

PARTS MANUAL

MODEL
EH650VD

EH650VD1040

05/15



SUBARU

Industrial Power Products

Subaru Industrial Power Products

905 Telser Road - Lake Zurich, IL 60047 - Phone 847-540-7300 - Fax 847-438-5012

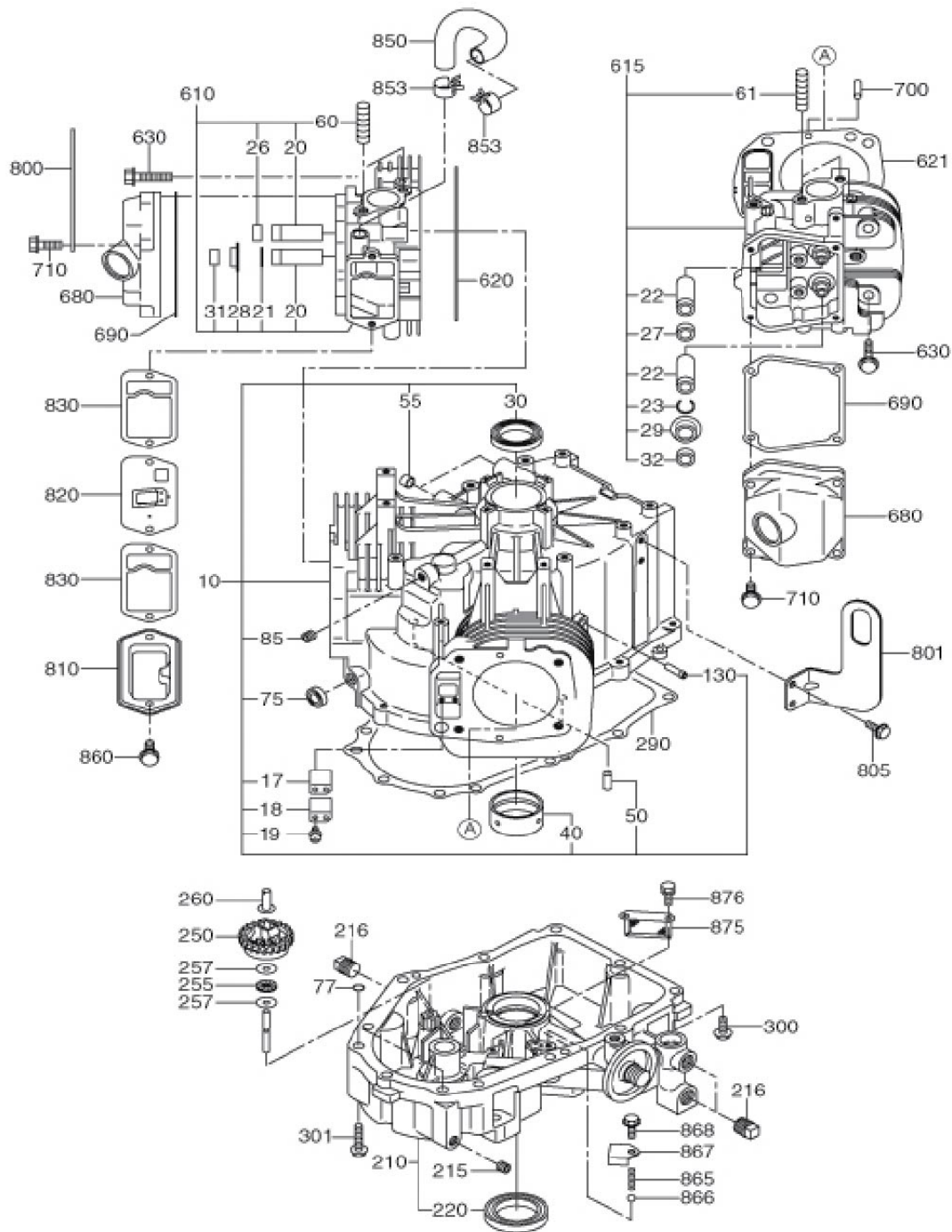
e-mail: sales@subarupower.com - www.subarupower.com

