

PARTS MANUAL

Models

**EH025
ENGINE**

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Rev. 03/03

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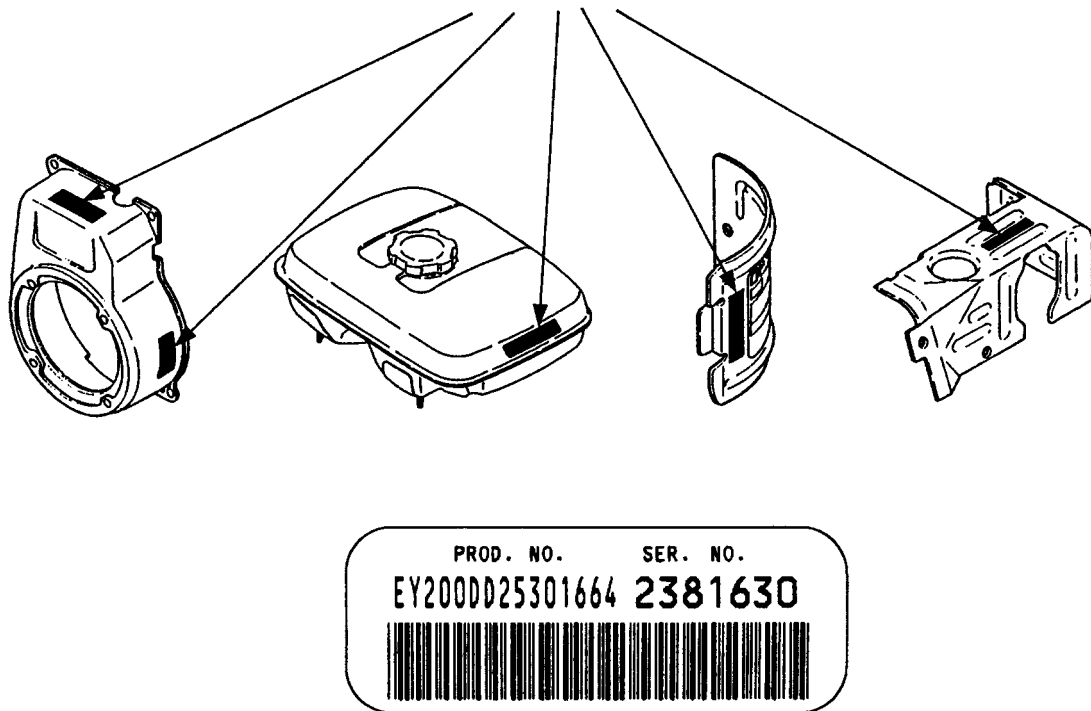
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HOW TO USE THIS MANUAL

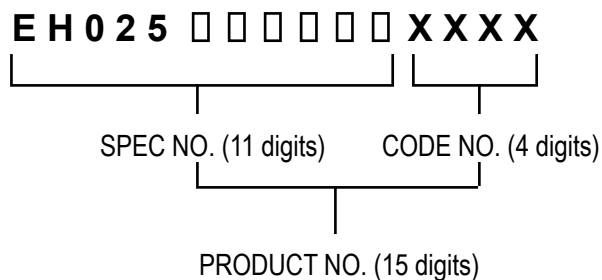
Robin engines are identified by MODEL, SPECIFICATION, and CODE NUMBER. For each model there may be many different versions called specifications. Each specification will be unique in some way. The difference may only be the paint color or it may have a different type of PTO or some other significant difference.

In order to identify the correct service part number, it is important to confirm the specification and code numbers for your engine. The specification and code number together are known as the PRODUCT NUMBER.

All Robin 4 cycle engines have a Product Number label similar to the label illustrated below.



The Product Number Label has a 15 digit alphanumeric string that consists of the SPECIFICATION (SPEC) number (11 digits) and the CODE number (4 digits). Please note the illustration below:



MANUAL LAYOUT

1— SECTION 6 FUEL GROUP

2— FIG. 600

- SECTION NAME Parts are broadly classified according to their functions. Refer to the Group Index (table of contents) for respective section name.
- FIG. No. The FIG. number indexes the reference and part numbers to the illustration. Figure numbers that vary only in the tens place (i.e.: 700 and 710) are in a group of the same section (i.e.:Electrical Device Group).
- REF. No . The Reference number identifies the part illustration with the corresponding part number in the part list.
- SUBASSEMBLY SUBASSEMBLY parts of part assembly are listed below the assembly part. The subassembly part reference number is indicated by the number led by "-" such as "-1", "-2".
- PART NUMBER It is the number assigned for sales unit. Use the PART No. when making an order.
- DESCRIPTION It is designation of the part.
- QTY. Quantity of each part used for each product.
- REMARKS This gives a distinctive feature and/or a supplementary comment for the type, the specification, and the part concerned. It also shows part number(s) interchangeable for the part.
- FROM-TO This section shows the CODE No. to indicate the history of progress in which improved parts have been introduced in the product. The FROM-TO CODE No. helps to identify PART No. being employed in the product concerned. See the examples below:
 - The part is used in the product irrespective of CODE No.
 - 2101- The part is used in the products with CODE No. of 2101 and after this number.
 - 2100 The part is used in the products with CODE No. of 2100 and before this number.

