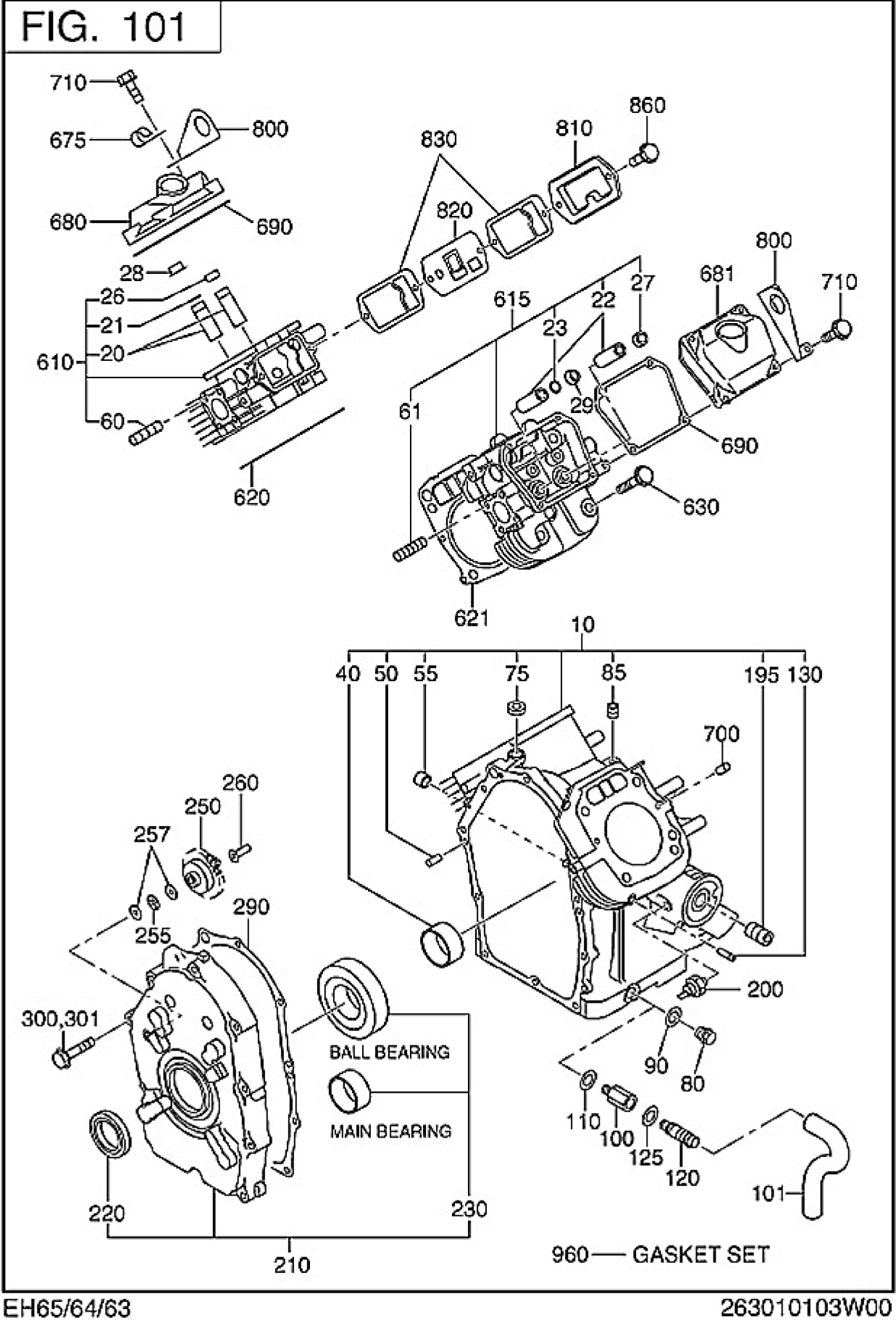
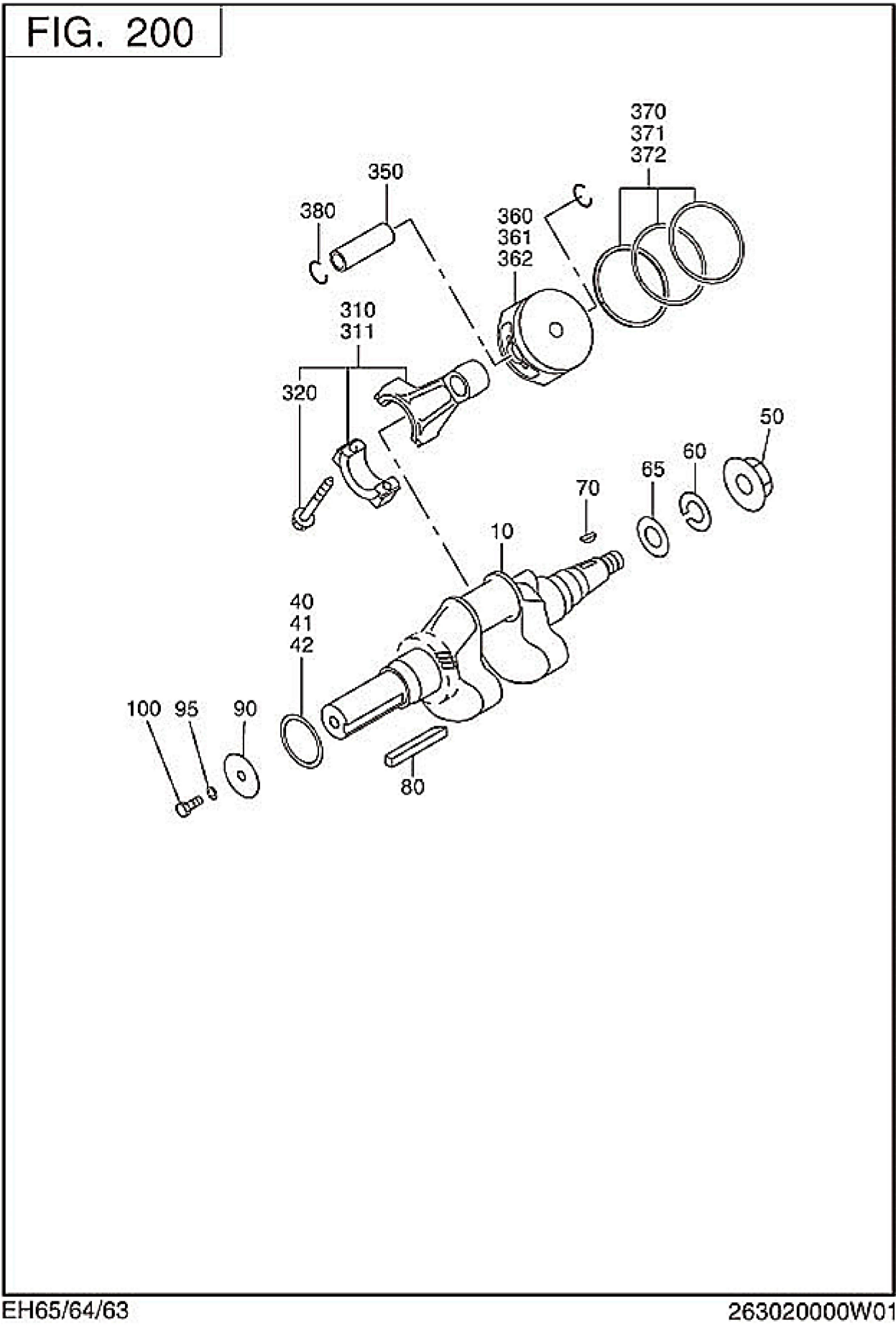
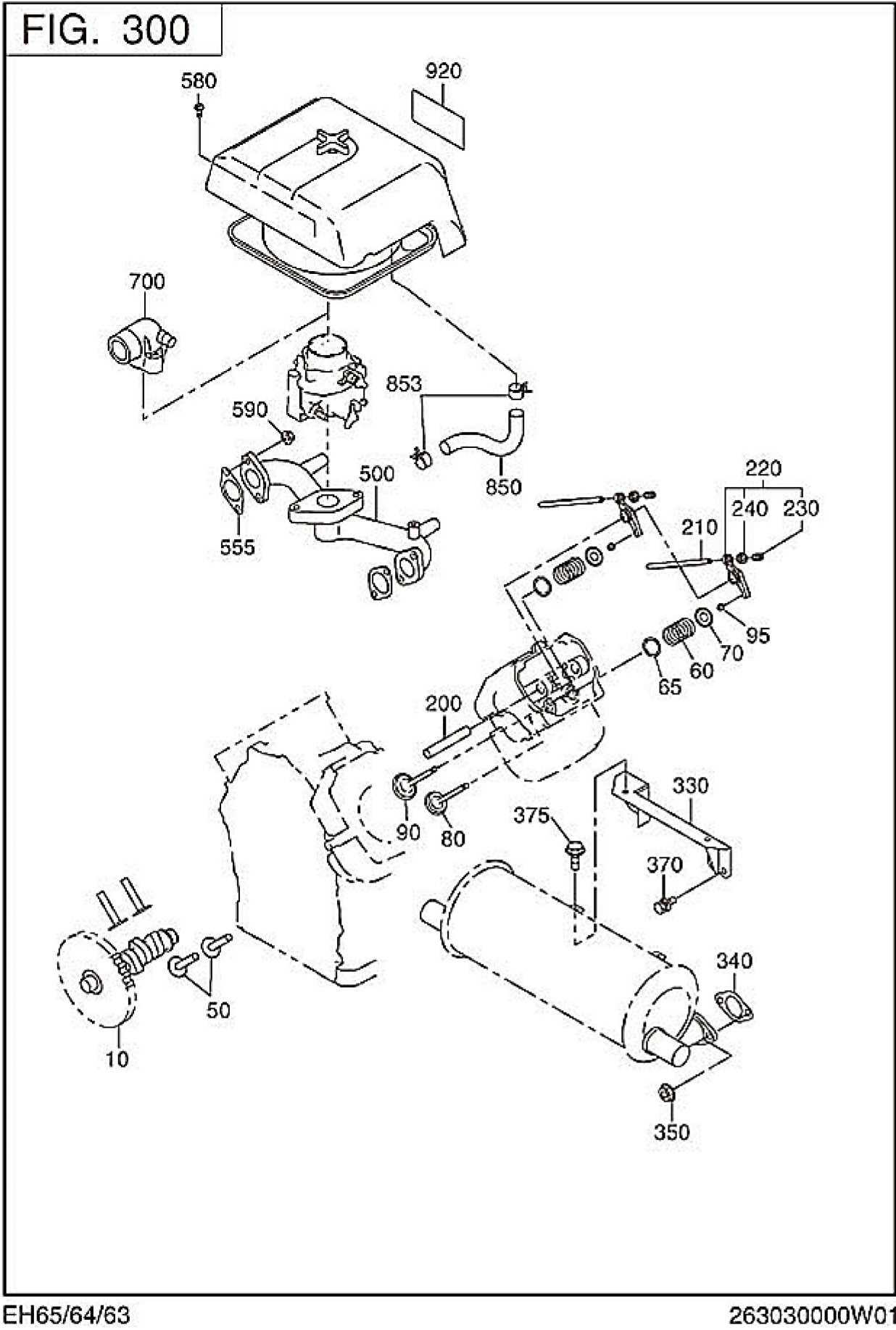