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102 Crankcase



263010200W00

102 Crankcase

Ref	Part Number.	Description	Qty	Remark
10	263-10212-21	CRANK CASE CP	1	
17	263-17101-B3	LEAF VALVE	2	
18	263-17201-A3	RETAINER PLATE	2	
19	004-35041-00	SCREW AND WASHER AY	4	
20	263-14211-03	VALVE GUIDE	2	
21	056-51000-50	CLIP	1	
22	263-14211-03	VALVE GUIDE	2	
23	056-51000-50	CLIP	1	
26	132-11AA1-10	SEAL-EXH VALVE	1	
27	132-11AA1-10	SEAL-EXH VALVE	1	
28	263-35341-03	RETAINER PLATE	1	
29	263-35341-03	RETAINER PLATE	1	
31	263-39001-01	OIL SEAL EXH VALVE	1	
32	263-39001-01	OIL SEALEXH VALVE	1	
40	263-15805-03	MAIN BEARING	1	
50	X31-00800-80	DOWEL PIN	2	
60	010-50802-90	STUD	2	
61	010-50802-90	STUD	2	
75	044-00800-10	OIL SEAL	1	
85	263-15911-A1	BLIND PLUG CP	1	
210	263-11301-B1	MAINBEARING COVER CP	1	
215	263-15911-A1	BLIND PLUG CP	1	
216	263-17402-A3	PLUG	1	
220	044-04200-30	OIL SEAL	1	
250	263-45103-C1	GOVERNOR GEAR CP	1	
255	263-46215-A3	THRUST BEARING	1	
257	263-46214-03	WASHER	2	
260	277-41902-01	GOVERNOR SLEEVE CP	1	
290	263-16012-A3	GASKET (M.B. COVER)	1	
300	X11-00802-90	FLANGE BOLT	10	
610	263-13202-11	CYLINDER HEAD 1 CP	1	263-13202-00 PRIMARY
615	263-13302-01	CYLINDER HEAD 2 CP	1	
620	263-15021-41	GASKET 1 (CYL. HEAD)	1	
621	263-15121-31	GASKET 2 (CYL. HEAD)	1	
630	X11-01000-30	FLANGE BOLT	8	
680	263-15511-J3	ROCKER COVER	1	USE PART # ENDING IN H3 UNTIL GONE THEN USE 263-15511-J3
690	263-16111-03	GASKET (ROCKET COVER)	2	INTERCHANGEABLE W/263-16101-A3
700	X31-00600-20	DOWEL PIN	4	

