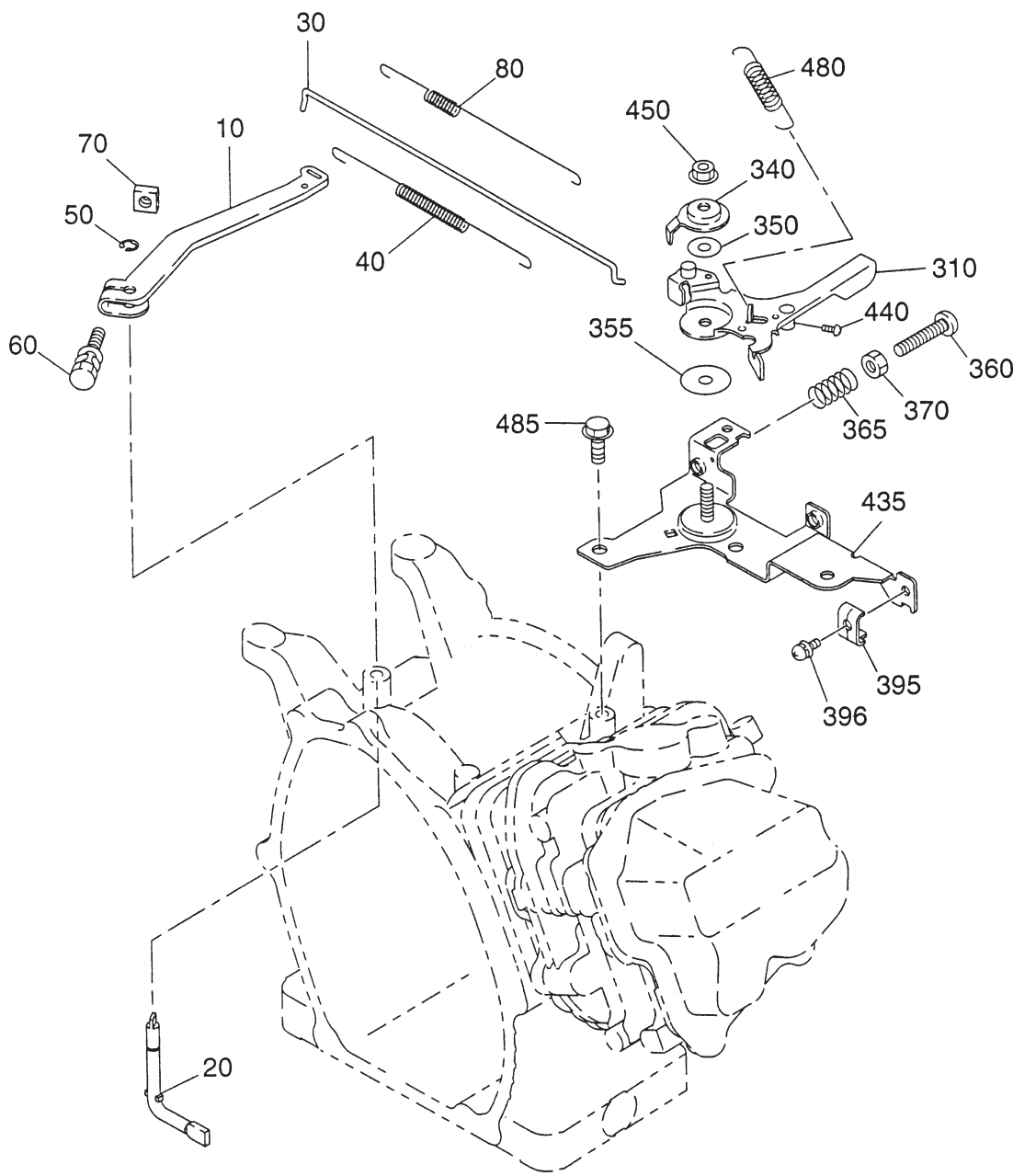


SECTION 4 GOVERNOR GROUP - New Style

[illegible]