Ref #	Part #	Description	Qty	Context Note	Foot Note
10	263-10111-C1	CRANKCASE CP	1		
20	263-14211-03	VALVE GUIDE	2		
21	056-51000-50	CLIP	1		
22	263-14211-03	VALVE GUIDE	2		
23	056-51000-50	CLIP	1		
26	132-07AA0-50	INTAKE VALVE SEAL	1		
27	132-07AA0-50	INTAKE VALVE SEAL	1		
28	263-35341-03	RETAINER PLATE	1		
29	263-35341-03	RETAINER PLATE	1		
40	263-15802-03	MAIN BEARING	1		
50	031-00801-10	DOWEL PIN	2		
55	263-55601-03	PIPE	2		
60	010-50802-90	STUD	4	M8X1.25X30	
61	010-50802-90	STUD	4	M8X1.25X30	
75	044-00800-10	OIL SEAL	1		
80	040-11400-30	PLUG	2		
85	235-15421-03	BLIND PLUG	1		
85	212-15008-13	BLIND PLUG	1		
90	021-11400-20	GASKET	2		
130	159-65401-03	PIPE(PULSE)	1		
195	263-15901-03	UNION	1		
200	248-76301-01	SWITCH OIL PRESSURE	1		
210	263-11001-51	MAINBEARING COVER CP	1		
220	044-04200-30	OIL SEAL	1		
230	263-15802-03	MAIN BEARING	1		
250	263-45001-C1	GOVERNOR GEAR CP	1		
255	263-46215-A3	THRUST BEARING	1		
257	263-46214-A3	WASHER	2		
260	277-41901-03	GOVERNOR SLEEVE	1		
290	263-16002-A3	GASKET (M.B COVER)	1		
300	011-00802-20	FLANGE BOLT	10		
610	263-13211-A1	CYLINDER HEAD 1 CP	1		
615	263-13311-A1	CYLINDER HEAD 2 CP	1		
620	263-15021-21	CYLINDER HEAD GASKET 1	1		
621	263-15121-11	CYLINDER HEAD GASKET 2	1		
630	011-01000-70	FLANGE BOLT	8		
680	280-15501-A3	ROCKER COVER	1		
681	263-15501-A3	ROCKER COVER	1		
690	263-16101-A3	GASKET(ROCKER COVER)	2		
700	X31-00600-20	DOWEL PIN	4		
710	011-00601-01	FLANGE BOLT	8		
800	280-19001-A3	HOOK	2		
810	263-14301-03	BREATHER COVER	1		
820	280-14401-A1	BREATHER PLATE CP	1		
830	263-16006-03	GASKET(BREATHERPLATE	2		
860	011-00600-30	FLANGE BOLT	2	M6X1.0X14	
960	263-99001-27	GASKET SET	1		

