

PARTS MANUAL

MODEL
Parts
Manual

EH650DC2430

02/13



SUBARU

Industrial Power Products

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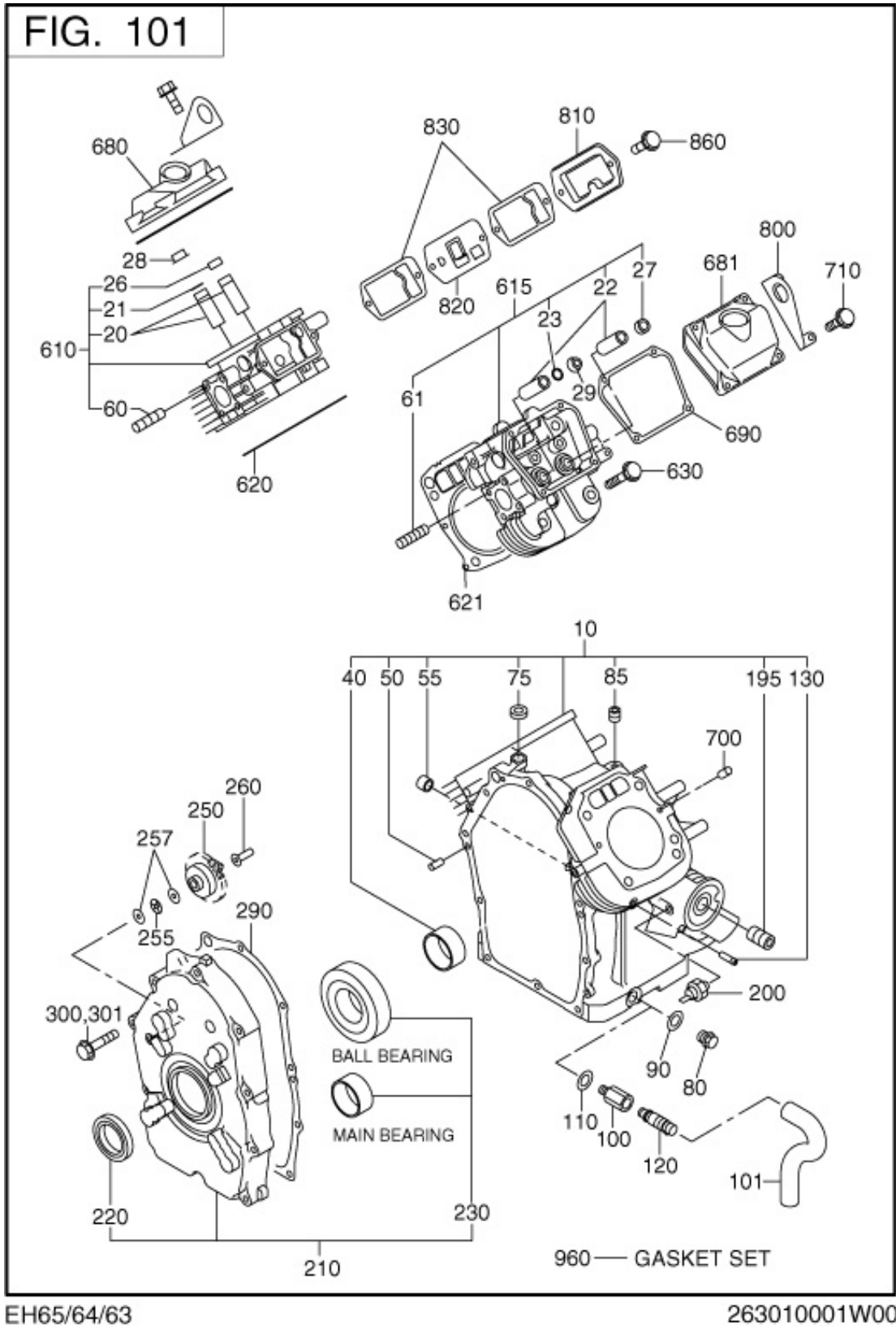
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101 Crankcase



