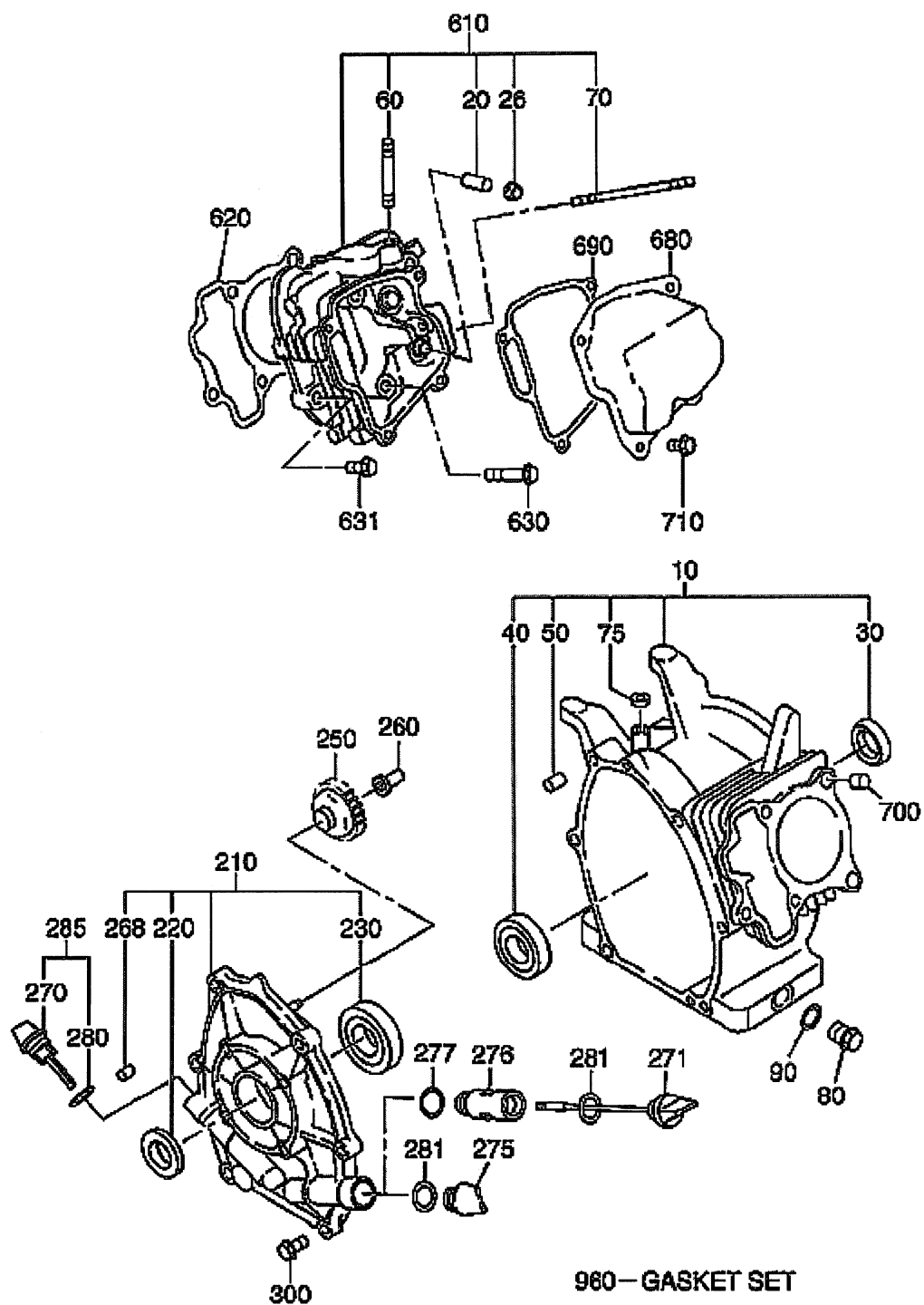
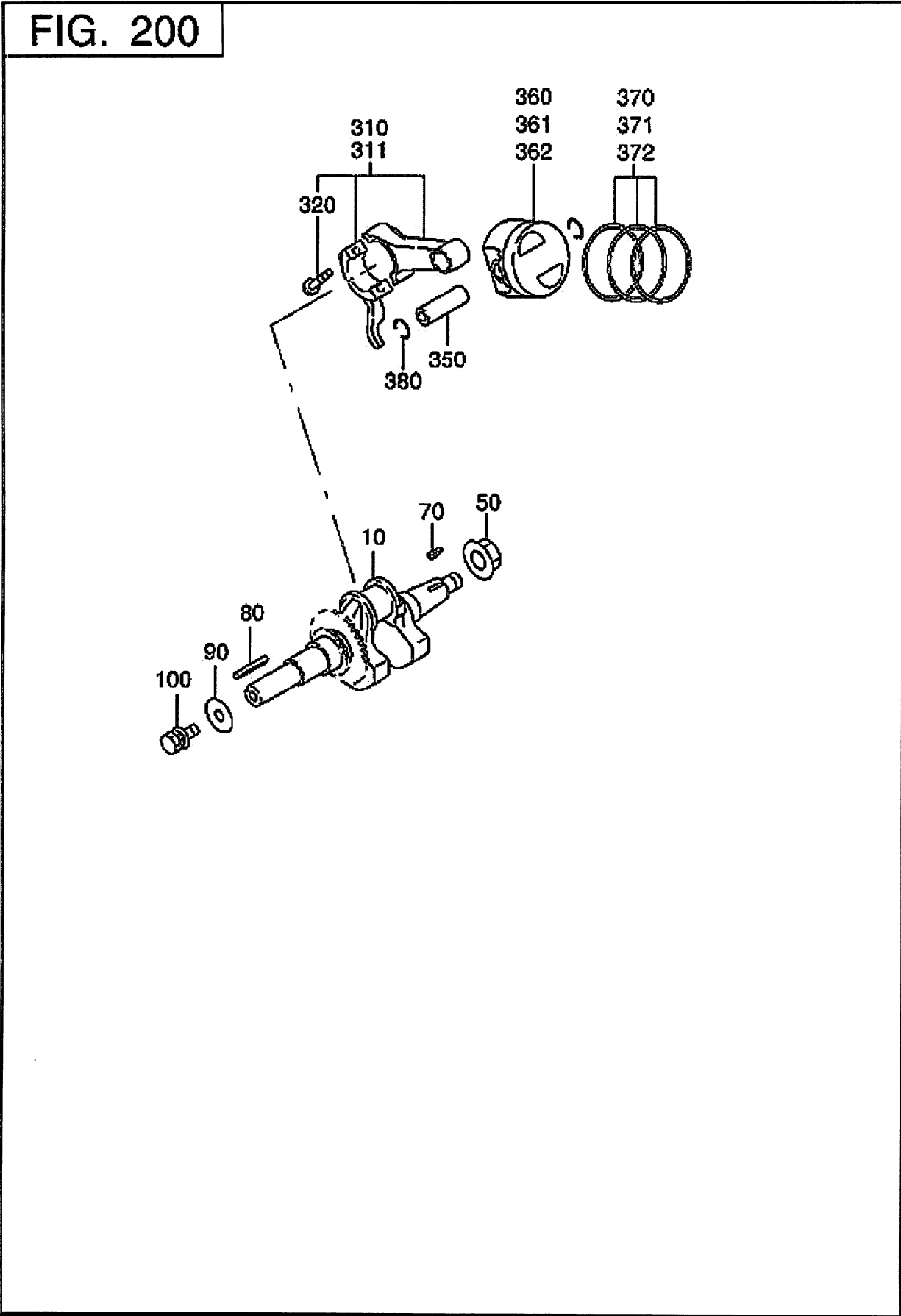