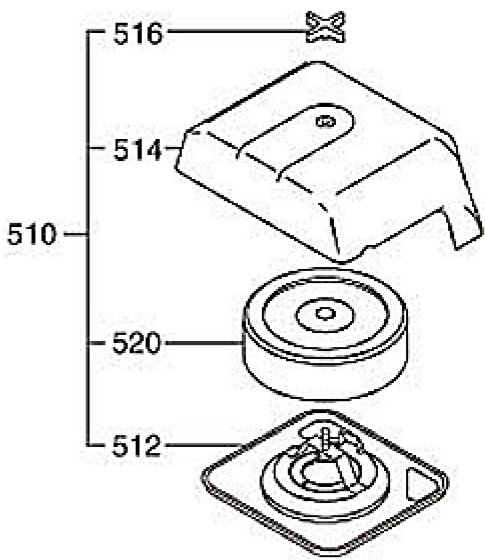


Ref #	Part #	Description	Qty	Context Note	Foot Note
10	263-21111-B1	CRANSHAFT CP	1		
10	263-21111-11	CRANKSHAFT CP	1		
40	263-25012-A3	SPACER	1		
40	263-25012-A3	SPACER	1		
41	263-25013-A3	SPACER	1		
41	263-25013-A3	SPACER	1		
42	263-25014-A3	SPACER	1		
42	263-25014-A3	SPACER	1		
50	018-01800-10	FLANGE NUT (M18)	1		
50	018-01800-10	FLANGE NUT (M18)	1		
65	003-10180-00	WASHER	1		
65	003-10180-00	WASHER	1		
70	005-32054-01	WOODRUFF KEY	1		
70	005-32054-01	WOODRUFF KEY	1		
310	263-22601-10	CONNECTING ROD AY	2		
310	263-22601-10	CONNECTING ROD AY	2		
311	263-22602-00	CONNECTING ROD AY	2		
311	263-22602-00	CONNECTING ROD AY	2		
320	001-05084-00	FLANGE BOLT	2	M8X1.25X40	
320	001-05084-00	FLANGE BOLT	2	M8X1.25X40	
350	263-23301-23	PISTON PIN	2		
350	263-23301-23	PISTON PIN	2		
360	263-23421-J3	PISTON	2		
360	263-23421-J3	PISTON	2		
370	263-23501-17	PISTON RING SET	2	STANDARD	
370	263-23501-17	PISTON RING SET	2	STANDARD	
380	056-52100-20	CLIP	4		
380	056-52100-20	CLIP	4		



Ref #	Part #	Description	Qty	Context Note	Foot Note
10	280-31701-13	CAM SHAFT	1		
50	263-33301-A3	TAPPET	4		
60	246-33611-03	VALVE SPRING	4		
70	246-33711-13	SPRING RETAINER	4		
80	263-33401-03	INTAKE VALVE	2		
90	263-33502-13	EXHAUST VALVE	2		
95	246-35501-03	VALVE COLLET	8		
210	263-35321-B1	PUSH ROD CP	4		
220	267-36102-03	ROCKER ARM	4		
230	261-35801-13	BOLT(PIVOT)	4		
235	267-35701-03	PIVOT	4		
240	017-00601-10	NUT	4		
260	263-37001-A3	GUIDE PLATE	2		
350	018-00800-10	NUT (M8)	4		
500	280-33001-C3	INTAKE MANIFOLD	1		
555	263-35503-A3	GASKET(IN MANIFOLD)	2		
850	263-18003-03	RUBBER PIPE	1		
853	056-12000-20	HOSE CLAMP	2		
920	263-91721-03	LABEL(TRADE MARK)	1		