101 Crankcase

Ref	Part Number.	Description	Qty	Remark
10	263-10112-B1	CRANKCASE CP	1	
20	263-14211-03	VALVE GUIDE	2	
21	056-51000-50	CLIP	1	
22	263-14211-03	VALVE GUIDE	2	
23	056-51000-50	CLIP	1	
26	132-11AA1-10	SEAL-EXH VALVE	1	
27	132-11AA1-10	SEAL-EXH VALVE	1	
28	263-35341-03	RETAINER PLATE	1	
29	263-35341-03	RETAINER PLATE	1	
40	263-15802-03	MAIN BEARING	1	
50	X31-00800-80	DOWEL PIN	2	
55	263-55601-03	PIPE	2	
60	010-50802-90	STUD	4	
61	010-50802-90	STUD	4	
75	044-00800-10	OIL SEAL	1	
80	X40-11400-30	PLUG	2	
85	212-15008-13	BLIND PLUG	1	
90	021-11400-20	GASKET	2	
101	263-68101-B0	OIL DRAIN HOSE AY	1	
120	263-65005-A3	OIL DRAIN VALVE	1	
130	263-15701-01	PIPE	1	
195	263-15901-03	UNION	1	
200	263-76002-A1	SWITCH OIL PRESSURE	1	
210	263-11002-E1	MAIN BEARING COVER CP	1	
220	044-04200-30	OIL SEAL	1	
230	263-15802-03	MAIN BEARING	1	
250	263-45001-C1	GOVERNOR GEAR CP	1	
255	263-46215-A3	THRUST BEARING	1	
257	263-46214-A3	WASHER	2	
260	277-41901-03	GOVERNOR SLEEVE	1	
290	263-16002-A3	GASKET (M.B COVER)	1	
300	X11-00802-20	FLANGE BOLT	10	
610	263-13211-A1	CYLINDER HEAD 1 CP	1	
615	263-13311-A1	CYLINDER HEAD 2 CP	1	
620	263-15021-31	GASKET 1 (CYL HEAD)	1	
621	263-15121-21	GASKET 2 (CYL HEAD)	1	
630	X11-01000-70	FLANGE BOLT	8	
680	280-15501-A3	ROCKER COVER	1	
681	263-15501-A3	ROCKER COVER	1	

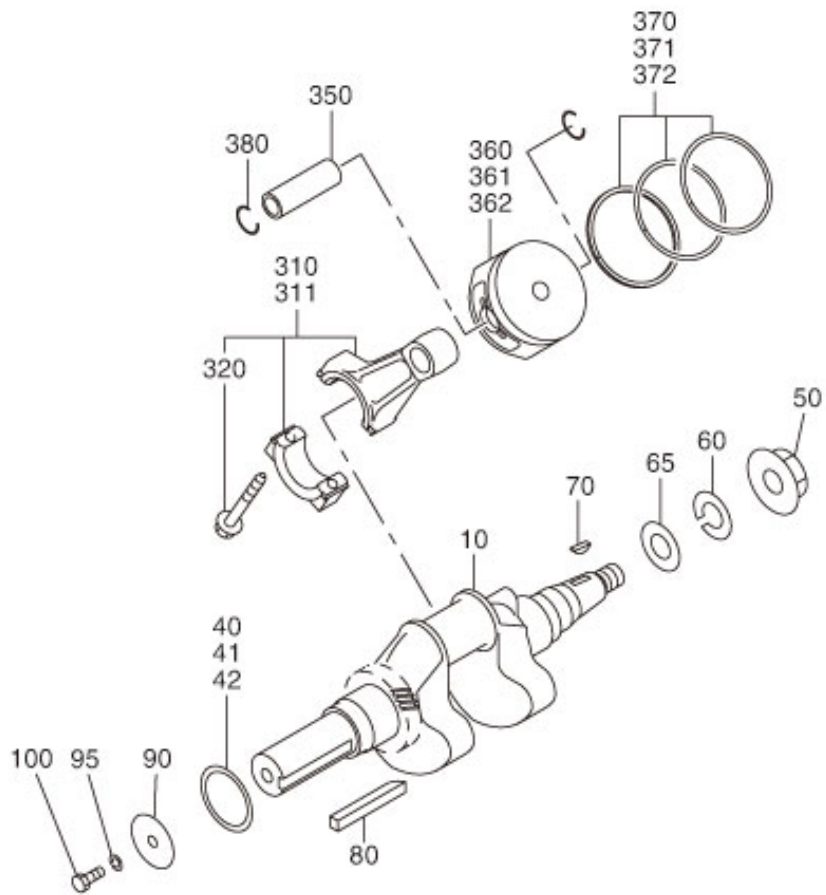
101 Crankcase

Ref	Part Number.	Description	Qty	Remark
690	263-16101-A3	GASKET(ROCKER COVER)	2	
700	X31-00600-20	DOWEL PIN	4	
710	X11-00601-01	FLANGE BOLT	8	
800	280-19001-A3	HOOK	2	
810	263-14301-03	BREATHER COVER	1	
820	280-14401-A1	BREATHER PLATE CP	1	
830	263-16006-03	GASKET(BREATHERPLATE	2	
860	X11-00600-30	FLANGE BOLT	2	
960	263-99001-37	GASKET SET	1	