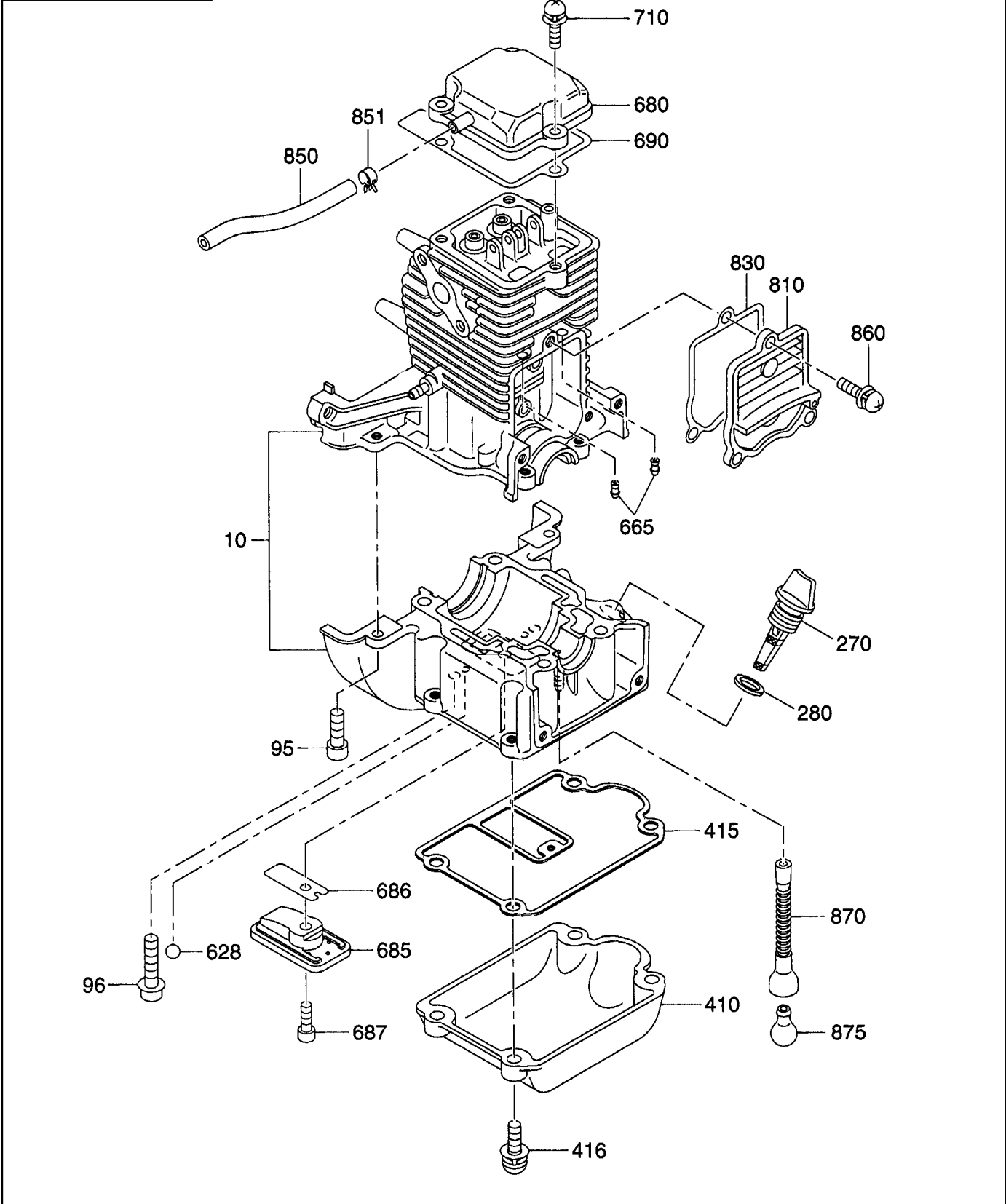
GROUP INDEX

Group Name	Page
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CLUTCH GROUP	18
ACCESSORY GROUP	20

INDEX OF DESCRIPTION SYMBOLS			
SYMBOL	DESCRIPTION	SYMBOL	DESCRIPTION
AY	ASSEMBLY	P=	PITCH (in mm)
CP	COMPLETE	P.T.O. (PTO)	POWER TAKE OFF
EX	EXPORT (from Japan)	REF	REFERENCE
FIG	FIGURE	R.H. (RH)	RIGHT HAND SIDE
FR	FRONT	RR	REAR
"	INCH	STD.	STANDARD
INCL.	INCLUDE	SW	SWITCH
~L	LITER	T=	THICKNESS (in mm)
L=	LENGTH (in. mm)	UN	UNIT
L.H. (LH)	LEFT-HAND SIDE	U.S.	UNDER SIZE
MECH	MECHANICAL	~V	VOLTAGE
NO (NON)	NONE	~W	WATT
OPT	OPTIONAL	W/	WITH
O.S.	OVER SIZE	W/O	WITHOUT