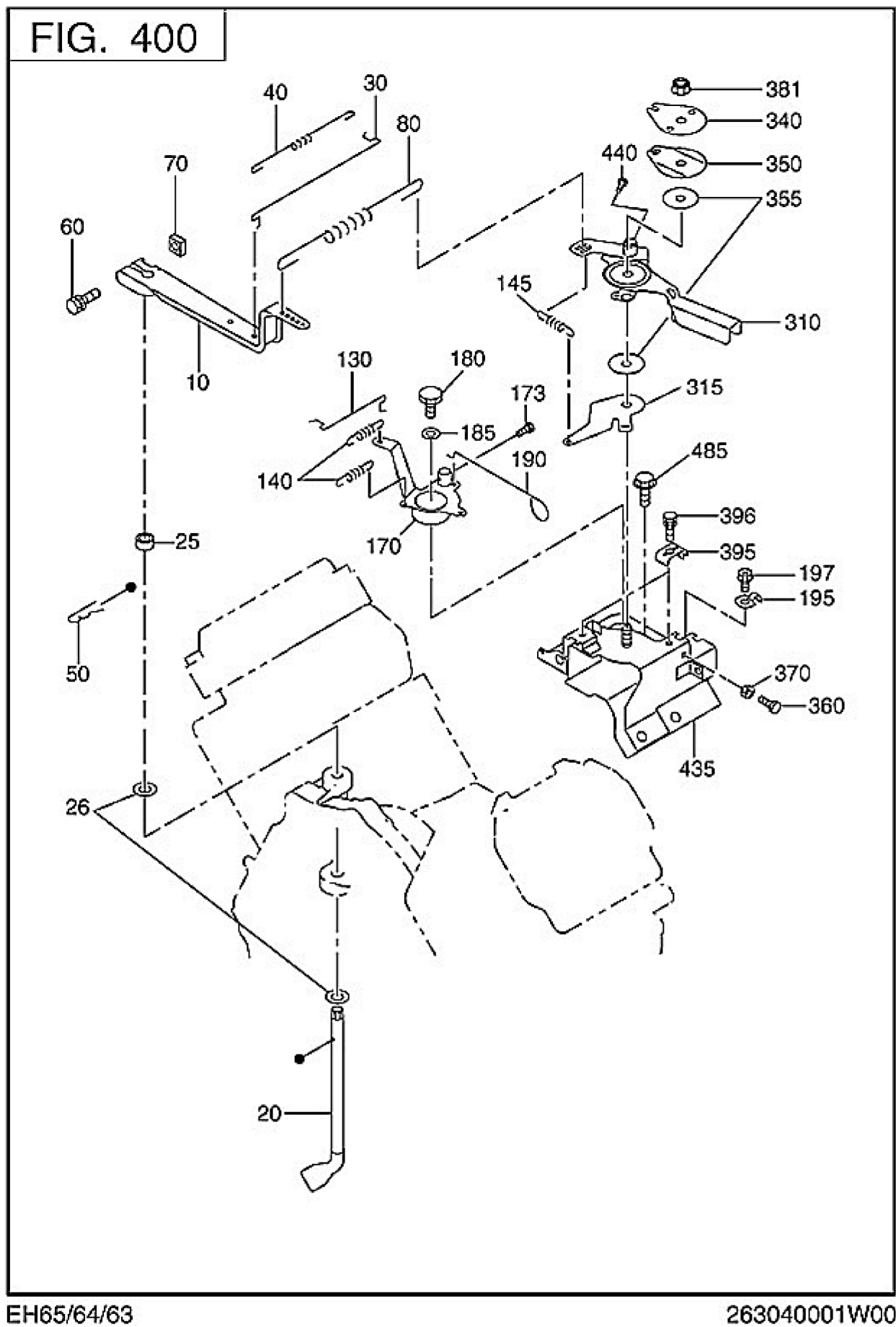
FIG. 315



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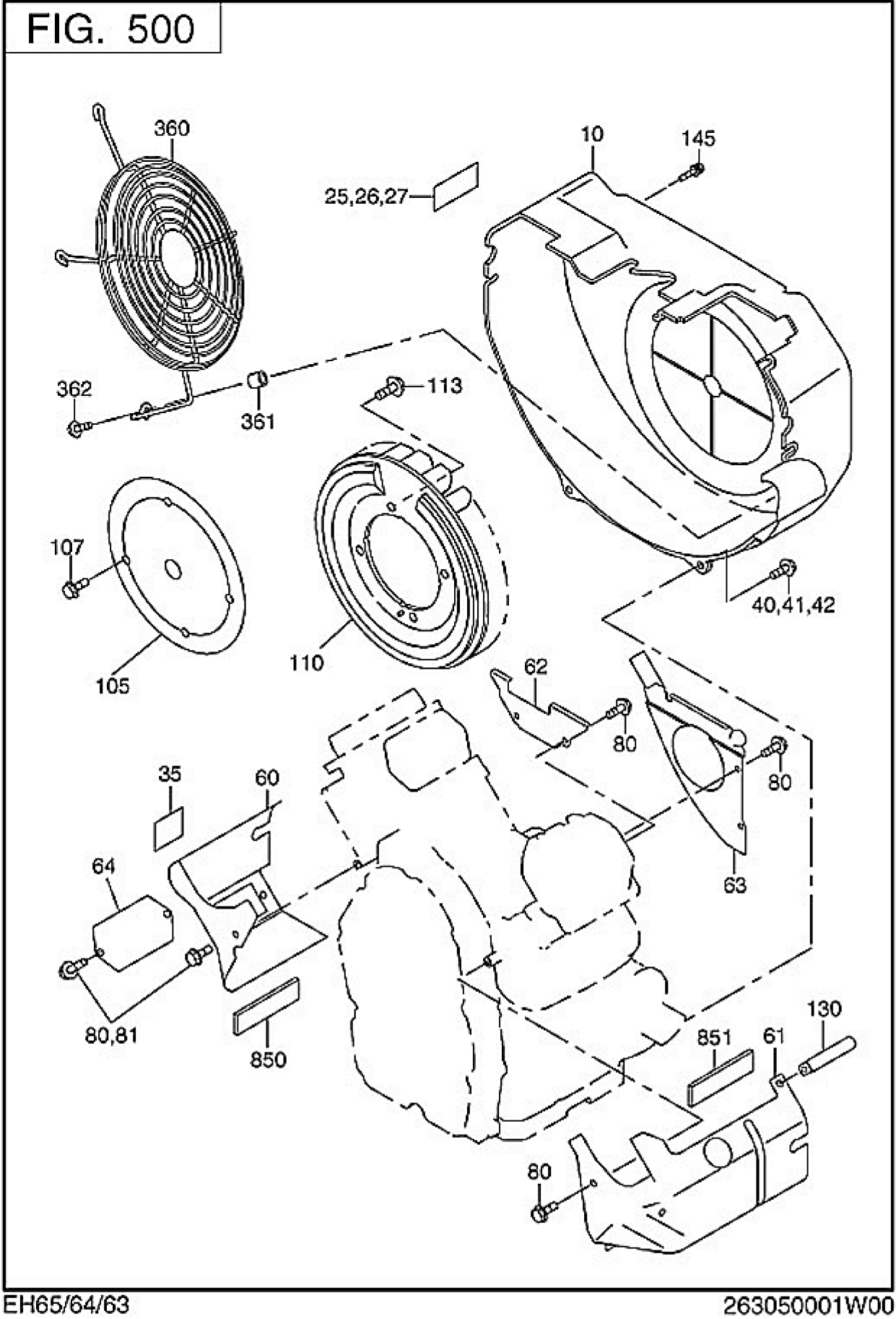
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Ref #	Part #	Description	Qty	Context	Note	Foot	Note
510	280-32602-A0	AIR CLEANER AY	1				
512	280-32625-A1	CLEANER BASE CP	1				
514	263-32630-03	CLEANER COVER	1				
516	263-32640-01	WING NUT	1				
520	263-32610-A1	CLEANER ELEMENT CP	1				