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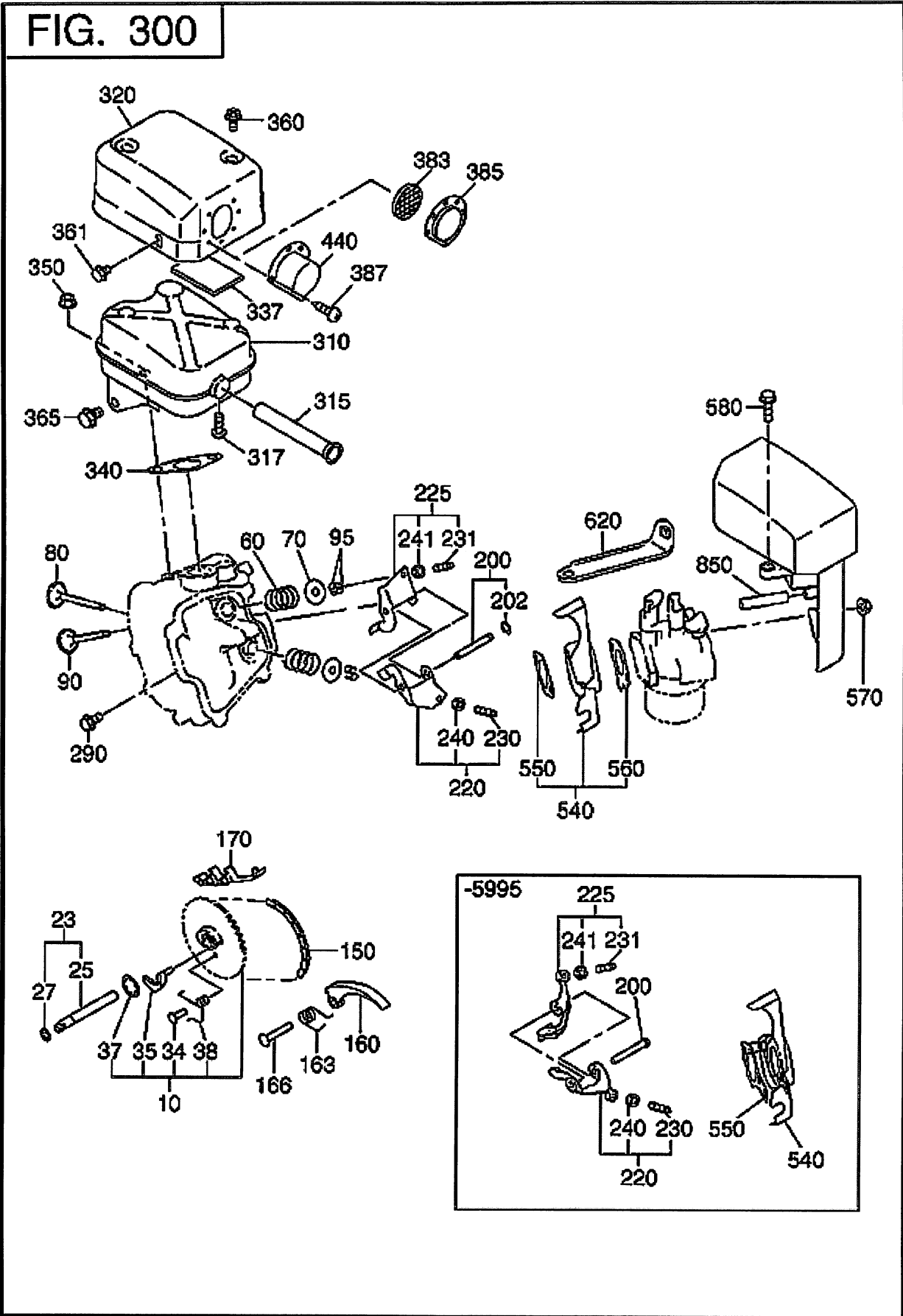
Ref #	Part #	Description	Qty	Context Note	Foot Note
10	276-10102-51	CRANKCASE CP	1	W/OIL SENSOR	
20	237-14201-03	VALVE GUIDE	2	5.5DX9.5DX27L	
26	277-16010-01	STEM SEAL	1	5.5DX9.5DX15DX7.8B	
30	044-02502-00	OIL SEAL	1	25DX38DX7B	
40	060-02800-21	BALL BEARING	1	28DX58DX16B	
50	277-15011-03	PIPE KNOCK	2	10.3DX8.5DX14L	
60	010-50802-50	STUD	2	M8X1.25X25	
70	010-50603-51	STUD	2	M6X1.0X98L	
75	044-00600-20	OIL SEAL	1	6DX10DX2.5B	
80	040-11400-30	PLUG	1	M14X1.5X20DX12L	
90	021-11400-20	GASKET	1	14.1DX19DX2.3T	
210	277-11002-21	MAIN BEARING COVER C	1	FLANGE 4-5/16-24UNF INTERCHANGEABLE W/277-11002-31	
220	044-02502-10	OIL SEAL	1	25DX41.25DX6B	
230	X60-02501-40	BALL BEARING	1	25DX52DX15B INTERCHANGEABLE W/060-02501-40	
250	277-45004-J1	GOVERNOR GEAR CP	1	53DX29.1T N=33 INTERCHANGEABLE W/277-45004-K1	
260	277-41901-03	GOVERNOR SLEEVE	1	6DX7.6DX16DX26L INTERCHANGEABLE W/277-41902-01	
270	277-63601-23	OIL GAUGE	2	M18X1.5 L=70+18 INTERCHANGEABLE W/277-63601-30	
280	021-31600-20	GASKET	1	16DX23DX1.2T RUBBER	
300	001-04083-50	FLANGE BOLT	6	M8X1.25X35	
610	276-13001-11	CYLINDER HEAD CP	1		
620	276-15001-33	GASKET (HEAD)	1	T=0.2	
630	011-00802-40	FLANGE BOLT	4	M8X1.25X68	
631	011-00803-10	FLANGE BOLT	1	M8X1.25X33	
680	277-15503-01	ROCKER COVER CP	1		
690	277-16001-13	GASKET	1		
700	277-15011-03	PIPE KNOCK	2	10.3DX8.5DX14L	
710	011-00600-20	FLANGE BOLT	4	M6X1.0X12	
960	276-99001-27	GASKET SET	1	INTERCHANGEABLE W/276-99001-37	