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200 Crankshaft

FIG. 200



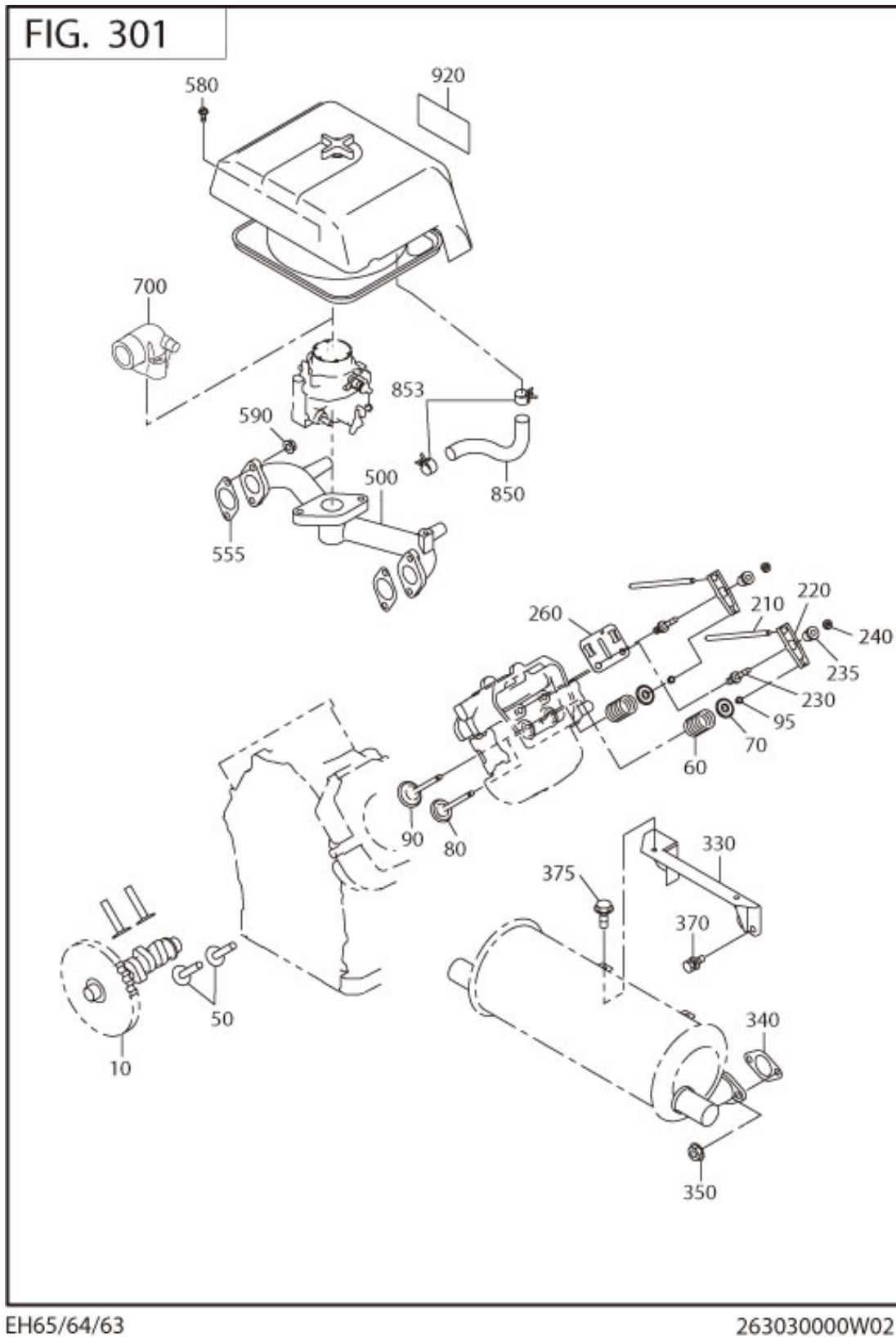
EH65/64/63

263020000W01

200 Crankshaft

Ref	Part Number.	Description	Qty	Remark
10	263-21201-C1	CRANK SHAFT CP	1	
40	263-25012-A3	SPACER	1	
41	263-25013-A3	SPACER	1	
42	263-25014-A3	SPACER	1	
50	X18-01800-10	FLANGE NUT	1	
65	003-10180-00	WASHER	1	
70	005-32054-01	WOODRUFF KEY	1	
310	263-22601-10	CONNECTING ROD AY	2	
320	001-05084-00	FLANGE BOLT	2	
350	263-23301-33	PISTON PIN	2	
360	263-23421-J3	PISTON	2	
361	263-23422-J3	PISTON	2	
362	263-23423-J3	PISTON	2	
370	263-23501-17	PISTON RING SET	2	
371	263-23502-17	PISTON RING SET	2	
372	263-23503-17	PISTON RING SET	2	
380	056-52100-20	CLIP	4	