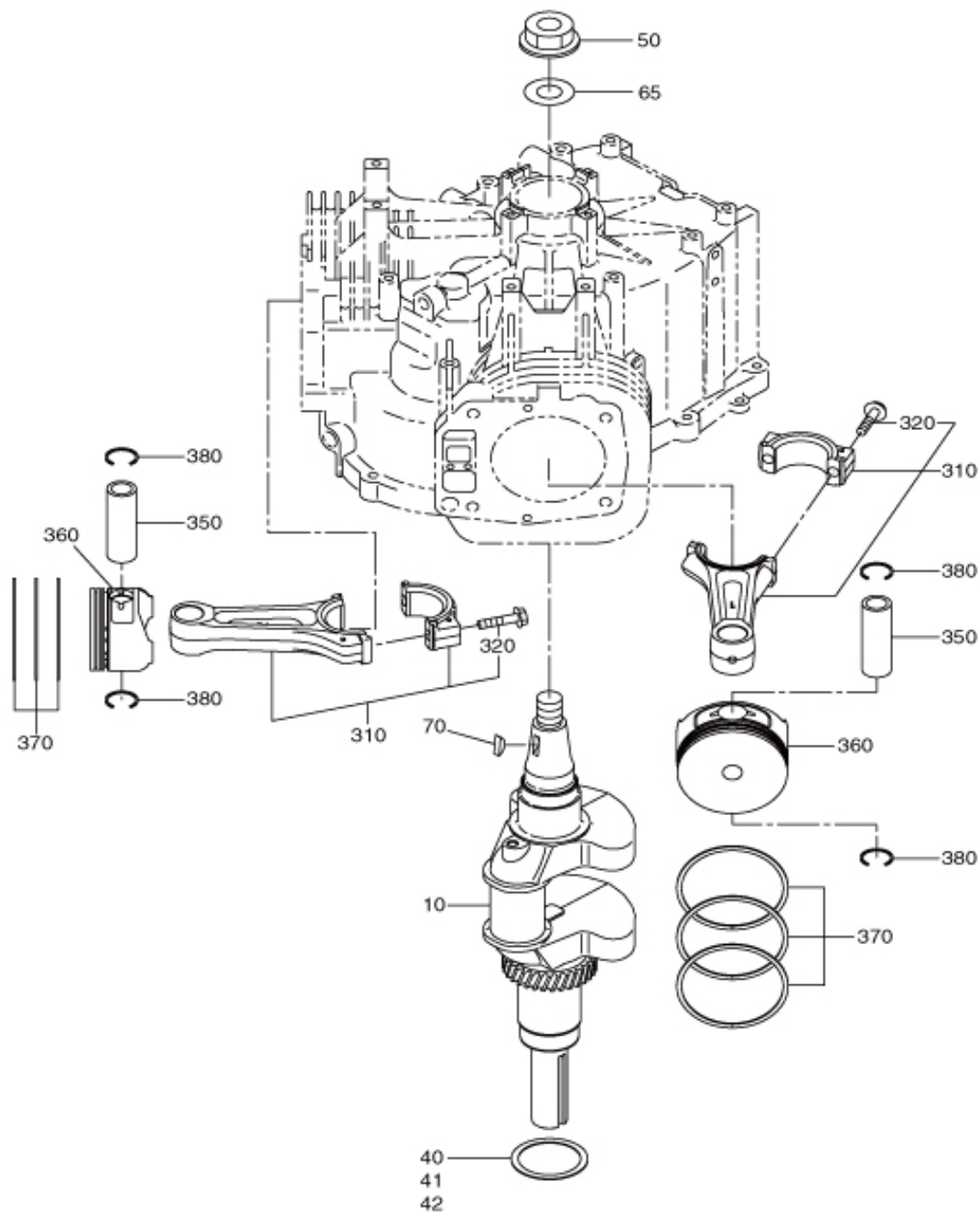
102 Crankcase

Ref	Part Number.	Description	Qty	Remark
710	X11-00601-01	FLANGE BOLT	8	
810	263-14301-03	BREATHER COVER	1	
820	263-14411-A3	BREATHER PLATE CP	1	
830	263-16006-03	GASKET (BREATHER PLATE)	2	
860	X11-00600-30	FLANGE BOLT	2	
867	263-14412-A3	RETAINER PLATE	1	