EX13

276020000W01

Ref #	Part #	Description	Qty	Context Note	Foot Note
10	276-20901-41	CRANKSHAFT CP	1	L=260 DU 19.05DX58.5	
50	018-01400-20	FLANGE NUT	1	M14X1.5	
70	032-30300-10	WOODRUFF KEY	1	M3X6X16	
80	206-26001-13	KEY	1	4.7BX4.7HX35L	
310	276-22501-10	CONNECTING ROD AY	1	80.2CDX25B 30D-13D	
311	276-22502-00	CONNECTING ROD AY	1	0.25 U.S.	
320	277-23001-03	FLANGE BOLT	2	M6X1.0X33	
350	276-23301-13	PISTON PIN	1	13DX9DX44L	
360	276-23401-H3	PISTON	1	STD (58DX35H)	
361	276-23403-H3	PISTON	1	0.25 O.S.(58DX35H)	
362	276-23404-H3	PISTON	1	0.50 O.S.(58DX35H)	
370	276-23511-17	PISTON RING SET	1	STD OIL EXPANDER	
371	276-23512-17	PISTON RING SET	1	0.25 O.S. OIL EXPAND	
372	276-23513-17	PISTON RING SET	1	0.50 O.S. OIL EXPAND	
380	215-25004-03	CLIP	2	14.1DX1.2D	

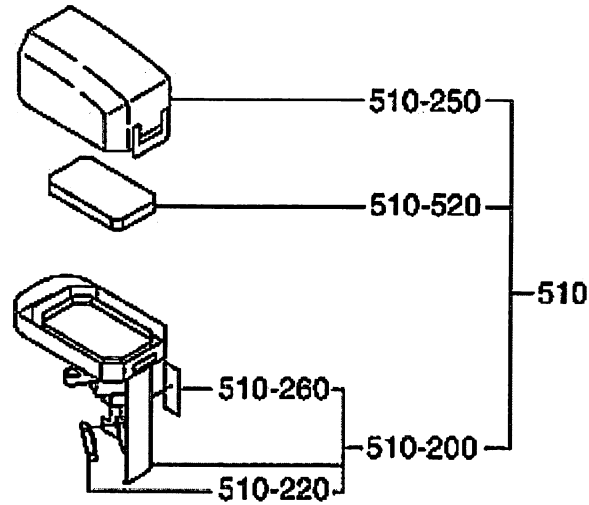


Ref #	Part #	Description	Qty	Context Note	Foot Note
10	277-31601-31	CAM SHAFT CP	1		
25	277-35101-01	CAMSHAFT PIN CP	1		
27	024-00600-10	O-RING	1		
34	277-38601-03	SPRING PIN	1		
35	277-36401-03	RELEASE LEVER	1		
37	277-36501-03	CLIP	1	13.8DX20.3DX0.4T	
38	277-38702-03	RETURN SPRING	1	5.1DX0.6DX4.4L N=7	
60	279-33601-03	VALVE SPRING	2	19.2DX2.3DX27.4L	
70	269-33701-03	SPRING RETAINER	2		
80	276-33401-H3	INTAKE VALVE	1	22DX5.5DX68L	
90	276-33501-H3	EXHAUST VALVE	1	18.5DX5.5DX68L	
95	132-10KA0-31	VALVE COLLET	4		
150	276-35601-11	TIMING CHAIN CP (86 LINK)	1		
160	277-36911-03	TENTIONER	1	INTERCHANGEABLE W/20A- 36911-03	
163	277-37101-03	TENTIONER SPRING	1		
166	277-36902-03	TENTIONER PIN	1	6DX13DX34L	
170	277-36913-13	CHAIN GUIDE	1	INTERCHANGEABLE W/20A- 36913-03	
200	277-35004-01	ROCKER PIN CP	1		
202	003-13050-00	CLIP	1		
220	277-36201-00	INTAKE ROCKER ARM ASSY	1		
225	277-36202-00	EXHAUST ROCKER ARM ASSY	1		
230	014-90500-20	ADJUST SCREW	1	M5X0.5X23	
231	014-90500-20	ADJUST SCREW	1	M5X0.5X23	
240	017-00500-30	NUT	1	M5X0.5	
241	017-00500-30	NUT	1	M5X0.5	
290	011-00600-20	FLANGE BOLT	1	M6X1.0X12	
310	276-30111-J1	MUFFLER CP	1		
315	277-37601-01	SPARK ARRESTER CP	1		
317	015-00400-60	TAPPING SCREW	1	M4X6	
320	276-34201-21	MUFFLER COVER CP	1		
340	277-35201-13	EXHAUST GASKET	1		
350	980-20082-80	FLANGE NUT	2	M8	
360	015-20600-90	TAPPING BOLT	2	M6X10	
361	011-00600-10	FLANGE BOLT	1	M6X1.10X8	
365	011-00803-20	FLANGE BOLT	1	M8X12	
387	015-00400-60	TAPPING SCREW	2	M4X6	

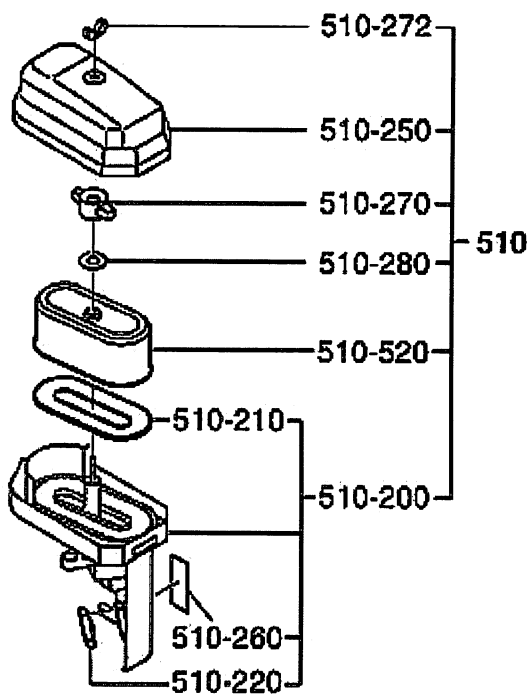
440	277-37001-H1	DEFLECTOR CP	1	
540	277-32902-J1	INSULATOR CP	1	
550	277-35903-J3	INTAKE GASKET	1	
560	277-35902-J3	INTAKE GASKET	1	
570	002-38060-00	FLANGE NUT	2	M6X1.0
580	011-00600-50	FLANGE BOLT	1	M6X1.0X20

