

PARTS MANUAL

MODEL
EH99

EH990VS0010

08/15



SUBARU

Industrial Power Products

Subaru Industrial Power Products

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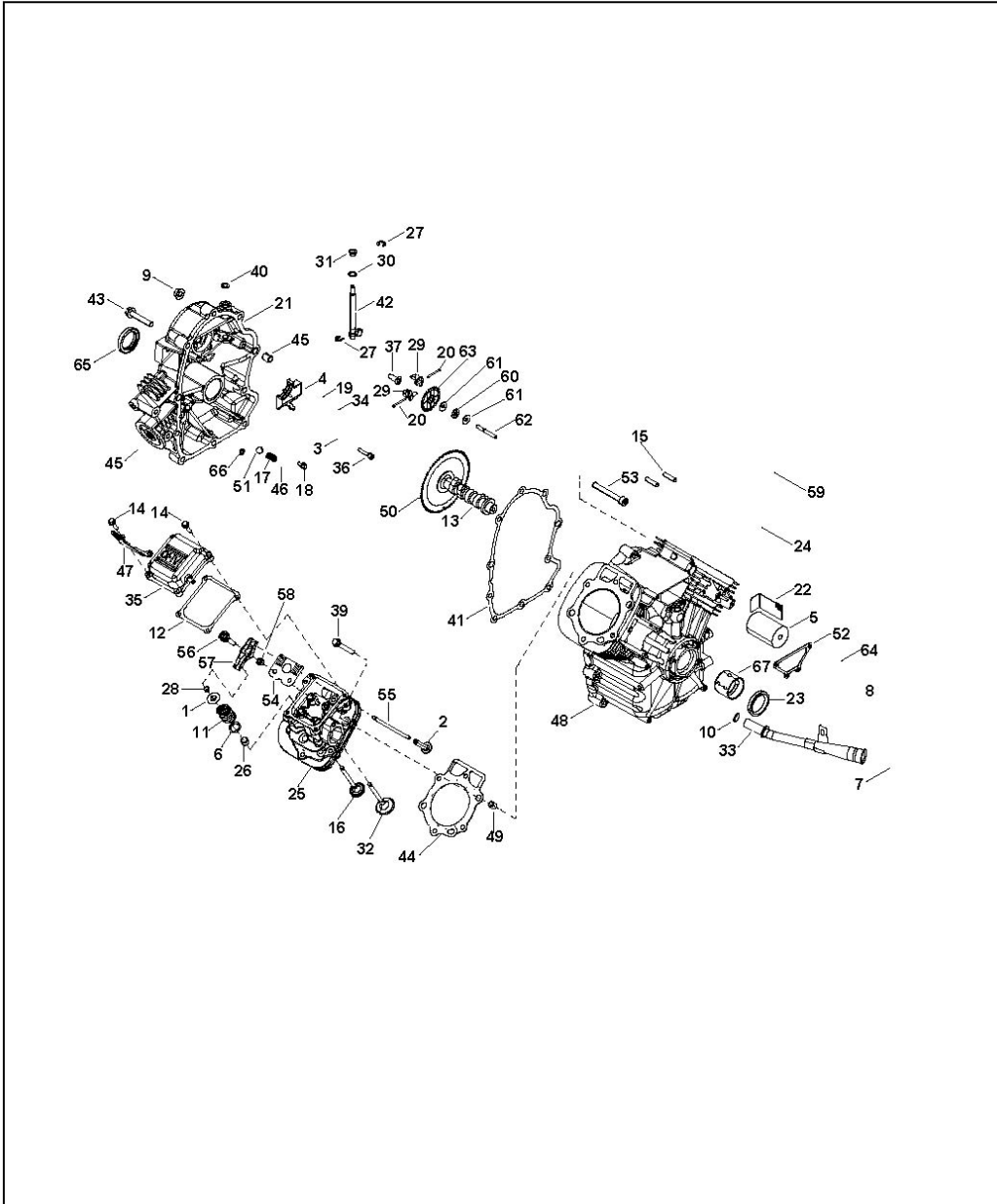
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100 Crankcase

GROUP 100

CRANKCASE



EH90/EH99

5/2015

0100 0010 000

100 Crankcase

Ref	Part Number.	Description	Qty	Remark
1	22J-11227-40	RETAINER, VALVE SPRING	4	
2	22J-11389-70	TAPPET SOLID	4	
3	22J-11299-70	COVER PLATE, GRTOR GV	1	
4	22J-11299-40	SCREEN, OIL PICK-UP	1	
5	22J-11337-2A	SEPARATOR, OIL BREATHER GTV	1	
6	22J-11537-10	WASHER, VALVE SPRING	4	
7	22J-11788-7A	ASSY., GLAT DIPSTICK GTV990 L&G	1	
8	22J-11614-70	SCREW HHFCS	4	M6-1.0 X 10 G8.8
9	22J-11534-30	NUT HEX FL WHIZ	1	M10-1.50
10	22J-11900-72	O-RING	1	9/16 X 3/4 X 3/32
11	22J-11386-70	SPRING VALVE GT-990	4	
12	22J-11297-90	GASKET, VALVE COVER GV	2	
13	22J-11797-40	CAMSHAFT, GROUND GT-999	1	
14	22J-11803-18	SCREW HHFC	8	M6-1.0 X 25 FTH G8
15	22J-11457-61	STUD	4	M8-1.25/10MM X 30 G5 ZINC
16	22J-11147-80	VALVE EXHAUST GT999	2	
17	22J-11300-90	SPRING, OIL RELIEF GV990	2	
18	22J-11038-80	SCREW HHTT	2	M6-1.0 X 12 ZINC
19	22J-11299-60	GEROTOR, OUTER GV-990	1	
20	22J-11298-90	PIN GOVERNOR FLYWEIGHT GV990	2	
21	22J-11573-20	ASSY., OIL SUMP & BEARING, SLEEVE_INST	1	
22	22J-11327-30	SCREEN, CRANKCASE BREATHING GTV990	1	
23	22J-11153-40	SEAL CRANKSHAFT FLYWHEEL SIDE	1	
24	22J-11091-60	HEAD ASSY MACHINED CYLINDER 1	1	
25	22J-11091-70	HEAD ASSY MACHINED CYLINDER 2	1	
26	22J-11867-20	SEAL, VALVE STEM D7	2	
27	22J-11299-10	E-RING, GOVERNOR ARM GV	2	
28	22J-11651-50	KEEPER, VALVE SPRING	8	
29	22J-11419-00	FLYWEIGHT GOVERNOR (LIGHT)	2	
30	22J-11298-80	WASHER THRUST, GOVERNOR GV	1	
31	22J-11299-20	BUSHING, GOVERNOR LEVER GT990	1	