SECTION 1 CRANKCASE GROUP

FIG. 100

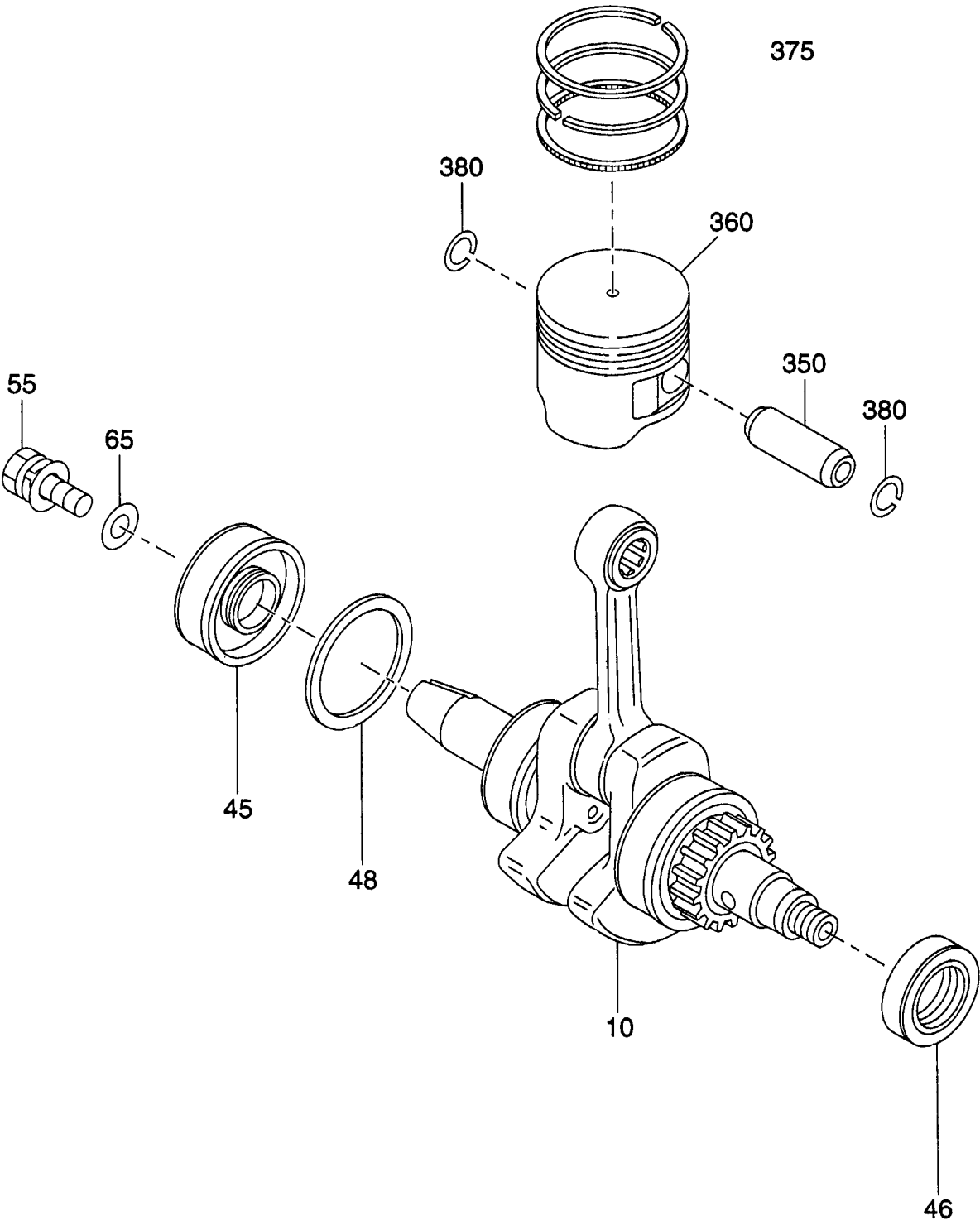


SECTION 1 CRANKCASE GROUP

[illegible]