FIG. 315

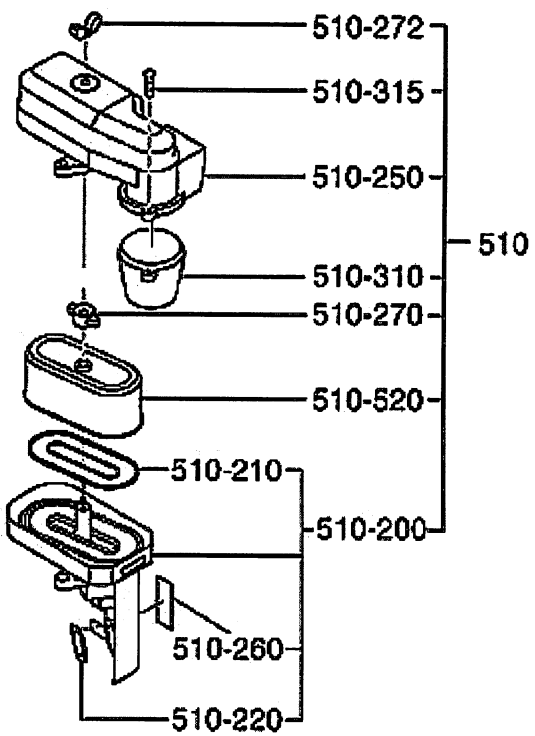
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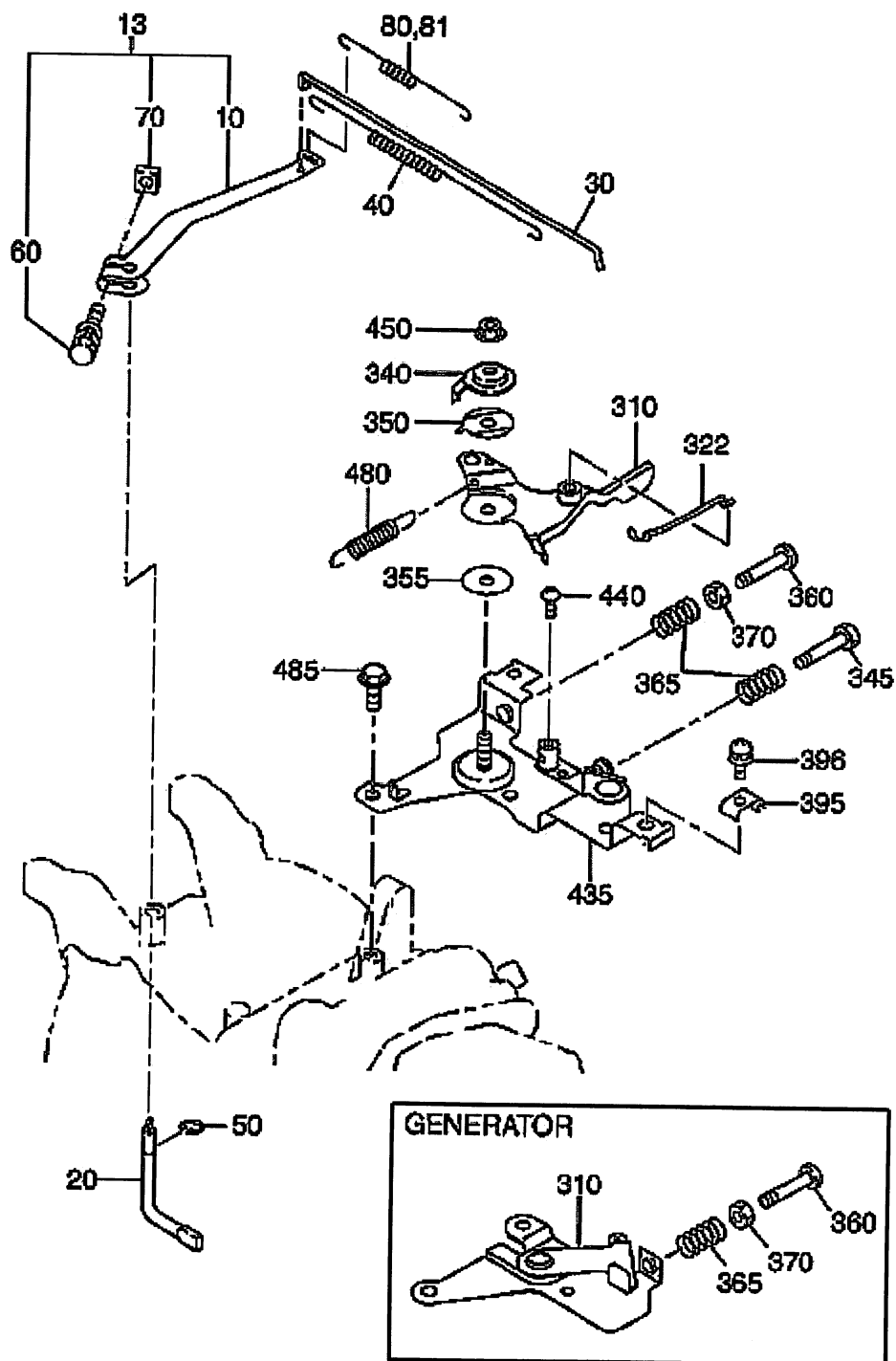
DUAL ELEMENT



PRE CLEANER

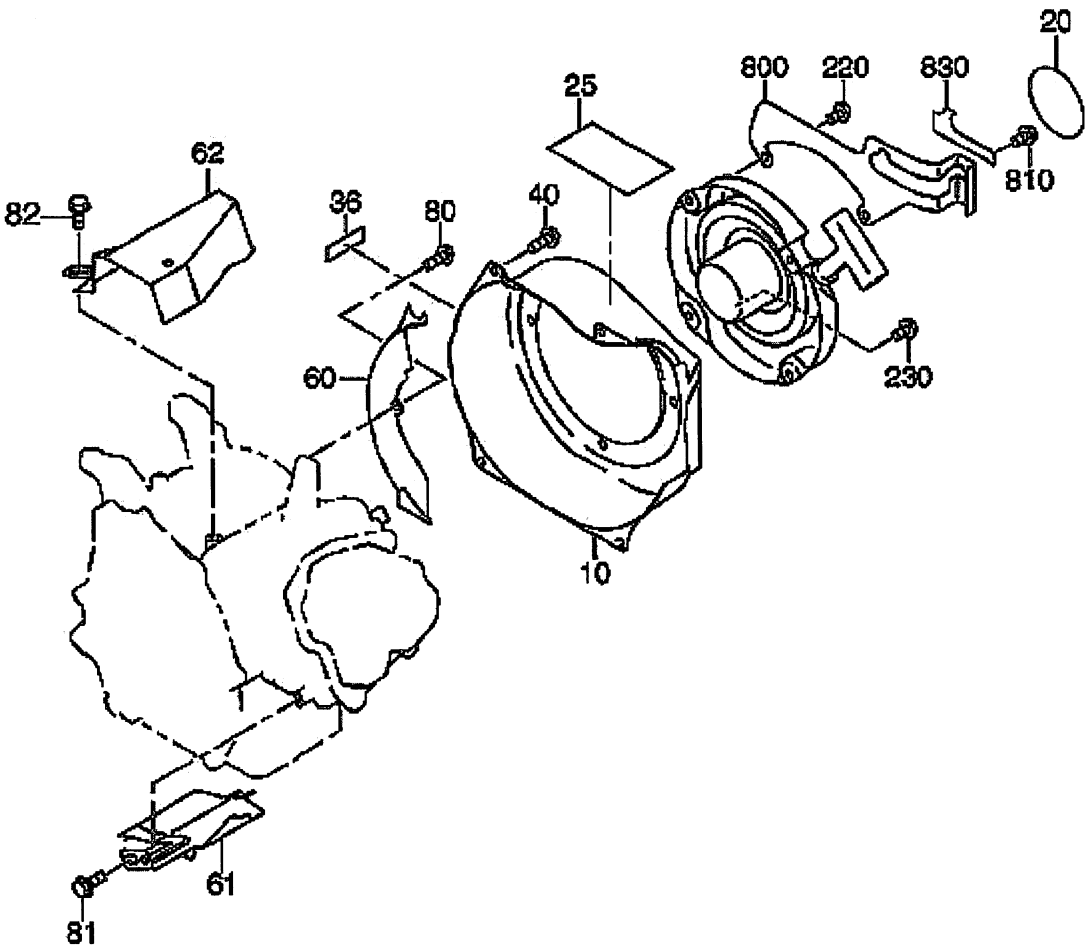


Ref #	Part #	Description	Qty	Context Note	Foot Note
510	277-32613-20	AIR CLEANER AY	1	INTERCHANGEABLE W/277-32613-30	
-200	277-32630-18	BASE CP	1		
-210	277-32610-08	SEAL	1		
-220	277-32604-08	INTAKE GASKET	1		
-250	277-32641-08	COVER CP	1		
-260	277-32609-08	LABEL	1		
-270	277-32741-18	WING NUT	1		
-272	277-32607-08	WING NUT	1	INTERCHANGEABLE W/277-32607-18	
-310	277-32770-08	DUST CUP	1		
-315	277-32750-08	SCREW	2		
-520	277-32611-07	ELEMENT SET	1	DUAL	