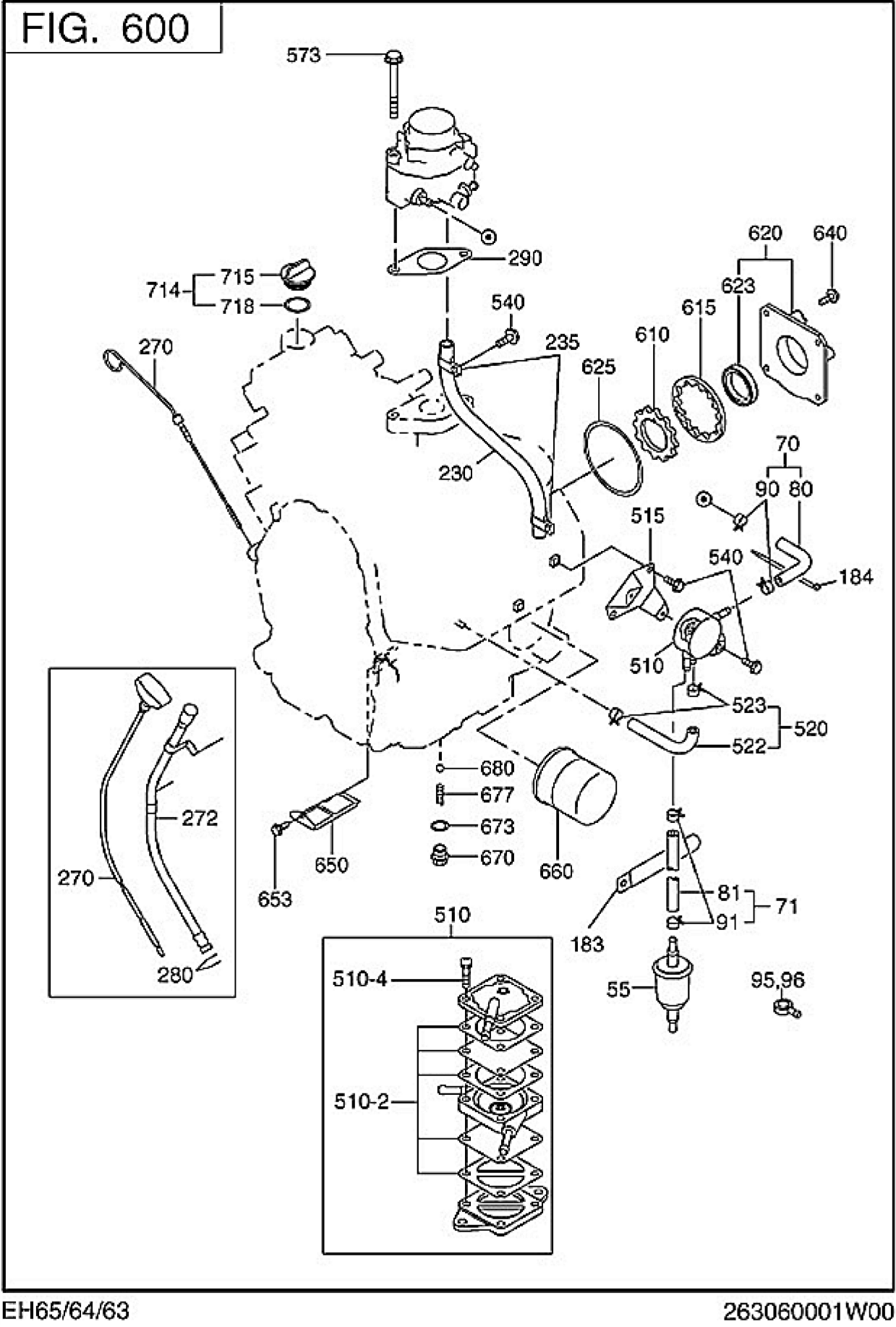


Ref #	Part #	Description	Qty	Context Note	Foot Note
10	263-42301-B3	GOVERNOR LEVER	1		
10	263-42301-B3	GOVERNOR LEVER	1		
20	263-42201-A3	GOVERNOR SHAFT	1		
20	263-42201-A3	GOVERNOR SHAFT	1		
25	X23-00801-50	SPACER	1		
25	X23-00801-50	SPACER	1		
26	003-10080-00	WASHER (M8)	2		
26	003-10080-00	WASHER (M8)	2		
30	263-42701-A3	GOVERNOR ROD	1		
30	263-42701-13	GOVERNOR ROD	1		
40	263-42801-13	ROD SPRING	1		
40	263-42801-03	ROD SPRING	1		
50	005-11060-01	SNAP PIN	1		
50	005-11060-01	SNAP PIN	1		
60	001-14063-00	BOLT & WASHER ASSY (M6X30)	1		
60	001-14063-00	BOLT & WASHER ASSY (M6X30)	1		
70	018-60600-20	SQUARE NUT	1	M6X1.0X4.9	
70	018-60600-20	SQUARE NUT	1	M6X1.0X4.9	
80	263-42501-13	GOVERNOR SPRING	1		
80	263-42501-A3	GOVERNOR SPRING	1		
130	263-46011-A3	CHOKE CONTROL ROD	1		
130	263-46011-13	CHOKE CONTROL ROD	1		
140	261-45201-13	RETURN SPRING	2		
140	261-45201-03	RETURN SPRING	2		
170	263-46001-01	CHOKE CONTROL LINKCP	1		
170	263-46001-01	CHOKE CONTROL LINKCP	1		
173	004-31040-80	SCREW(M4X8)	1		
173	004-31040-80	SCREW(M4X8)	1		
180	226-43101-01	LINK PIVOT CP	1		
180	226-43101-01	LINK PIVOT CP	1		
185	003-22100-00	WAVED WASHER	1		
185	003-22100-00	WAVED WASHER	1		
190	263-43901-13	CHOKE KNOB	1		
190	263-43901-A3	CHOKE KNOB	1		
195	263-46010-03	CLAMP(CHOKE KNOB)	1		
195	263-46010-03	CLAMP(CHOKE KNOB)	1		
197	015-20500-10	TAPPING SCREW	1		
197	015-20500-10	TAPPING SCREW	1		
310	263-43301-A3	SPEED CONTROL LEV CP	1		
310	263-43301-A3	SPEED CONTROL LEV CP	1		
340	227-43501-13	STOP PLATE	1		
340	227-43501-13	STOP PLATE	1		
350	263-45002-03	SPRING WASHER	1		
350	263-45002-03	SPRING WASHER	1		
355	021-70600-30	FRICTION WASHER	2		
355	021-70600-30	FRICTION WASHER	2		
360	011-50500-20	BOLT	1		
360	011-50500-20	BOLT	1		
370	002-27050-00	NUT	2		
370	002-27050-00	NUT	2		
381	017-60600-20	SELF LOCK NUT	1		
381	002-35060-00	LOCKNUT	1	M6X1.0	
395	261-43901-03	CLAMP	2		
395	261-43901-03	CLAMP	2		
396	001-17052-00	BOLT & WASHER AY	2		

396	001-17052-00	BOLT & WASHER AY	2	
435	263-45011-A2	BRACKET UN(SPD CTL)	1	
435	263-45011-A2	BRACKET UN(SPD CTL)	1	
440	004-31040-80	SCREW(M4X8)	1	
440	004-31040-80	SCREW(M4X8)	1	
485	011-00600-20	FLANGE BOLT	2	M6X1.0X12
485	011-00600-20	FLANGE BOLT	2	M6X1.0X12