SECTION 2 CRANKSHAFT, PISTON GROUP

FIG. 200



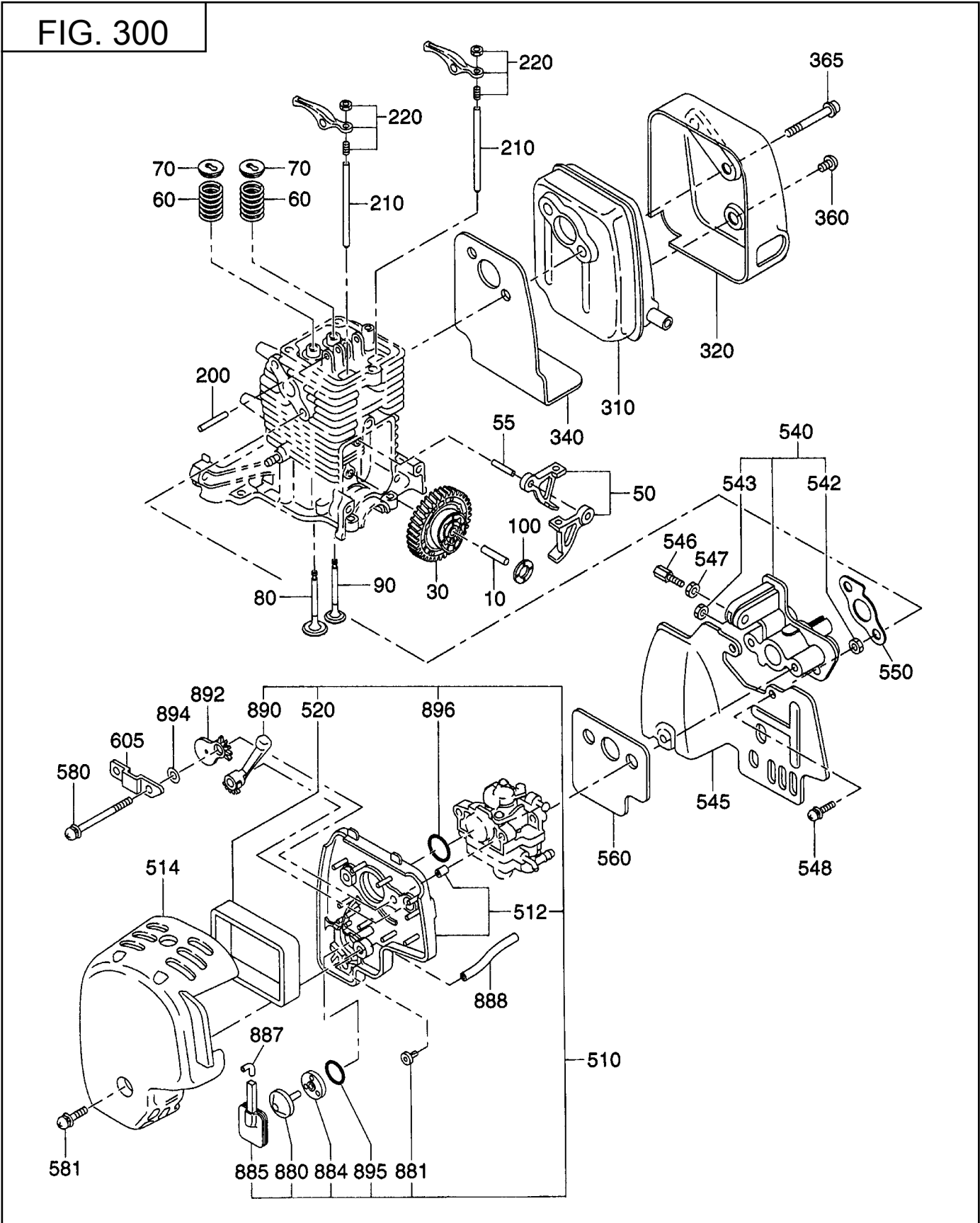
SECTION 2

CRANKSHAFT, PISTON GROUP

[illegible]