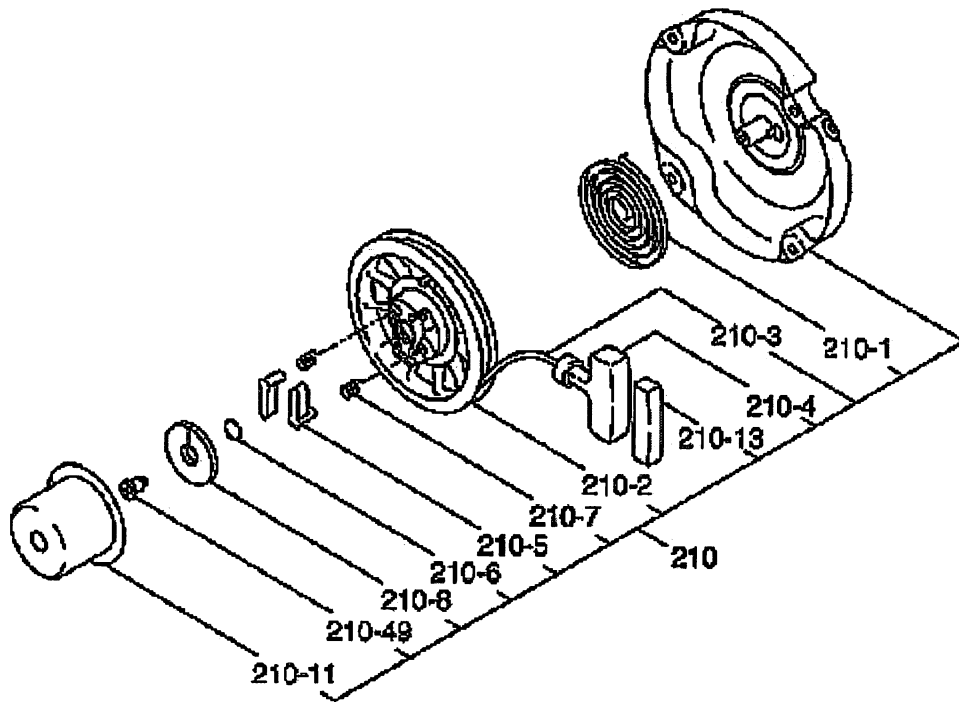
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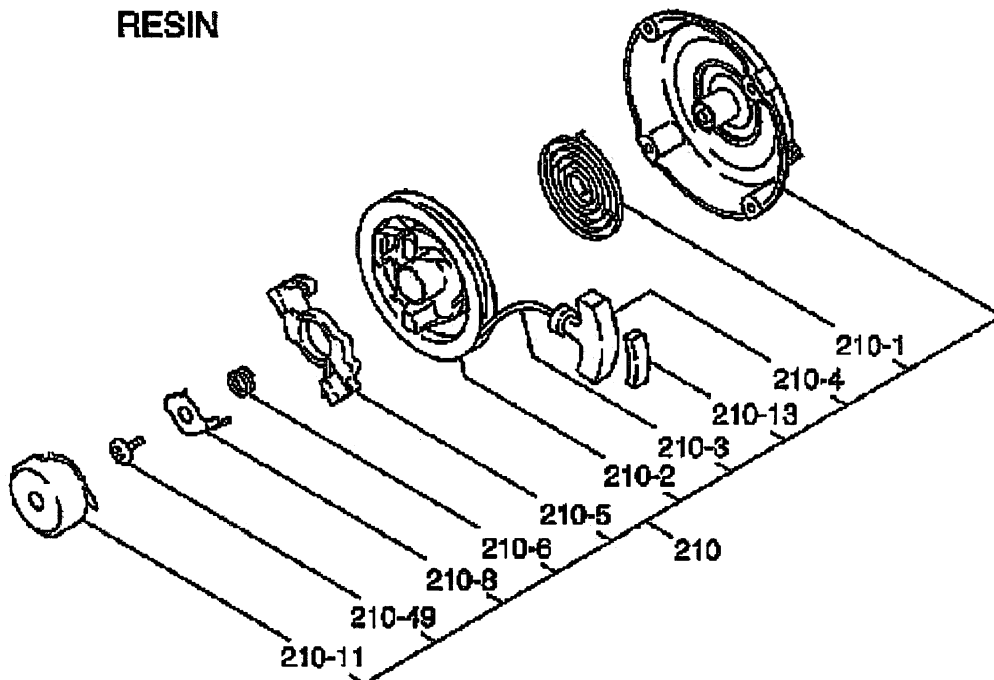
Ref #	Part #	Description	Qty	Context Note	Foot Note
10	277-42301-40	GOVERNOR LEVER	1		
20	277-42201-33	GOVERNOR SHAFT	1		
30	279-42701-11	GOVERNOR ROD CP	1	INTERCHANGEABLE W/279-42701-23	
40	277-42801-23	ROD SPRING	1		
50	003-13050-00	CLIP	1		
60	013-00602-40	BOLT & WASHER ASSY	1	M6X1.0X25	
70	018-60600-20	SQUARE NUT	1	M6X1.0X4.9	
80	277-42510-13	GOVERNOR SPRING	1	7.5DX0.7DX115L N=16 INTERCHANGEABLE W/277-42510-23	
310	277-43303-01	SPEED CONTROL LEVER CP	1		
322	277-43701-01	LINK ROD CP	1		
340	277-43502-03	STOP PLATE	1		
350	277-44501-03	WASHER	1		
355	021-70600-70	FRICTION WASHER	1	NYLON	
360	004-31062-50	SCREW	1	M6X1.0X25	
365	237-45004-23	ADJUST SPRING	1		
395	277-43902-03	CLAMP	1		
396	013-10500-30	SCREW AND WASHER ASSY	1	M5X0.8X20	
435	277-46002-01	SPEED CONTROL BRACKET CP	1		
440	004-31040-80	SCREW(M4X8)	1		
450	002-35060-00	LOCKNUT	1	M6X1.0	
480	277-45103-03	RETURN SPRING	1	7DX0.7DX28L N=15	
485	011-00600-20	FLANGE BOLT	2	M6X1.0X12	