301 Intake & Exhaust

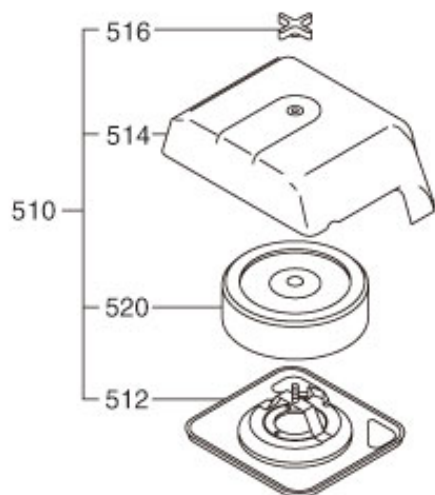


301 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
10	280-31701-13	CAM SHAFT	1	
50	263-33301-A3	TAPPET	4	
60	246-33611-03	VALVE SPRING	4	
70	246-33711-13	SPRING RETAINER	4	
80	263-33401-03	INTAKE VALVE	2	
90	263-33502-13	EXHAUST VALVE	2	
95	246-35501-03	COLLET-VALVE	8	
210	263-35321-b1	PUSH ROD CP	4	
220	267-36102-03	ROCKER ARM	4	
230	263-35801-03	BOLT(PIVOT)	4	
235	267-35701-03	PIVOT	4	
240	x17-00601-10	NUT	4	
260	263-37001-a3	GUIDE PLATE	2	
340	270-35201-01	GASKET CP (MUFFLER)	2	
350	002-38080-00	FLANGE NUT	4	
500	280-33001-J3	INTAKE MANIFOLD	1	
555	263-35503-A3	GASKET(IN MANIFOLD)	2	
580	x11-00600-20	FLANGE BOLT	3	
590	002-38080-00	FLANGE NUT	4	
850	263-18003-03	RUBBER PIPE	1	
853	056-12000-20	HOSE CLAMP	2	
920	263-91721-A3	LABEL(TRADE MARK)	1	

315 Intake & Exhaust

FIG. 315



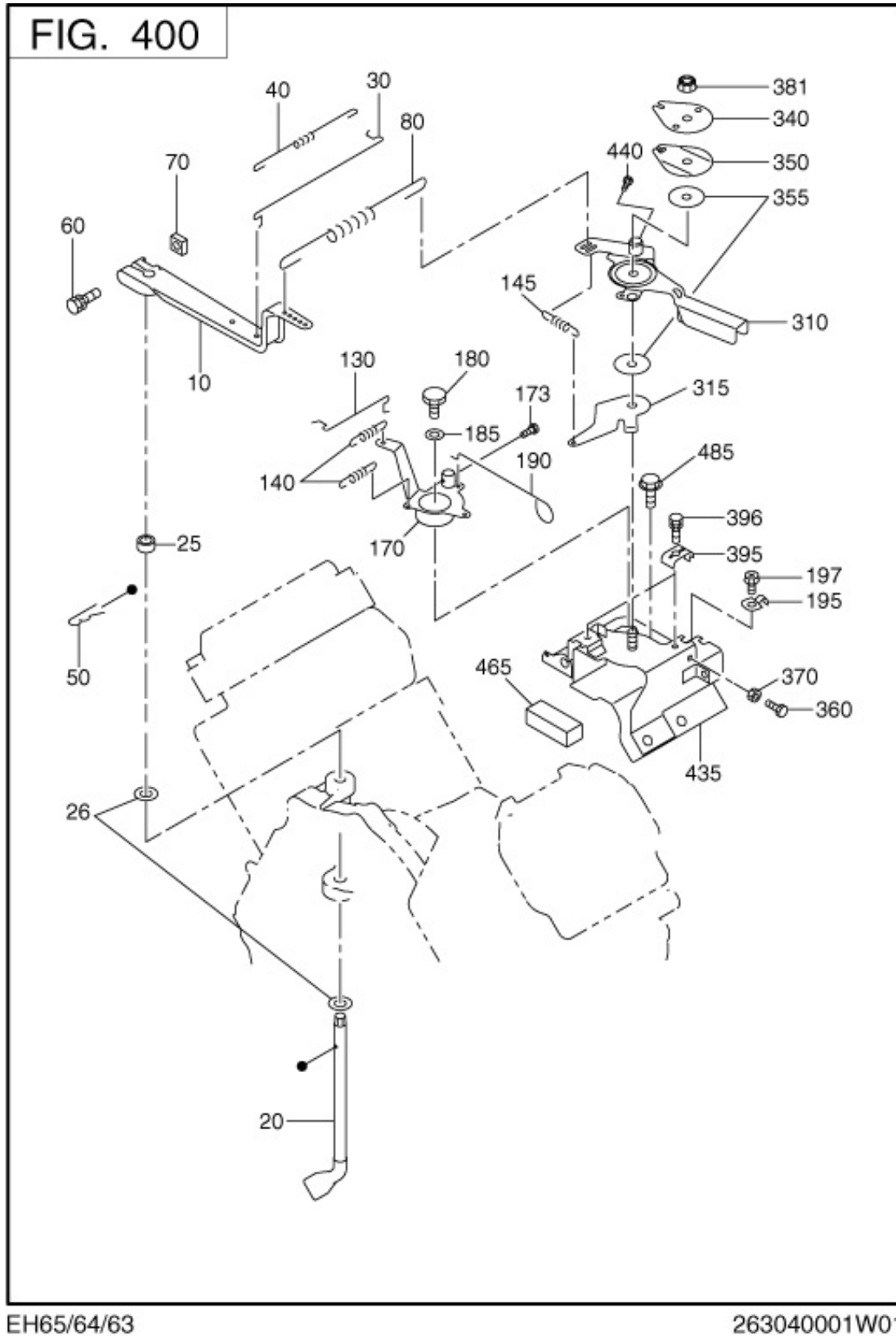
EH65/64/63

263031500W01

315 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
510	280-32602-A0	AIR CLEANER AY	1	
512	280-32625-A1	CLEANER BASE CP	1	
514	263-32630-03	CLEANER COVER	1	
516	263-32640-01	WING NUT	1	
520	263-32610-A1	CLEANER ELEMENT CP	1	