SECTION 3 INTAKE and EXHAUST GROUP

FIG. 300

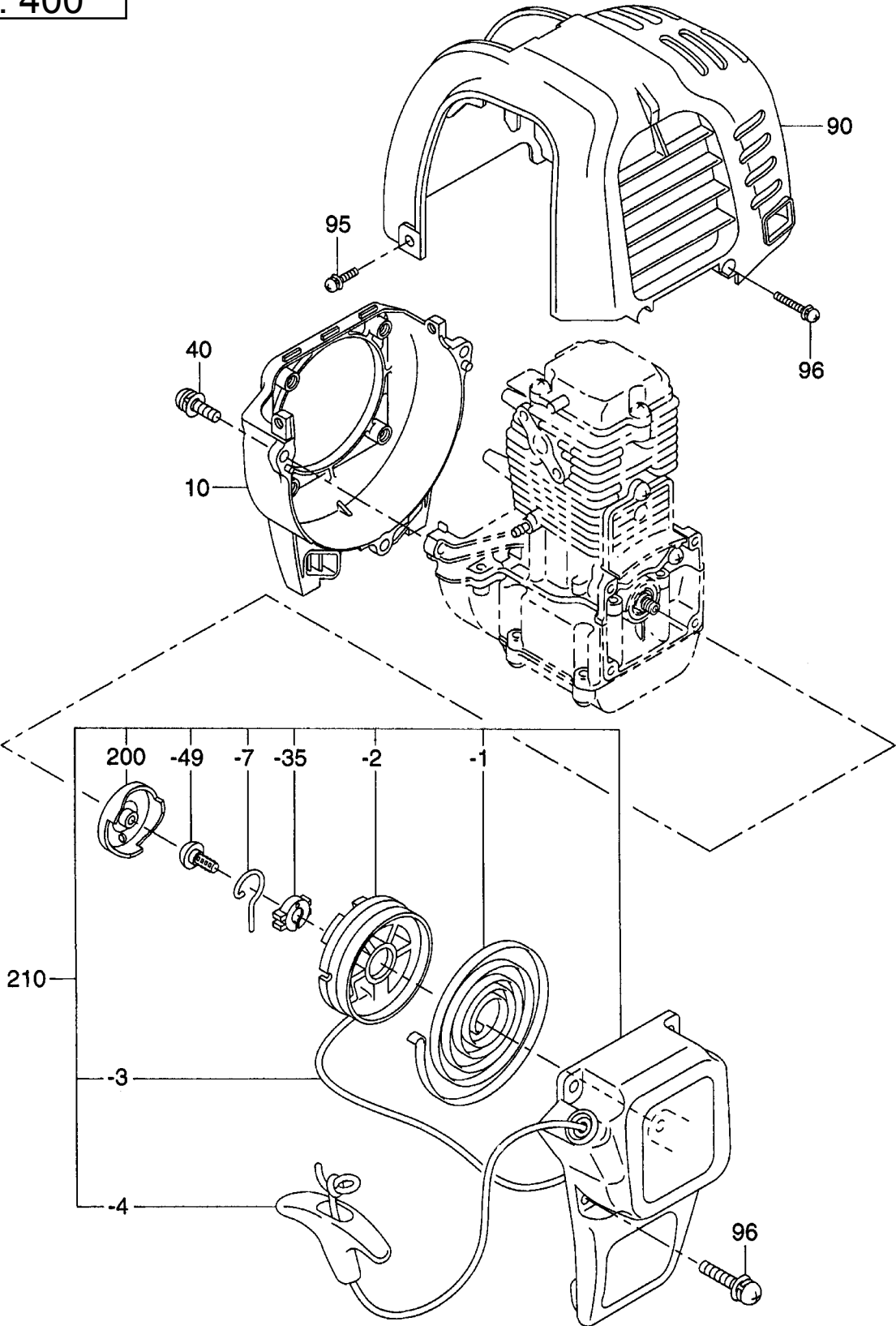


SECTION 3 INTAKE and EXHAUST GROUP

REF.	PART NO.	DESCRIPTION	QTY.	REMARKS	FROM-TO	FIG.
10	592-35005-01	CAMGEAR SHAFT	1			300
30	592-30070-00	CAMGEAR AY	1			300
50	592-35000-01	CAMLIFTER	2			300
55	592-35006-00	CAMLIFTER SHAFT	1			300
60	592-35012-00	VALVE SPRING	2			300
70	592-35013-00	RETAINER SPRING	2			300
80	592-35015-00	INTAKE VALVE	1			300
90	592-35014-00	EXHAUST VALVE	1			300
100	592-35038-00	WASHER	1			300
200	592-35011-01	ROCKER SHAFT	1			300
210	592-35007-00	PUSH ROD	2			300
220	592-30020-00	ROCKER ARM AY	2			300
310	592-30010-00	MUFFLER	1			300
320	592-35034-00	MUFFLER COVER	1			300
340	592-35016-01	GASKET, MUFFLER	1			300
360	014-00599-62	SCREW	1			300
365	011-90595-20	SOCKET HEAD BOLT	2			300
510	592-30040-02	CLEANER PLATE AY	1			300
512	592-30060-01	AIR CLEANER PLATE CP	1			300
514	592-35027-00	AIR CLEANER COVER	1			300
520	592-35032-00	ELEMENT	1			300
540	592-30050-01	INSULATOR CP	1			300
542	017-00599-80	NUT	2			300
543	002-27060-00	NUT	1			300
545	592-35020-00	INSULATOR , CARBURETOR	1			300
546	014-90699-72	ADJUST SCREW	1			300
547	002-27060-00	NUT	1			300
548	004-36051-08	SCREW AY	2			300
550	592-35018-01	GASKET, INSULATOR	1			300
560	592-35019-00	GASKET, CARBURETOR	1			300
580	592-35031-00	SCREW	2			300
581	014-00594-80	SCREW	1			300
605	592-35026-00	PLATE	1			300
880	531-65007-01	CHECK VALVE	1			300
881	592-35024-00	CHECK VALVE	1			300
884	592-35025-00	PLATE, CHECK VALVE	1			300
885	592-35033-00	PLATE, SEPERATOR	1			300
887	592-35039-00	PIPE, PLATE SEPERATOR	1			300
888	592-35030-01	PIPE	1			300
890	592-35022-00	CHOKE LEVER	1			300
892	592-35023-00	CHOKE PLATE	1			300
894	021-30699-90	GASKET	1			300
895	024-01399-70	O RING	1			300
896	024-01599-90	O RING	1			300