SECTION 4 GOVERNOR GROUP - Old Style

FIG. 400

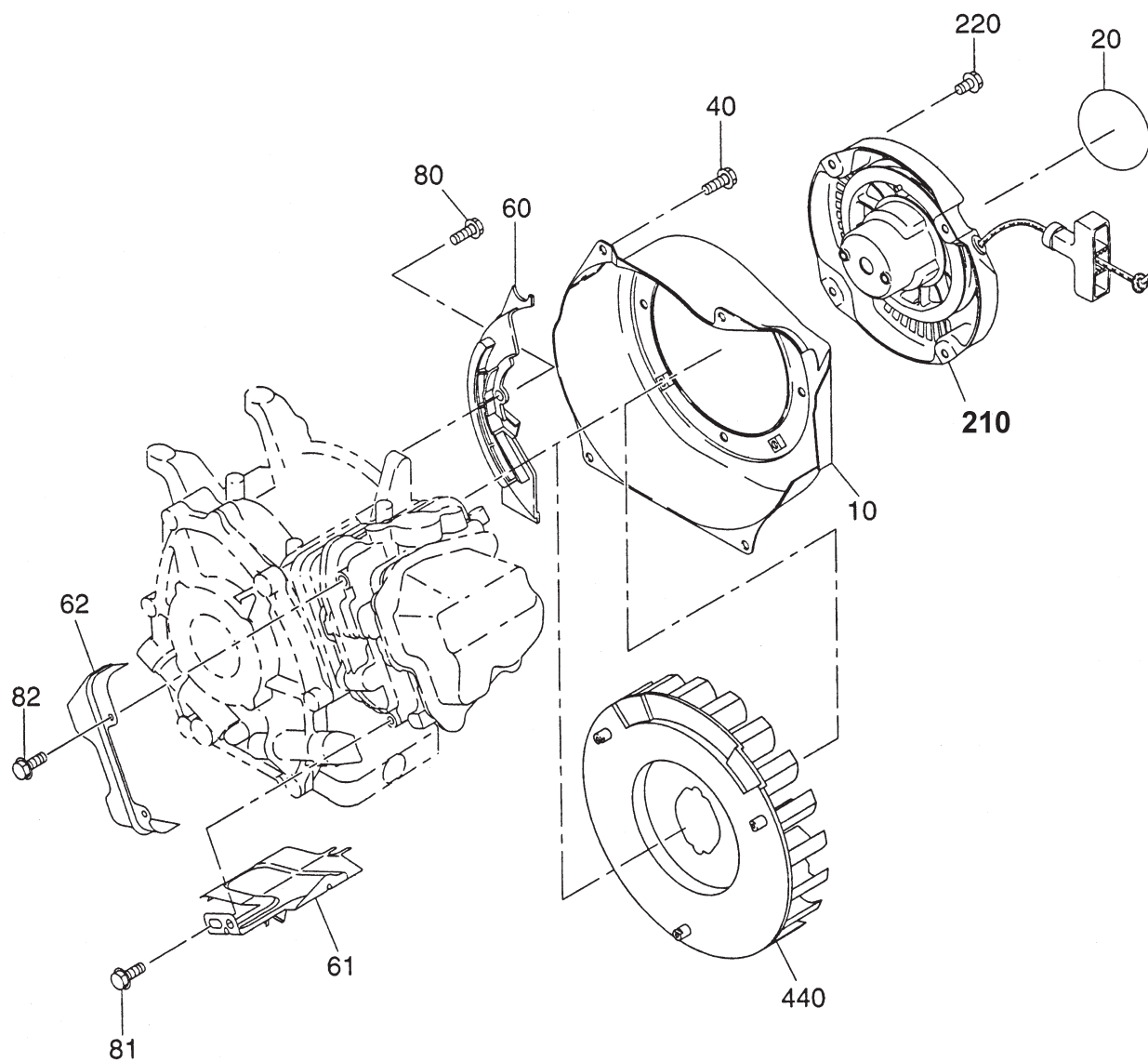


SECTION 4 GOVERNOR GROUP - Old Style

[illegible]

SECTION 5 COOLING and STARTING GROUP

FIG. 500

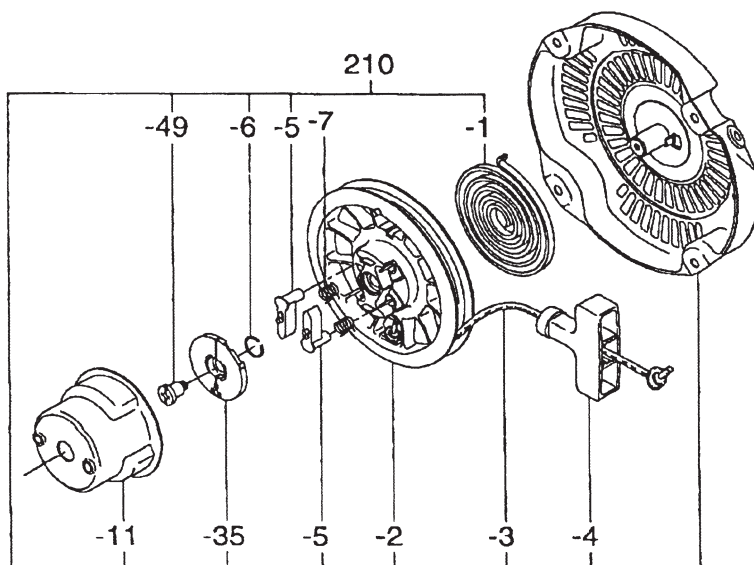


SECTION 5

COOLING and STARTING GROUP

[illegible]