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202 Crankshaft

FIG. 202



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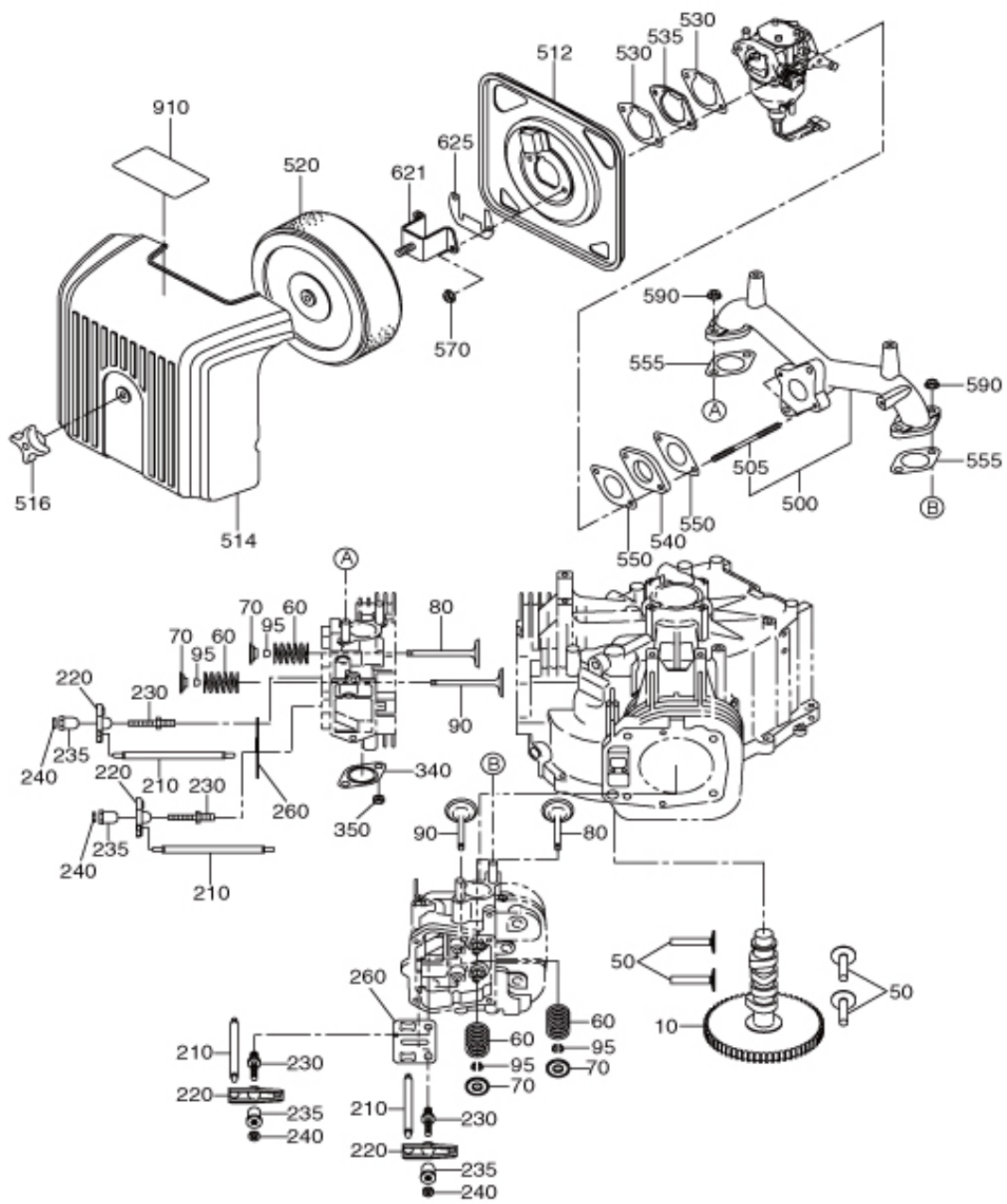
263020200W00

202 Crankshaft

Ref	Part Number.	Description	Qty	Remark
10	263-21721-01	CRANKSHAFT CP	1	
40	263-25012-A3	SPACER	1	
41	263-25013-A3	SPACER	1	
42	263-25014-A3	SPACER	1	
310	263-22601-30	CONNECTING ROD AY	2	
320	001-05084-00	FLANGE BOLT	2	
350	263-23301-33	PISTON PIN	2	
360	263-23421-J3	PISTON	2	
370	263-23501-27	PISTON RING SET	2	
380	056-52100-20	CLIP	4	

302 lintake & Exhaust

FIG. 302



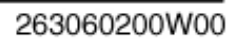
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263030200W00

302 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
10	263-31801-13	CAM SHAFT CP	1	
50	263-33301-A3	TAPPET	4	
60	246-33611-03	VALVE SPRING	4	
70	246-33711-13	SPRING RETAINER	4	
80	263-33401-H3	INTAKE VALVE	2	
90	263-33502-H3	EXHAUST VALVE	2	
95	246-35501-03	COLLET-VALVE	8	
210	263-35322-A1	PUSH ROD CP	4	
220	267-36102-03	ROCKER ARM	4	
230	263-35801-03	BOLT (PIVOT)	4	
235	267-35701-03	PIVOT	4	
240	017-00601-10	NUT	4	
260	263-37002-A3	GUIDE PLATE	2	