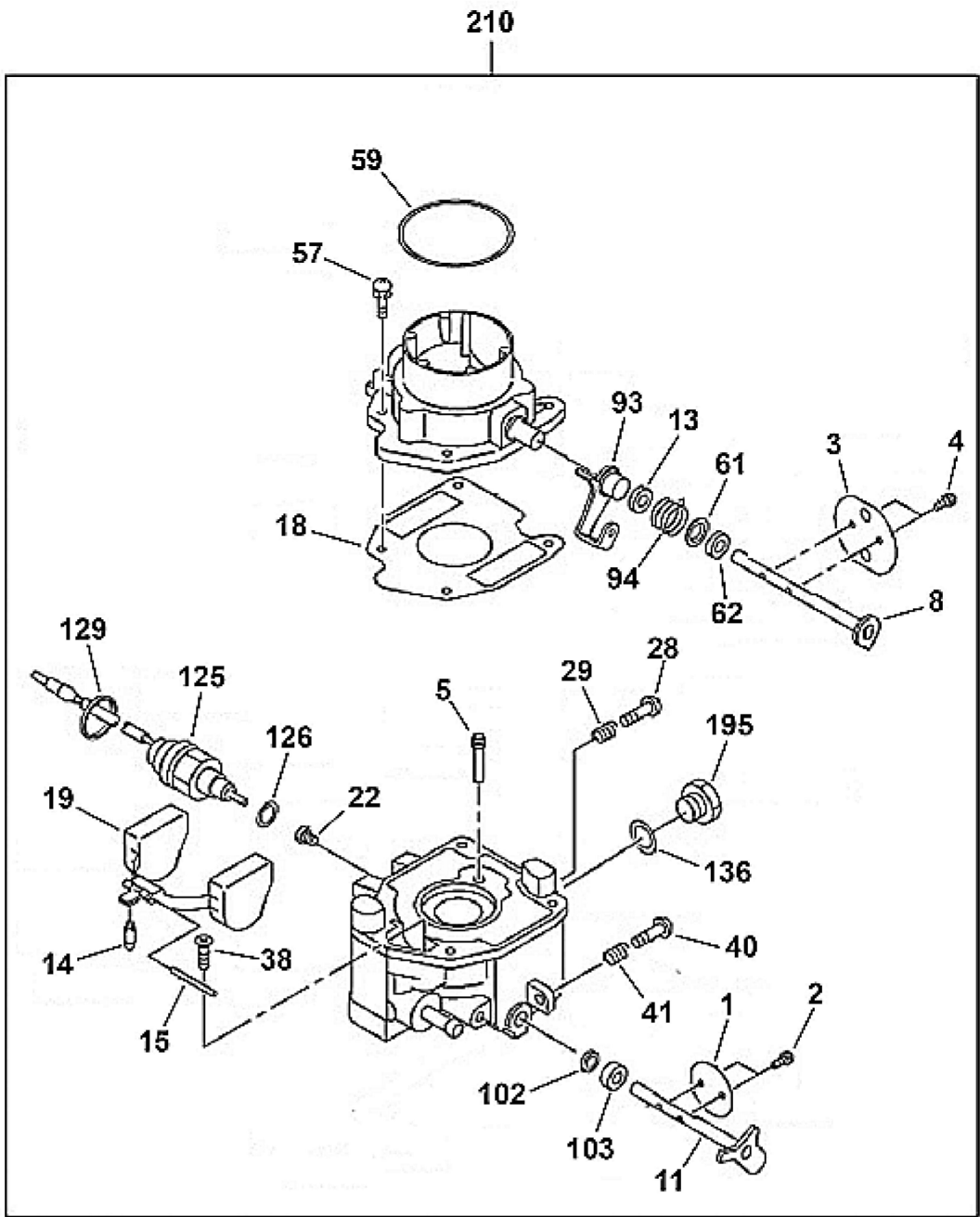


Ref #	Part #	Description	Qty	Context	Note	Foot	Note
10	263-51121-B2	BLOWER HOUSING UN	1				
10	263-51121-B2	BLOWER HOUSING UN	1				
35	263-91864-03	LABEL(ENGINE NAME)	1				
35	263-91864-03	LABEL(ENGINE NAME)	1				
40	011-00600-30	FLANGE BOLT	8	M6X1.0X14			
40	011-00600-30	FLANGE BOLT	8	M6X1.0X14			
41	X11-00600-10	FLANGE BOLT	2				
41	X11-00600-10	FLANGE BOLT	2				
60	263-52612-A1	CYLINDER BAFFLE 1 CP	1				
60	263-52612-A1	CYLINDER BAFFLE 1 CP	1				
61	263-52704-A1	CYLINDER BAFFLE 2 CP	1				
61	263-52704-A1	CYLINDER BAFFLE 2 CP	1				
62	263-52801-03	CYLINDER BAFFLE 3	1				
62	263-52801-03	CYLINDER BAFFLE 3	1				
63	263-52912-A2	CYLINDER BAFFLE 4 UN	1				
63	263-52912-A2	CYLINDER BAFFLE 4 UN	1				
80	011-00600-20	FLANGE BOLT	6	M6X1.0X12			
80	011-00600-20	FLANGE BOLT	6	M6X1.0X12			
110	263-54101-H2	COOLING BLOWER UN	1				
110	263-54101-A2	COOLING BLOWER UN	1				
113	001-14061-60	BOLT & WASHER ASSY (M6X16)	4				
113	001-14061-60	BOLT & WASHER ASSY (M6X16)	4				



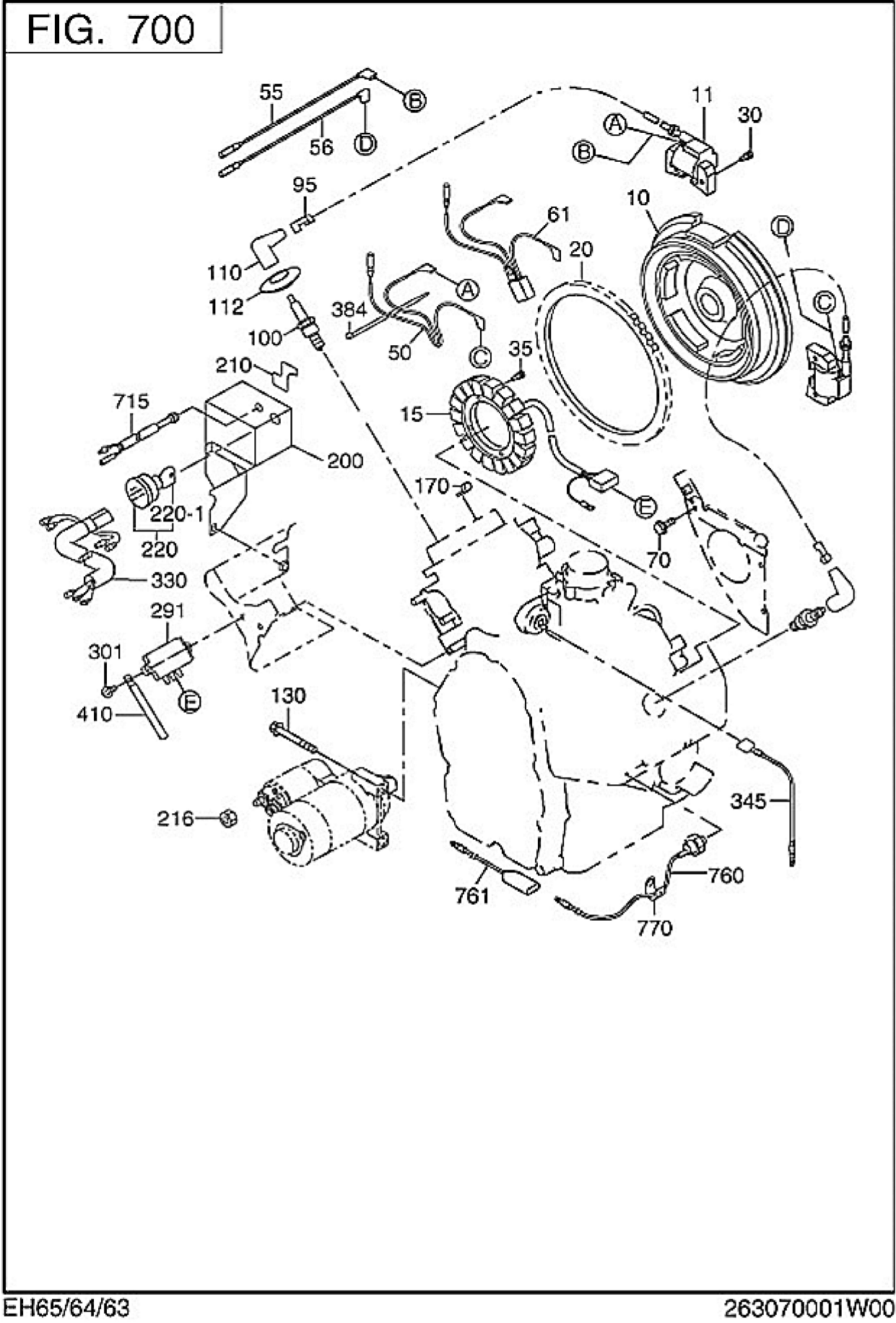
Ref #	Part #	Description	Qty	Context Note	Foot Note
55	263-65012-A3	FILTER, FUEL	1		
55	263-65012-A3	FILTER,FUEL	1		
80	263-68006-B3	RUBBER PIPE	1		
80	263-68006-B3	RUBBER PIPE	1		
81	263-68007-B3	RUBBER PIPE	1		
81	263-68007-B3	RUBBER PIPE	1		
90	263-68501-03	HOSE CLAMP	2		
90	263-68501-03	HOSE CLAMP	2		
91	263-68501-03	HOSE CLAMP	2		
91	263-68501-03	HOSE CLAMP	2		
183	056-61000-21	CLAMP	1		
183	056-61000-21	CLAMP	1		
230	085-10301-10	RUBBER PIPE	1		
230	085-10301-10	RUBBER PIPE	1		
235	206-75501-01	CLAMP CP	2		
235	206-75501-A1	CLAMP CP	2		
270	263-63603-01	OIL GAUGE CP	1		
270	263-63603-01	OIL GAUGE CP	1		
290	263-66201-A3	GASKET(CARBURETOR)	1		
290	263-66201-A3	GASKET, CARBURETOR	1		
510	267-62201-10	FUEL PUMP AY	1		
510	267-62201-10	FUEL PUMP AY	1		
515	263-65002-A3	BRACKET(FUEL PUMP)	1		
515	263-65002-A3	BRACKET, FUEL PUMP	1		
520	263-62653-B1	PULSE PIPE CP	1		
520	263-62653-B1	PULSE PIPE CP	1		
522	263-68008-B3	RUBBER PIPE	1		
522	263-68008-B3	RUBBER PIPE	1		
523	263-68501-03	HOSE CLAMP	2		
523	263-68501-03	HOSE CLAMP	2		
540	011-00600-20	FLANGE BOLT	5	M6X1.0X12	
540	011-00600-20	FLANGE BOLT	5	M6X1.0X12	
573	011-00801-10	FLANGE BOLT	2		
573	011-00801-10	FLANGE BOLT	2		
610	263-63901-03	INNER ROTOR	1		
610	263-63901-03	INNER ROTOR	1		
615	263-63902-03	OUTER ROTOR	1		
615	263-63902-03	OUTER ROTOR	1		
620	263-64002-01	OIL PUMP COVER CP	1		
620	263-64002-A1	OIL PUMP COVER CP	1		
623	044-03501-70	OIL SEAL	1		
623	044-03501-70	OIL SEAL	1		
625	X24-08900-30	O-RING	1		
625	X24-08900-30	O-RING	1		
640	011-00600-30	FLANGE BOLT	4	M6X1.0X14	
640	011-00600-30	FLANGE BOLT	4	M6X1.0X14	
650	263-64302-02	OIL PUMP FILTER UN	1		
650	263-64302-02	OIL PUMP FILTER UN	1		
653	263-65011-A3	FLANGE BOLT	1		
653	263-65011-A3	FLANGE BOLT	1		
660	248-65801-00	OIL FILTER AY	1		
660	248-65801-00	OIL FILTER AY	1		
670	Z40-11400-50	PLUG, OIL RELIEF	1		
670	263-65001-13	PLUG(OIL RELIEF)	1		
673	003-70140-00	GASKET,ALUMINUM	1		