FIG. 510



SECTION 5

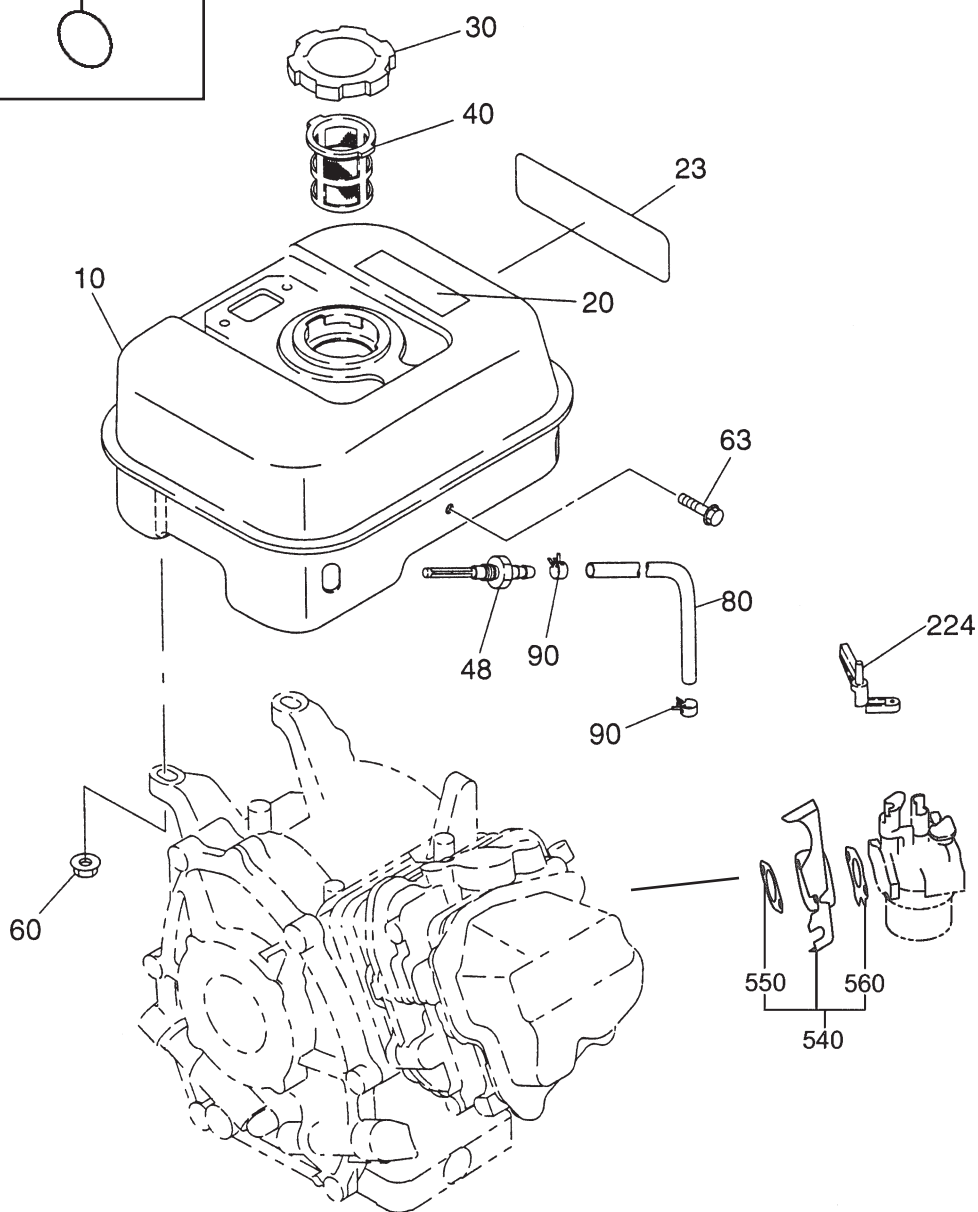
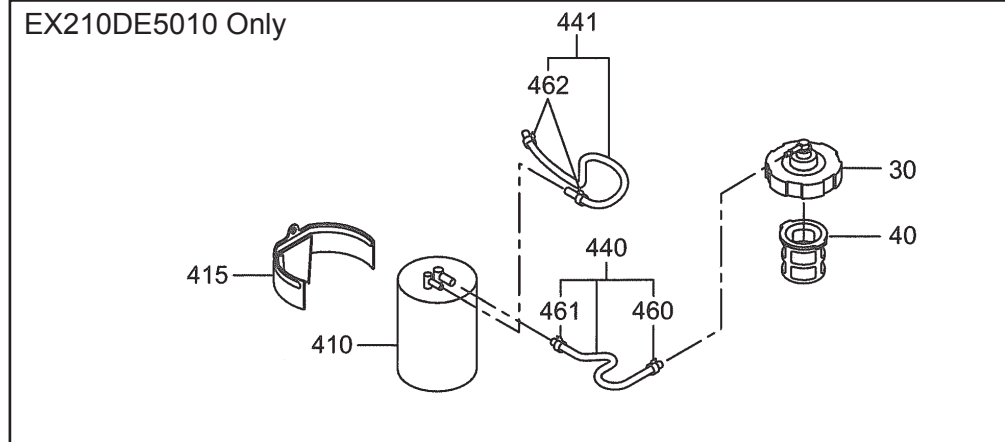
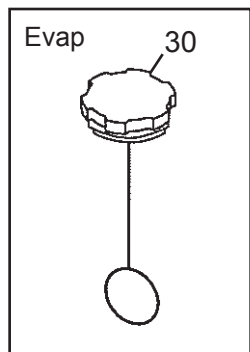
COOLING and STARTING GROUP