100 Crankcase

Ref	Part Number.	Description	Qty	Remark
32	22J-11222-90	VALVE INTAKE	2	
33	22J-11665-50	ASSY., OIL CHECK & FILL GTV990	1	
34	22J-11299-50	GEROTOR, INNER GV-990	1	
35	22J-11747-7A	ASSEMBLY, ROCKER COVER W/BARB FIT TUBE	1	
36	22J-11643-1A	SCREW, SOCKET HEAD CAP	3	M6-1.0 SEMS
37	22J-11781-10	SPOOL GOVERNOR MACHINED	1	
39	22J-11297-60	SCREW HHFC	12	M8-1.25 X 65 G12.9
40	22J-11299-30	SEAL, GOVERNOR SHAFT GT-990	1	
41	22J-11297-70	GASKET CRANKCASE GV990	1	
42	22J-11166-70	ARM, GOVERNOR V-TWIN RV	1	
43	22J-11300-60	SCREW HHFC	9	M10-1.5 X 55G8.8
44	22J-11297-80	GASKET CYLINDER HEAD GT990	2	
45	22J-11786-99	SLEEVE DOWEL PIN	2	DIA. 14
46	22J-11301-11	COVER, OIL RELIEF GV-990	2	
47	22J-11486-70	LIFT HOOK	1	
48	22J-11790-8D	CRANKCASE ASSEMBLY W/PLUGS	1	
49	22J-11869-90	SLEEVE DOWEL PIN	4	DIA. 12
50	22J-11297-40	GEAR, CAMSHAFT GV990	1	
51	22J-11301-10	BALL, 1/SD OIL RELIEF GV	2	
52	22J-11300-50	GASKET, BREATHER COVER GT-990	1	
53	22J-11486-00	SCREW	1	M10-1.5 X 75 C10.9
54	22J-11967-90	PUSH ROD GUIDE PLATE	2	
55	22J-11985-30	PUSH ROD GT-760/990	4	147 LENGTH
56	22J-11269-40	STUD ROCKER RM PIVOT LF	4	
57	22J-11531-30	ROCKER ARM GT990	4	RATIO 1.5:1
58	22J-11399-80	NUT HEX	4	M8-1.0 G8 YEL CHR
59	22J-11298-1C	COVER, ROCKER NO OIL FILL	1	
60	22J-11298-5B	BEARING ROLLER GOV W/ROLLERS	1	
61	22J-11298-5A	BEARING ROLLER GOV TOP PLATE	2	
62	22J-11298-30	SHAFT, GOVERNOR GV990	1	
63	22J-11298-70	GEAR GOVERNOR GV990	1	
64	22J-11537-20	ASSY, BREATHER	1	
65	22J-11984-20	SEAL CRANKSHAFT PTO 760/990	1	RED
66	22J-11594-30	SEAL OIL PASSAGE GT	1	