276050003W00

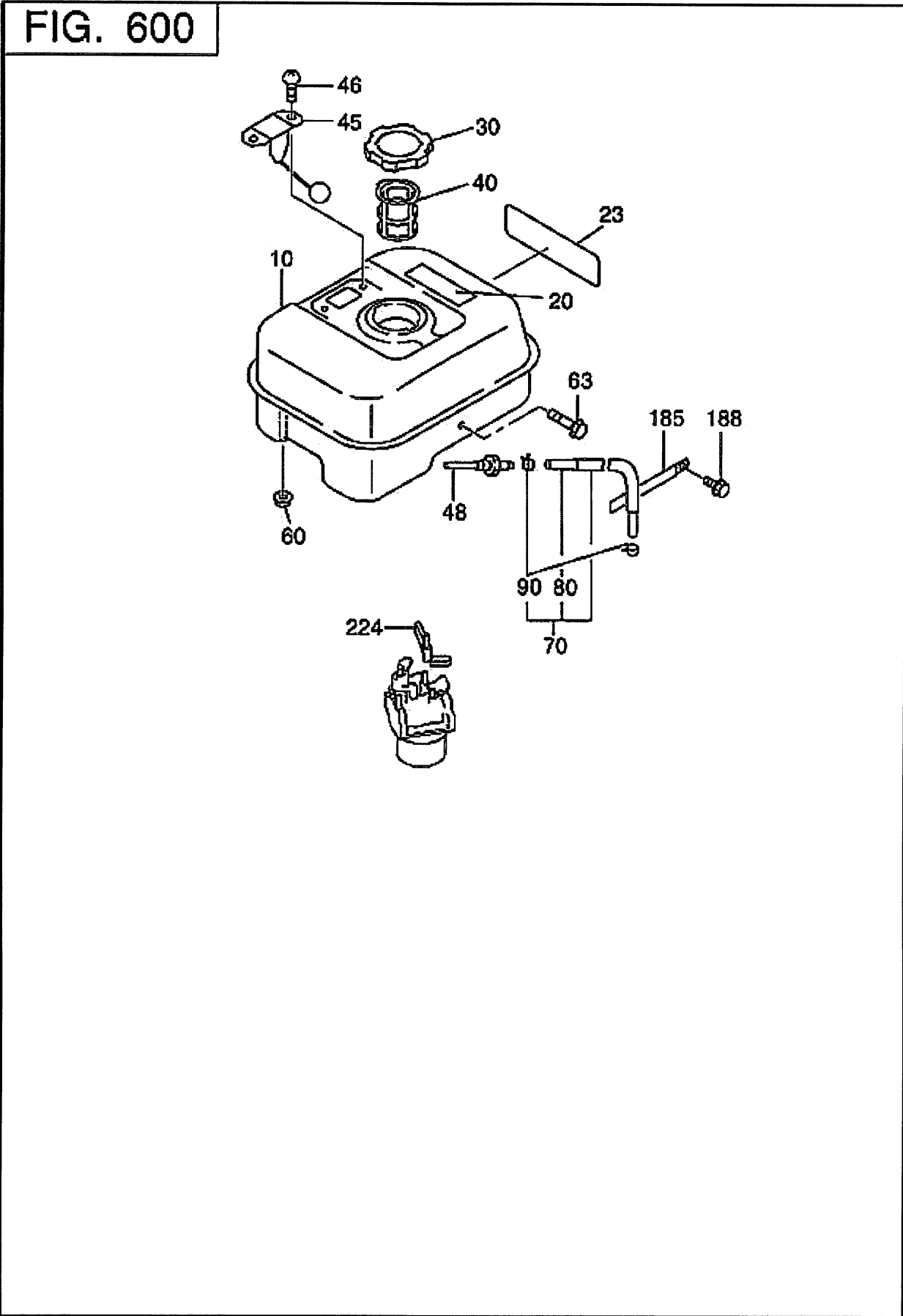
Ref #	Part #	Description	Qty	Context Note	Foot Note
10	276-51202-01	BLOWER HOUSING CP	1	BLACK	
20	073-20054-70	LABEL(TRADE MARK)	1	60D	
40	011-00600-30	FLANGE BOLT	4	M6X1.0X14	
60	277-52711-21	BAFFLE 1(CASE) CP	1	INTERCHANGEABLE W/20A-52711- 01	
61	277-52702-03	HEAD BAFFLE 2	1		
80	001-04061-60	FLANGE BOLT	1	M6X1.0X16	
81	011-00600-20	FLANGE BOLT	1	M6X1.0X12	
220	011-00600-10	FLANGE BOLT	4	M6X1.10X8	



RESIN

276052002W00

Ref #	Part #	Description	Qty	Context Note	Foot Note
210	268-50201-30	RECOIL STARTER AY	1	D 160PD INTERCHANGEABLE W/268- 50201-40	
-1	270-50115-08	SPIRAL SPRING	1		
-2	269-50120-08	REEL	1		
-3	282-50111-18	STARTER ROPE	1		
-4	261-50100-08	STARTER KNOB	1	INTERCHANGEABLE W/261-50100-18	
-5	270-50125-08	RATCHET	2		
-6	227-50131-08	FRICTION SPRING	1		
-7	227-50135-08	RETURN SPRING	2		
-8	270-50261-08	RATCHET GUIDE	1		
-11	268-50145-18	STARTER PULLEY	1		
-49	227-50152-08	SET SCREW	1		