[illegible]

SECTION 6 FUEL, LUBRICATION GROUP

FIG. 600

EX210DE5010 Only

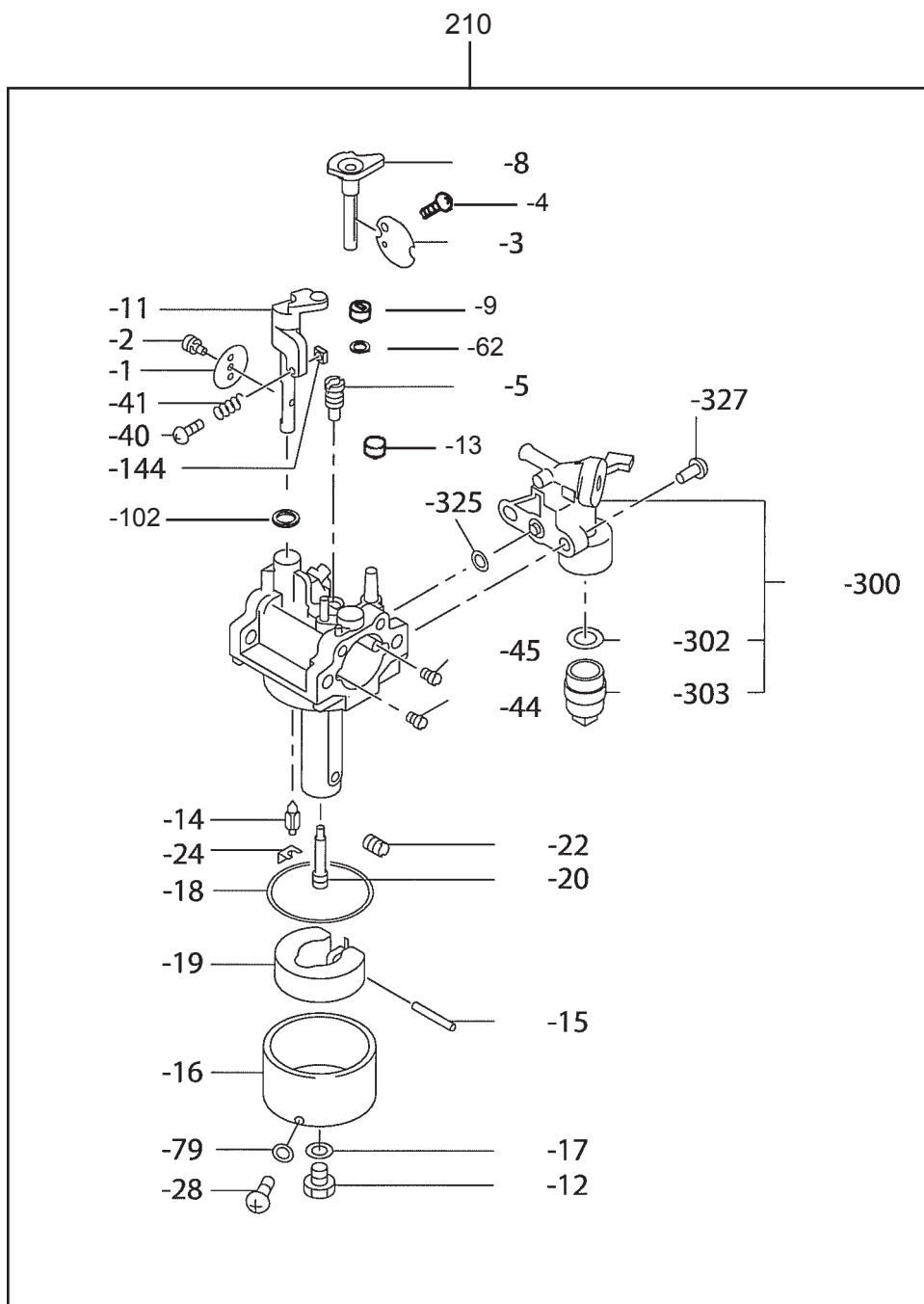


SECTION 6 FUEL, LUBRICATION GROUP

[illegible]