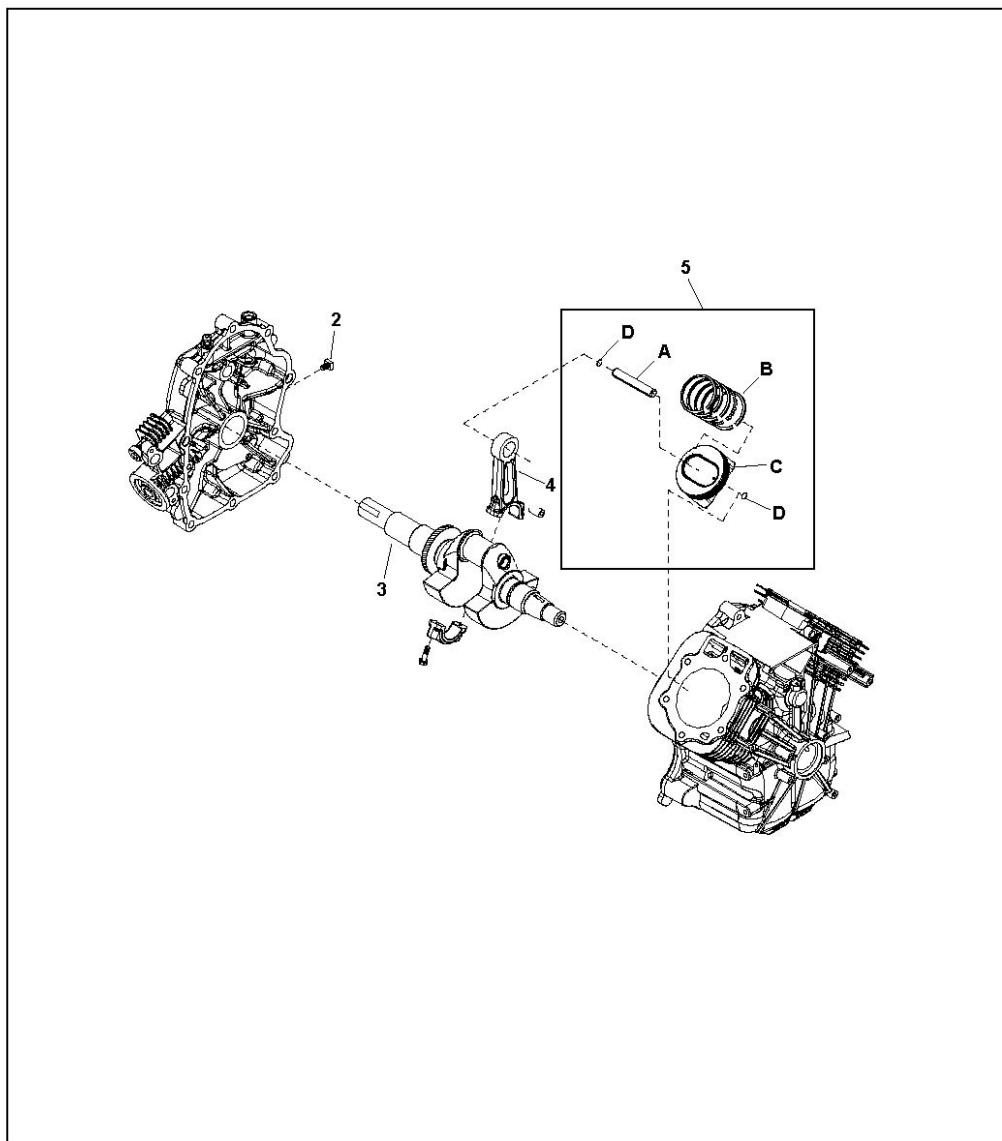
100 Crankcase

Ref	Part Number.	Description	Qty	Remark
67	22J-11296-00	SLEEVE, BEARING CRANKCASE	1	

200 Crankshaft

GROUP 200

CRANKSHAFT GROUP



EH90/EH99

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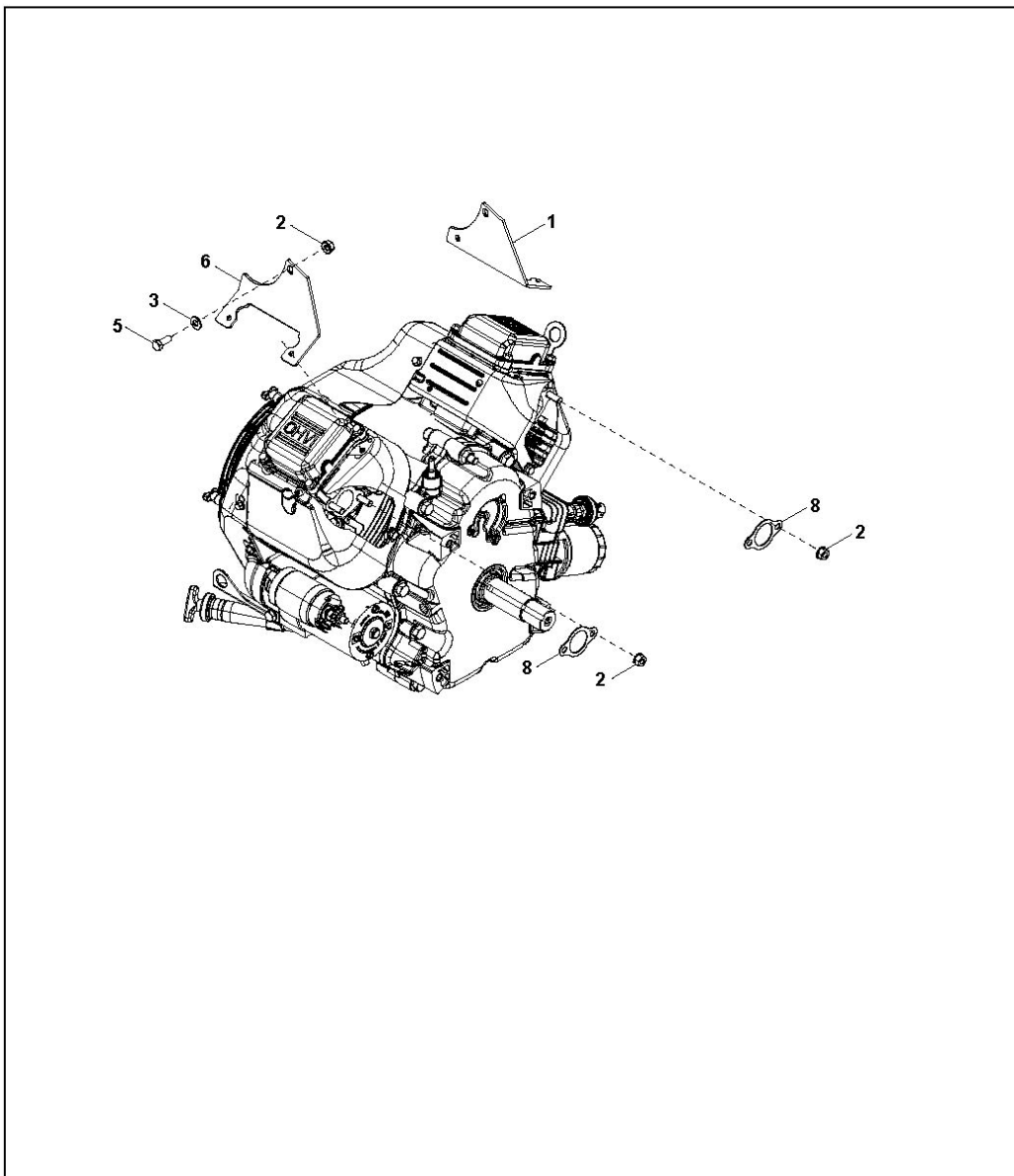
200 Crankshaft

Ref	Part Number.	Description	Qty	Remark
2	22J-11478-80	PLUG	1	STD PIPE 3/8 STEEL
3	22J-20500-1J	ASSY CRANKSHAFT	1	OD 41 SPIN V999 L&G
4	22J-23896-80	ASSY CONROD MACH GT999	2	
5	22J-20163-3A	ASSY PISTON DISH TOP GT999	2	
A	22J-23794-00	WRIST PIN	2	999 20 X 13 X 48 LONG
B	22J-20296-50	RING SET, PISTON	2	DIA 90
C	22J-20098-90	PISTON, DISH TOP	2	90 HSB 2013
D	22J-23198-30	RETAINER, PISTON PIN	4	DIA 20