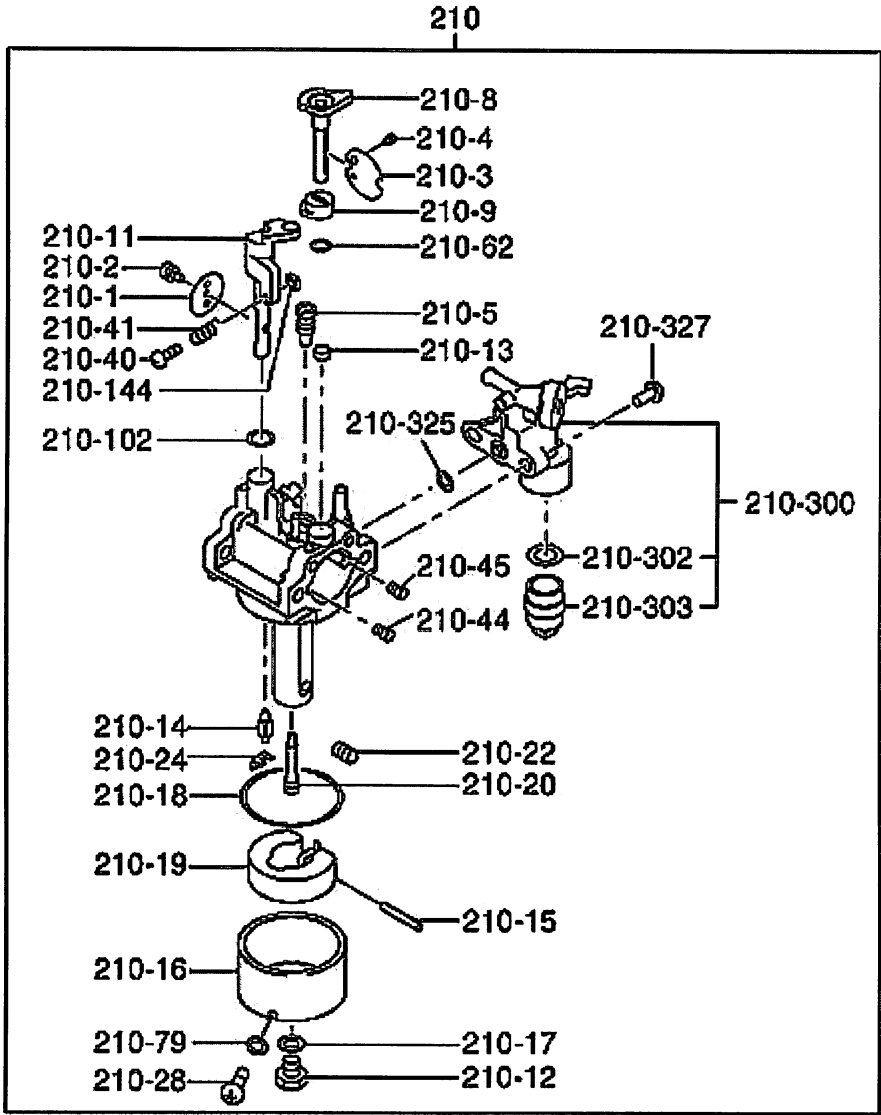


EX13

276060000W02

Ref #	Part #	Description	Qty	Context Note	Foot Note
10	276-60102-01	FUEL TANK CP	1	2.7L BLACK	
20	073-20051-81	LABEL (WARNING)	1	42X104 ENGLISH	
23	276-95111-03	LABEL(MODEL)	1	23X87 INTERCHANGEABLE W/276-95112-03	
30	043-04400-50	FUEL TANK CAP CP	1	43DX68DX14H BLACK	
40	X64-13600-10	FUEL FILTER	1		
48	050-51200-20	UNION	1	M12X4DX78L W/FILTER INTERCHANGEABLE W/ X50-51200-20	
60	002-38060-00	FLANGE NUT	2	M6X1.0	
63	011-00601-30	FLANGE BOLT (M6X25)	1		
70	276-62603-11	FUEL PIPE CP	1		
90	X56-11100-60	HOSE CLAMP	2	11.5DX8BX0.7T	
224	277-43801-01	CHOKE LEVER CP	1		

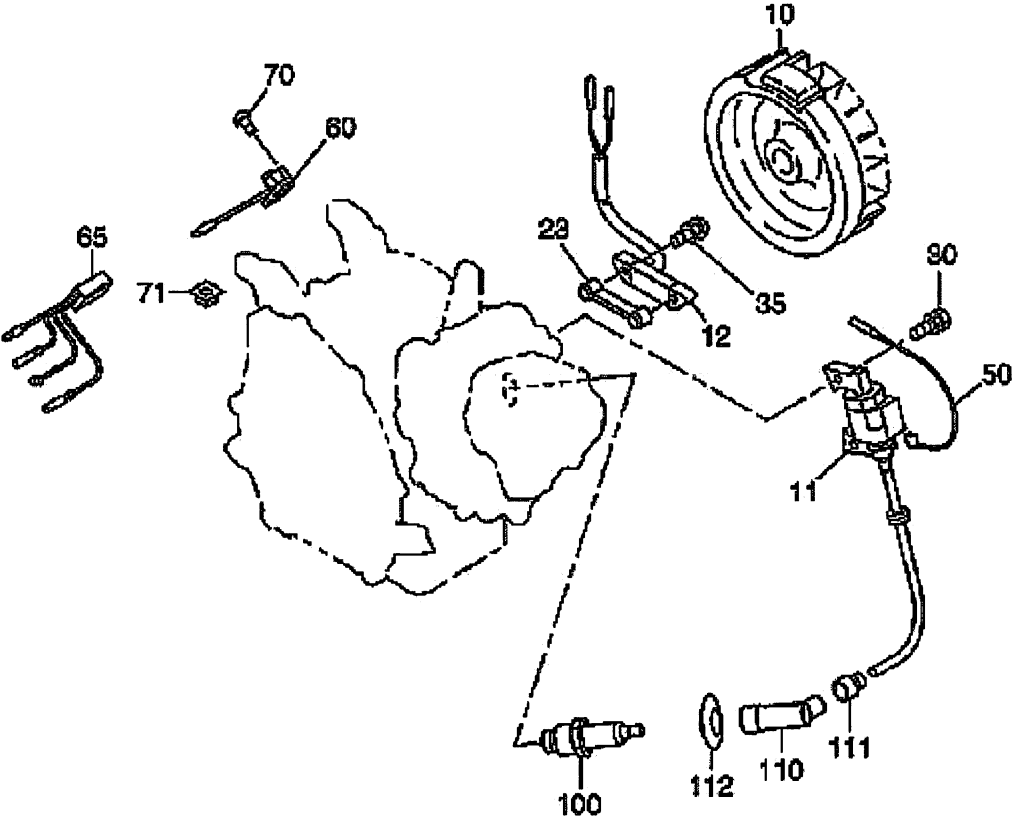
FIG. 640



EX13

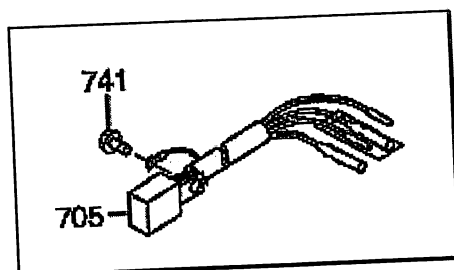
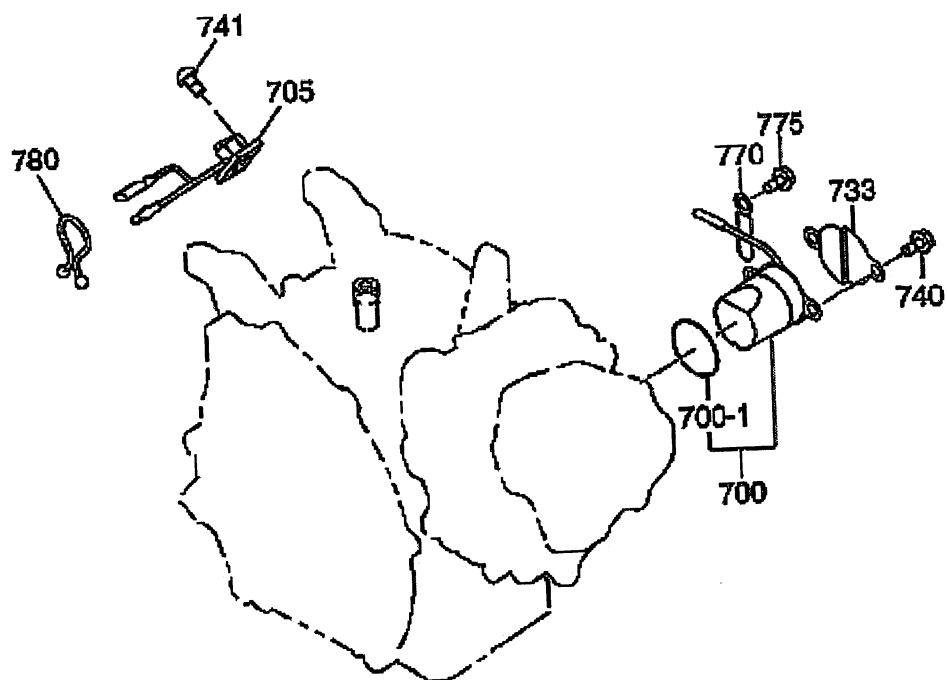
276064000W02