673	003-70140-00	GASKET, ALUMINUM	1
677	263-66001-03	SPRING, RELIEF VALVE	1
677	263-66001-03	SPRING(RELIEF VALVE)	1
680	006-90308-00	STEEL BALL	1
680	006-90308-00	STEEL BALL	1
715	280-63602-A1	OIL FILLER CP CP	1
715	280-63602-A1	OIL FILLER CAP CP	1
718	263-64414-A3	O-RING	1
718	263-64414-A3	O-RING	1



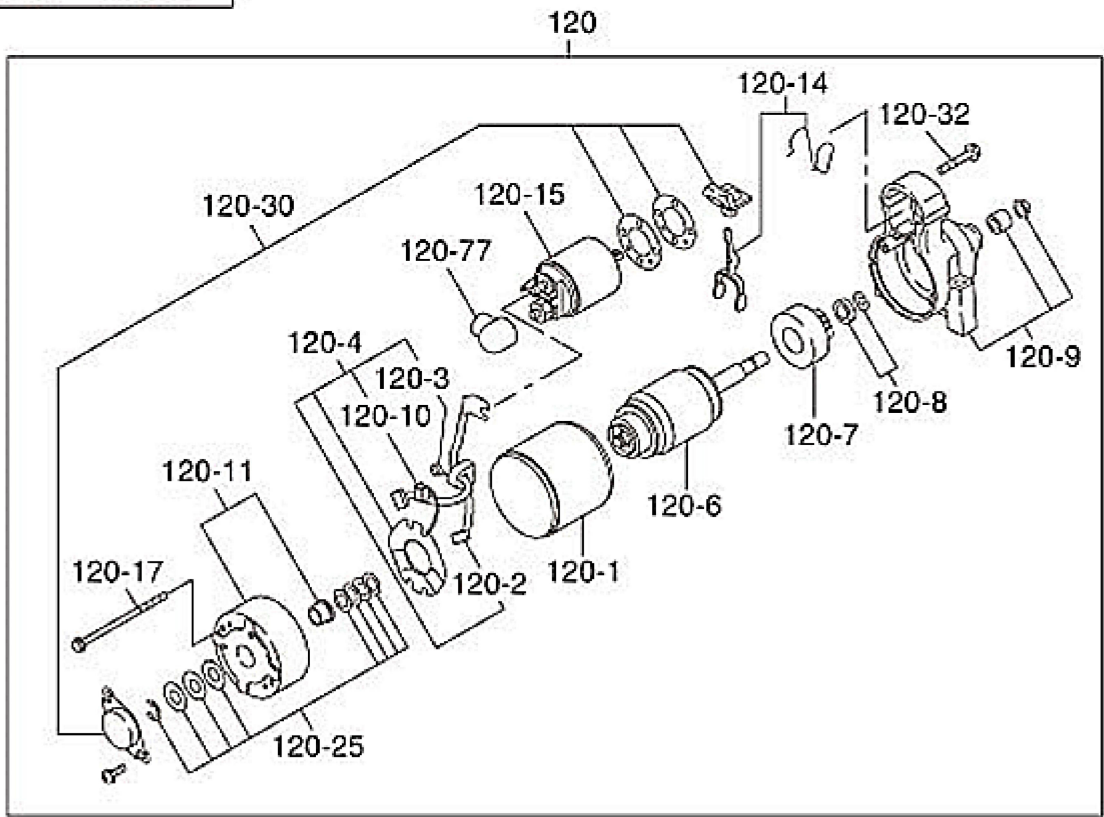
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Ref #	Part #	Description	Qty	Context	Note	Foot	Note
210	263-62381-10	CARBURETOR AY	1				
1	263-62535-08	VALVE,THROTTLE	1				
2	261-62352-08	SCREW,VALVE SET	2				
3	263-62528-08	VALVE,CHOKE	1				
4	258-62555-08	SCREW SET(VALVE)	2				
5	258-62420-08	JET(SLOW)	1				
8	263-62520-08	SHAFT ASSY,CHOKE	1				
11	263-62530-08	SHAFT ASSY,THROTTLE	1				
13	258-62551-08	RING(CHOKE LEVER)	1				
14	226-62501-08	VALVE,FLOAT	1				
15	258-62515-08	FLOAT PIN	1				
18	280-62545-08	GASKET,AIR HORN	1				
19	280-62505-08	FLOAT	1				
22	263-62400-08	JET,MAIN	1				
28	215-62353-08	SCREW,DRAIN	1				
29	215-62446-08	SPRING,DRAIN	1				
38	258-62556-08	SCREW SET(FLOAT PIN)	1				
40	263-62451-08	SCREW,THRO.ADJUST	1				
41	258-62445-08	SPRING(ADJUST SCREW)	1				
57	258-62450-08	SCREW SET(AIR HORN)	4				
59	263-62560-08	O-RING	1				
61	280-62551-08	COLLAR,CHOKE	1				
62	258-62554-08	GASKET (FOAM)	1				
93	263-62524-08	LEVER ASSY,CHOKE	1				
94	263-62445-08	SPRING,CHOKE	1				
102	226-62580-08	GASKET (FELT)	1				
103	258-62570-08	COLLAR(THRO.SHAFT)	1				
125	263-62556-08	VALVE CP,(SOLENOID)	1				
126	258-62546-08	GASKET,MAIN PASSAGE	1				
129	258-62566-08	CLAMP(SOLENOID)WIRE	1				
136	263-62555-08	GASKET	1				
195	263-62552-08	PLUG	1				



Ref #	Part #	Description	Qty	Context	Note	Foot	Note
10	263-77203-11	FLYWHEEL CP	1				
10	263-77207-01	FLYWHEEL CP	1				
11	263-78203-01	IGNITION COIL CP	2				
11	263-78203-01	IGNITION COIL CP	2				
15	263-79411-A1	CHARGE COIL CP	1				
15	263-79411-A1	CHARGE COIL CP	1				
20	263-71001-03	RING GEAR	1				
20	263-71001-03	RING GEAR	1				
30	001-14062-50	BOLT AND WASHER ASSY	4	M6X1.0X25			
30	001-14062-50	BOLT AND WASHER ASSY	4	M6X1.0X25			
35	001-16052-00	BOLT AND WASHER AY	4				
35	001-16052-00	BOLT AND WASHER AY	4				
50	263-73126-H1	WIRE CP(IG.COIL)	1				
50	263-73126-H1	WIRE CP(IG.COIL)	1				
61	KU3-11052-21	STOP DIODE CP	1				
61	KU3-11052-21	STOP DIODE CP	1				
70	011-00600-10	FLANGE BOLT	1	M6X1.10X8			
70	011-00600-10	FLANGE BOLT	1	M6X1.10X8			
95	065-90000-10	PLUG TERMINAL	2				
95	065-90000-10	PLUG TERMINAL	2				
100	X65-01407-30	SPARK PLUG	2				
100	065-01402-80	SPARK PLUG	2				
110	X65-51000-10	SPARK PLUG CAP	2				
110	X65-51000-10	SPARK PLUG CAP	2				
130	011-00801-00	FLANGE BOLT	2				
130	011-00801-00	FLANGE BOLT	2				
216	002-38080-00	FLANGE NUT	1	M8X1.25			
216	002-38080-00	FLANGE NUT	1	M8X1.25			
291	263-71901-01	REGULATOR CP	1				
291	263-71901-01	REGULATOR CP	1				
301	011-00601-40	FLANGE BOLT	2				
301	011-00601-40	FLANGE BOLT	2				
330	280-73101-A1	WIRING HARNESS	1				
330	263-73130-A1	WIRING HARNESS	1				
384	056-30000-10	WIRE BAND	3				
384	056-30000-10	WIRE BAND	3				
410	056-60002-50	CLAMP	1				
410	056-60002-50	CLAMP	1				
760	263-73102-11	WIRE AY(OIL PRE.SW.)	1				
760	263-73102-11	WIRE AY(OIL PRE.SW.)	1				
770	206-75501-01	CLAMP CP	2				
770	206-75501-A1	CLAMP CP	2				