SECTION 6 FUEL, LUBRICATION GROUP

FIG. 640

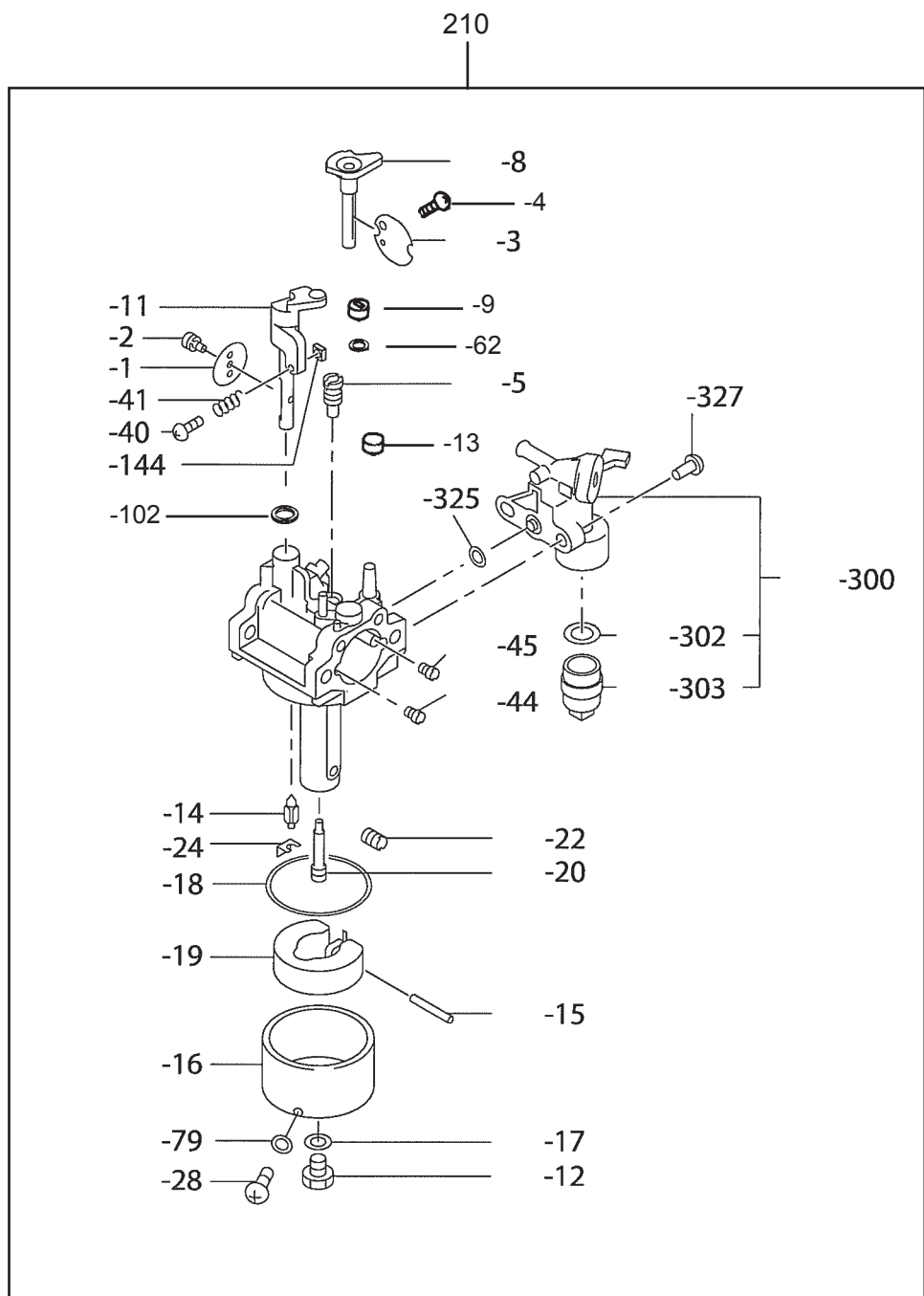


SECTION 6 FUEL, LUBRICATION GROUP

REF.	PART NO.	DESCRIPTION	QTY.	REMARKS	FROM-TO	FIG.
210	276-62301-30	Carburetor Ay	1	EX13 - Foam		640
	276-62302-30	Carburetor Ay	1	EX13 - Dual Element		640
	276-62304-40	Carburetor Ay	1	EX13 - Low Profile		640
	276-62312-00	Carburetor Ay	1	EX13 - DE Std Spec.		640
210	277-62301-30	Carburetor Ay	1	EX17 - Foam		640
	277-62302-30	Carburetor Ay	1	EX17 - Dual Element		640
	277-62304-40	Carburetor Ay	1	EX17 - Low Profile		640
	277-62303-20	Carburetor Ay	1	EX17 - Cyclone Pre-cleaner		640
210	278-62301-30	Carburetor Ay	1	EX21 - Foam		640
	278-62302-30	Carburetor Ay	1	EX21 - Dual Element		640
	278-62304-40	Carburetor Ay	1	EX21 - Low Profile		640
-1	106-62538-08	Throttle Valve	1	EX13		640
	277-62535-08	Throttle Valve	1	EX17, 21		640
-2	209-62351-08	Screw	1			640
-3	277-62525-08	Choke Valve	1	Foam, Dual Element		640
	277-62527-08	Choke Valve	1	Low Profile		640
-4	237-62451-08	Screw	1	EX13 - Low Profile		640
-5	246-62420-08	Pilot Jet	1	EX13, 17		640
	278-62420-08	Pilot Jet	1	EX21		640
-8	277-62520-08	Choke Lever	1	Foam, Dual Element		640
	277-62522-08	Choke Lever	1	Low Profile		640
-9	277-62570-28	Ring	1	EX13 - Low Profile		640
-11	276-62530-18	Throttle Shaft A	1	EX13 - Foam		640
	276-62531-18	Throttle Shaft A	1	EX13 - Dual Element, Low Profile		640
-11	277-62530-18	Throttle Shaft A	1	EX17, 21 - Foam		640
	277-62531-18	Throttle Shaft A	1	EX17, 21 - Dual Element, Cyclone		640
-12	227-62451-08	Bolt	1			640
-13	277-62571-08	Ring	1	EX13 - Low Profile		640
-14	277-62500-08	Needle	1			640
-15	277-62515-08	Pin	1			640
-16	277-62506-08	Float Body Ay	1			640
-17	214-62450-08	Packing	1			640
-18	214-62540-08	Chamber Packing	1			640
-19	226-62506-08	Float	1			640
-20	276-62440-08	Main Nozzle	1	EX13		640
	277-62440-08	Main Nozzle	1	EX17		640
	278-62440-08	Main Nozzle	1	EX21		640
-22	277-62404-18	Main Jet	1	EX13 - Foam, Low Profile		640
	252-62405-08	Main Jet	1	EX13 - Dual Element		640
-22	277-62402-08	Main Jet	1	EX17 - Foam		640
	226-62412-08	Main Jet	1	EX17 - Dual Element		640
	277-62412-08	Main Jet	1	EX17 - Cyclone Pre-cleaner		640
-22	277-62406-08	Main Jet	1	EX21 - Foam		640
	277-62405-08	Main Jet	1	EX21 - Dual Element		640
-24	226-62701-18	Clip	1			640
-28	277-62360-08	Bolt	1			640