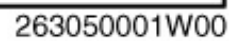
400 Governor



400 Governor

Ref	Part Number.	Description	Qty	Remark
10	263-42301-B3	GOVERNOR LEVER	1	
20	263-42201-A3	GOVERNOR SHAFT	1	
25	X23-00801-50	SPACER	1	
26	003-10080-00	WASHER	2	
30	263-42701-A3	GOVERNOR ROD	1	
40	263-42801-03	ROD SPRING	1	
50	005-11060-01	SNAP PIN	1	
60	001-14063-00	BOLT AND WASHER AY	1	
70	X18-60600-20	NUT	1	
80	263-42509-A3	GOVERNOR SPRING	1	
130	263-46011-A3	CHOKE CONTROL ROD	1	
140	261-45201-03	RETURN SPRING	1	
170	263-46001-03	CHOKE CONTROL LINK	1	
180	226-43101-01	LINK PIVOT	1	
185	003-22100-00	WAVED WASHER	1	
190	263-43901-A3	CHOKE KNOB	1	
195	263-46010-03	CLAMP EH650	1	
197	X15--20500-10	TAPPING SCREW	1	
310	263-43311-A3	SPEED CONTROL LEVER	1	
360	X11-50500-20	BOLT	1	
370	002-27050-00	NUT	1	
381	002-38060-00	FLANGE NUT	1	
395	261-43901-03	CLAMP	1	
435	263-45021-A2	BRACKET(SPD CONTROL)	1	
465	X84-14320-00	RUBBER FOAM	1	
485	X11-00600-20	FLANGE BOLT	2	

FIG. 500



500 Cooling & Starting

Ref	Part Number.	Description	Qty	Remark
10	263-51121-B2	BLOWER HOUSING UN	1	
25	263-92001-03	LABEL(WARNING)	1	
40	X11-00600-30	FLANGE BOLT	5	
41	X11-00601-40	FLANGE BOLT	2	
60	263-52612-A1	CYLINDER BAFFLE 1 CP	1	
61	263-52703-C1	CYLINDER BAFFLE 2 CP	1	
62	263-52802-A3	CYLINDER BAFFLE 3	1	
63	263-52912-A2	CYLINDER BAFFLE 4 UN	1	
80	X11-00600-20	FLANGE BOLT	6	
110	263-54101-A2	COOLING BLOWER UN	1	
113	001-14061-60	BOLT AND WASHER AY	4	
145	001-11063-50	BOLT AND WASHER AY	1	

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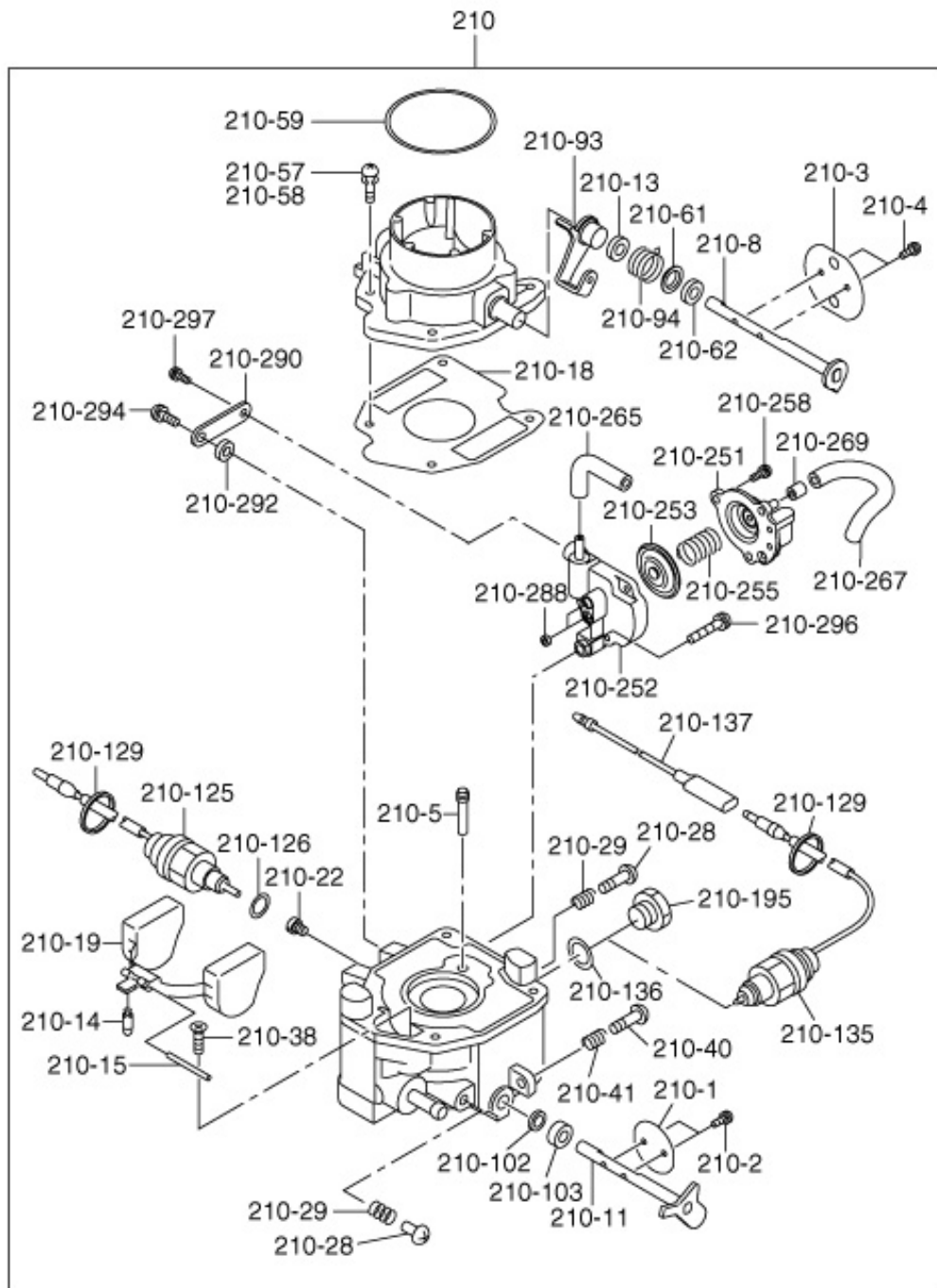
263060001W00