FIG. 602

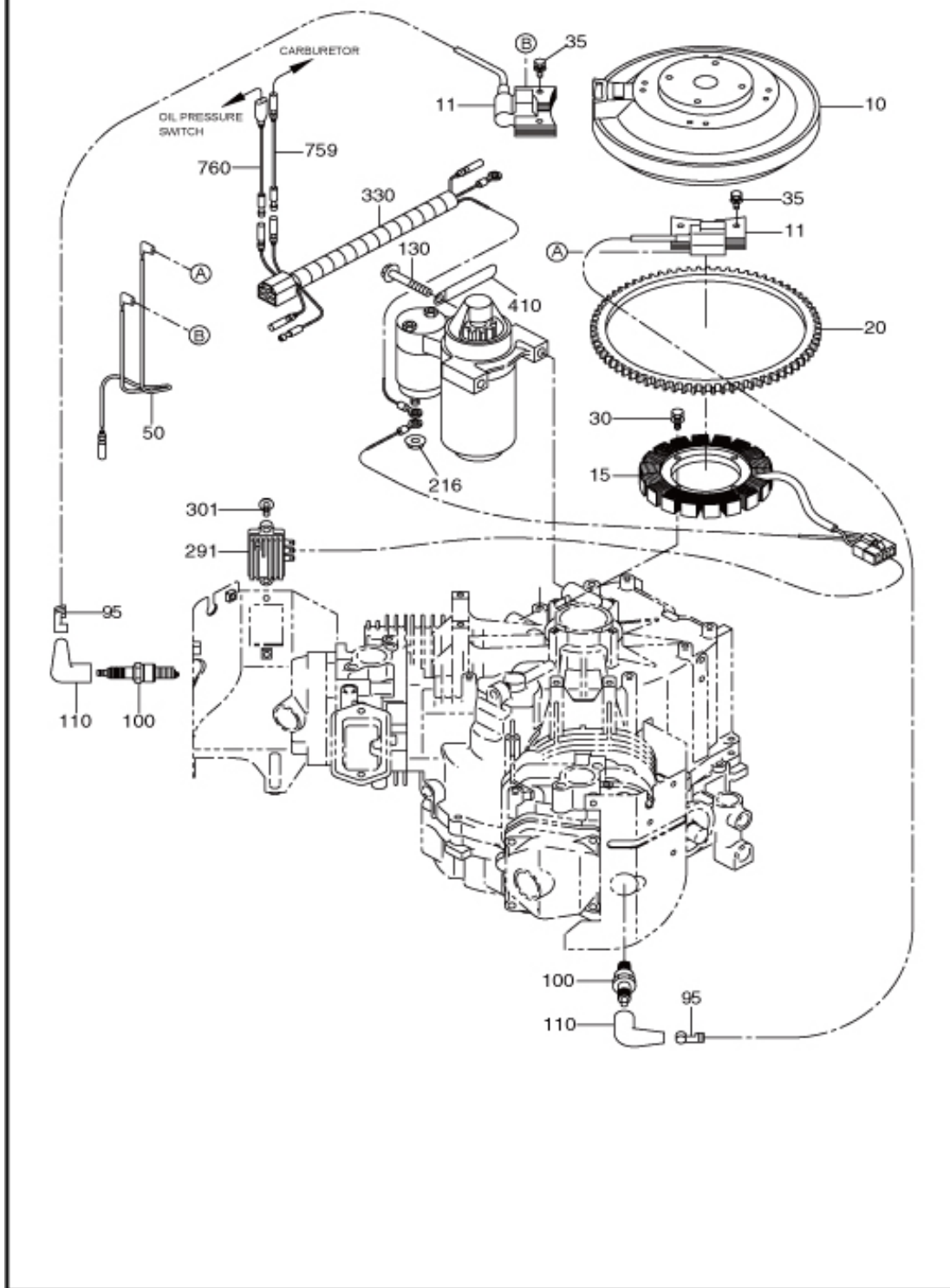


602 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
270	263-63631-A0	OIL GUAGE AY	1	
272	263-64414-A3	O RING	1	
610	263-63921-A3	INNER ROTOR	1	
615	263-63931-A3	OUTER ROTOR	1	
617	263-63942-A3	SHAFT(OIL PUMP)	1	
620	263-64012-J3	OIL PUMP COVER	1	
625	X24-08900-30	O RING	1	
660	263-65901-A0	OIL FILTER AY	1	
700	263-76102-H1	SWITCH OIL PRESSURE	1	
543	014-00601-70	SCREW	4	

702 Electric Device

FIG. 702



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263070200W00

702 Electric Device

Ref	Part Number.	Description	Qty	Remark
100	X65-01407-30	SPARK PLUG	2	

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PRINTED IN THE USA

Subaru Industrial Power Products

905 Telser Road - Lake Zurich, IL 60047

Phone 847-540-7300 - Fax 847-438-5012

e-mail: sales@subarupower.com - www.subarupower.com