SECTION 6 FUEL, LUBRICATION GROUP

FIG. 640

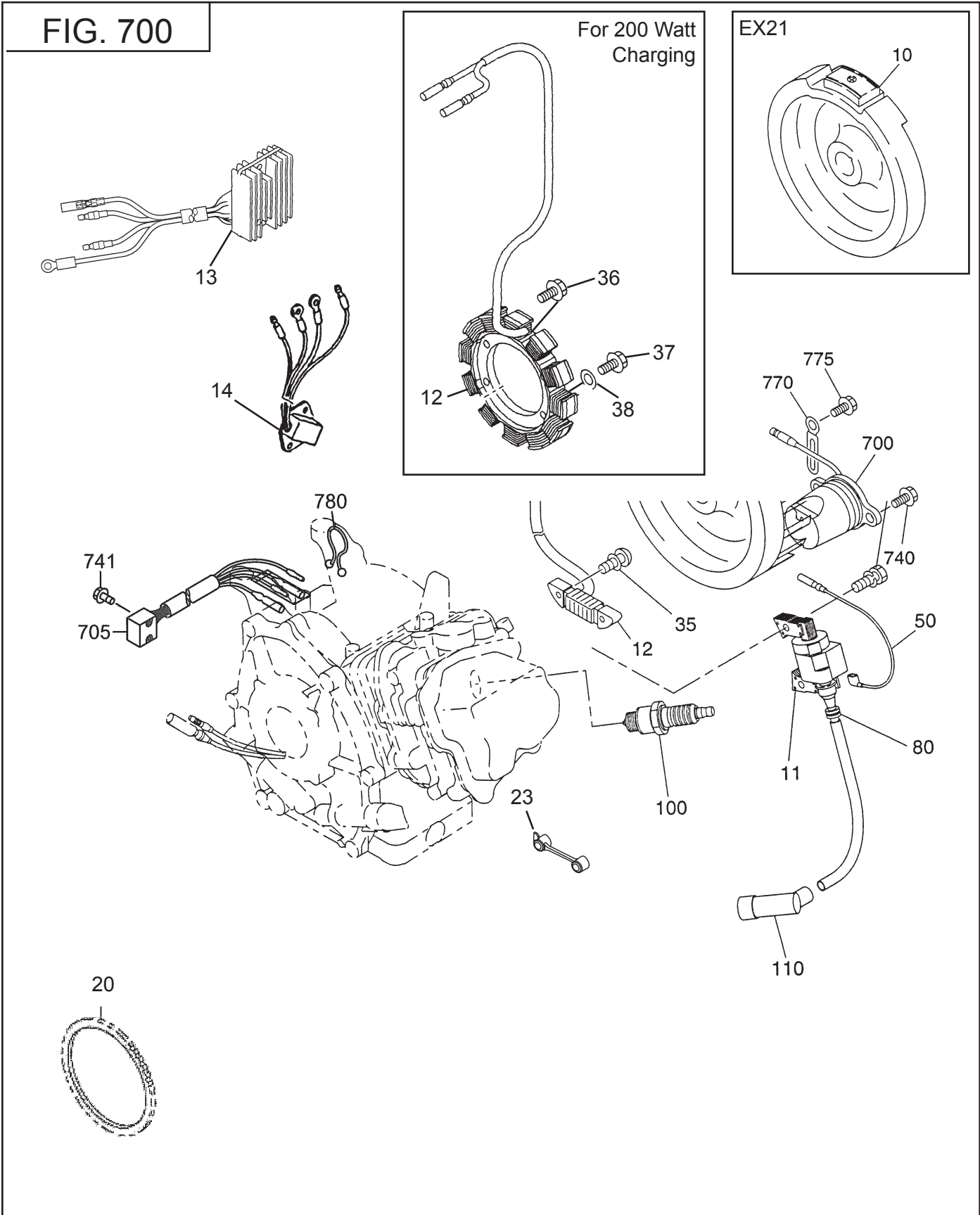


SECTION 6 FUEL, LUBRICATION GROUP

[illegible]