600 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
55	263-65012-A3	FILTER,FUEL	1	
80	X85-10616-60	RUBBER PIPE	1	
81	X85-10615-11	RUBBER PIPE	1	
90	263-68501-03	HOSE CLAMP	2	
91	263-68501-03	HOSE CLAMP	2	
183	056-6100021	CLAMP	1	
230	085-10301-10	RUBBER PIPE	1	
235	206-75501-A1	CLAMP CP	2	
270	263-63603-01	GAUGE CP,OIL	1	
290	263-66201-A3	GASKET(CARBURETOR)	1	
510	267-62201-10	FUEL PUMP AY	1	
515	263-65002-A3	BRACKET(FUEL PUMP)	1	
520	263-62657-01	PULSE PIPE	1	
522	X85-10615-61	RUBBER PIPE	1	
523	263-68501-03	HOSE CLAMP	2	
540	X11-00600-20	FLANGE BOLT	5	
573	X11-00801-10	FLANGE BOLT	2	
610	263-63901-13	INNER ROTOR	1	
615	263-63902-13	OUTER ROTOR	1	
620	263-64001-B1	OIL PUMP COVER CP	1	
623	044-03501-70	OIL SEAL	1	
625	X24-08900-30	O RING	1	
640	X11-00600-30	FLANGE BOLT	4	
650	263-64302-02	OIL PUMP FILTER UN	1	
653	263-65011-A3	FLANGE BOLT	1	
660	248-65801-00	OIL FILTER AY	1	
670	X40-11400-50	PLUG(OIL RELIEF)	1	
673	003-70140-00	GASKET,ALUMINUM	1	
677	263-66001-03	SPRING(RELIEF VALVE)	1	
680	006-90308-00	STEEL BALL	1	
714	280-63602-A1	OIL FILLER CAP CP	1	
718	263-64414-A3	O RING	1	

640 Fuel & Lubricant

FIG. 640



EH65/64/63

263064001W00

640 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
210	263-62384-00	CARBURETOR AY	1	
210-1	263-62535-08	VALVE,THROTTLE	1	
210-2	261-62352-08	SCREW,VALVE SET	2	
210-3	263-62528-08	VALVE,CHOKE	1	
210-4	258-62555-08	SCREW SET(VALVE)	2	
210-5	258-62420-08	JET(SLOW)	1	
210-8	263-62520-08	SHAFT ASSY,CHOKE	1	
210-11	263-62534-08	SHAFT ASSY,THROTTLE	1	
210-13	258-62551-08	RING(CHOKE LEVER)	1	
210-14	226-62501-08	VALVE,FLOAT	1	
210-15	258-62515-08	FLOAT PIN	1	
210-18	280-62545-08	GASKET,AIR HORN	1	
210-19	280-62505-08	FLOAT	1	
210-22	263-62400-08	JET,MAIN	1	
210-28	215-62353-08	SCREW,DRAIN	1	
210-29	215-62446-08	SPRING,DRAIN	1	
210-38	258-62556-08	SCREW SET(FLOAT PIN)	1	
210-40	263-62451-08	SCREW,THRO.ADJUST	1	
210-41	258-62445-08	SPRING(ADJUST SCREW)	1	
210-57	258-62450-08	SCREW SET(AIR HORN)	4	
210-59	263-62560-08	O-RING,AIR HORN	1	
210-61	280-62551-08	COLLAR,CHOKE	1	
210-62	258-62554-08	FILTER(CHOKE SHAFT)	1	
210-93	263-62524-08	LEVER ASSY,CHOKE	1	
210-94	263-62445-08	SPRING,CHOKE	1	
210-102	226-62580-08	FILTER,AIR	1	
210-103	258-62570-08	COLLAR(THRO.SHAFT)	1	
210-125	263-62556-08	VALVE CP,(SOLENOID)	1	
210-126	258-62546-08	GASKET,MAIN PASSAGE	1	
210-129	258-62566-08	CLAMP(SOLENOID)WIRE	1	
210-136	263-62555-08	GASKET	1	
210-195	263-62552-08	PLUG	1	