300 Intake & Exhaust

SECTION 3

INTAKE AND EXHAUST GROUP



EH90/EH99

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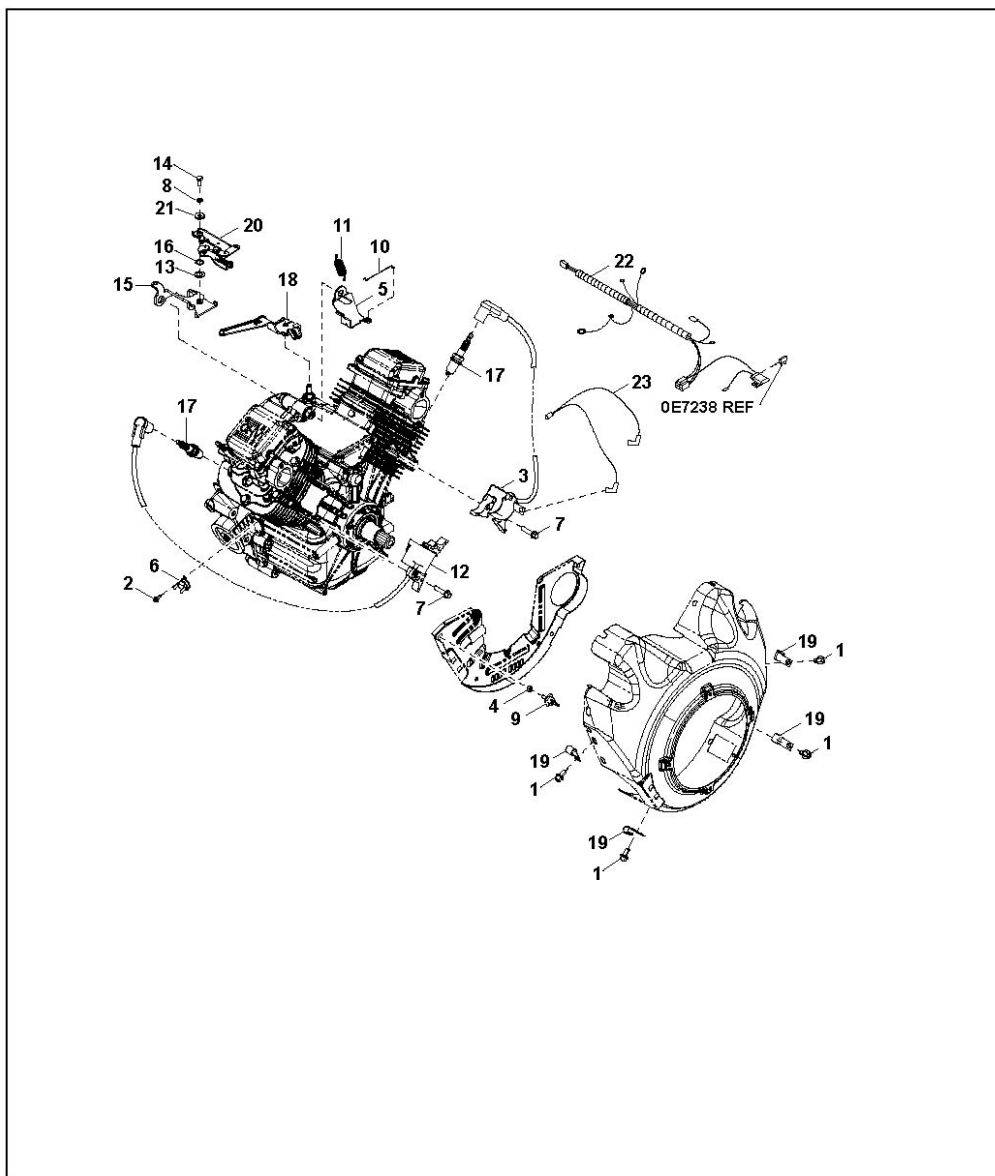
300 Intake & Exhaust

Ref	Part Number.	Description	Qty	Remark
1	22J-33350-2A	SUPPORT, MUFFLER RH	1	
2	22J-33046-20	NUT HEX W/TOOTH WS	6	HR M8-1.25
3	22J-33214-50	WASHER FLAT	2	5/16-M8 ZINC
4	22J-62933-3A	TIE WRAP	1	UL 7.4" X 19" BLK (NOT SHOWN)
5	22J-33925-30	SCREW HHC	2	M8-1.25 X 20 C8.8
6	22J-33350-2B	SUPPORT MUFFLER LH	1	
8	22J-33413-80	GASKET, EXHAUST PORT	2	