Ref #	Part #	Description	Qty	Context Note	Foot Note
210	276-62302-30	CARBURETOR AY	1	INTERCHANGEABLE W/ 276-62302-40	
-1	106-62538-08	THROTTLE VALVE	1	#200	
-2	209-62351-08	SCREW	1		
-3	277-62525-08	CHOKE VALVE	1		
-5	246-62420-08	PILOT JET	1	#40	
-8	277-62520-08	CHOKE LEVER	1		
-11	276-62531-18	THROTTLE SHAFT-A	1		
-12	227-62451-08	BOLT	1		
-14	277-62500-08	NEEDLE	1		
-15	277-62515-08	PIN	1		
-16	277-62506-08	FLOAT BODY AY	1		
-17	214-62450-08	PACKING	1		
-18	214-62540-08	CHAMBER PACKING	1		
-19	226-62506-08	FLOAT	1		
-20	276-62440-08	MAIN NOZZLE	1		
-22	252-62405-08	MAIN JET	1	#68.8	
-24	226-62701-18	CLIP	1		
-28	277-62360-08	BOLT	1		
-40	106-62556-08	SCREW	1		
-41	283-62357-08	SPRING	1		
-44	207-62410-08	AIR JET	1		
-45	106-62410-08	AIR JET(PILOT)	1		
-62	236-62680-08	SEAL	1		
-79	236-62541-08	PACKING	1		
-102	246-62390-08	SEAL	1		
-144	277-62553-08	NUT	1		
-300	279-62103-20	COCK BODY-A	1		
-302	277-62110-18	PACKING	1		
-303	277-62100-18	CUP	1		
-325	277-62552-08	O-RING	1		
-327	165-62377-08	SCREW	2		



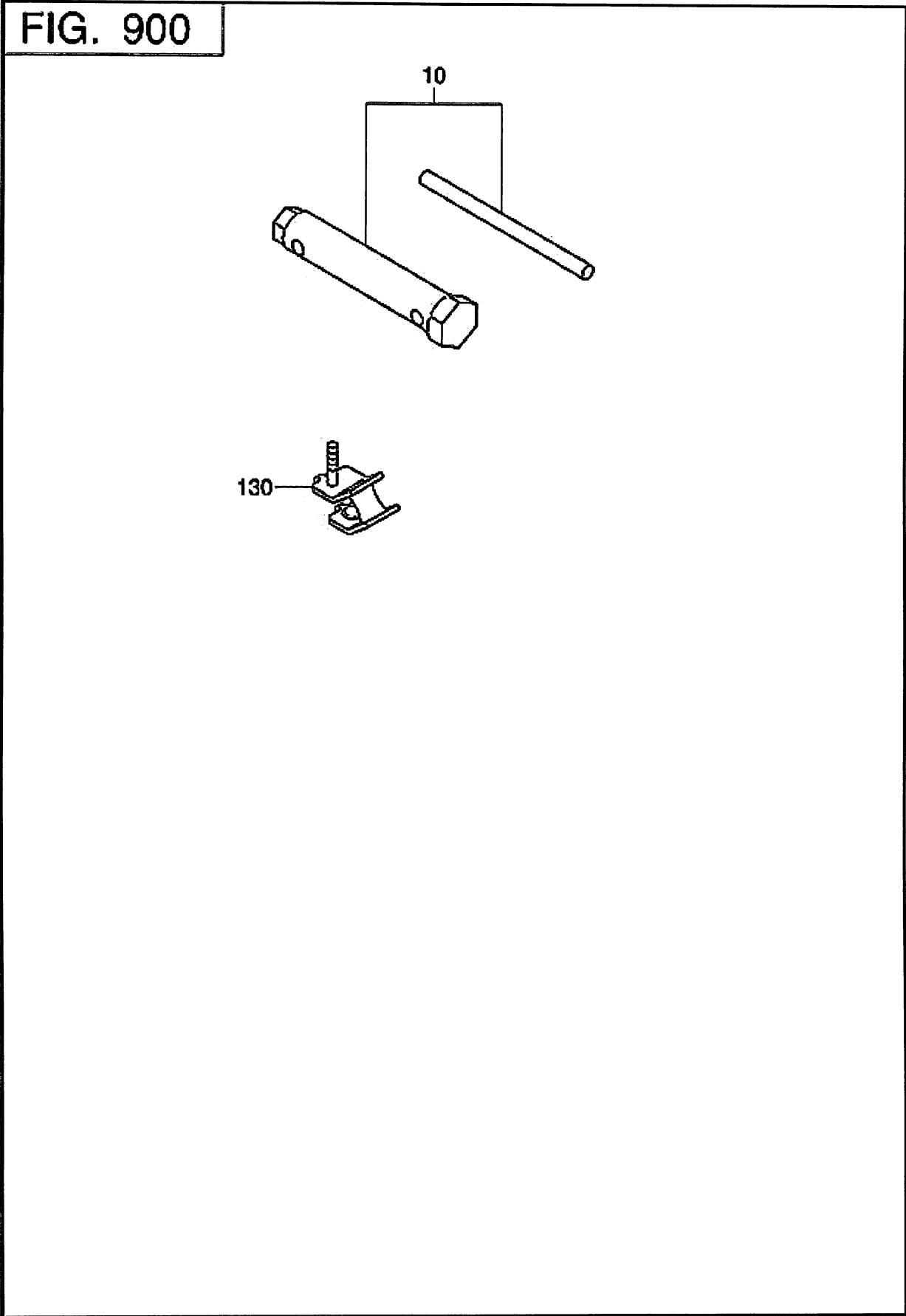
276070002W00

Ref #	Part #	Description	Qty	Context Note	Foot Note
10	276-79230-21	FLYWHEEL CP	1		
11	277-79431-11	IGNITION COIL CP	1	MARK BM3790	
30	001-14062-50	BOLT AND WASHER ASSY	2	M6X1.0X25	
50	277-73102-H1	WIRE 2 CP	1	L=360 BLACK	
60	066-00004-71	SWITCH AY	1		
70	015-00400-90	TAPPING SCREW	2	M4X12	
100	065-01401-50	SPARK PLUG (NGK BR6HS)	1		
110	065-50002-70	SPARK PLUG CAP	1	INTERCHANGEABLE W/X65- 50002-70	



276077002W00

Ref #	Part #	Description	Qty	Context Note	Foot Note
700	277-76301-21	OIL SENSOR CP	1		
-1	277-76350-08	O RING FOR OIL SENSOR	1	P30	
705	KU3-11043-11	FLOAT C/U CP3	1		
740	001-14061-60	BOLT & WASHER ASSY (M6X16)	2		
741	015-20500-10	TAPPING SCREW	1	M5X10DX10L	



EX13

276090000W02

Ref #	Part #	Description	Qty	Context	Note	Foot	Note
10	226-90304-00	ACCESORY TOOL KIT	1				