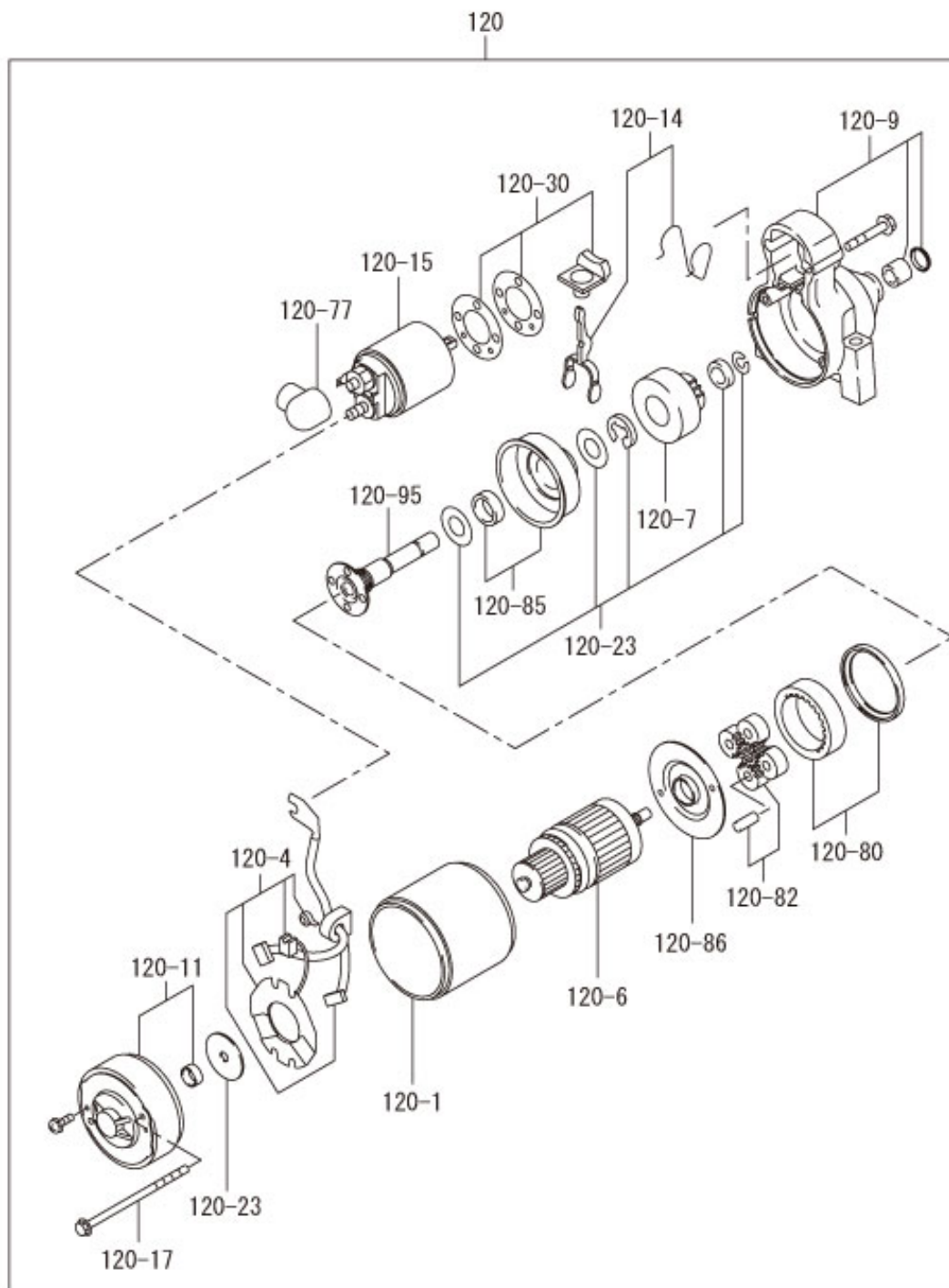
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700 Electric Device