400 Govenor

GROUP 400

GOVERNOR



EH90/99

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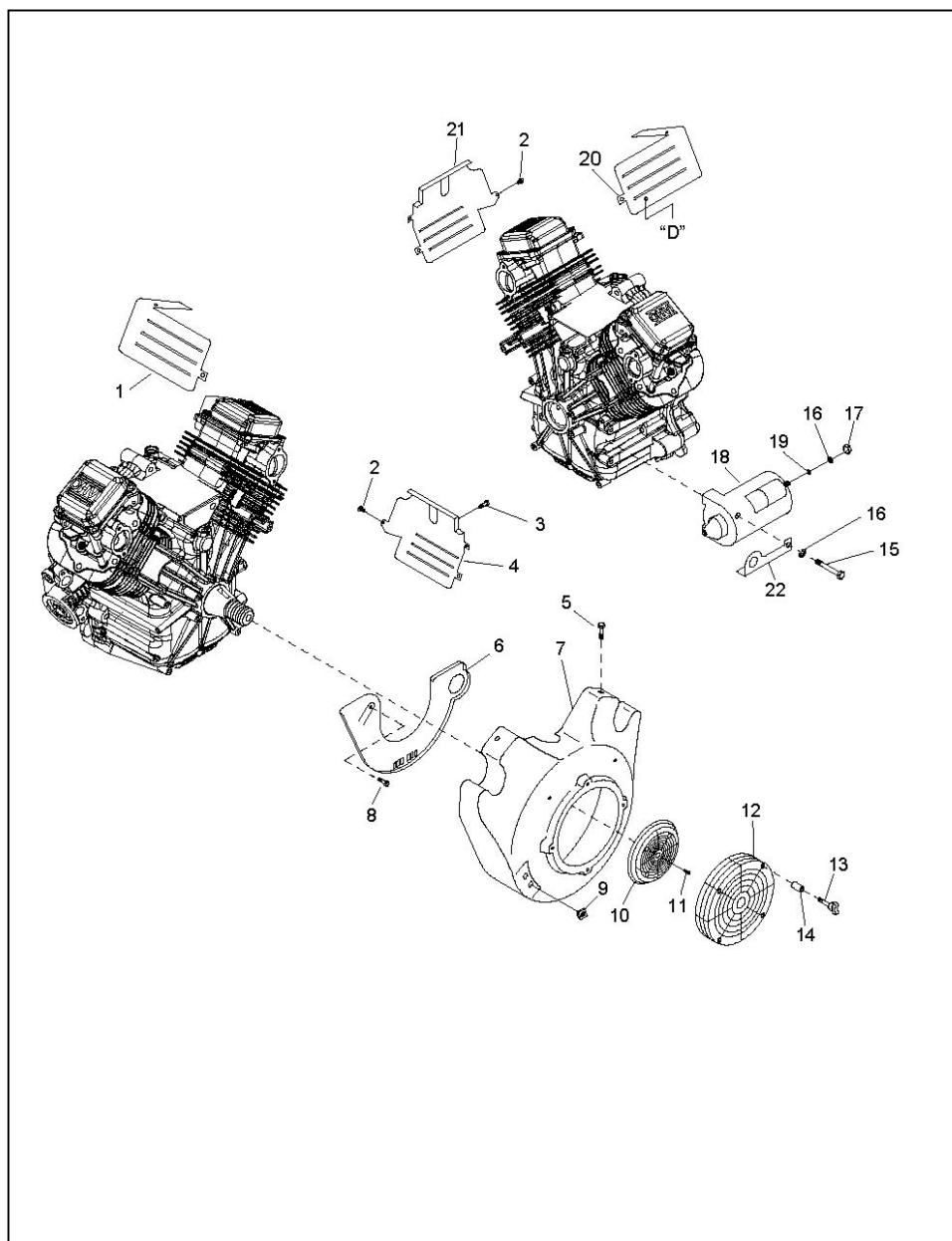
400 Govenor

Ref	Part Number.	Description	Qty	Remark
1	22J-11038-80	SCREW HHTT	REF	M6-1.0 X 12 ZINC
2	22J-42709-50	SCREW PPHM	2	#4-40 X 5/16 SEMS
3	22J-42322-40	ASSY, IGN COIL NO ADV 760/990 INST	1	
4	22J-42202-50	NUT HEX LOCK	1	M5-0.8 NYINS ZINC
5	22J-42055-30	ASSY, IDLE SPEED BRKT W/GROMMET	1	
6	22J-42409-00	THERMAL SWITCH 293	1	
7	22J-42311-10	SCREW HHTT	4	M6-1.0 X 25 ZINC
8	22J-42492-26	WASHER LOCK	1	M5
9	22J-42499-70	ASSY, GROUND WIRE CONNECTOR	1	
10	22J-42896-30	ROD, IDLE ADJUSTMENT	1	
11	22J-42115-00	SPRING, GOVERNOR	1	
12	22J-42322-41	ASSY IGN COIL NO ADV 760/990_INST	1	
13	22J-42778-10	SHIM, STEEL	1	3/8" ID X 5/8" OD X 0.015" THICK
14	22J-42921-00	SCREW HHC	1	M5-0.8 X 12 W/NYLON
15	22J-42542-00	BRACKET, GOVERNOR, ADJUST SUPPORT	1	
16	22J-42778-20	WASHER, 3 WAVE	1	
17	22J-42758-50	SPARK PLUG	2	GAP: 0.040"
18	22J-42565-40	ASSY, GOVERNOR LEVER GT990/760	1	
19	22J-42212-10	CLIP-J VINYL COAT	4	.375 ID
20	22J-42645-60	ASSY, IDLE SPEED ADJUST W/GROMMET	1	
21	22J-42387-60	WASHER FLAT	1	M5
22	22J-42498-30	HARNESS ENGINE	1	2013 HORIZONTAL Y15
23	22J-42117-70	ASSY, GROUNDING WIRE	1	