SECTION 7 ELECTRIC DEVICE GROUP

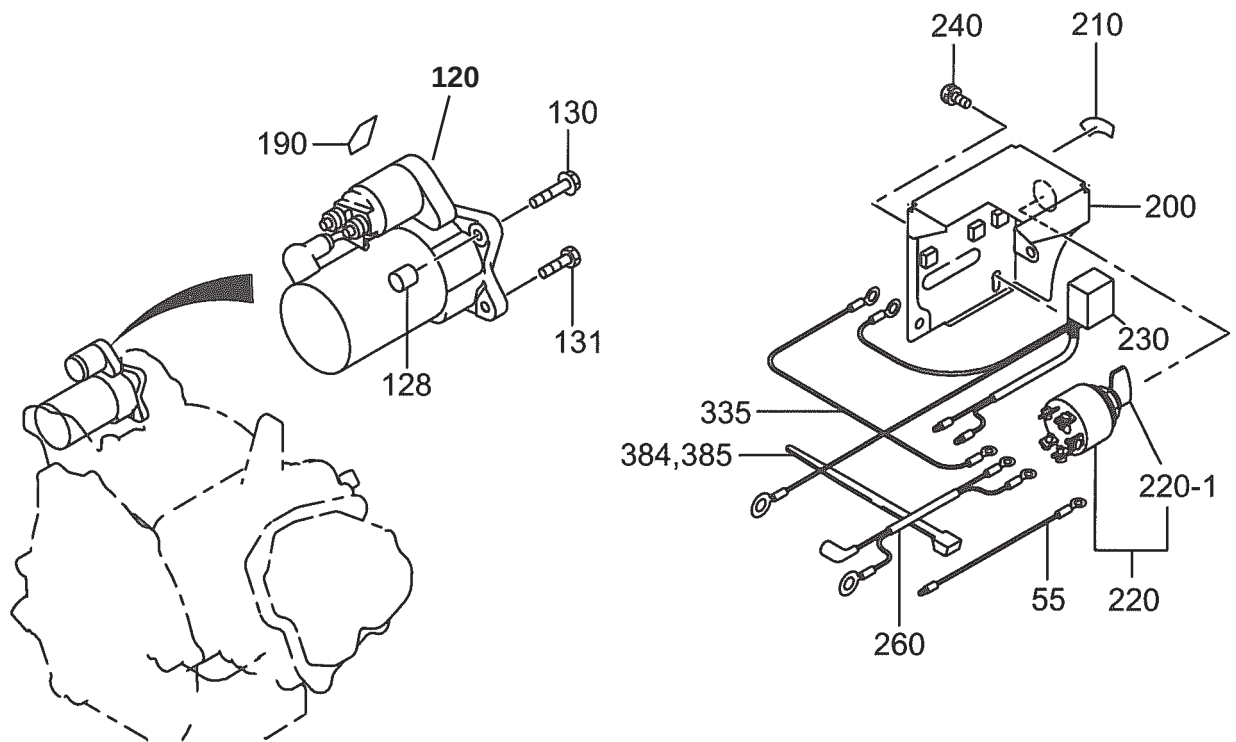
FIG. 700



SECTION 7 ELECTRIC DEVICE GROUP

REF.	PART NO.	DESCRIPTION	QTY.	REMARKS	FROM-TO	FIG.
10	276-79230-21	Flywheel Cp	1	EX13 - Std		700
	276-79241-01	Flywheel Cp	1	EX13 - 15W, 40W		700
10	277-79230-11	Flywheel Cp	1	EX17 - Std		700
	277-79241-01	Flywheel Cp	1	EX17 - 15W, 40W		700
	277-79242-11	Flywheel Cp	1	EX17 - 200W		700
	277-79261-01	Flywheel Cp	1	EX17 - 15W, 40W		700
	277-79262-01	Flywheel Cp	1	EX17 - 200W		700
10	278-79240-21	Flywheel Cp	1	EX21 - Std		700
	278-79241-01	Flywheel Cp	1	EX21 - 15W, 40W		700
	278-79243-11	Flywheel Cp	1	EX21 - 200W		700
	278-79261-01	Flywheel Cp	1	EX21 - 15W, 40W		700
	278-79262-01	Flywheel Cp	1	EX21 - 200W		700
11	277-79431-11	Ignition Coil Cp	1			700
12	277-79301-01	Lamp Coil Cp	1	15W		700
	277-79302-01	Charge Coil Cp	1	40W		700
	277-79303-11	Charge Coil Cp	1	EX17, 21 - 200W		700
13	277-71901-01	Regulator	1	EX17, 21 - 200W		700
14	147-71401-01	Rectifier Diode	1	EX17, 21 - 15W		700
	246-71903-01	Regulator	1	EX17, 21 - 40W		700
20	277-71002-03	Ring Gear	1	Electric Start		700
23	277-79501-03	Spacer	1			700
30	001-14062-50	Bolt & Washer Ay	2			700
35	001-13063-50	Bolt & Washer Ay	2	15W		700