SECTION 4 COOLING and STARTING GROUP

FIG. 400

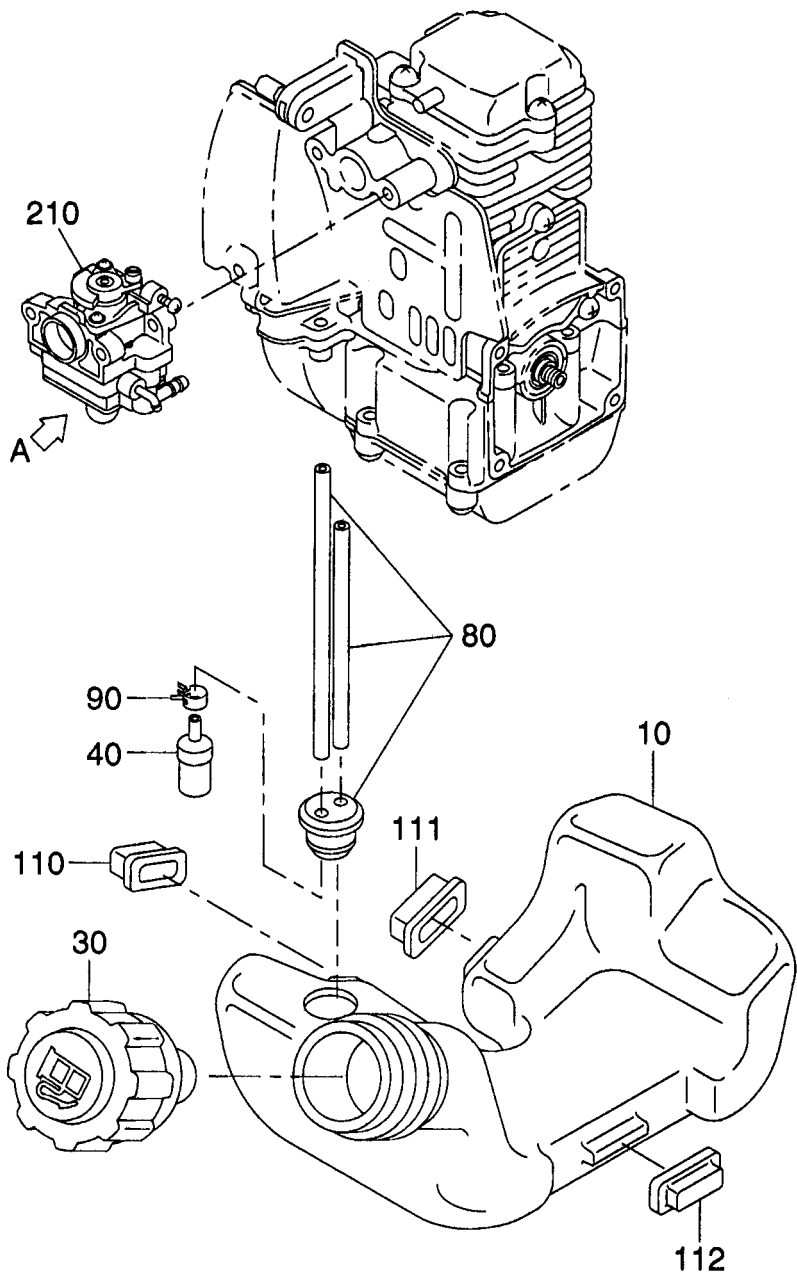


SECTION 4

COOLING and STARTING GROUP

[illegible]