500 Cooling & Starting

Group 500

COOLING & STARTING



EH90/EH99

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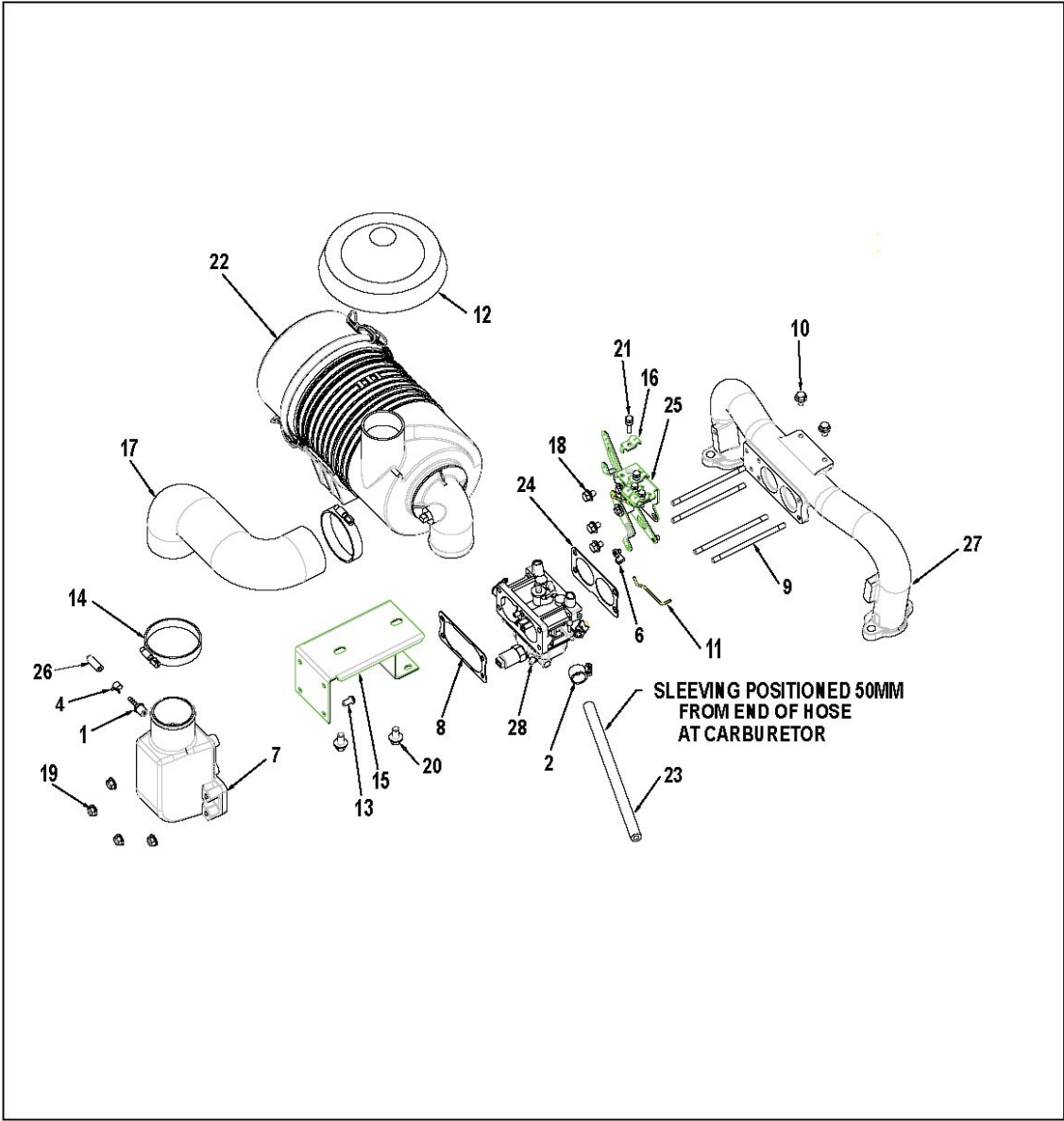
500 Cooling & Starting

Ref	Part Number.	Description	Qty	Remark
1	22J-54301-80	WRAPPER, UPPER CYLINDER #1	1	
2	22J-54091-90	SCREW, HHFCS	2	M6-1.0 X 12MM
3	22J-54604-30	SCREW, THTT	2	M5-0.8 X 8 ZP
4	22J-54301-90	WRAPPER, LOWER CYLINDER #1	1	
5	22J-54091-90	SCREW, HHFCS	2	M6-1 X 12 G8.8
6	22J-54492-80	BACKIN PLATE, W/REG	1	CUTOUT ZINC
7	22J-54116-9E	BLOWER HOUSING	1	VERTICAL GASOLINE
8	22J-11038-80	SCREW, HHTT	16	M6-1.0 X 12 CLEAR ZINC
9	22J-54976-30	NUT, GROMMET 1/4 PLUG	4	
10	22J-54968-4A	SCREEN, ROTATING FRONT PRO	1	
11	22J-54711-50	SCREW	4	#10 SHEET METAL
12	22J-54781-50	ROTATING SCREEN GUARD W/KNCK OUTAY	1	
13	22J-54381-40	KNOB, AIR CLEANER	4	BLACK 39MM
14	22J-54314-60	SPACER, ROTATING SCREEN GUARD	4	
15	22J-54190-60	SCREW, HC	2	M8-1.25 X 85 G8.8
16	22J-54212-90	LOCK WASHER	3	M8-5/16
17	22J-54546-70	NUT, HEX	1	M8-1.25 YELLOW ZINC
18	22J-54427-10	STARTER, DELCO	1	REMY SD80
19	22J-33214-50	WASHER, FLAT	1	M8-5/16
20	22J-54114-30	WRAPPER, UPPER CYLINDER #2	1	
21	22J-54114-20	WRAPPER, LOWER CYLINDER #2	1	NGAS
22	22J-54602-60	LIFT HOOK-STARTER	1	