	001-13064-00	Bolt & Washer Ay	2	40W		700
36	004-35062-50	Screw and Washer Ay	2	200W		700
37	277-79001-03	Reamer Screw	2	200W		700
38	003-20060-00	Spring Washer	2	200W		700
50	277-73101-H1	Wire 1 Cp	1			700
	277-73102-H1	Wire 2 Cp	1	w/ oil sensor		700
	279-73105-H1	Wire 5 Cp	1	Electric Start		700
60	066-00004-70	Switch Ay	1	Old Style - 1 wire		700
	KU3-11071-01	Switch Ay w/ LED light	1	New Style - 2 wire		700
70	015-00400-90	Tapping Screw	2			700
80	024-10701-10	Grommet	1			700
100	065-01401-50	Spark Plug	1			700
110	065-50002-70	Spark Plug Cap	1			700
700	277-76301-21	Oil Sensor	1			700
705	KU3-11043-11	Control Ay	1	New Style		700
	KU3-11043-01	Control Ay	1	Old Style		700
740	001-14061-60	Bolt & Washer Ay	2			700
741	015-00400-90	Tapping Screw	2	New Style		700
	015-20500-10	Tapping Screw	1	Old Style		700
770	214-79006-01	Clamp	1			700
775	011-00600-20	Flange Bolt	1			700
780	056-90000-20	Purse Lock	1			700

FIG. 720



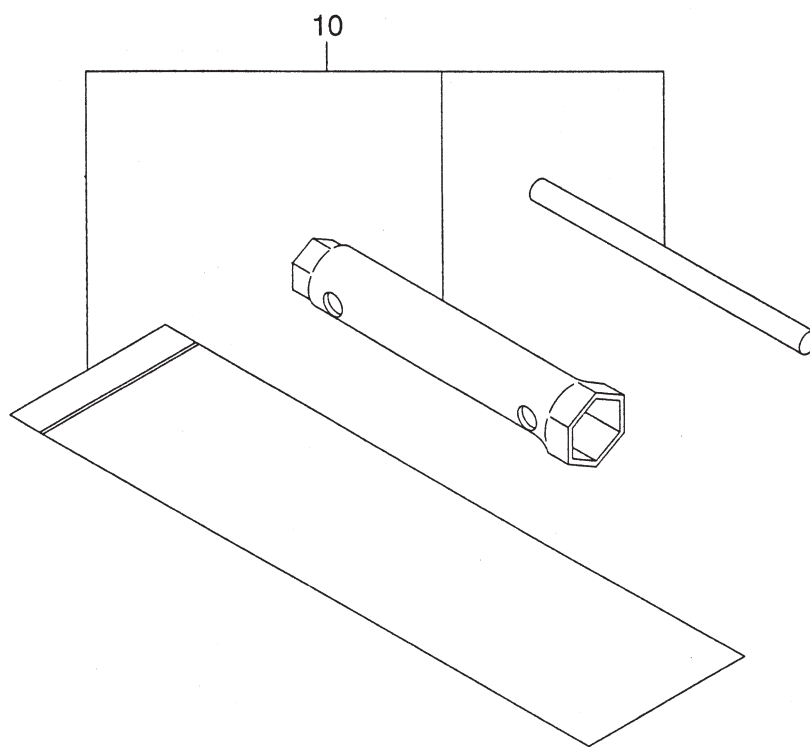
SECTION 7

ELECTRIC DEVICE GROUP

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SECTION 9 ACCESSORY GROUP

FIG. 900



SECTION 9 ACCESSORY GROUP

[illegible]

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