Ref	Part Number.	Description	Qty	Remark
10	263-77202-11	FLYWHEEL CP	1	
11	263-78203-01	IGNITION COIL CP	2	
15	263-79411-A1	CHARGE COIL CP	1	
20	263-71002-03	RING GEAR	1	
30	001-14062-50	BOLT AND WASHER AY	4	
35	001-16052-00	BOLT AND WASHER AY	4	
50	263-73126-H1	WIRE CP(IG.COIL)	1	
95	X65-91000-10	PLUG TERMINAL	2	
100	X65-01407-30	SPARK PLUG	2	
110	X65-51000-10	SPARK PLUG CAP	2	
112	279-55201-03	GROMMET(PLUG CAP)	1	
130	X11-00801-00	FLANGE BOLT	2	
170	X56-60800-30	CLAMP EH65RMI	2	
200	263-75121-01	CONTROL BOX CP	1	
210	263-95001-A3	LABEL, CONTROL BOX	1	
216	002-38080-00	FLANGE NUT	1	
220	X66-00004-40	KEY SWITCH	1	
291	263-71903-A1	REGULATOR CP	1	
301	X11-00601-40	FLANGE BOLT	2	
330	280-73101-A1	WIRING HARNESS CP	1	
345	263-73129-A1	WIRE CP(IG.COIL)	1	
384	X56-30000-80	WIRE BAND	4	
410	056-60002-50	CLAMP	1	
715	263-77301-10	LED LAMP AY	1	
760	263-73102-11	WIRE AY, OIL PRESSURE	1	
770	206-75501-A1	CLAMP CP	1	

731 Electric Device

FIG. 731



EH65/64/63

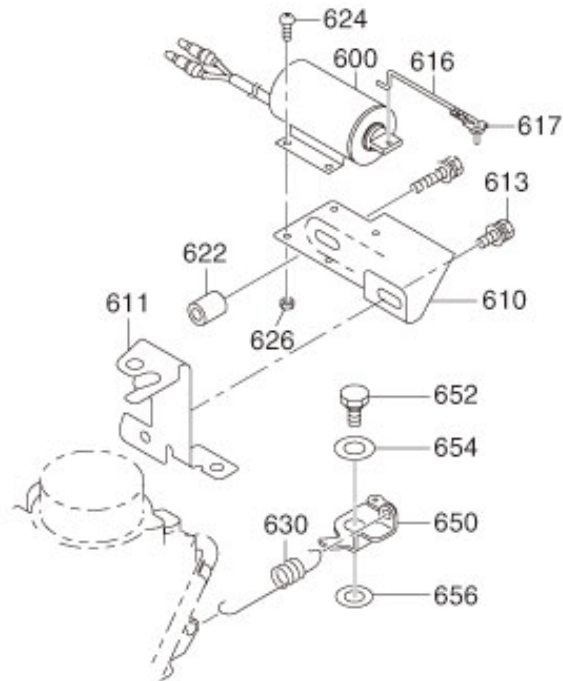
263073100W00

731 Electric Device

Ref	Part Number.	Description	Qty	Remark
120	263-70502-00	STARTING MOTOR AY	1	
120-1	263-70561-08	YOKE AY	1	
120-4	245-70503-08	BRUSH HOLDER AY	1	
120-6	263-70512-08	ARMATURE AY	1	
120-7	263-70522-08	PINION AY	1	
120-9	263-70503-08	GEAR CASE AY	1	
120-11	263-70507-08	REAR COVER AY	1	
120-14	245-70518-08	SHIFT LEVER SET	1	
120-15	263-70515-08	MAGNETIC SWITCH AY	1	
120-17	207-70524-08	THROUGH BOLT	2	
120-23	245-70516-08	WASHER STOPPER SET	1	
120-30	245-70520-08	DUST COVER KIT	1	
120-77	207-70526-08	RUBBER CAP BS	1	
120-80	263-70596-08	INTERNAL GEAR	1	
120-82	263-70576-08	PLANET GEAR	3	
120-85	245-70509-08	CENTER BRACKET(P)	1	
120-86	263-70591-08	CENTER BRACKET (A)	1	
120-95	263-70571-08	PINION SHAFT	1	

760 Electric Device

FIG. 760



EH65/64/63

263076000W01

760 Electric Device

Ref	Part Number.	Description	Qty	Remark
600	263-75301-01	SOLENOID CP	1	
610	280-75401-01	BRACKET 1,SOLENOID	1	
611	280-75402-11	BRACKET 2,SOLENOID	1	
613	001-13082-00	BOLT AND WASHER AY	1	
616	263-75442-03	ROD SPRING	1	
617	X31-80300-20	ROLL PIN RMI	1	
622	023-00603-50	SPACER	1	
624	263-79902-A3	BOLT,FLANGED	2	
626	017-00300-10	NUT	4	
630	263-75422-01	SPRING	1	
650	226-43101-A1	LINK 2 CP	1	
652	226-43101-01	LINK PIVOT CP	1	
654	021-71000-20	FRICTION WASHER	1	
656	263-46214-A3	WASHER	1	

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