600 Fuel & Lubricant

GROUP 600

FUEL LUBRICATION



EH90/99

5/2015

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600 Fuel & Lubricant

Ref	Part Number.	Description	Qty	Remark
1	22J-32009-60	BARBED STR	1	1/8 NPT X 3/16
2	22J-65017-30	CLAMP HOSE	1	#5.5 .62-.62
3	22J-62933-3A	TIE WRAP	1	UL 7.4" X 19" BLK
4	22J-65803-10	CLAMP, HOSE BAND	1	.31
5	22J-32440-90	SLEEVING, FLEXO HEAVY WALL	1	
6	22J-42136-60	BUSHING, GOVERNOR ROD	1	
7	22J-62395-9B	ADAPTOR, CARB.-AIRBOX M6, WHOLE	1	
8	22J-62402-60	GASKET, AIR BOX TO SPACER/CARB. H990	1	
9	22J-62602-1A	STUD	4	M6-1.0 X 105 G5 DRI-LOC
10	22J-11614-70	SCREW	2	BHSC M6-1.0 X 10 G8.8
11	22J-62855-90	ROD, CHOKE	1	
12	22J-32013-60	CAP, INLET DONALDSON	1	#H001377
13	22J-42164-40	SCREW	4	BHSC M6-1.0 X 12SS
14	22J-32168-00	CLAMP HOSE	2	#32 1.563-2.500
15	22J-62299-00	BRACKET, AIR CLEANER SUPPORT_INST.	1	
16	22J-42419-00	CLAMP	4	3/16" COATED CABLE
17	22J-62432-60	HOSE, AIR CLEANER-GTV 990/760	1	
18	22J-62513-90	SCREW	3	HHFC M6-1.0 X 8 G8.8
19	22J-32838-80	NUT HEX	4	FL WHIZ M6-1.0
20	22J-32950-70	SCREW	2	HHFC M8-1.25 X 14 W/M10
21	22J-54557-90	SCREW	4	HHC SHLDR M5-0.8 X 20 G8.8
22	22J-32764-20	CLEANER, AIR W/M8 MOUNTING BASE	1	
23	22J-32917-60	HOSE	1	1/4" SAE30R7 GREENBAR 9"
24	22J-62051-00	GASKET, MANIFOLD TO CARB	1	
25	22J-62564-80	ASSY, BELLCRANK & BOWDEN BRACKET	1	
26	22J-62337-90	CAP EVAP PORT	1	3/16
27	22J-62889-20	INTAKE MANIFOLD VER., 2 BAR MACH	1	
28	22J-62334-60	CARB. W/BALL STUD DAC VERT. 40HP	1	
38		CARBURETOR KIT	1	
38-1		DRAIN SCREW O-RING	1	INCL'D IN CARB. KIT
38-2		FLOAT BOWL GASKET	1	INCL'D IN CARB. KIT
38-3		FLOAT BOWL O-RING	1	INCL'D IN CARB. KIT
38-4		FLOAT	1	INCL'D IN CARB. KIT

600 Fuel & Lubricant

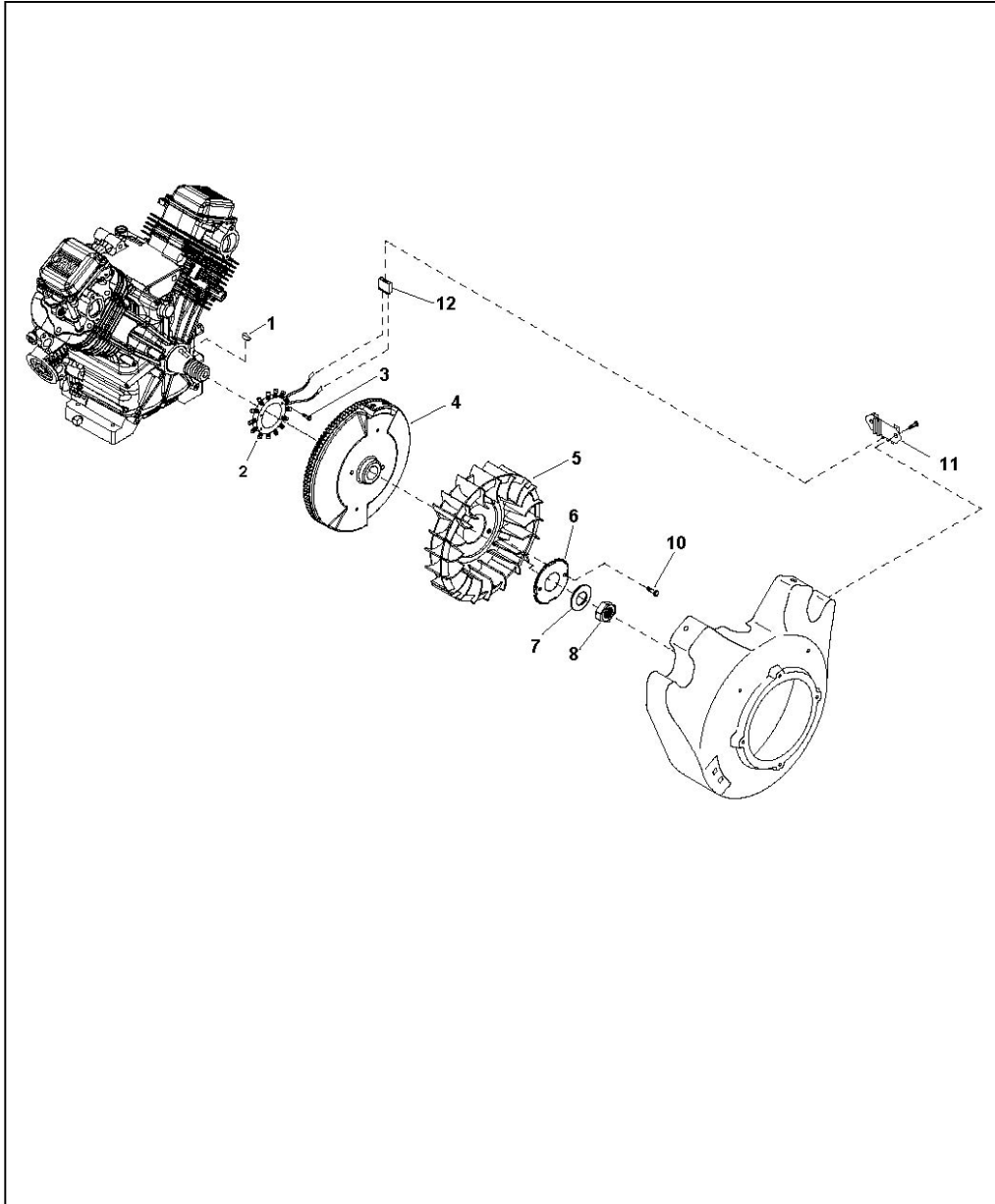
Ref	Part Number.	Description	Qty	Remark
38-5		NEEDLE VALVE	1	INCL'D IN CARB. KIT
38-6		SLOW JET O-RING (SMALL)	2	INCL'D IN CARB. KIT
38-7		SLOW JET O-RING (LARGE)	2	