FIG. 500

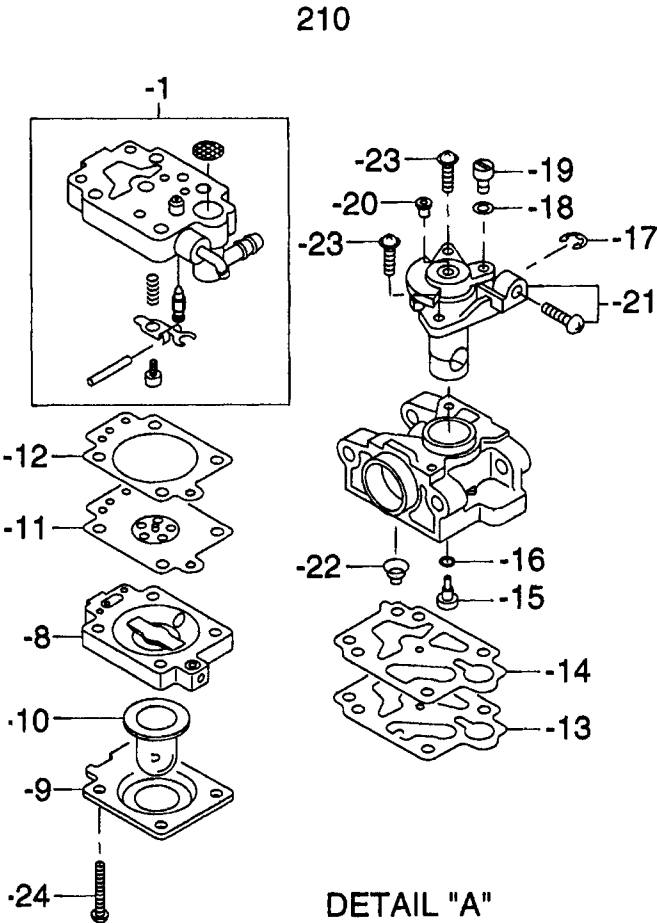


SECTION 5

FUEL LUBRICANT GROUP

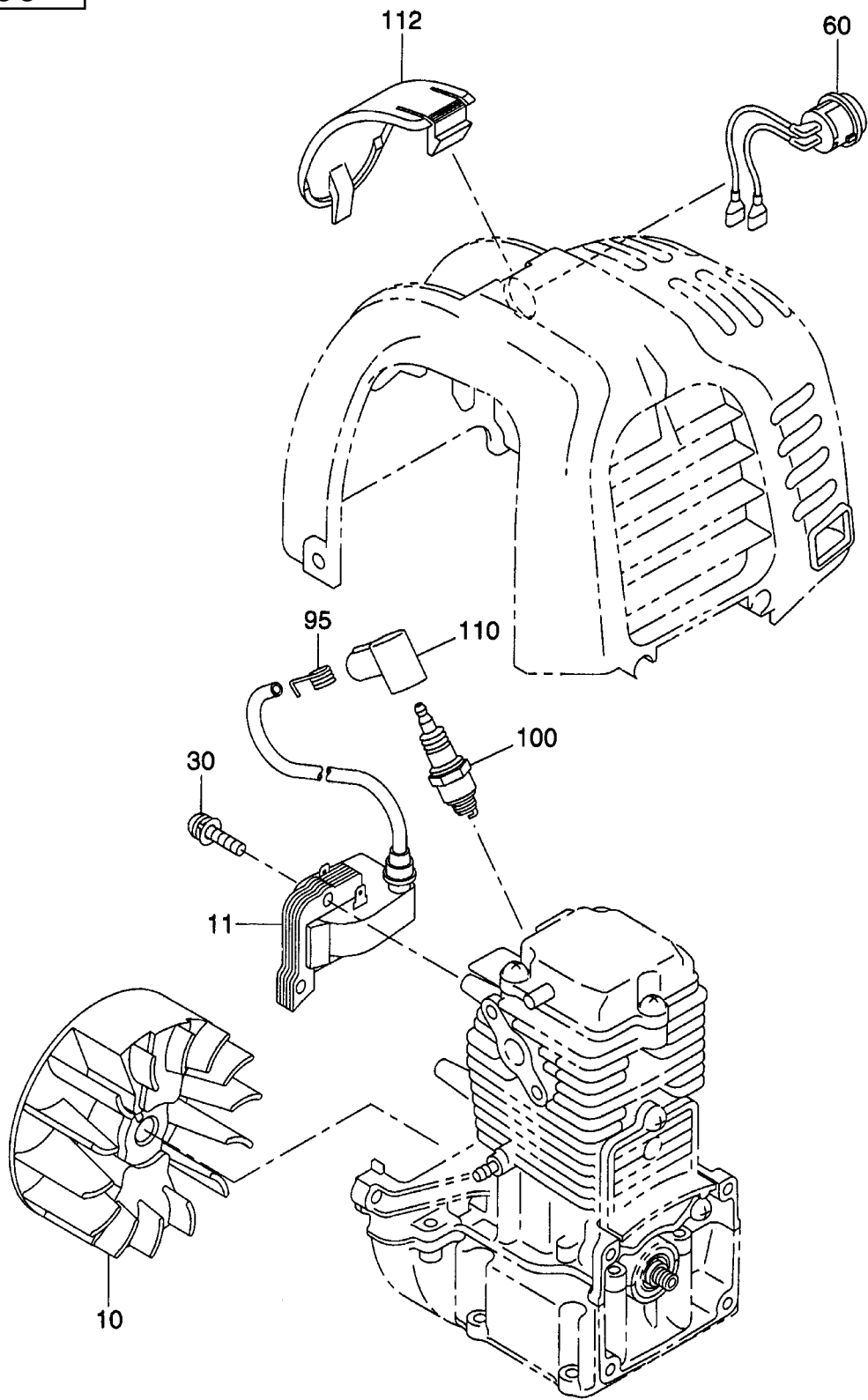
[illegible]

