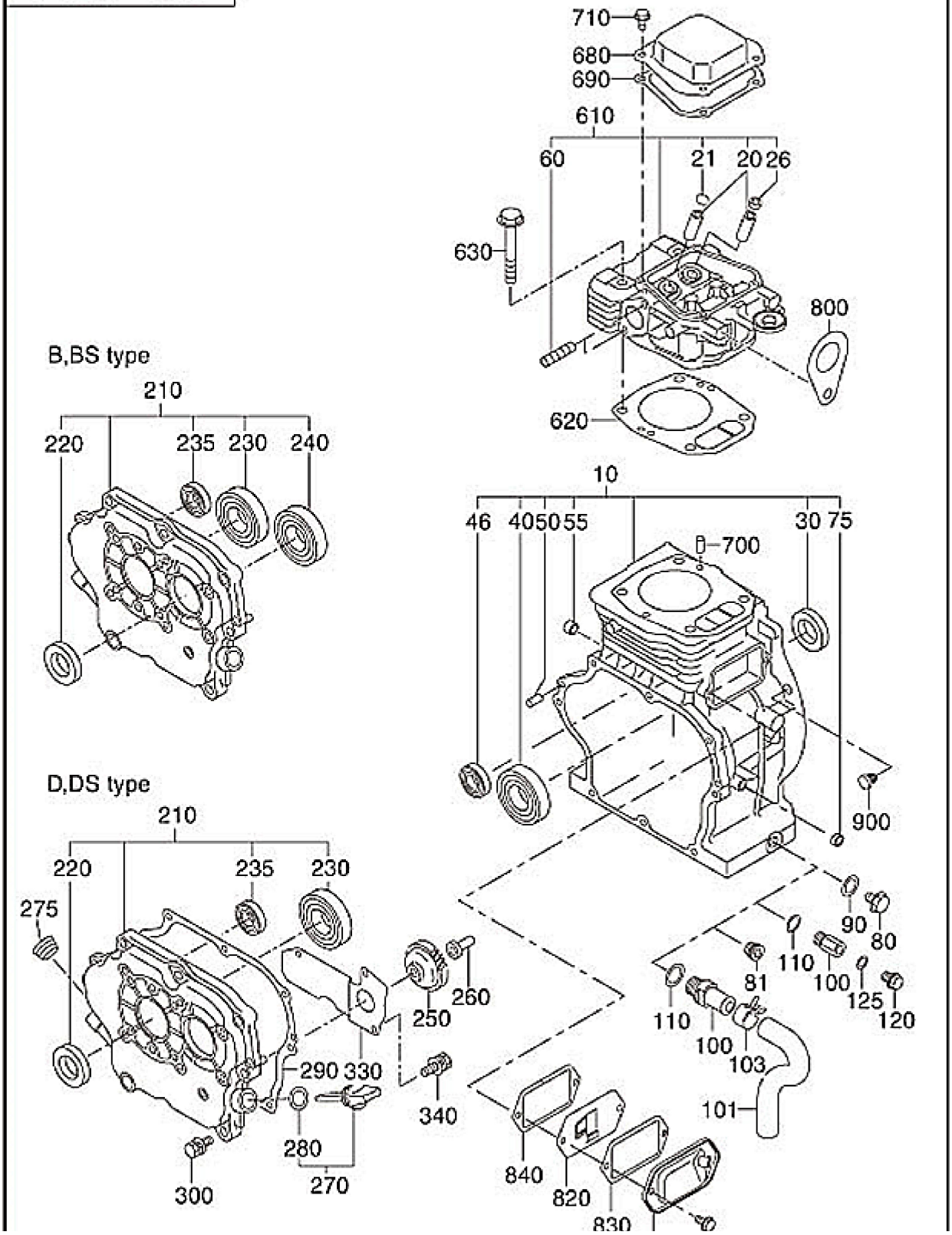


FIG. 100



Ref #	Part #	Description	Qty	Context Note	Foot Note
10	254-10102-41	CRANKCASE CP	1	Start Code: 5054.	
10	254-10102-31	CRANKCASE CP	1	End Code: 5053.	
26	132-07AA0-50	INTAKE VALVE SEAL	1		
30	044-03000-30	OIL SEAL	1	Remarks: 30X45X8.	
40	060-03000-20	BALL BEARING	1	Remarks: BB6206C3. Interchangable with 060-03002-20.	
46	060-01500-10	BALL BEARING	1	Remarks: BB6202C3.	
50	031-00600-20	DOWEL PIN	2		
55	142-55601-03	PIPE	2		
60	010-50802-90	STUD	2	M8X1.25X30	
75	044-00800-10	OIL SEAL	1	Remarks: VC8144.	
80	040-11400-30	PLUG	2		
90	021-11400-20	GASKET	2		
210	254-11103-01	MAINBEARING COVER CP	1		
220	044-03000-30	OIL SEAL	1	Remarks: 30X45X8.	
230	060-03000-20	BALL BEARING	1	Remarks: BB6206C3. Interchangable with 060-03002-20.	
235	060-01500-10	BALL BEARING	1	Remarks: BB6202C3.	
250	234-45001-01	GOVERNOR GEAR CP	1		
260	205-41901-03	GOVERNOR SLEEVE	1		
270	269-63601-03	OIL GAUGE	1		
280	021-31600-20	GASKET	1		
290	254-16001-03	GASKET (BEARING COV)	1	End Code: 4503.	
290	254-16001-13	GASKET(BEARING COV)	1	Start Code: 4504.	
300	001-13083-00	BOLT AND WASHER AY	8		
330	254-17502-13	OIL SHELTER(SENSOR)	1		
340	004-35051-00	SCREW & WASHER AY	3		
610	270-13001-01	CYLINDER HEAD CP	1	End Code: 5114.	
610	270-13001-11	CYLINDER HEAD CP	1	Start Code: 5115.	
620	254-15001-13	GASKET (HEAD)	1		
630	011-01000-40	FLANGE BOLT (M10X75)	4		
680	270-15503-03	ROCKER COVER	1	Start Code: 4384.	
680	254-15501-03	ROCKER COVER	1	End Code: 4383.	
690	270-16004-03	GASKET(ROCKER COVER)	1		

700	031-00600-20	DOWEL PIN	2	
710	011-00600-20	FLANGE BOLT	6	M6X1.0X12
810	254-14301-01	BREATHER COVER CP	1	
820	254-14401-11	BREATHER PLATE CP	1	
830	246-16006-03	GASKET(BREATHERCOVER	1	
840	246-16007-13	GASKET(BREATHERPLATE	1	
850	085-10800-00	RUBBER PIPE	1	Remarks: 8X11XM.
960	254-99001-07	GASKET SET	1	