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700 Electric Device

GROUP 700

ELECTRIC DEVICE



EH90/EH99

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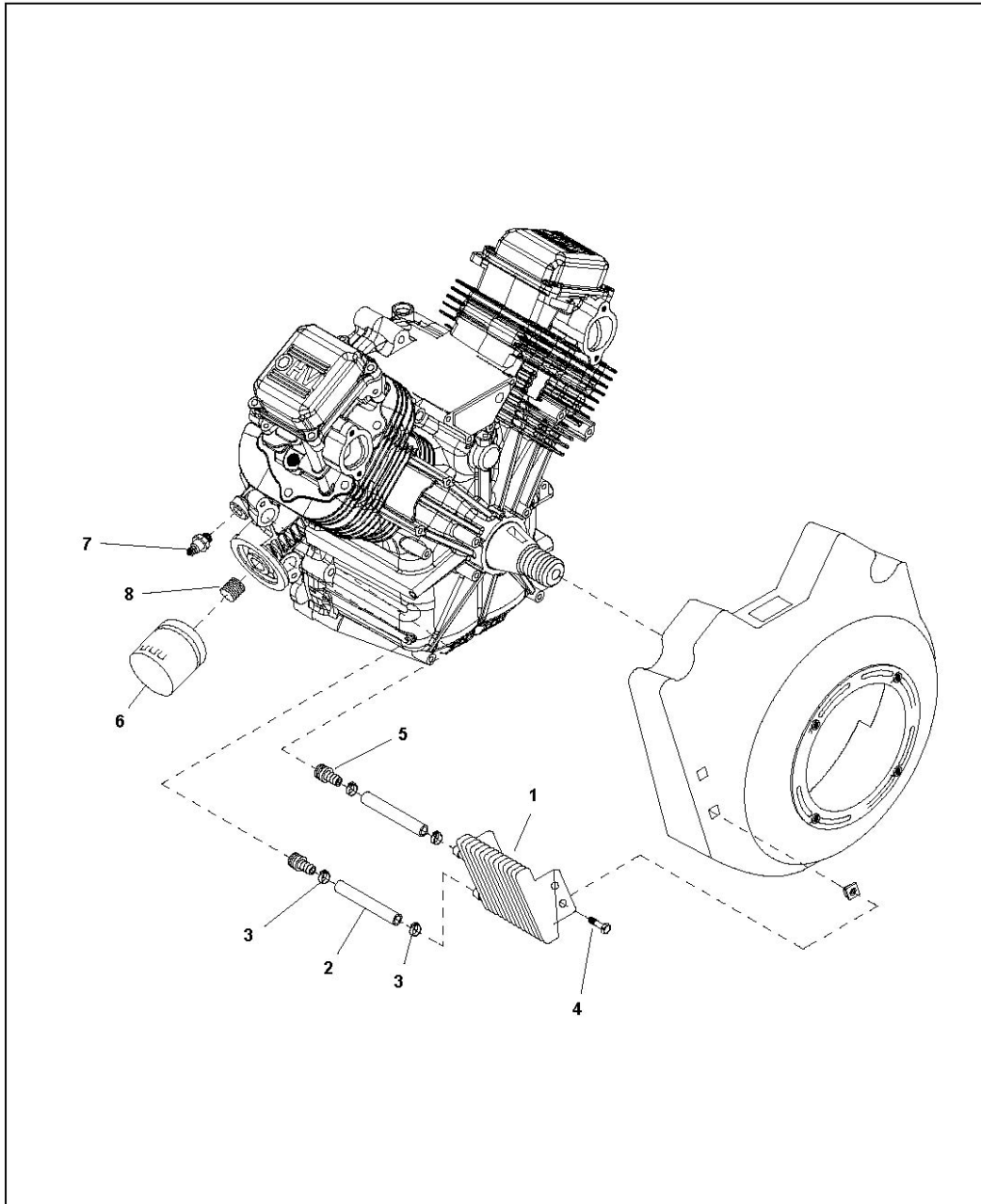
700 Electric Device

Ref	Part Number.	Description	Qty	Remark
1	22J-77277-40	WOODRUFF KEY	1	4 X 19D
2	22J-77115-30	STATOR, OUTLINE W/LUGS	1	14.25"
3	22J-42311-10	SCREW	4	HHTT M6-1.0 X 25 ZINC
4	22J-77918-20	ASSEMBLY, FLYWHEEL FRONT PTO	1	
5	22J-77303-10	FAN, FLYWHEEL NYLON	1	
6	22J-77303-20	PLATE, FAN GTH990	1	
7	22J-77303-30	WASHER	1	M24
8	22J-77303-40	NUT, HEX	1	M24
10	22J-77495-70	SCREW	2	M8-1.25 X 10 C8.8
11	22J-77270-20	REGULATOR, VOLTAGE (20A)	1	
12	22J-77115-00	HOUSING, CONN PACKARD 56 SERIES	1	

720 Electric Device

GROUP 720

ELECTRICAL DEVICE GROUP OIL COOLER



EH90/EH99

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720 Electric Device

Ref	Part Number.	Description	Qty	Remark
1	22J-65950-60	OIL COOLER	1	
2	22J-65469-50	HOSE	2	
3	22J-65366-20	CLAMP	4	OETIKER STEPLESS 18.5MM
4	22J-65976-40	SCREW	4	PLASTITE 1/4-15 X 3/4
5	22J-65546-10	BARBED STR	2	1/4NPT X 3/8
6	22J-65801-00	OIL FILTER	1	75 NO LOGO BLK-WHT
7	22J-65682-00	SWITCH, OIL PRESSURE NORMALLY CLOSED	1	
8	22J-65729-20	NIPPLE	1	3/4"-16 UNF

Part Number Index

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22J-11153-40	5	22J-23198-30	9	22J-62402-60	17
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22J-11781-10	6	22J-54381-40	15		
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