FIG. 510



FUEL LUBRICANT GROUP

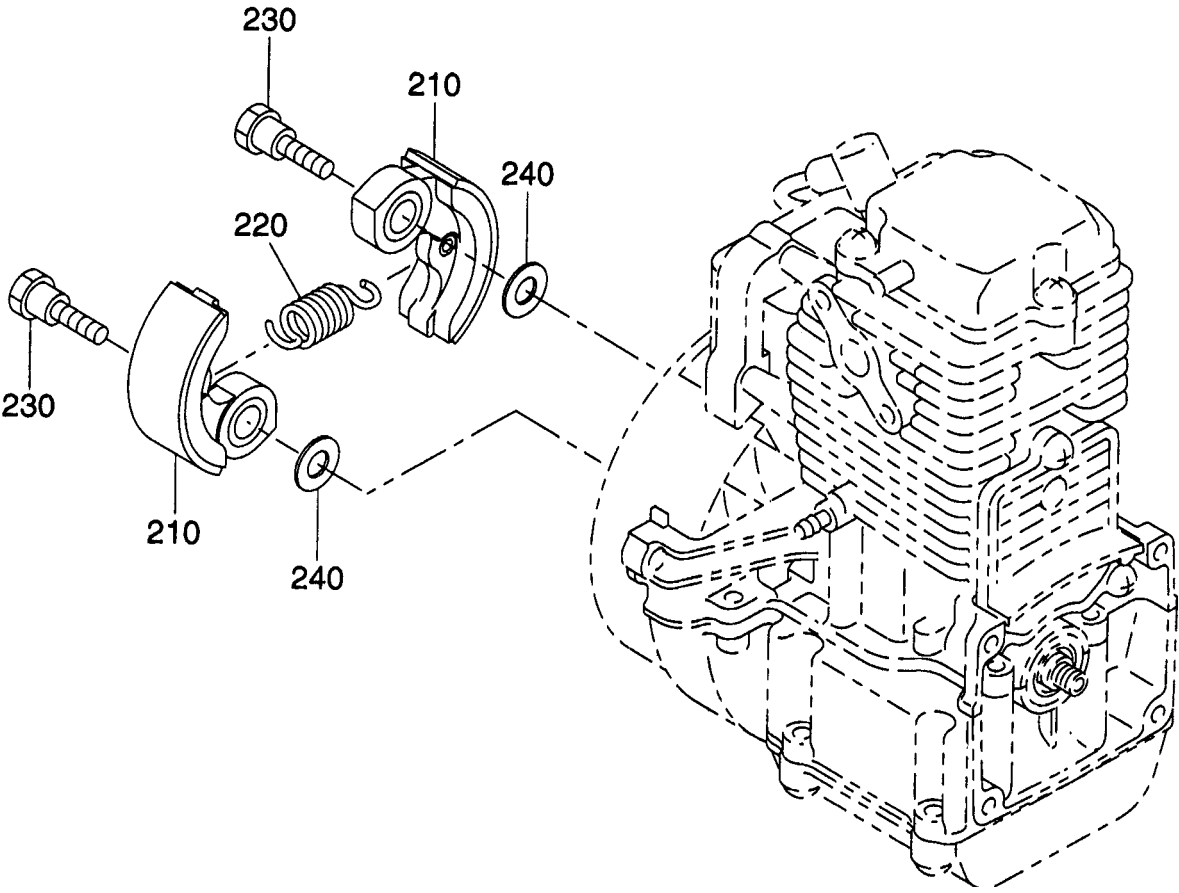
FIG. 600



ELECTRIC DEVICE GROUP

[illegible]

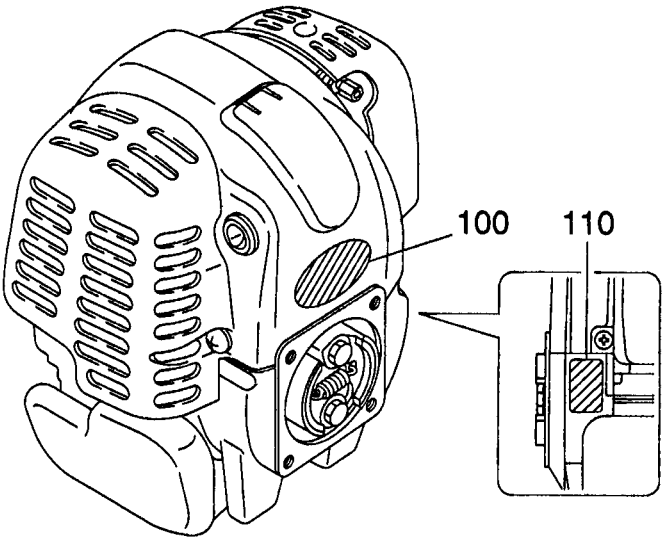
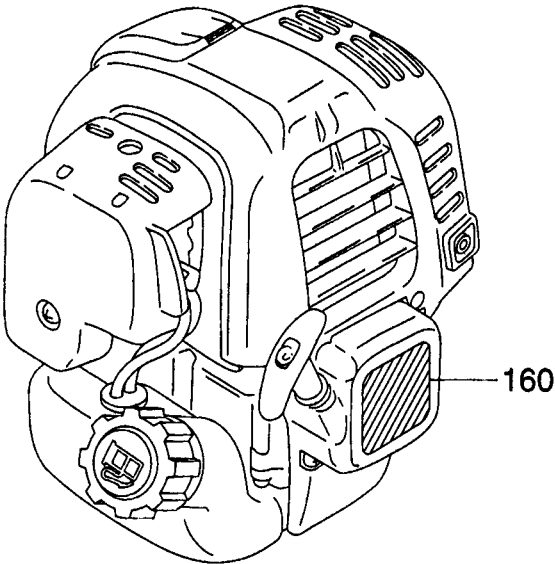
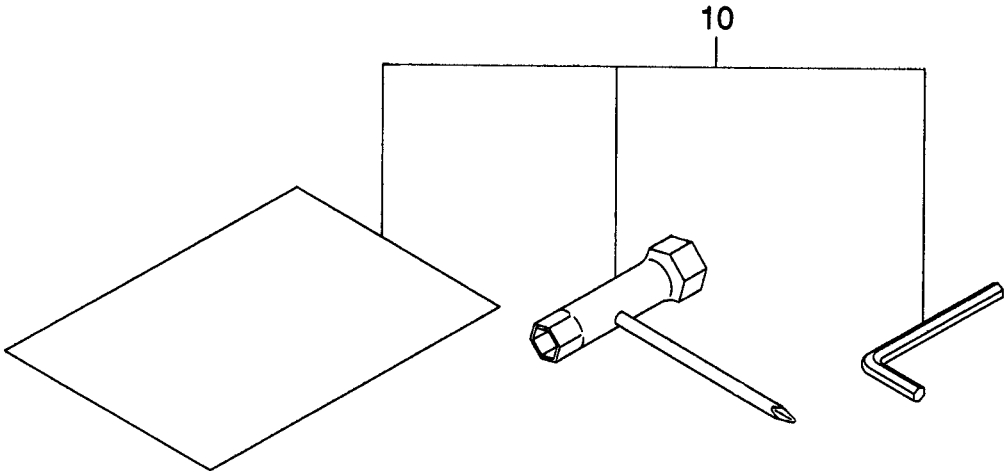
FIG. 700



SECTION 7 CLUTCH GROUP

[illegible]

FIG. 800



SECTION 8 ACCESSORY GROUP

[illegible]

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