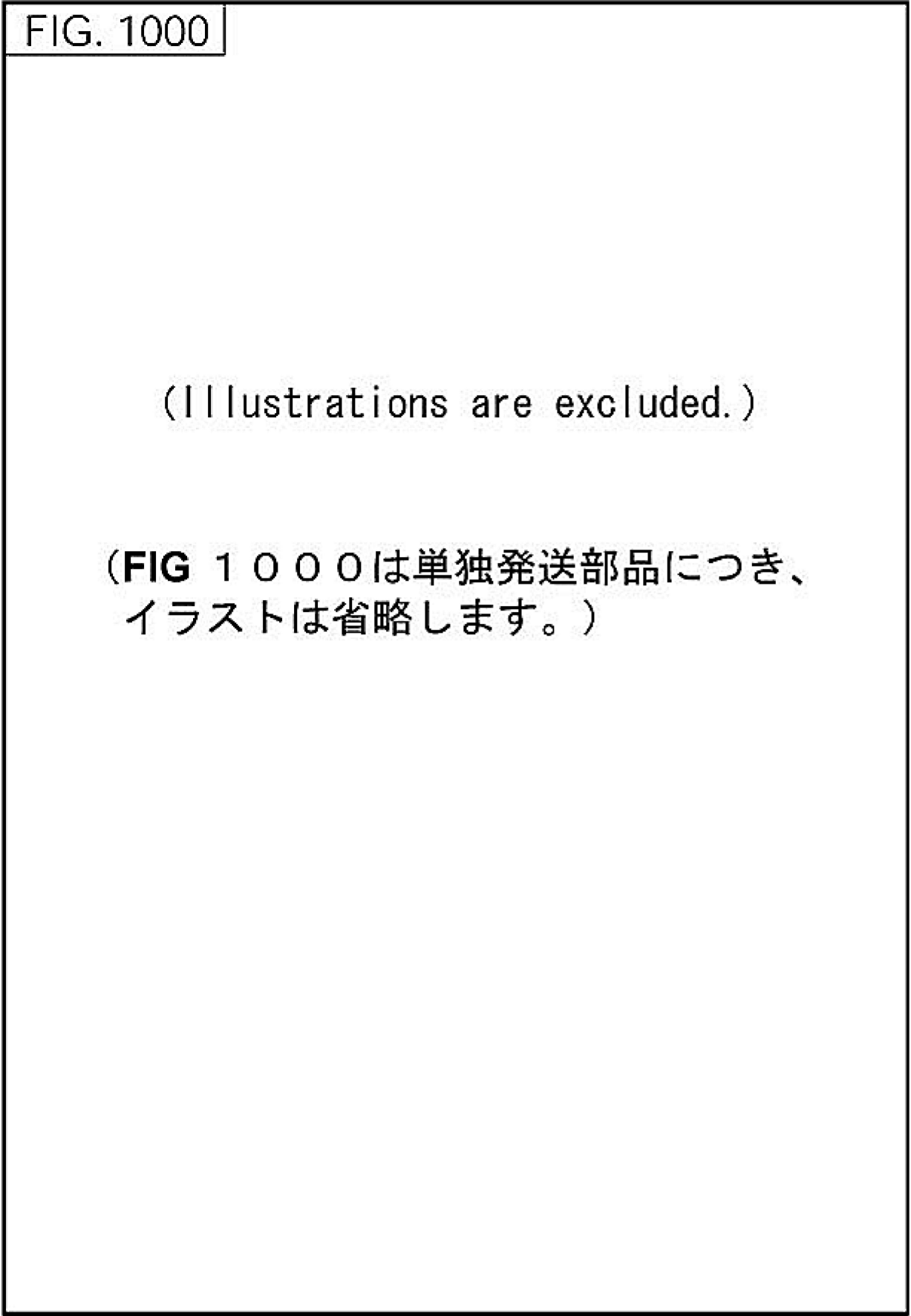
FIG. 730



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263073000W01

Ref #	Part #	Description	Qty	Context	Note	Foot	Note
120	263-70502-A0	STARTING MOTOR AY	1				
120	263-70504-J0	STARTING MOTOR AY	1				
-1	255-70580-08	YOKE AY	1				
-1	255-70580-08	YOKE AY	1				
-2	255-70551-08	BRUSH SET	1				
-2	255-70551-08	BRUSH SET	1				
-3	228-70516-08	BRUSH SPRING	4				
-3	228-70516-08	BRUSH SPRING	4				
-4	255-70531-08	BRUSH HOLDER AY	1				
-4	255-70531-08	BRUSH HOLDER AY	1				
-6	263-70510-08	ARMATURE ASS'Y	1				
-6	263-70510-08	ARMATURE ASS'Y	1				
-7	255-70521-08	PINION AY	1				
-7	255-70521-08	PINION AY	1				
-8	210-70534-08	PINION STOPPER SET	1				
-8	210-70534-08	PINION STOPPER SET	1				
-9	263-70500-08	GEAR CASE ASS'Y	1				
-9	263-70500-08	GEAR CASE ASS'Y	1				
-10	228-70514-08	BRUSH (-)	2				
-10	228-70514-08	BRUSH (-)	2				
-11	263-70505-08	REAR COVER ASS'Y	1				
-11	263-70505-08	REAR COVER ASS'Y	1				
-14	243-70525-08	SHIFT LEVER KIT	1				
-14	243-70525-08	SHIFT LEVER KIT	1				
-15	263-70515-08	MAGNETIC SWITCH AY	1				
-15	263-70515-08	MAGNETIC SWITCH AY	1				
-17	207-70524-08	THROUGH BOLT	2				
-17	207-70524-08	THROUGH BOLT	2				
-25	263-70550-08	THRUST WASHER KIT	1				
-25	263-70550-08	THRUST WASHER KIT	1				
-30	255-70570-08	DUST COVER KIT	1				
-30	255-70570-08	DUST COVER KIT	1				
-32	263-70551-08	BOLT(M6X37)	2				
-32	263-70551-08	BOLT(M6X37)	2				
-77	207-70526-08	RUBBER CAP BS	1				
-77	207-70526-08	RUBBER CAP BS	1				



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Ref #	Part #	Description	Qty	Context	Note	Foot	Note
3	263-73109-A1	EXTENDED WIRING HARNESS	1				